

06349135

MODEL 700TM M24

Model **S45** TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349135

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10-9	89	RW
600	Proof	10-9	89	AC
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	NEW Barrel 10/30/89 Magnaflux Barrel Action	REJECT	10/13/89	KCR
	Magnaflux Bolt		10/13/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0108504

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace			
	B) Trigger Pull			
	C) Function			
660	Pack			

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6349/35

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	11-2	89	RW
600	Proof	11-2	89	A
607	Check Headspace	11-2	89	RW
610	Dis-assemble Gun	11-2	89	RW
612	Magnaflux Barrel Action	11-9-89		KER
	Magnaflux Bolt	11-9-89		KER
615	Rollmark Caliber			
617	Drill and Tap Sight Holes	11-9	89	YB
618	Polish Barrel RB	11-9	89	BT
620	Apply Coatings (Barrel Action)		11-17-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/27/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/27/89	RW
	C) Inspect Ejector Hole for Chamfer		11/27/89	RW
	D) Oil Firing Pin Ass'y		11/27/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		4 Dec 89	JD

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	4	4			4 Dec 89	JDS
	G) Safety Off Force	4	4	4			4 Dec 89	JDS
	H) Trigger Pull Test & Retainability						4 Dec 89	JDS
	I) Firing Pin Indent	.0215	.022	.022			4 Dec 89	JDS
	J) Assemble Stock						12/4/89	RW
	K) Assemble Swivel Studs						6 Dec 89	JDS
	L) Attach Front and Rear Sight Assemblies						12/4/89	RW
	M) Iron Sight Alignment						12/4/89	RW
	N) Detach Front & Rear Sights & place in numbered container						12/4/89	RW
	O) Attach Scope to Rifle						4 Dec 89	JDS
	P) Detach & Attach Scope 20 Times						4 Dec 89	JDS
640	Gallery Target & Test						12-5-89	DH
	A) Time						12-5-89	DH
	B) Malfunctions						12-5-89	DH
	C) Pierced Primers						12-5-89	DH
	D) Optical Clarity of Scope						12-5-89	DH
645	Inspect for Live Ammo						12-5-89	DH
655	Final Inspection							
	A) Headspace						6 Dec 89	JDS
	B) Trigger Pull	2.73	2.75	2.80	2.65	2.66	6 Dec 89	JDS
	C) Function						6 Dec 89	JDS
660	Pack						15 Dec 89	JDS

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6349135
5 Dec 1989

CENTROIDAL DISTANCES

0	TO	1	.289292
1	TO	2	.261276
1	TO	3	.155467
1	TO	4	.494841
1	TO	5	.730316

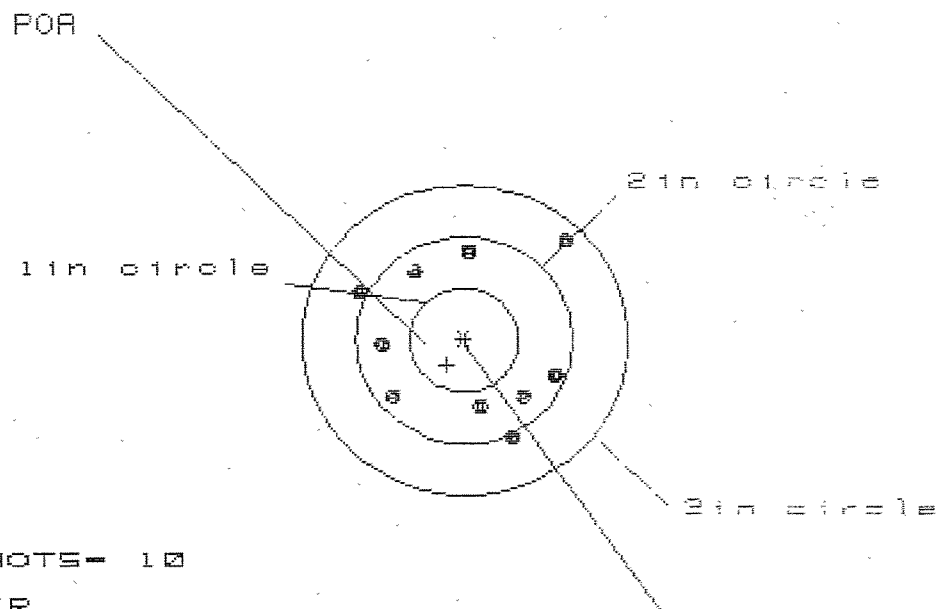
$\begin{matrix} 3 \\ 4 \\ 5 \end{matrix}$
 $\leftarrow$ ----POR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0302
 THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0522
 THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0788440
 THE AMR FOR THIS RIFLE IS: .8558

