

06349150

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00154260

Serial: C6349150 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 10/30/2008 8:24:05 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: ISD ARMSROOM

ISD ARMSROOM

Address 1: 8TH DESERT STORM

8TH DESERT STORM

Address 2: BLDG 5210 BAY DOOR #30

PO Box:

BLDG 5210 BAY DOOR #30

PO Box:

City: FORT CAMPBELL

FORT CAMPBELL

State: KY

Zip Code: 42223

Country: US

State: KY

Zip Code: 42223

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

10/30/2008

12:42 PM

CAPS

NUM

INS

SCRL



12:42 PM

Serial Number: **C6349150**
Model: **M24 SWS**

RE00154260

M-24 INSPECTION CHECKLIST
 CONTRACT #: DAAE-20-02-C-0149

R & F NUMBER 154260SERIAL NUMBER C6349150LOG-IN DATE 10-30-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	11-6-08	RTZ
505	RE-BARREL	11-22-08	RTZ
560	ASSEMBLE	11-22-08	RTZ
600	PROOF	11-11-08	S.P.D.
605	CHECK HEADSPACE	11-11-08	S.P.D.
610	DIS-ASSEMBLE GUN	11-11-08	S.P.D.
612	MAGNAFLUX	11/11/08	(X)
510	DRILL AND TAP	11-12-08	SP
615	ROLLMARK CALIBER	11/11/08	RT
618	ROTO-BLAST		
620	APPLY COATINGS	11/21	—
625	FINAL ASSEMBLY	12-1-08	RTZ
640	FUNCTION TEST AND	12-4-08	S.P.D.
650	TARGET	12-4-08	S.P.D.
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	12-5-08	R.N.
	A) HEADSPACE	PASS	FAIL
	B) TRIGGER PULL	2.50 2.60 2.54 2.62 2.58	12-5-08 R.N.
680	F) SAFETY ON FORCE	3.0 3.5 3.5	12-5-08 R.N.
	G) SAFETY OFF FORCE	3.5 3.5 3.5	12-5-08 R.N.
	H) FIRING PIN INDENT	.023 .023 .023	12-5-08 R.N.
690	PACK		4/1/09 Fm

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349150.__0
FILE DATE AND TIME: 12/05/2008 09:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.090
The Average Y Centroid of the Five Target Set:	0.065
The Average Point of Impact of the Five Target Set:	0.111
The Average Mean Radius of the Five Target Set:	0.618
The Distance from POA to Centroid Target #1:	0.195
The Distance from Centroid Target #2 to Centroid Target #1:	0.169
The Distance from Centroid Target #3 to Centroid Target #1:	0.374
The Distance from Centroid Target #4 to Centroid Target #1:	0.331
The Distance from Centroid Target #5 to Centroid Target #1:	0.246

