TLW <u>1689Y</u>
Project No. <u>341314</u>

Project No. 341314			
300 S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST			
JAR-OFF TEST			
Firecontrol No. A - 37   Firecontrol Type: Str.dr.d   Date: 2/16/05    Dry Cycles/Rounds Completed: Stock Type   Swy   3/17/05    Engagement at Start (1), 03.56 (2), 03.53 (3), 03.54   Average   03.540    Engagement at End (1), 03.60 (2), 03.63 (3), 03.64   Average   03.540    Model No. 710   Serial No. 71303193			
Trigger Pull at Start of Test (1) 4.549 (2) 4.493 (3) 4.516 (4) 4.556 (5) 4.485  Average Trigger Pull at Start of Test: 4.519 Std. Dev. of Trigger Pull at Start of Test: Trigger Pull at End of Test (1) 4.378 (2) 4.334 (3) 4.390 (4) 4.364 (5) 4.399			
Average Trigger Pull at End of Test:			
83			
For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSL/SAAMI Z299.5-1990			
SAAMI Specifications for Standard Jar-Off Test:			
Jar-Off Test: 12-inch drop - onto 1 "thick-85 Durometer (Shore A) Rubber Matt Firearm ready to fire, Safe in "Fire" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop, fire Primed Case to verify firearm will still function.  12 Inch drop (safety in "Fire" position) - one drop per orientation.  Note: for Firearms with the ISS system installed – The ISS will be set in the unlocked			
position for all six orientations of the Jar-Off Test			
Orientation ISS Unlocked Comments			
Barrel Vertical, Muzzle Up: Pass Fail  Barrel Vertical, Muzzle Down: Pass Fail			
Barrel Vertical, Muzzle Down:  Pass Fail  Barrel Horizontal, Left side of Stock Up:  Pass Fail  Fail			
Barrel Horizontal, Right side of Stock Up: Pass Fail			
Barrel Horizontal, Bottom of Stock Up: Pass Fail			
Barrel Horizontal, Bottom of Stock Down: Pass Fail			
Notes: (continue on back of sheet if necessary)			
Tester's Initials SW/JS			
Page 1 of 3 Z101\DROPTEST_REV5.DOC			

ET21942

	TLW 16892
	Project No. 341314
300 S.A.A.M.I. JAR-OFF, DROP & ROTAT	TION TEST
ROTATION TEST	
Firecontrol No. A -37 Firecontrol Type:	Date: <u> </u>
Ory Cycles/Rounds Completed: Stock Type	
Engagement at Start (1) 0257 (2) 0251 (3) 0356 Aver	age <u>,03544</u>
Engagement at End $(1)$ , $0$ $0$ $0$ $0$ $0$ $0$ $0$ $0$ $0$ $0$	age , 03663
Model No. Serial No.	
Trigger Pull at Start of Test (1) 4, 645 (2) 4,534 (3) 4,649 (4)	4.509 (5) 4.5 57
Average Trigger Pull at Start of Test: H. 379 Std. Dev. of Trigge	er Pull at Start of Test:
Frigger Pull at End of Test (1) <u>4,5 4 6 (2) 4.603 (3) 4,9 4) (4)</u> Average Trigger Pull at End of Test: 4,715 Std. Dev. of Trigger	94,443 (3) 4,540
Average Ingger Pull at End of Test: 7, 115 Std. Dev. of Ingge	er Pull at End of Testing
	Tester Initfals: 5 W 1 75
Additional Notes and Comments	
	7-224 (1042 - 11" - 1
For additional details on the proper procedures to be used for	r this Test Procedure refer to:
・ 「	The second of th
ANSI / SAAMI Z299 5-1990	
SAAMI Specifications for Standard Rotation Test:	
Rotation Test: Rest Firearm on the Butt end and allow F	irearm to fall
Drop - onto 1" thick 85 Durometer (Shore	
Firearm not ready to fire, Safe in "Safe" p	
in Chamber, Magazine loaded to capacity	
After each drop Fire Primed Case to verif	
"Rotation Test" (safety in "Safe" position) - one d	Iron ner orientation
High Lage	
Note: for Firearms with the ISS system installed – The F	Firearms will be set with the
ISS system in the unlocked position for both orientatio	ons of the Rotation Test.
Orientation ISS Unlocked	Comments
Firearm Vertical, Drop so left side of Stock is Up: Pass Fail	
Firearm Vertical, Drop so right side of Stock is Up: Pass Fail	
Notes: (continue on back of sheet if necessary)	
. , , ,	
	Tester's Initials SWJJS
. ·	
	D
	Page 2 of 3 Z101\DROPTEST_REV5.DOC