5 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08945135

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in - 0

2 in - 7

3 in - 10

HS- 1.905

VS- 1.889

GS- 2.216

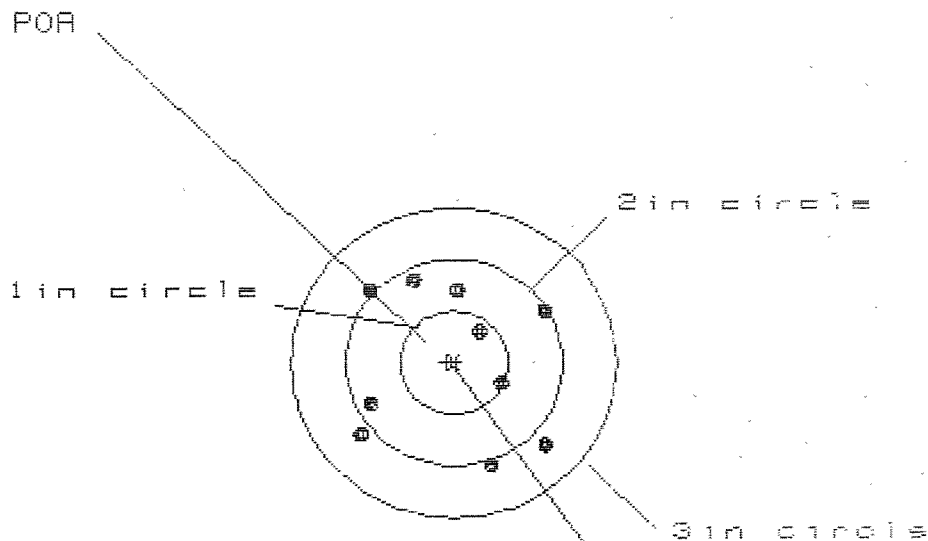
CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.940	.986	.878
MINIMUM X	-.965	-.860	-.804
MAXIMUM Y	.966	.959	1.031
MINIMUM Y	-.923	-.815	-.743
CENTROID X	.163	.058	.166
CENTROID Y	.239	.131	.059
POA TO CENTROID in.	.289	.144	.176
MIN RADIUS	.650	.584	.476
MEAN RADIUS	.913	.847	.807
MAX RADIUS	1.348	1.036	1.031
HORIZONTAL SPREAD	1.905	1.846	1.682
VERTICAL SPREAD	1.889	1.774	1.774
EXTREME SPREAD	2.216	2.022	1.864
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

5 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8349135

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS= 1.651

VS= 1.808

GS= 2.162

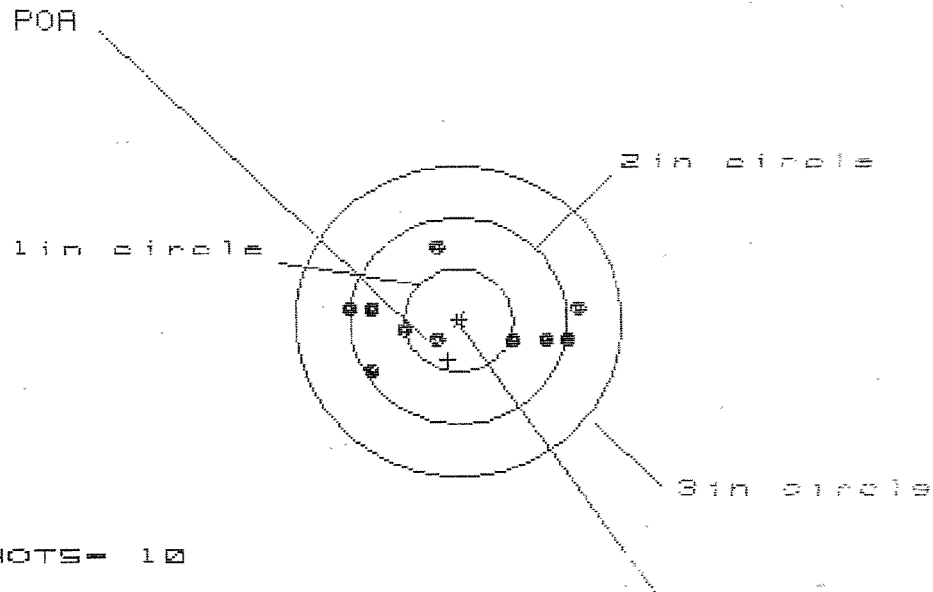
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.823	.914	.966
MINIMUM X	:	-.828	-.737	-.685
MAXIMUM Y	:	.782	.698	.559
MINIMUM Y	:	-1.026	-1.110	-.991
CENTROID X	:	.067	-.024	-.076
CENTROID Y	:	-.004	.080	.219
POA TO CENTROID in.	:	.067	.084	.232
MIN RADIUS	:	.405	.402	.379
MEAN RADIUS	:	.861	.823	.756
MAX RADIUS	:	1.116	1.184	1.124
HORIZONTAL SPREAD	:	1.651	1.651	1.651
VERTICAL SPREAD	:	1.808	1.808	1.450
EXTREME SPREAD	:	2.162	2.059	2.020
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