SERIAL NUMBER: C6349150. 0

TARGET NUMBER: 1

FILE DATE: 12/05/2008

FILE TIME: 09:07

X CENTROID: 0.193

Y CENTROID: -0.031

POA TO CENTROID: 0.195

HORZ SPREAD: 1.737

VERT SPREAD: 2.235

GROUP SPREAD: 2.524

MIN RADIUS: 0.261

MAX RADIUS: 1.403

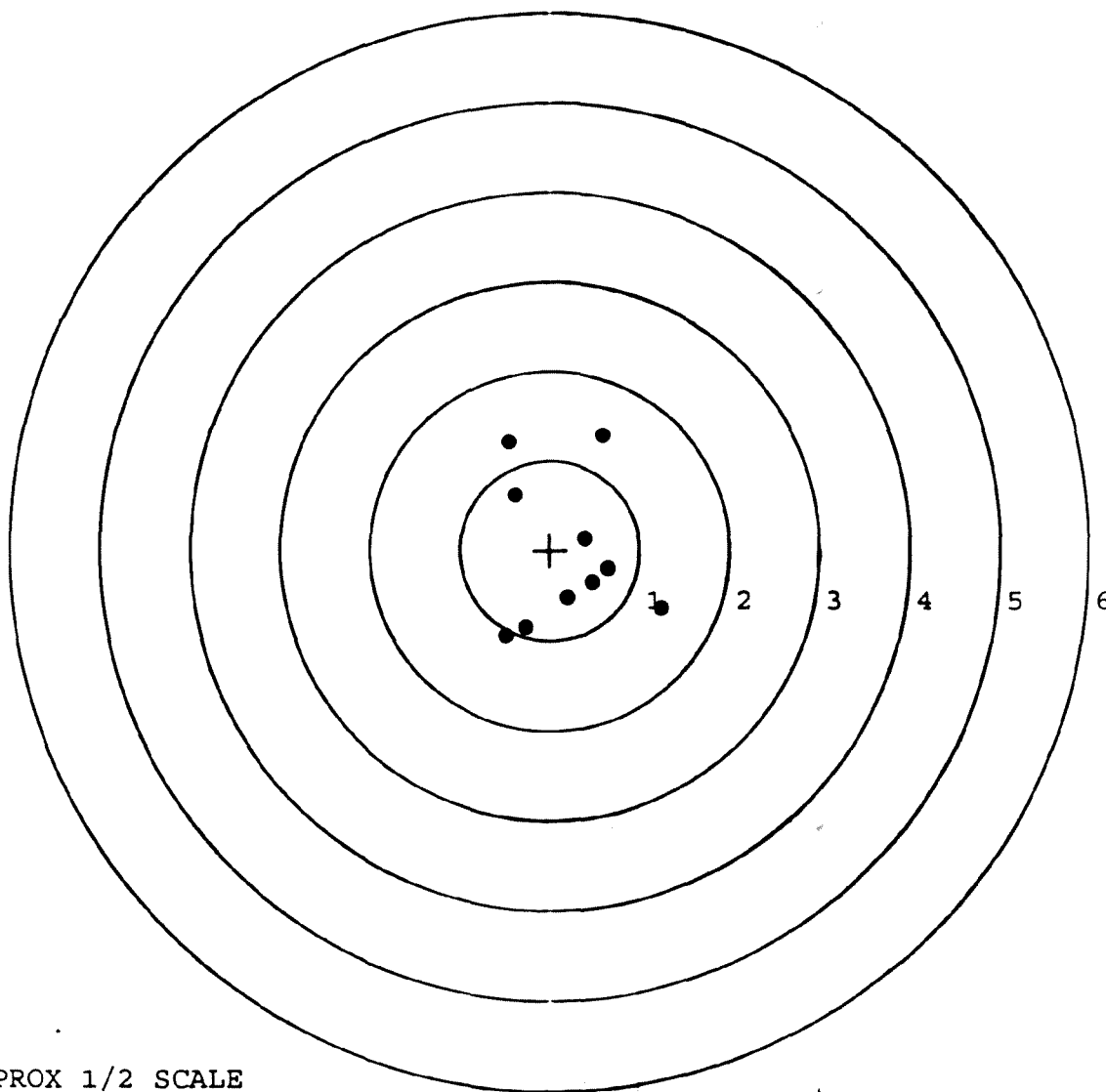
MEAN RADIUS: 0.865

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.594	1.286
2:	-0.459	1.211
3:	-0.392	0.616
4:	0.398	0.131
5:	0.647	-0.201
6:	1.243	-0.653
7:	0.479	-0.357
8:	0.194	-0.533
9:	-0.280	-0.860
10:	-0.494	-0.949



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349150. 0

TARGET NUMBER: 2

FILE DATE: 12/05/2008

FILE TIME: 09:07

X CENTROID: 0.350

Y CENTROID: -0.094

POA TO CENTROID: 0.362

HORZ SPREAD: 0.900

VERT SPREAD: 1.883

GROUP SPREAD: 1.885

MIN RADIUS: 0.173

MAX RADIUS: 1.065

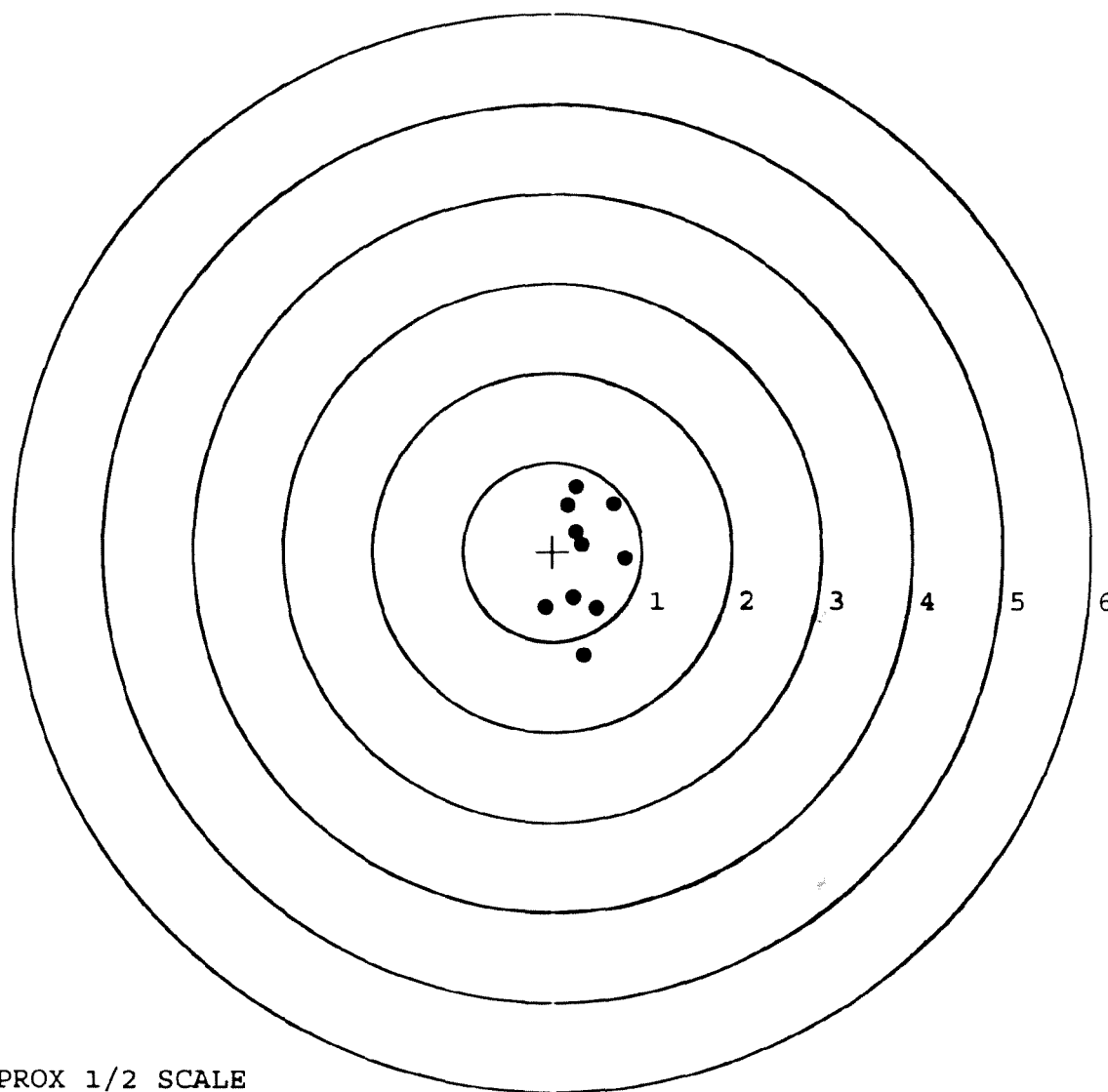
MEAN RADIUS: 0.587

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.352	-1.159
2:	-0.091	-0.622
3:	0.232	-0.515
4:	0.491	-0.636
5:	0.809	-0.077
6:	0.327	0.077
7:	0.262	0.216
8:	0.171	0.514
9:	0.266	0.724
10:	0.681	0.537