TLW 1189 AA

Project No. 241314

300	S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST
-----	--

DROP TEST		
Firecontrol No. A-37	Firecontrol Type:	Date: 3/18/05
Dry Cycles/Rounds Completed:		Engagement at Start
Engagement at Start (1) 10255	(2),0251 (3),0250	Average .02520
Engagement at End (1),0367		Average 102740
Model NoSeri		Engagement at End
Trigger Pull at Start of Test (1) 4.1	<u>401 (2) 4.761 (3) 4.56</u>	13 (4) 4,434 (5) 4,691
Average Trigger Pull at Start of Tes		
Trigger Pull at End of Test (1) H		
Average Trigger Pull at End of Test	: <u>५.5ዛ8</u> Std. Dev. of	
		Tester Initials: _ Sw / する。
1	Additional Notes and Comm	nents
		83

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI/SAAMI Z299,5-1990

## SAAMI Specifications for Standard Drop Test:

Drop Test:

48 inch drop - onto 1" thick \$5 Durometer (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

Note: for Firearms with the ISS system installed – The Firearms will be .  ISS system in the unlocked position for all six orientations of the Dr					•
	(2) (2) (2) (3) (4) (4) (4) (4) (4)	Orientation ISS	Unlocked		Comments
, , , , , , , , , , , , , , , , , , ,	Section.	Barrel Vertical, Muzzle Up:	Pass	Fail	
·		Barrel Vertical, Muzzle Down:		4	
		Barrel Horizontal, Left side of Stock Up:	Pass		
		Barrel Horizontal, Right side of Stock Up:			
		Barrel Horizontal, Bottom of Stock Up:	Pass	Fail	Bent Scope/ Broker Tang
		Barrel Horizontal, Bottom of Stock Down:	Pass	Fail	
	ļ	Notes: (continue on back of sheet if necessary)			
		- Droken Trung Rot	tom Tx	45	-

Page 3 of 3 Z101\DROPTEST\_REV5.DOC

TLW_\\89 AA_				
	Project No. 241314			
300 <b>S.A.A.M.I.</b> JA	300 S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST			
DROP TEST				
Firecontrol No. A-37 Fi Dry Cycles/Rounds Completed: Engagement at Start (1) 0351 (2) 1 Engagement at End (1) 0331 (2) 1 Model No. Serial No. Trigger Pull at Start of Test (1) 443 Average Trigger Pull at Start of Test: 4 Trigger Pull at End of Test (1) 4944 Average Trigger Pull at End of Test: 5  Add  Replaced Index	Stock Type  1354 (3),0249  1334 (3).0339  (2)4.647 (3)4,452  531 Std. Dev. of T  (2)5,145 (3)4.95	Engagement at Start  Average 1025/3  Average 1025/3  Engagement at End  (4) 4, 434 (5) 4, 63  rigger Pull at Start of Test:  0(4) 5.095 (5) 5.138  Frigger Pull at End of Test:  Tester Initials: 5 12 / 3 5		
For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSI / SAAMI Z299.5-1990  SAAMI Specifications for Standard Drop Test:  Drop Test:  48 inch drop - anto 1" thick 35 Durometer (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.  48 inch drop (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for all six orientations of the Drop Test				
Orientation ISS	Unlocked	Comments		
Barrel Vertical, Muzzle Up: Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up: Barrel Horizontal, Bottom of Stock Up: Barrel Horizontal, Bottom of Stock Down: Notes: (continue on back of sheet if necessary)	Pass       Fail         Pass       Fail         Pass       Fail         Pass       Fail         Pass       Fail	Bult came open		
	: :	Page 3 of 3 Z101\DROPTEST_REV5.DOC		

ET21945