5 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C8549135

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 8

3 in = 10

HS= 2.051

VS= 1.210

GS= 2.051

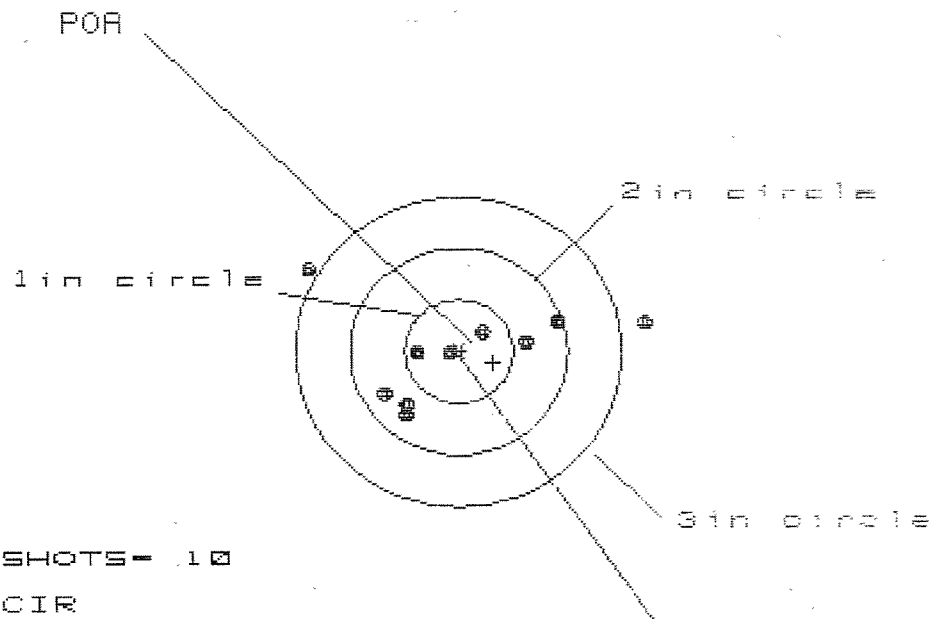
CENTROID *

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.073	1.142	1.072
MINIMUM X	-.978	-.859	-.716
MAXIMUM Y	.745	.760	.744
MINIMUM Y	-.465	-.450	-.466
CENTROID X	.102	-.017	-.160
CENTROID Y	.382	.367	.383
POA TO CENTROID in.	.395	.367	.415
MIN RADIUS	.257	.174	.190
MEAN RADIUS	.768	.710	.624
MAX RADIUS	1.081	1.149	1.083
HORIZONTAL SPREAD	2.051	2.001	1.788
VERTICAL SPREAD	1.210	1.210	1.210
EXTREME SPREAD	2.051	2.024	1.816
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