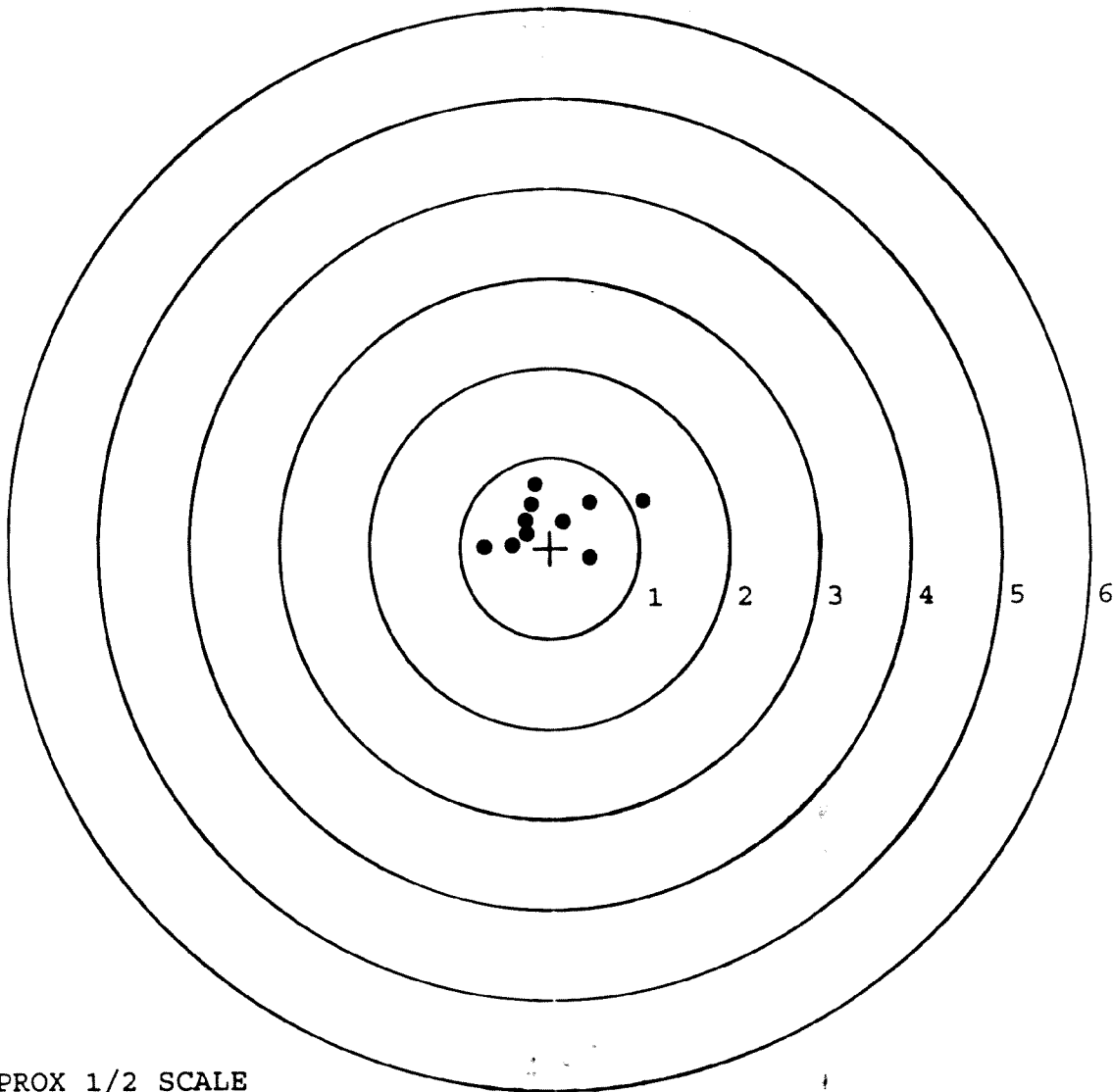


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349150. __0
 TARGET NUMBER: 3
 FILE DATE: 12/05/2008
 FILE TIME: 09:07

X CENTROID: 0.001
 Y CENTROID: 0.290
 POA TO CENTROID: 0.290
 HORZ SPREAD: 1.776
 VERT SPREAD: 0.811
 GROUP SPREAD: 1.842
 MIN RADIUS: 0.147
 MAX RADIUS: 1.065
 MEAN RADIUS: 0.489
 # IN 1 IN DIAMETER: 7
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.043	0.508
2:	0.442	-0.107
3:	0.447	0.503
4:	0.148	0.287
5:	-0.164	0.704
6:	-0.211	0.484
7:	-0.277	0.306
8:	-0.264	0.158
9:	-0.424	0.034
10:	-0.733	0.019



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349150. __0

TARGET NUMBER: 4

FILE DATE: 12/05/2008

FILE TIME: 09:07

POINT#	X	Y
1:	0.992	-0.371
2:	0.334	-0.569
3:	0.194	-0.418
4:	-0.298	-0.627
5:	-0.779	0.193
6:	-0.594	0.173
7:	-0.431	0.230
8:	-0.239	0.282
9:	-0.363	0.452
10:	-0.188	0.612

X CENTROID: -0.137

Y CENTROID: -0.004

POA TO CENTROID: 0.137

HORZ SPREAD: 1.771

VERT SPREAD: 1.239

GROUP SPREAD: 1.859

MIN RADIUS: 0.304

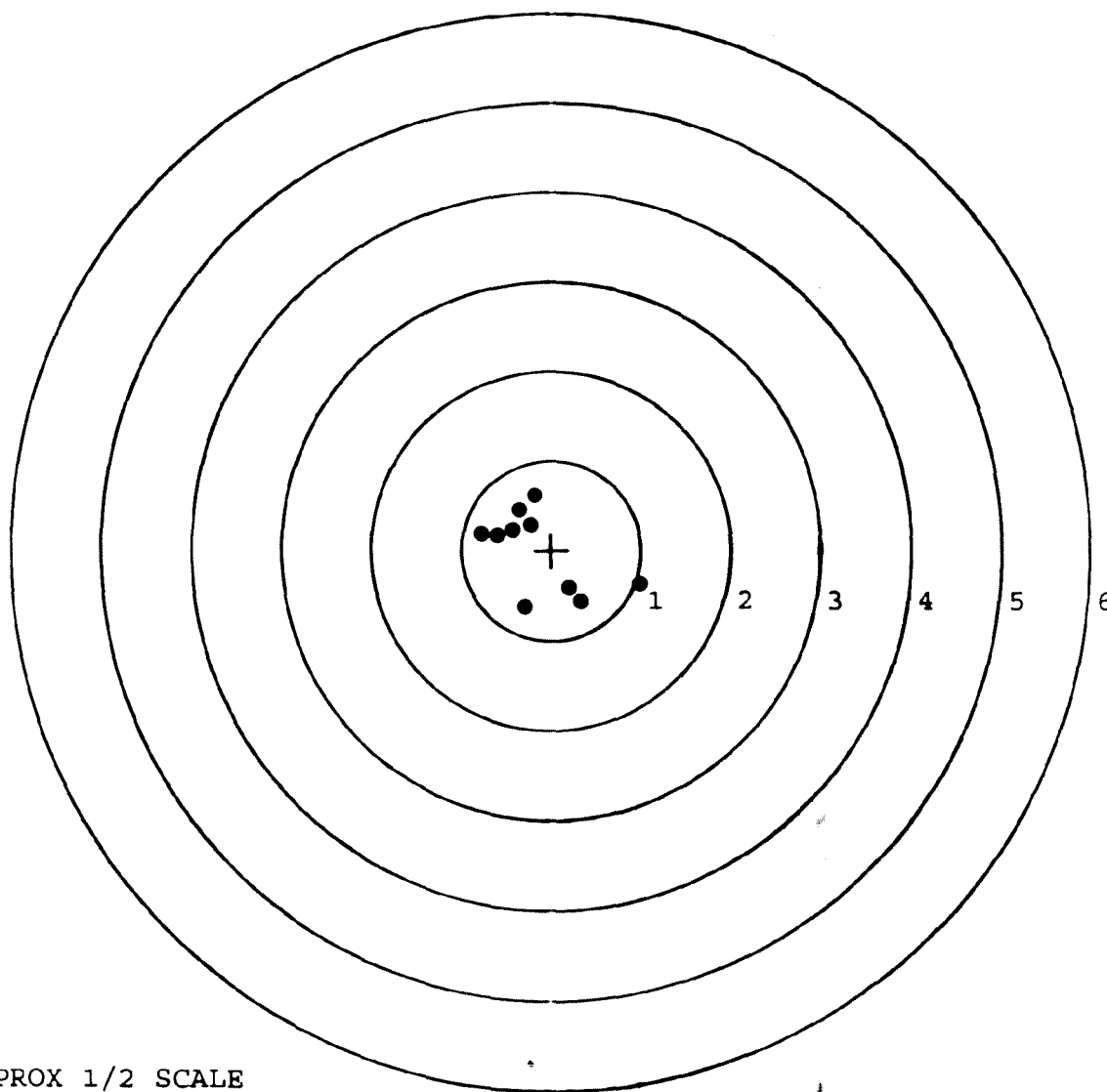
MAX RADIUS: 1.187

MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 3

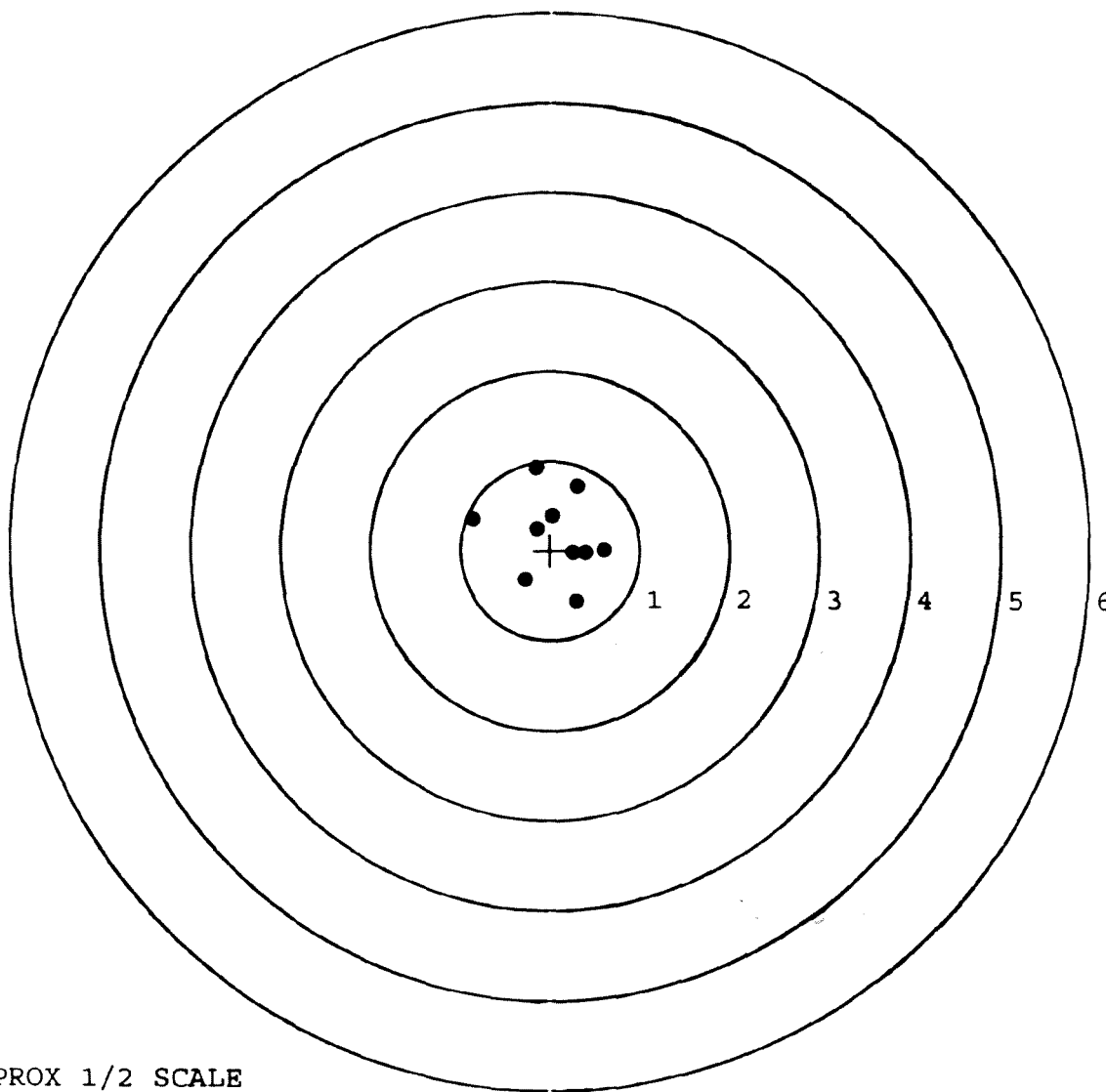
IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349150. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.295	-0.578
FILE DATE: 12/05/2008	2:	-0.281	-0.336
FILE TIME: 09:07	3:	-0.860	0.343
	4:	-0.165	0.920
X CENTROID: 0.042	5:	0.303	0.719
Y CENTROID: 0.163	6:	0.022	0.386
POA TO CENTROID: 0.168	7:	-0.156	0.237
HORZ SPREAD: 1.466	8:	0.260	-0.030
VERT SPREAD: 1.498	9:	0.395	-0.032
GROUP SPREAD: 1.506	10:	0.606	-0.003
MIN RADIUS: 0.211			
MAX RADIUS: 0.920			
MEAN RADIUS: 0.541			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