5 Dec 1989

FILE:/PATTERNING/CENTERFIRE_PATT/09340135

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in - 3

2 in - 8

3 in - 8

HS= 3.131

VS= 1.443

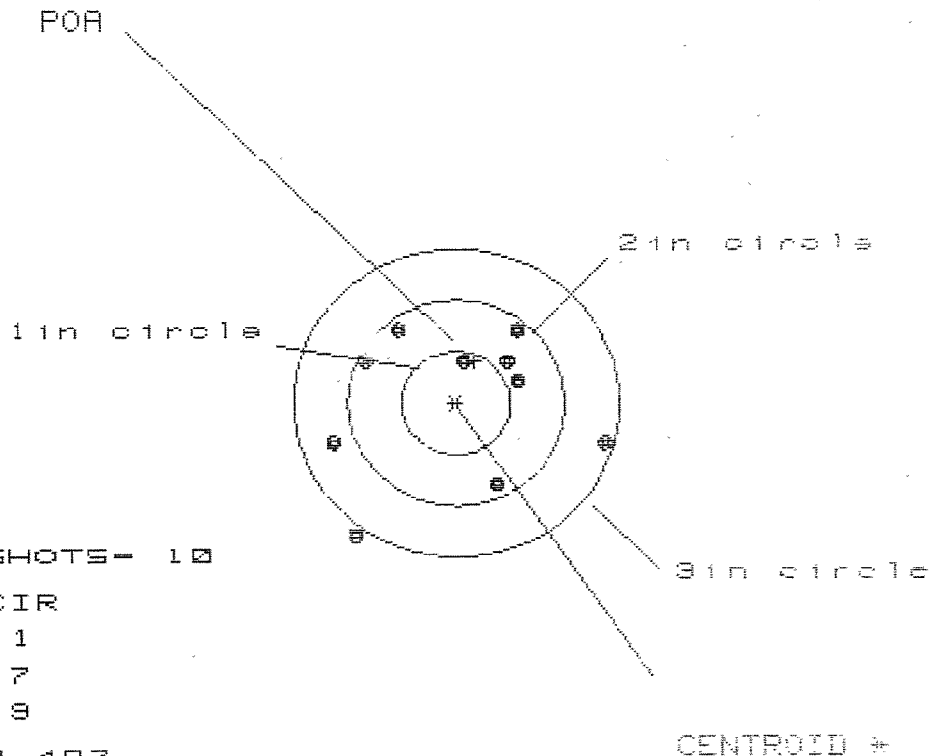
GS= 3.175

PATTERN #	4
SHOTS (BEST OF)	10
MAXIMUM X	1.713
MINIMUM X	-1.418
MAXIMUM Y	.821
MINIMUM Y	-.622
CENTROID X	-.315
CENTROID Y	.111
POA TO CENTROID in.	.334
MIN RADIUS	.101
MEAN RADIUS	.794
MAX RADIUS	1.738
HORIZONTAL SPREAD	3.131
VERTICAL SPREAD	1.443
EXTREME SPREAD	3.175
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	8
NUMBER IN THREE INCH CIRCLE =	8

5 Dec 1985

FILE:/PATTERNING/CENTERFIRE_PATT/08349135

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 7

3 in = 9

HS= 2.487

VS= 2.031

GS= 2.509

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.401
MINIMUM X	-1.096
MAXIMUM Y	.748
MINIMUM Y	-1.283
CENTROID X	-.168
CENTROID Y	-.412
POA TO CENTROID in.	.445
MIN RADIUS	.440
MEAN RADIUS	.943
MAX RADIUS	1.587
HORIZONTAL SPREAD	2.487
VERTICAL SPREAD	2.031
EXTREME SPREAD	2.509
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	7
NUMBER IN THREE INCH CIRCLE =	9



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

01

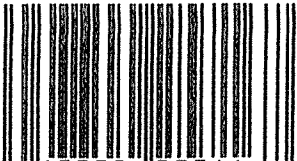
SERIAL NO.
C6349135

ORDER NO.
5716

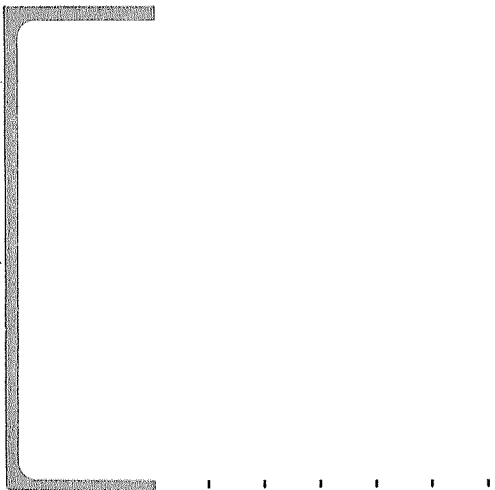


5716 C6349135

UPC



0 47700 25716 7



AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C634 9135

DATE 12 MAR 90

TESTER ES

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	260	250		278	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	266	264		277	
PULL #3	252	259		274	
PULL #4	273	266		267	
PULL #5	272	263		278	
TOTAL	1323	1302			
AVG.	2646	2604			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	320	292		
PULL #2	312	300		
PULL #3	300	302		
PULL #4	313	300		
PULL #5	312	301		
TOTAL	1563	1496		
AVG.	3126	2992		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	423	408		
PULL #2	413	394		
PULL #3	406	384		
PULL #4	404	398		
PULL #5	384	409		
TOTAL	2030	1993		
AVG.	406	3986		

BARBER - M24 0108515

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6349135
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0584$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0336$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.067376$

THE AMR FOR THIS RIFLE IS: 1.008

CENTROIDAL DISTANCES

0 TO	1	.447021
1 TO	2	.733884
1 TO	3	.449539
1 TO	4	.370293
1 TO	5	1.0322

5
4
3 <----POA
2 1

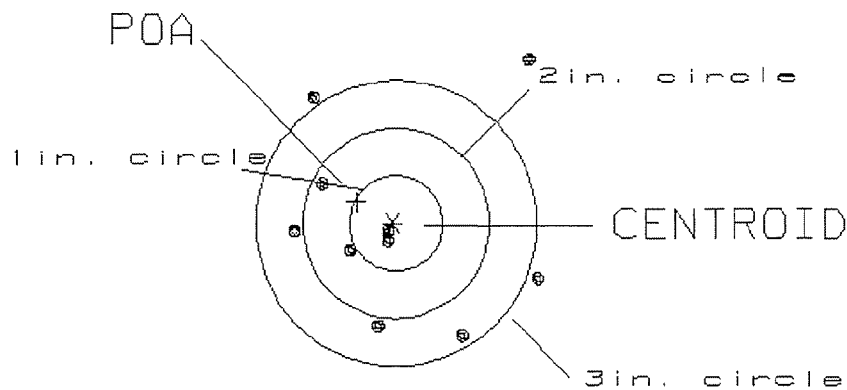
PATTERN #: 010

POA TO CENTROID: .448
 MIN RADIUS : .150
 MEAN RADIUS : 1.084
 MAX RADIUS : 2.174
 CENTROID X : .388
 CENTROID Y : -.222

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349135

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.66
 VS= 2.90
 GS= 3.19

2
 4
 7

REMINGTON CENTERFIRE ACCURACY TEST

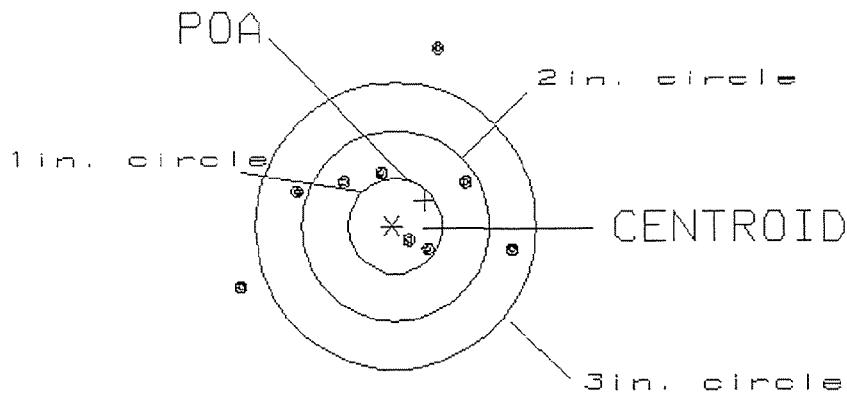
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .431
 MIN RADIUS : .203
 MEAN RADIUS : 1.134
 MAX RADIUS : 2.486
 CENTROID X : -.345
 CENTROID Y : -.258