GUN SERIAL #

C6349150

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10 - 9	89	RW
600	Proof	10 - 9	89	A.C.
607	Check Headspace	10 - 9	89	RW
610	Dis-assemble Gun		89	RW
612	Magnaflux Barrel Action		10/13/89	KCR
	Magnaflux Bolt		10/13/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes	10 1689		JB
618	Polish Barrel <i>ACB</i>	10 1689		BT
620	Apply Coatings (Barrel Action)		10-27-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/30/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/30/89	RW
	C) Inspect Ejector Hole for Chamfer		10/30/89	RW
	D) Oil Firing Pin Ass'y		10/30/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11/1/89	WCB

BARBER - M24 0108855								
op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			11/1/89	gll
	G) Safety Off Force	3	3	3			11/1/89	gll
	H) Trigger Pull Test & Retainability						11/1/89	WLB
	I) Firing Pin Indent	.0215	.021	.021			11/1/89	gll
	J) Assemble Stock						11/2/89	RW
	K) Assemble Swivel Studs						11/2/89	gll
	L) Attach Front and Rear Sight Assemblies						11/2/89	RW
	M) Iron Sight Alignment						11/2/89	RW
	N) Detach Front & Rear Sights & place in numbered container						11/2/89	RW
	O) Attach Scope to Rifle						11/2/89	gll
	P) Detach & Attach Scope 20 Times						11/2/89	gll
640	Gallery Target & Test						11-6-89	D/H
	A) Time						11-6-89	D/H
	B) Malfunctions						11-6-89	D/H
	C) Pierced Primers						11-6-89	D/H
	D) Optical Clarity of Scope						11-6-89	D/H
645	Inspect for Live Ammo						11-6-89	D/H
655	Final Inspection						11/2/89	gll
	A) Headspace						11/2/89	gll
	B) Trigger Pull	244	235	230	233	261	11/2/89	gll
	C) Function						11/2/89	gll
660	Pack						14/2/89	gll

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6349150DATE 4-10-90TESTER JR

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.18		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.29		2.34	
PULL #3	2.33	2.39		2.28	
PULL #4	2.41	2.34		2.31	
PULL #5	2.35	2.37		2.30	
TOTAL	11.81	11.57		11.64	
AVG.	2.362	2.314		2.328	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.27		
PULL #2	3.18	3.20		
PULL #3	3.17	3.26		
PULL #4	3.30	3.27		
PULL #5	3.34	3.27		
TOTAL	16.09	16.27		
AVG.	3.218	3.254		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.32	4.40		
PULL #2	4.30	4.36		
PULL #3	4.20	4.33		
PULL #4	4.29	4.35		
PULL #5	4.28	4.30		
TOTAL	21.39	21.74		
AVG.	4.278	4.348		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06349150
6 Nov 1989

CENTROIDAL DISTANCES

0 TO	1	.352819
1 TO	2	.0836301
1 TO	3	.313166
1 TO	4	.189842
1 TO	5	.527867

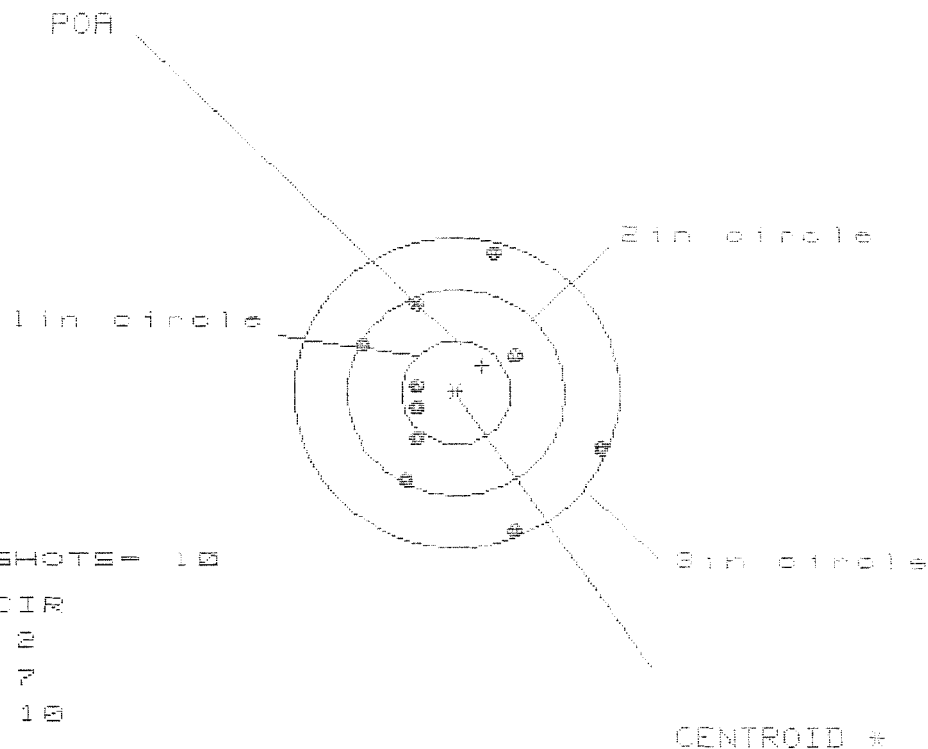
SP <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1548
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.9668
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .168819
THE AMR FOR THIS RIFLE IS: .9906

8 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06349150

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS = 2.166

VS = 2.764

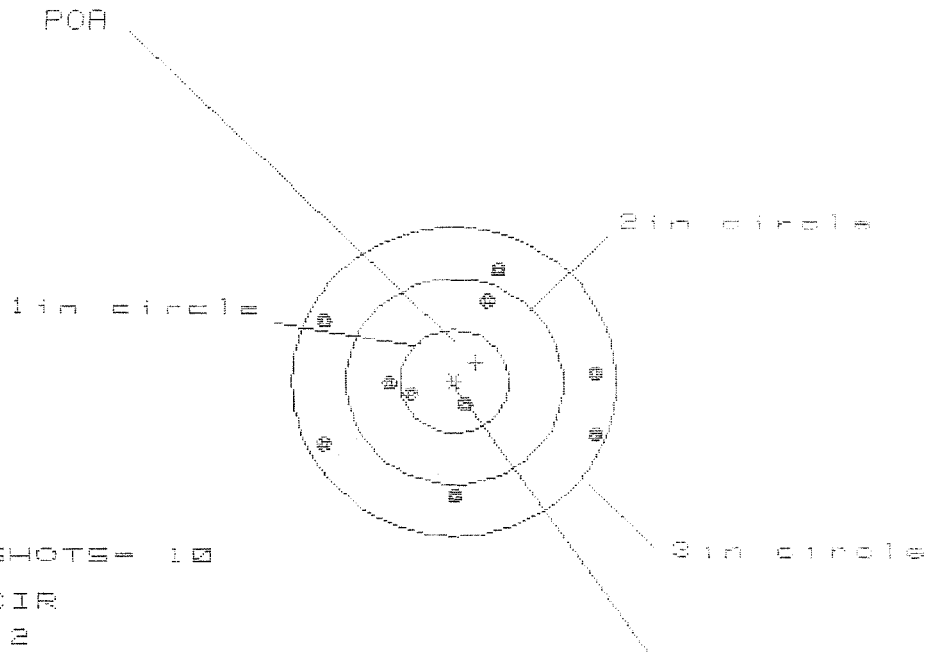
GS = 2.770

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.336	1.399	1.454
MINIMUM X	-.830	-.767	-.712
MAXIMUM Y	1.399	1.248	.840
MINIMUM Y	-1.365	-.957	-.801
CENTROID X	-.236	-.299	-.354
CENTROID Y	-.262	-.111	-.267
POA TO CENTROID in.	.353	.318	.443
MIN RADIUS	.356	.293	.245
MEAN RADIUS	.913	.831	.740
MAX RADIUS	1.475	1.538	1.532
HORIZONTAL SPREAD	2.166	2.166	2.166
VERTICAL SPREAD	2.764	2.205	1.641
EXTREME SPREAD	2.770	2.377	2.377
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

6 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08349150

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 4

3 in = 10

HS = 2.532

VS = 2.190

GS = 2.775

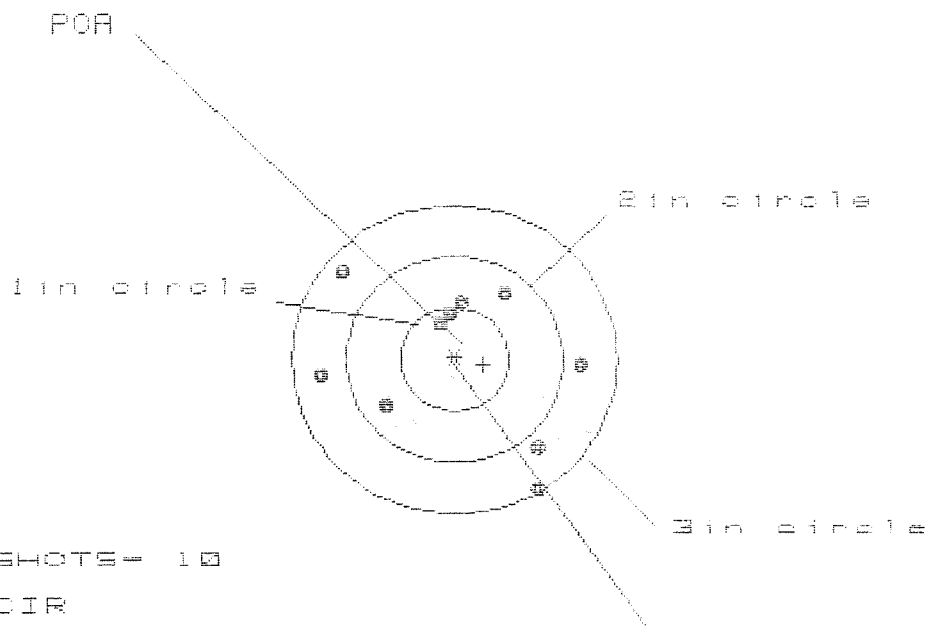
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.332	1.476	1.344
MINIMUM X	:	-1.200	-1.052	-1.181
MAXIMUM Y	:	1.067	1.010	.921
MINIMUM Y	:	-1.123	-1.180	-1.268
CENTROID X	:	-.199	-.347	-.215
CENTROID Y	:	-.187	-.130	-.041
POA TO CENTROID in.	:	.273	.370	.219
MIN RADIUS	:	.230	.287	.375
MEAN RADIUS	:	.985	.917	.883
MAX RADIUS	:	1.428	1.476	1.346
HORIZONTAL SPREAD	:	2.532	2.528	2.525
VERTICAL SPREAD	:	2.190	2.190	2.190
EXTREME SPREAD	:	2.775	2.628	2.587
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		10	

8 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08349150

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 5

3 in = 10

HS = 2.300

VS = 2.158

GS = 2.830

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.145	1.228	1.103
MINIMUM X	-1.251	-1.168	-1.294
MAXIMUM Y	.864	.720	.631
MINIMUM Y	-1.294	-1.028	-.938
CENTROID X	-.263	-.346	-.220
CENTROID Y	.050	.194	.103
POA TO CENTROID in.	.268	.396	.244
MIN RADIUS	.383	.218	.360
MEAN RADIUS	.943	.839	.806
MAX RADIUS	1.493	1.300	1.314
HORIZONTAL SPREAD	2.396	2.396	2.396
VERTICAL SPREAD	2.158	1.748	1.569
EXTREME SPREAD	2.830	2.508	2.397
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	10		

6 May 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08349150

CENTERFIRE PATTERNS

4

POR

1 in circle

2 in circle

3 in circle

OF SHOTS - 10

IN CIR

1 in = 0

2 in = 5

3 in = 10

HS = 2.441

VS = 2.135

GS = 2.551

CENTROID *

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.144	1.132	.968
MINIMUM X	-1.297	-1.309	-1.260
MAXIMUM Y	1.416	.960	.936
MINIMUM Y	-.719	-.562	-.586
CENTROID X	-.170	-.158	.006
CENTROID Y	-.084	-.241	-.217
POR TO CENTROID in.	.189	.238	.217
MIN RADIUS	.504	.485	.410
MEAN RADIUS	.989	.918	.842
MAX RADIUS	1.419	1.367	1.489
HORIZONTAL SPREAD	2.441	2.441	2.229
VERTICAL SPREAD	2.135	1.522	1.522
EXTREME SPREAD	2.551	2.551	2.551
NUMBER IN ONE INCH CIRCLE =		0	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		10	

8 Nov 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08349150

CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 8

HE = 2.820

VS = 2.545

CS = 2.852

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.119	.930	.718
MINIMUM X	:	-1.701	-1.696	-1.920
MAXIMUM Y	:	1.161	1.184	1.265
MINIMUM Y	:	-1.384	-1.361	-1.288
CENTROID X	:	.094	.283	.495
CENTROID Y	:	.150	.127	.046
POA TO CENTROID in.	:	.177	.310	.497
MIN RADIUS	:	.410	.365	.482
MEAN RADIUS	:	1.123	1.016	.867
MAX RADIUS	:	1.714	1.815	1.504
HORIZONTAL SPREAD	:	2.820	2.626	1.638
VERTICAL SPREAD	:	2.545	2.545	2.545
EXTREME SPREAD	:	2.852	2.727	2.656
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

Remington
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

MODEL 700™ M24

SERIAL NO.
 C6349150

ORDER NO.
5716

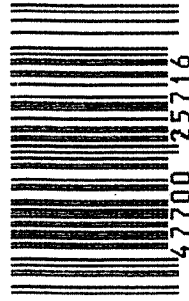
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Ø 1



5716 C6349150

LPC



0 47700 25716 7

BARBER - M24 0108864

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6349150
3 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1038
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1244
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .162018

THE AMR FOR THIS RIFLE IS: 1.232

CENTROIDAL DISTANCES

0 TO	1	.171703
1 TO	2	.305221
1 TO	3	.472155
1 TO	4	.503019
1 TO	5	.397045

5
2
1 + 3 <----POA
4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

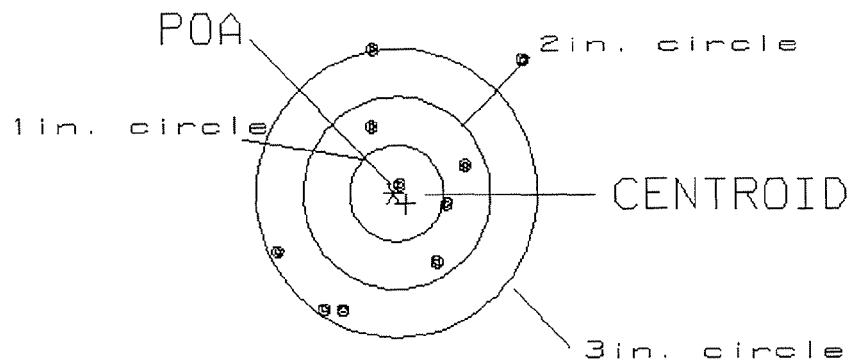
PATTERN #: 1

POA TO CENTROID: .172
 MIN RADIUS : .139
 MEAN RADIUS : 1.074
 MAX RADIUS : 1.913
 CENTROID X : -.131
 CENTROID Y : .111

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349150

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.64

1

VS= 2.75

5

GS= 3.31

8

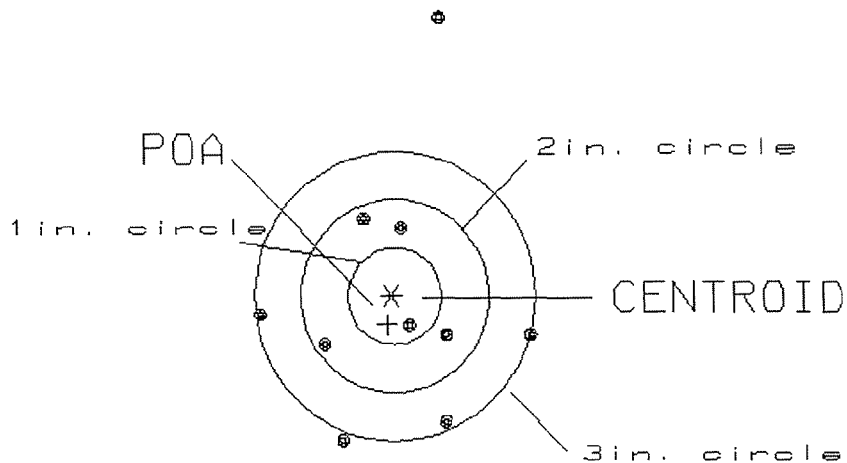
PATTERN #: 2

POA TO CENTROID: .300
 MIN RADIUS : .370
 MEAN RADIUS : 1.244
 MAX RADIUS : 2.972
 CENTROID X : .044
 CENTROID Y : .297

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349150

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.91
 VS= 4.45
 GS= 4.56

1
 5
 8

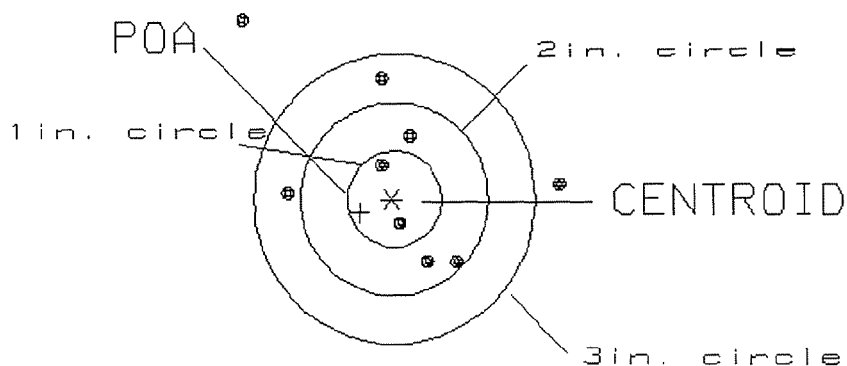
PATTERN #: 3

POA TO CENTROID: .369
 MIN RADIUS : .231
 MEAN RADIUS : 1.247
 MAX RADIUS : 2.866
 CENTROID X : .340
 CENTROID Y : .144

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349150

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.36

2

VS= 4.72

5

GS= 4.98

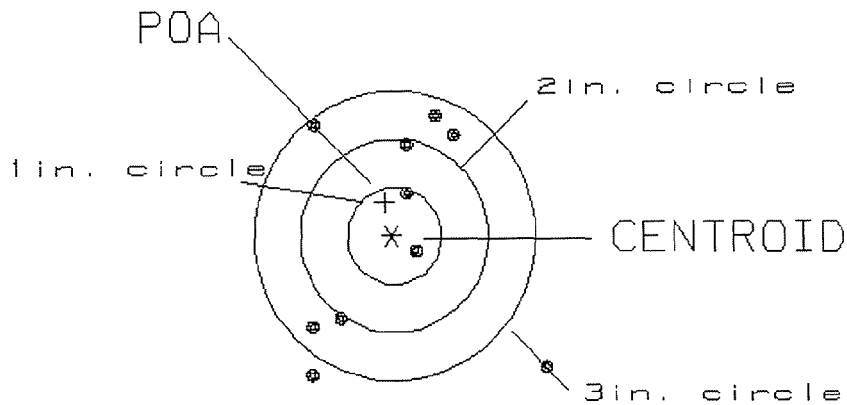
7

PATTERN #: 4
 POA TO CENTROID: .354
 MIN RADIUS : .236
 MEAN RADIUS : 1.173
 MAX RADIUS : 2.159
 CENTROID X : .071
 CENTROID Y : -.347

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349150

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.55

2

VS= 2.67

3

GS= 3.57

8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

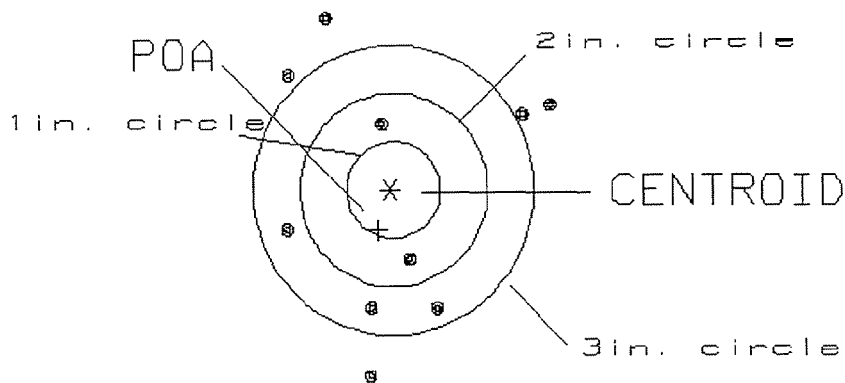
PATTERN #: 5

POA TO CENTROID: .436
 MIN RADIUS : .682
 MEAN RADIUS : 1.422
 MAX RADIUS : 1.963
 CENTROID X : .129
 CENTROID Y : .417

3 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6349150

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.88

0

VS= 3.70

2

GS= 3.74

5

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 97-00564

INITIAL * CUSTOMER ORDER NO.

JJM

M-24 SNIPER

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/09/97

01/09/97

EJ 10-89

C6349150

700 7.62

NATO

ACCESSORIES

HARD CASE

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

U.S. ARMY
2/5 SFG (A)
BLDG 3213
FT CAMPBELL

KY 42223

U.S. ARMY
2/5 SFG (A)
BLDG 3213
FT CAMPBELLKY
42223

CUST NO: 149382 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

W524097009#243
Barrel - 96003
Front Sight Base 96012Repowder Coat Trigger
Guard Assy & Rear Sight
Base
Re Zinc Scope Base &
Swivel Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/95

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0108870108909

C 31

BARBER - M24 **M2400108910**

Final Inspection

Sn: C6349/50

DATE REC'D: 1/9/97

DATE RET'D:

AUDITOR:

RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☐ Mounting Base☐ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

21 DAY TURN - AROUND

*New
Barrel*

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6349150*

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>1/13/97</i>	<i>AW</i>
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>2/7/97</i>	<i>AW</i>
655	FINAL INSPECT		
660	PACK		

QAR INSPECTION

SHIP DATE