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349135

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.88
 US= 4.27
 GS= 4.27

2
 5
 7

REMINGTON CENTERFIRE ACCURACY TEST

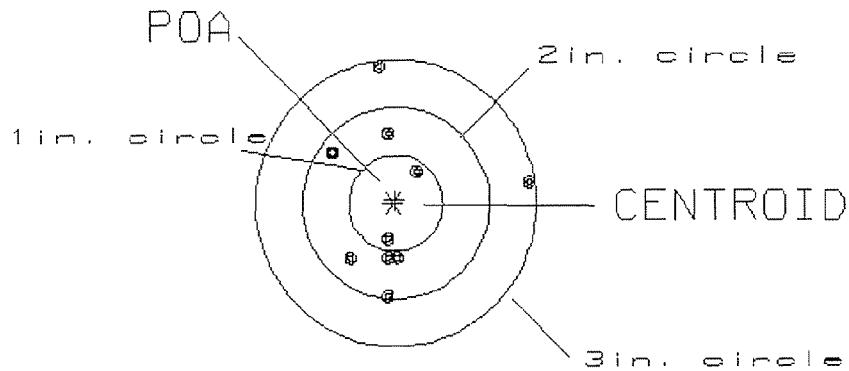
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 030
 POA TO CENTROID: .034
 MIN RADIUS : .363
 MEAN RADIUS : .802
 MAX RADIUS : 1.420
 CENTROID X : -.018
 CENTROID Y : -.029

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349135

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.11

2

US= 2.41

7

GS= 2.42

10

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

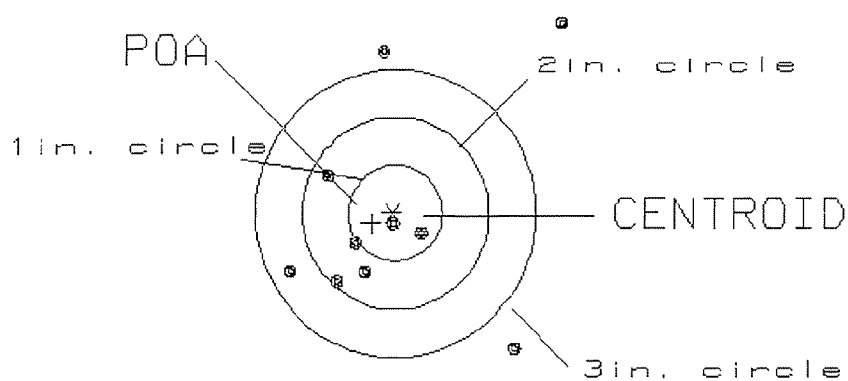
PATTERN #: 4

POA TO CENTROID: .249
MIN RADIUS : .156
MEAN RADIUS : 1.104
MAX RADIUS : 2.683
CENTROID X : .224
CENTROID Y : .109

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349135

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.91
VS= 3.35
GS= 3.89

2
6
7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

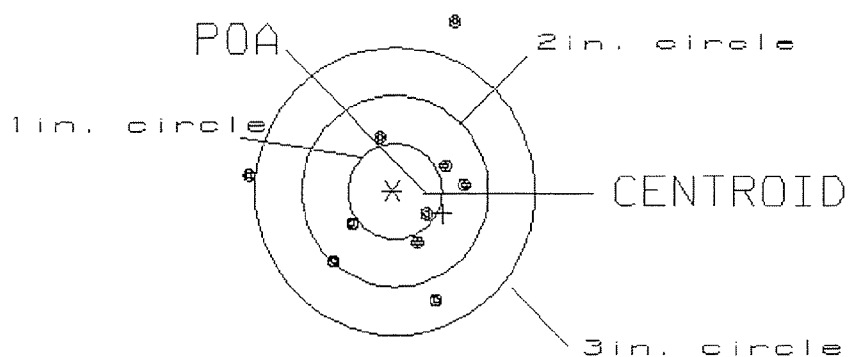
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .587
 MIN RADIUS : .415
 MEAN RADIUS : .918
 MAX RADIUS : 1.875
 CENTROID X : -.539
 CENTROID Y : .232

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349135

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.28

1

VS= 2.91

6

GS= 2.92

8

RECEIVED BARBER - M24 01085210RT

COMMENTS

ORDER
R 97-03144

INITIALS: JJM

WOG 1 OF 3

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
02/04/97	02/04/97	RJ 11-89	C6349135		700 7.62 NATO
ACCESSORIES	HARD CASE	SCOPE BASE	W/STUDS	w/Scope & Rings " # 1195	

FROM:

SHIP TO:

SUPPLY & SERVICE DIVISION
WHSE. 224
FT. BENNING GA 31905SUPPLY & SERVICE DIVISION
WHSE. 224
FT. BENNING GA 31905

CUST NO: 080509 C.O.D.L.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

W 53 H 097063 H 245

PARTS	COMMENTS
Barrel	Repunder Coat - Trigger Guard
Trigger Assy	Assy, Front & Rear Sight
	Base
	Rezure Scope Base, Swivel Rings
	Swivel Studs

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
Rw	✓	✓	✓	✓	✓
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
Rw	2/6/97	3/3/97	3/3/97	3/3/97	

OFFICE COPY

RD6925 REV. 11/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 010852108560

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 16349135
DATE 2/28/97
TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.26		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.34		2.35	
PULL #3	2.27	2.19		2.37	
PULL #4	2.37	2.27		2.28	
PULL #5	2.34	2.22		2.26	
TOTAL	11.59	11.28		11.57	
AVG.	2.32	2.26		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.28		
PULL #2	3.37	3.30		
PULL #3	3.38	3.35		
PULL #4	3.32	3.31		
PULL #5	3.27	3.26		
TOTAL	16.72	16.50		
AVG.	3.34	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.08		4.07
PULL #2	4.15	4.05		4.02
PULL #3	4.10	4.12		4.05
PULL #4	4.22	4.08		4.08
PULL #5	4.18	4.14		4.10
TOTAL	20.85	20.47		20.32
AVG.	4.17	4.09		4.06

MAINTENANCE REQUEST For use of this form, see DA PAM 738-750 and 738-751; the proponent agency is DCSLOG				PAGE NO 1	NO OF PAGES 1	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. UIC CUSTOMER M2454		1b. CUSTOMER UNIT NAME C06 229TH		1c. PHONE NO 5-7518		3a. WORK ORDER NUMBER (WON)
2a. SAMS-2 UIC/SAMS-I/TDA		2b. UTILIZATION CODE		2c. MCSR		3b. SHOP
				4a. UIC SUPPORT UNIT		3c. PHONE NO
				4b. SUPPORT UNIT NAME		
SECTION III - EQUIPMENT DATA						
5. TYPE MNT REQ CODE		6. ID		7. NSN 1005-01-240-2136		
8. MODEL M24				15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751		
9. NOUN Sniper Rifle				15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		
10a. ORG WON/DOC NO				16. MILES/KILOMETERS/HOURS/ROUNDS M K		
10b. EIC				H R		
11. SERIAL NUMBER C4249135		12. QTY 9991		13. PD		17. PROJECT CODE (if assigned)
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)				18. ACCOUNT PROCESSING CODE		19. IN WARRANTY? (enter Y or N)
				21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N)		20. ADMIN NO
				22. LEVEL OF WORK		23. SIGNATURE
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs) Shot out over 10,000 RD						
25. REMARKS POC SSG WHITBY 5-7518						
PREPARATION INSTRUCTIONS FOR THIS PAGE						
SECTION I Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maint. is completed. Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit. Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751. Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.				SECTION III (Cont'd) Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1. Block 14. For DSU, GSU/AVIM, DEPOT use. Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751. Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751. Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. See DA Pamphlets 738-750 and 738-751. Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted. Block 21. For DSU/GSU/AVIM/Depot use. Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act. Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint. Block 25. Self-explanatory.		
SECTION II Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.						
SECTION III Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751. Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank. Block 10b. Enter End Item Code. See AMDF. Block 11. Enter serial number of item being submitted.						
34a. SUBMITTED BY		35a. ACCEPTED BY		35c. DATE		
34b. DATE		35b. STATUS		35d. TIME		
Block 34a. Enter first initial and last name of submitter. Block 34b. Enter ordinal date submitted (YYDDD). Block 35a. Enter first initial and last name of person accepting maint. request. Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751. Block 35c. Enter ordinal date accepted (YYDDD). Block 35d. Enter military time.						

DA FORM 2407, JUL 94

PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE

RECEIPT COPY 1

21 DAY TURN - AROUND

New
Barrel
Trig.
ASSY

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C 6349135

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK

2/6/97 RW
3/4/97 RW

1020

1020

1020

3/3/97 RW
3/4/97 RW

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6349135

DATE REC'D: 2/4/97

DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ Screws☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: