

C6349153

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Smead[®]

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00089049** Serial: C6349153 Model: M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 12/6/2004 7:57:38 AM

Verify Repair

Address Information

Customer: Received From: Return To: Repairman:

Name: **TRANSPORTATION OFFICER** **TRANSPORTATION OFFICER**

Address 1: **DEF DIST DEPOT ANNISTON AL** **DEF DIST DEPOT ANNISTON AL**

Address 2: **PO Box:** **PO Box:**

City: **ANNISTON** **ANNISTON**

State: **AL** Zip Code: **36201** Country: **US** State: **AL** Zip Code: **36201** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: **NA** Fax: Email: Comments:

Received Condition: Fair Condition Notes: CSR Notes:

Accessories Received:

Code	Desc	Qty
A006	Sling Strap	1
A007	With Studs	3
A010	Hard Case	1
A023	Scope w/case	1
A055	Deployment Kit	1
A057	Frt and Rear Sgt Base	3

Repair Search Refresh Close

noletj 12/6/2004 8:55 AM CAPS NUM INS SCPL

start 2 2 2 2 2 2 2 2 2 2

Serial Number: **C6349153**

Model: **M24 SWS**



RE00089049

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349153.___0
FILE DATE AND TIME: 01/05/2005 11:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.018
The Average Y Centroid of the Five Target Set:	-0.055
The Average Point of Impact of the Five Target Set:	0.058
The Average Mean Radius of the Five Target Set:	0.607
The Distance from POA to Centroid Target #1:	0.112
The Distance from Centroid Target #2 to Centroid Target #1:	0.113
The Distance from Centroid Target #3 to Centroid Target #1:	0.126
The Distance from Centroid Target #4 to Centroid Target #1:	0.257
The Distance from Centroid Target #5 to Centroid Target #1:	0.104

SERIAL NUMBER: C6349153. __0

TARGET NUMBER: 1

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: -0.111

Y CENTROID: -0.015

POA TO CENTROID: 0.112

HORZ SPREAD: 1.583

VERT SPREAD: 1.904

GROUP SPREAD: 2.304

MIN RADIUS: 0.271

MAX RADIUS: 1.318

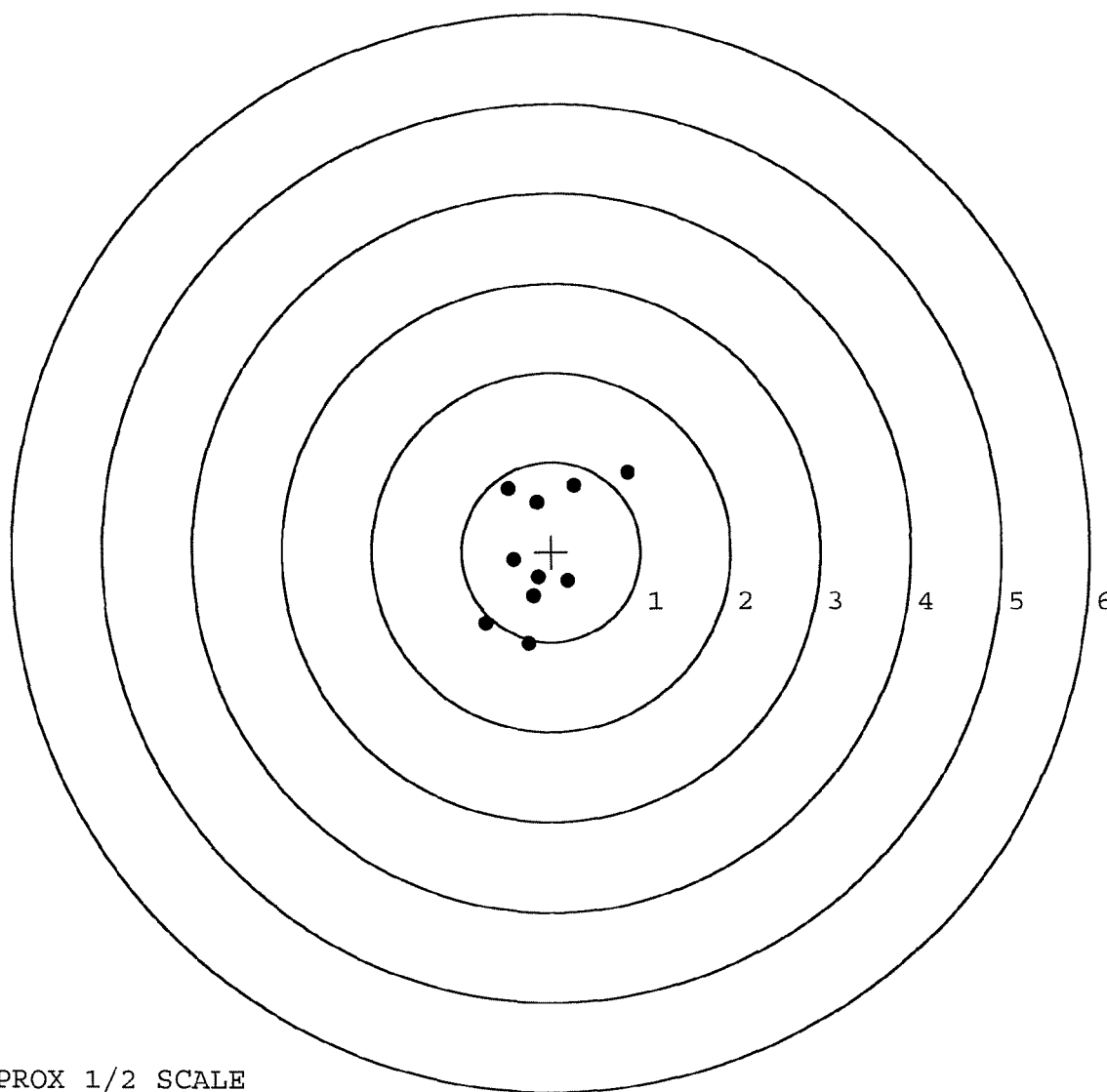
MEAN RADIUS: 0.704

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.856	0.880
2:	0.255	0.736
3:	-0.162	0.551
4:	-0.483	0.696
5:	0.182	-0.325
6:	-0.152	-0.283
7:	-0.422	-0.099
8:	-0.205	-0.493
9:	-0.254	-1.024
10:	-0.727	-0.794



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153. __0

TARGET NUMBER: 2

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: -0.076

Y CENTROID: -0.123

POA TO CENTROID: 0.144

HORZ SPREAD: 1.632

VERT SPREAD: 1.537

GROUP SPREAD: 1.926

MIN RADIUS: 0.339

MAX RADIUS: 0.986

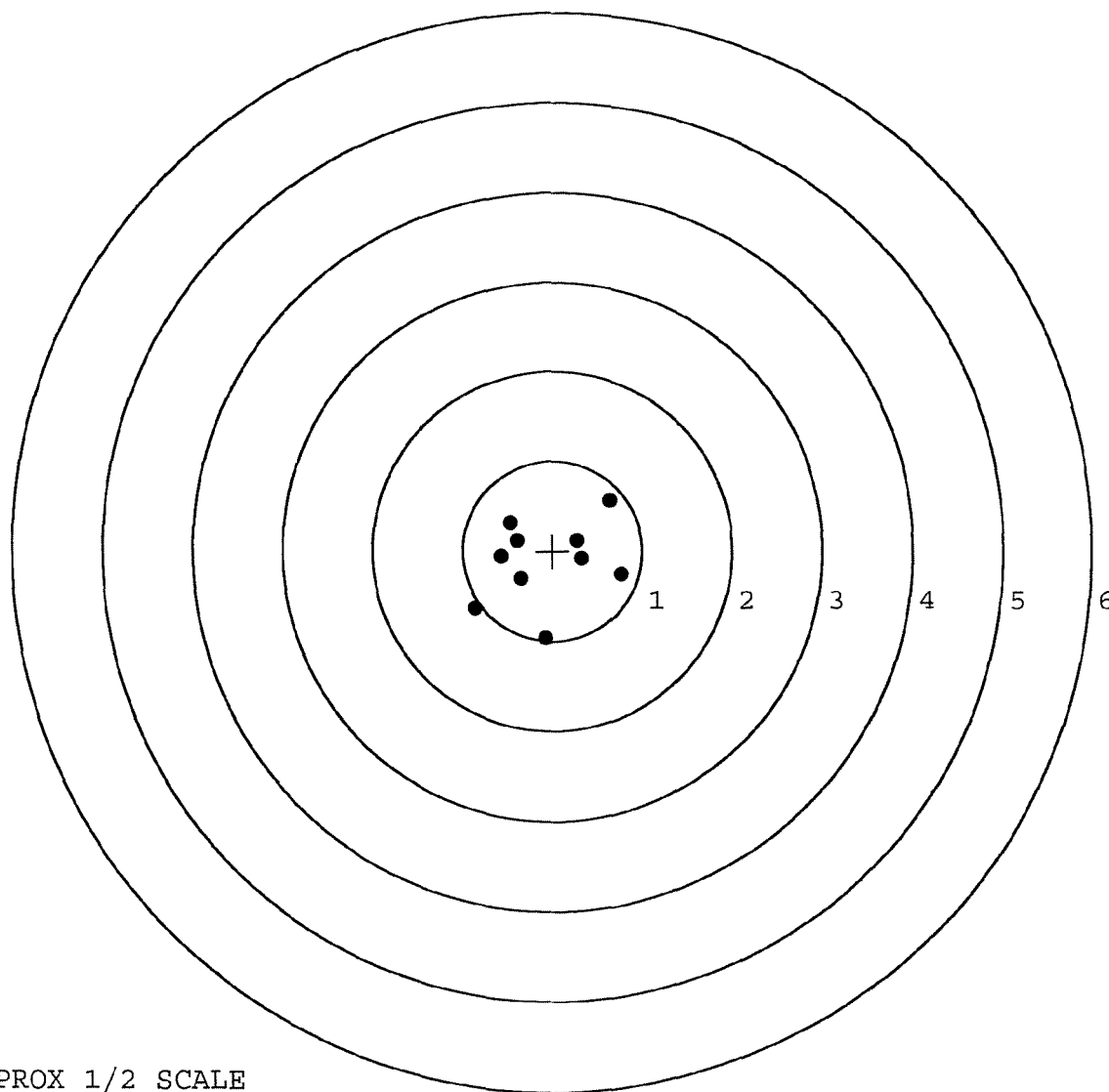
MEAN RADIUS: 0.631

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.766	-0.263
2:	0.636	0.559
3:	0.278	0.118
4:	0.324	-0.087
5:	-0.083	-0.978
6:	-0.360	-0.307
7:	-0.866	-0.646
8:	-0.578	-0.064
9:	-0.395	0.120
10:	-0.479	0.318



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153. __0

TARGET NUMBER: 3

FILE DATE: 01/05/2005

FILE TIME: 11:19

POINT#	X	Y
1:	0.681	-1.009
2:	0.459	-0.021
3:	0.566	0.294
4:	-0.683	-0.576
5:	-0.345	0.673
6:	-0.380	0.262
7:	-0.347	-0.057
8:	-0.208	-0.027
9:	0.013	-0.200
10:	0.182	-0.182

X CENTROID: -0.006

Y CENTROID: -0.084

POA TO CENTROID: 0.085

HORZ SPREAD: 1.364

VERT SPREAD: 1.682

GROUP SPREAD: 1.970

MIN RADIUS: 0.117

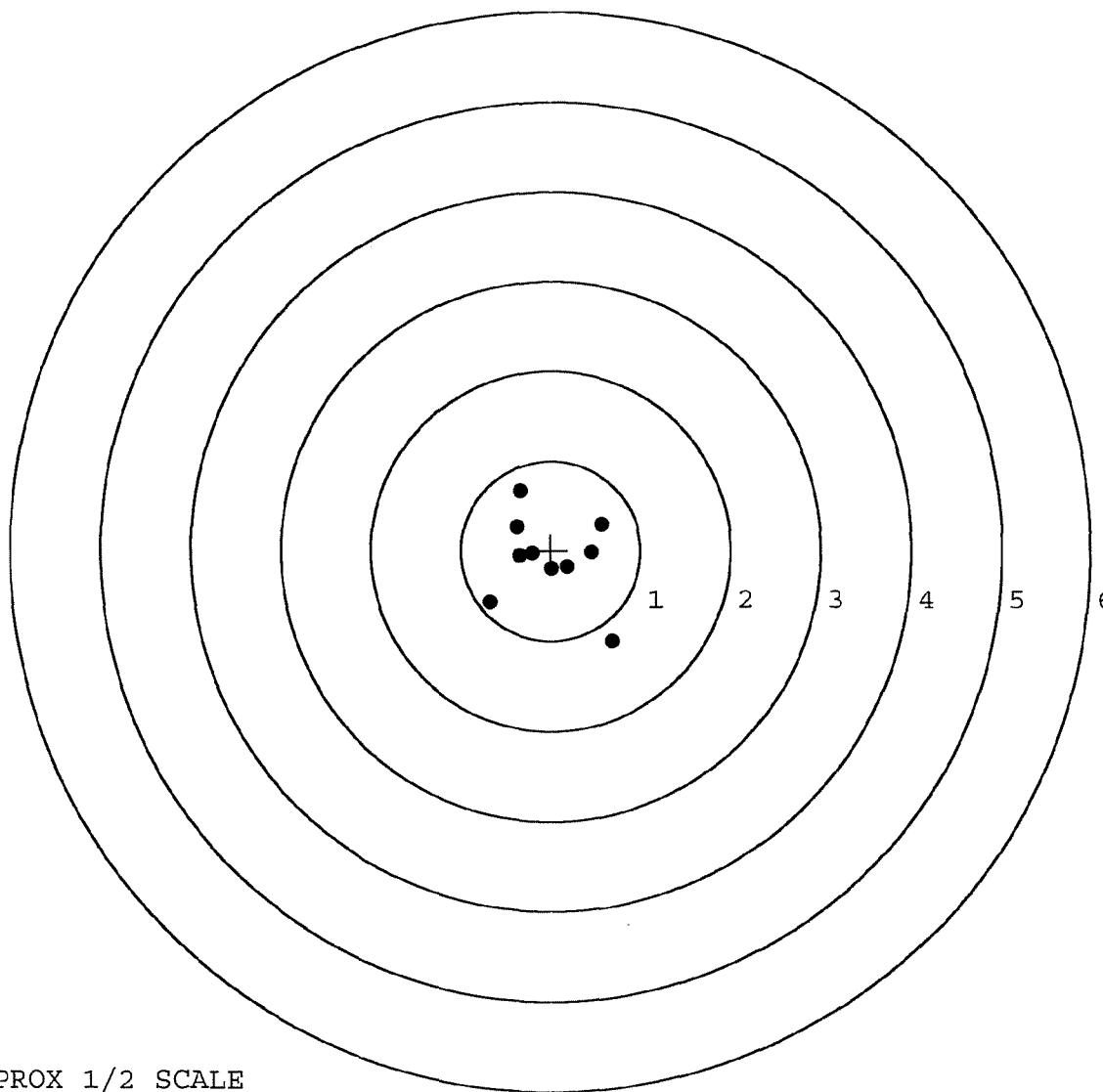
MAX RADIUS: 1.152

MEAN RADIUS: 0.536

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153. __0

TARGET NUMBER: 4

FILE DATE: 01/05/2005

FILE TIME: 11:19

X CENTROID: 0.132

Y CENTROID: -0.101

POA TO CENTROID: 0.166

HORZ SPREAD: 1.281

VERT SPREAD: 1.630

GROUP SPREAD: 1.758

MIN RADIUS: 0.357

MAX RADIUS: 0.971

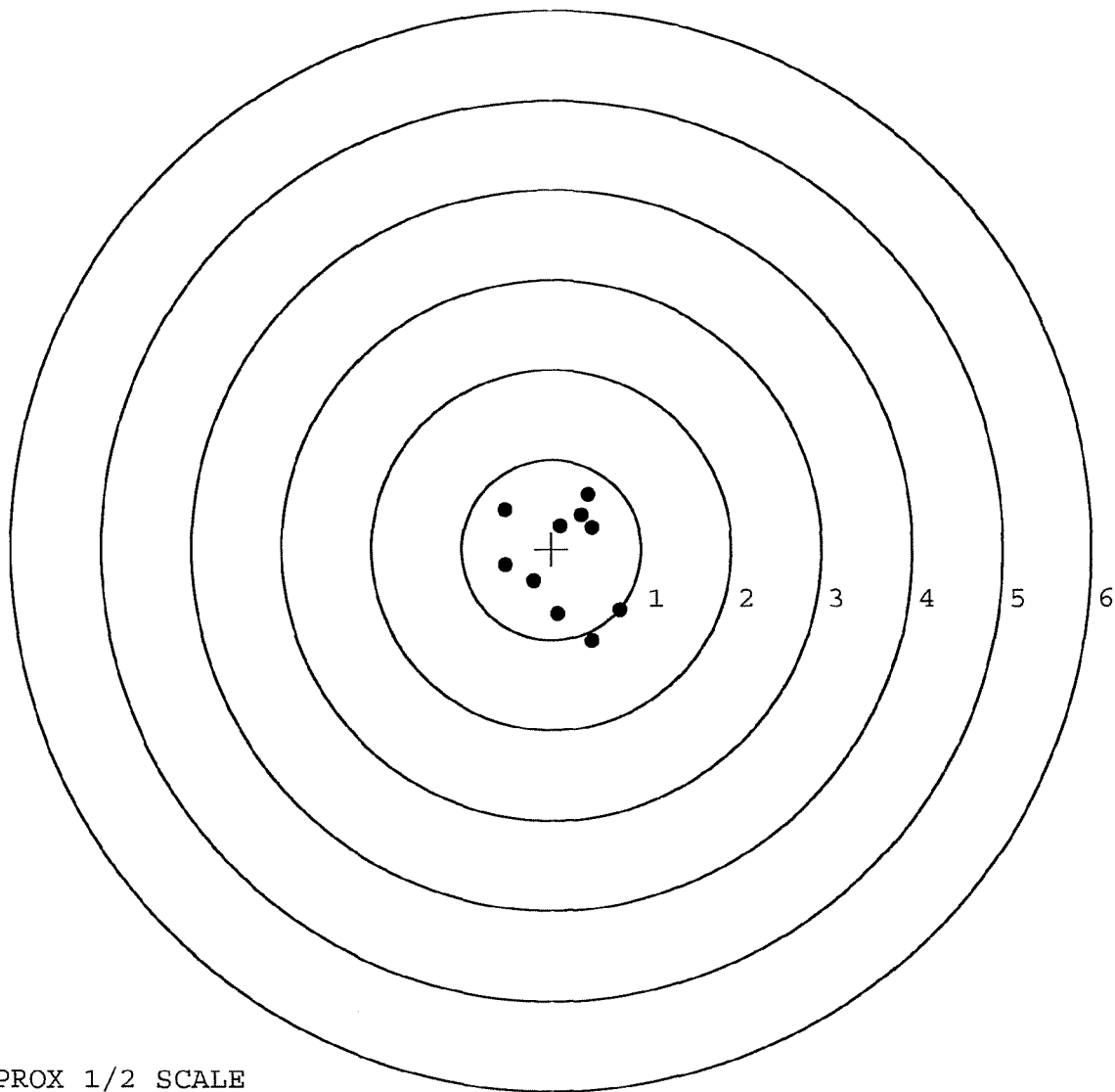
MEAN RADIUS: 0.649

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.759	-0.676
2:	0.450	-1.019
3:	0.060	-0.726
4:	-0.201	-0.354
5:	-0.514	-0.176
6:	-0.522	0.446
7:	0.095	0.254
8:	0.451	0.240
9:	0.409	0.611
10:	0.328	0.386



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349153. __0

TARGET NUMBER: 5

FILE DATE: 01/05/2005

FILE TIME: 11:19

POINT#	X	Y
1:	0.889	0.114
2:	0.301	0.261
3:	0.561	0.754
4:	-0.600	0.374
5:	-0.835	-0.180
6:	-0.315	-0.183
7:	-0.260	-0.281
8:	-0.061	-0.132
9:	0.143	-0.049
10:	-0.105	-0.211

X CENTROID: -0.028

Y CENTROID: 0.047

POA TO CENTROID: 0.055

HORZ SPREAD: 1.724

VERT SPREAD: 1.035

GROUP SPREAD: 1.680

MIN RADIUS: 0.182

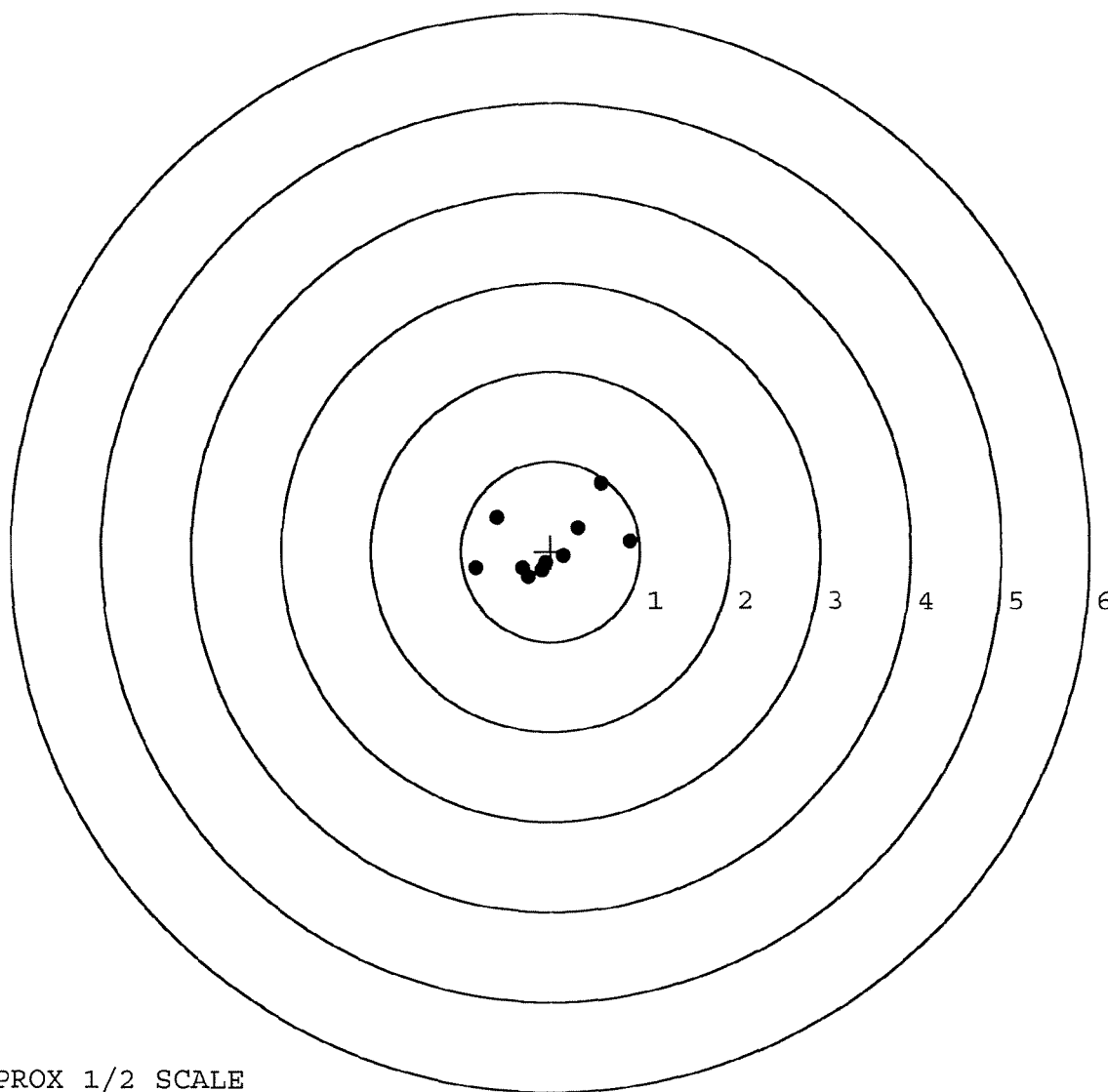
MAX RADIUS: 0.921

MEAN RADIUS: 0.515

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

R & E NUMBER	89049		
SERIAL NUMBER	C6349153		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	RTZ
560 A	RE-BARREL	12-15-04	RTZ
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-04	RTZ
600	PROOF	12-16-04	RTZ
605	CHECK HEADSPACE	12-16-04	RTZ
610	DIS-ASSEMBLE GUN	12-27-04	RTZ
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HP
625 A	FINAL ASSEMBLY	1-5-04	RTZ
B	TRIGGER PULL TEST	N/A	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-5-04	TRW
655	FINAL INSPECT	1-13-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
QAR INSPECTION DATE			

Remington® REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

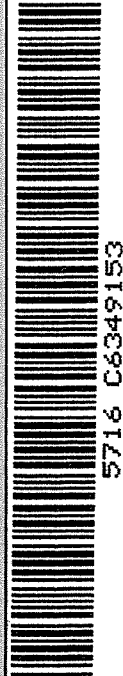
MODEL 700™ H24

Ø1

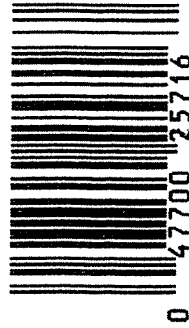
SERIAL NO.
C6349153

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



UPC



CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349153

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	5 2	90	RW
600	Proof	5 2	90	RW
607	Check Headspace	5 2	90	RW
610	Dis-assemble Gun	5 2	90	RW
612	Magnaflux Barrel Action	5-8-90		KCR
	Magnaflux Bolt	5-8-90		KCR
615	Rollmark Caliber		5/8/90	GS
617	Drill and Tap Sight Holes		5/9/90	FB
618	Polish Barrel RW		5/10/90	WB
620	Apply Coatings (Barrel Action)		5/16/90	TH
	Apply Coating (Bolt)		5/16/90	TH
625	Final Assembly			
	A) Clean inside of Bolt Assembly		5/18/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		5/18/90	RW
	C) Inspect Ejector Hole for Chamfer		5/18/90	RW
	D) Oil Firing Pin Ass'y		5/18/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		5/22/90	RM

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force	4	4	4	5/23/90	WJ
	G) Safety Off Force	2 1/4	2 1/4	2 1/4	5/23/90	WJ
	H) Trigger Pull Test & Retainability				5/22/90	94
	I) Firing Pin Indent	.023	.025	.025	5/23/90	WJ
	J) Assemble Stock				5/23/90	RW
	K) Assemble Swivel Studs				24 May 90	128
	L) Attach Front and Rear Sight Assemblies				5/23/90	RW
	M) Iron Sight Alignment				5/23/90	RW
	N) Detach Front & Rear Sights & place in numbered container				5/23/90	RW
	O) Attach Scope to Rifle				5/23/90	WJ
	P) Detach & Attach Scope 20 Times				5/23/90	WJ
640	Gallery Target & Test				5-24-90	AC
	A) Time				5-24-90	AC
	B) Malfunctions				5-24-90	AC
	C) Pierced Primers				5-24-90	AC
	D) Optical Clarity of Scope				5-24-90	AC
645	Inspect for Live Ammo				5-24-90	AC
655	Final Inspection					
	A) Headspace				24 May 90	128
	B) Trigger Pull	236	286	207	248	228
	C) Function				24 May 90	128
660	Pack				6-19-90	DH

T.M.

ETAG

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. 06 349153DATE 5/22/90TESTER JAL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.34	2.38	2.06 ^{2.36}	MIN. SETTING,
PULL #2	2.50	2.41	2.46	2.05 ^{2.24}	NO AVG. OF 5
PULL #3	2.37	2.38	2.38	2.06 ^{2.17}	READINGS ACCEPT-
PULL #4	2.52	2.45	2.46	2.06 ^{2.58}	ABLE LESS THAN 2#
PULL #5	2.52	2.53	2.44	2.06 ^{2.28}	
TOTAL	12.42	12.11	12.12		
AVG.	2.448	2.422	2.424		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.37		
PULL #2	3.28	3.25		
PULL #3	3.32	3.30		
PULL #4	3.37	3.47		
PULL #5	3.53	3.40		
TOTAL	16.78	16.79		
AVG.	3.356	3.358		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.40		4.51
PULL #2	4.19	4.27		4.51
PULL #3	4.24	4.30		4.43
PULL #4	4.37	4.36		4.45
PULL #5	4.41	4.32		4.50
TOTAL	21.71	21.65		22.40
AVG.	4.342	4.33		4.48

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6349153
25 May 1990

CENTROIDAL DISTANCES

0 TO	1	.340372
1 TO	2	.358935
1 TO	3	.454004
1 TO	4	.444546
1 TO	5	.163248

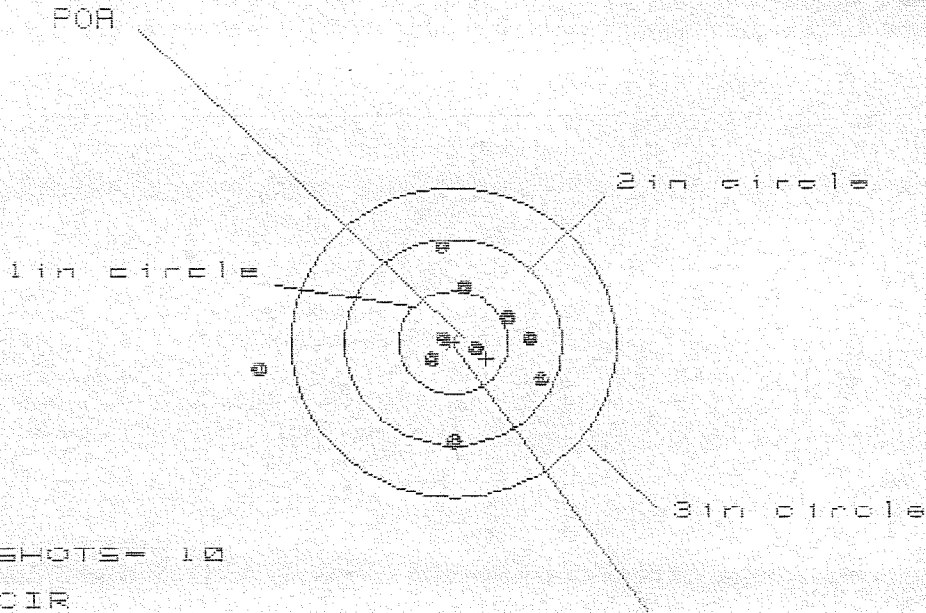
←----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.189
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0482
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .195049
THE AMR FOR THIS RIFLE IS: .8886

24 May 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6349153

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 3

2in = 9

3in = 9

HS= 2.555

VS= 1.919

CS= 2.555

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.755	.555	.532
MINIMUM X	-1.800	-.416	-.439
MAXIMUM Y	.946	.913	.788
MINIMUM Y	-.973	-1.006	-.484
CENTROID X	-.302	-.102	-.079
CENTROID Y	.157	.190	.315
POA TO CENTROID in.	.341	.216	.325
MIN RADIUS	.095	.071	.195
MEAN RADIUS	.691	.536	.475
MAX RADIUS	1.824	1.022	.863
HORIZONTAL SPREAD	2.555	.971	.971
VERTICAL SPREAD	1.919	1.919	1.272
EXTREME SPREAD	2.555	1.925	1.550
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	9		
NUMBER IN THREE INCH CIRCLE =	9		

24 May 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C8349153

CENTERFIRE PATTERNS # 2

FOR

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 0

2in = 4

3in = 8

HS= 2.029

VS= 2.774

GS= 2.801

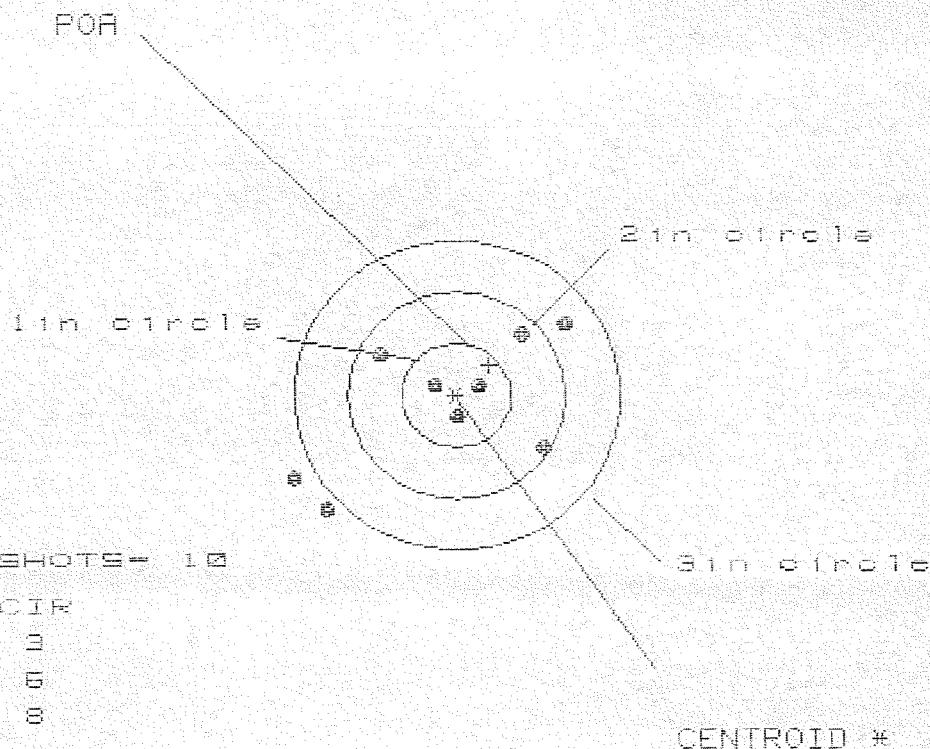
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.214	1.173	1.074
MINIMUM X	:	-.815	-.856	-.955
MAXIMUM Y	:	1.470	.919	.777
MINIMUM Y	:	-1.304	-1.141	-.769
CENTROID X	:	-.249	-.208	-.109
CENTROID Y	:	-.198	-.361	-.219
POA TO CENTROID in.	:	.318	.417	.245
MIN RADIUS	:	.598	.628	.549
MEAN RADIUS	:	1.031	.972	.901
MAX RADIUS	:	1.515	1.390	1.145
HORIZONTAL SPREAD	:	2.029	2.029	2.029
VERTICAL SPREAD	:	2.774	2.060	1.546
EXTREME SPREAD	:	2.801	2.587	2.249
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

24 May 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06348153

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1in = 3

2in = 6

3in = 8

HS = 2.539

VS = 1.833

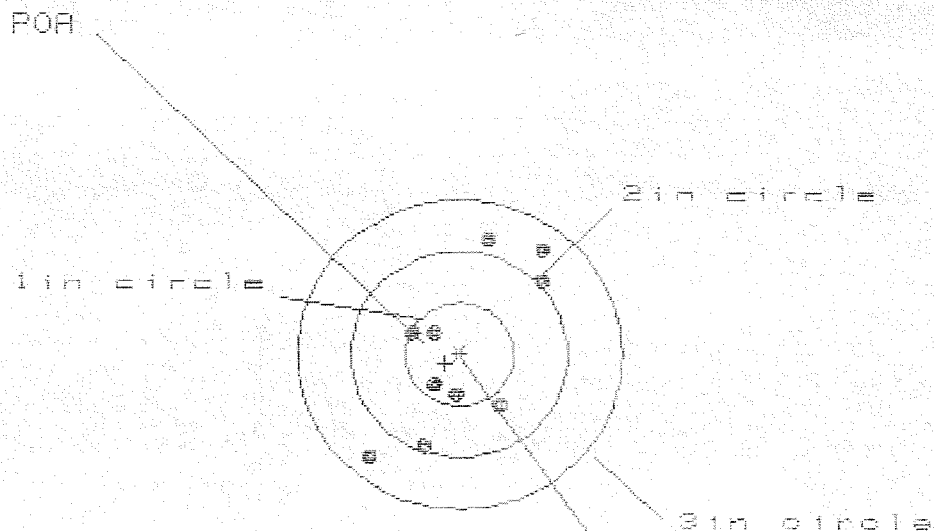
GS = 2.948

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.999	.828	.659
MINIMUM X	-1.540	-1.351	-1.046
MAXIMUM Y	.727	.641	.492
MINIMUM Y	-1.106	-1.192	-.699
CENTROID X	-.300	-.129	.040
CENTROID Y	-.297	-.211	-.062
FOR TO CENTROID in.	.422	.247	.074
MIN RADIUS	.101	.043	.183
MEAN RADIUS	.907	.791	.666
MAX RADIUS	1.723	1.802	1.059
HORIZONTAL SPREAD	2.539	2.179	1.705
VERTICAL SPREAD	1.833	1.833	1.191
EXTREME SPREAD	2.948	2.847	1.774
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		8	

24 May 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C8349153

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 3

2 in = 7

3 in = 10

CENTROID *

HS = 1.646

VS = 2.089

GS = 2.589

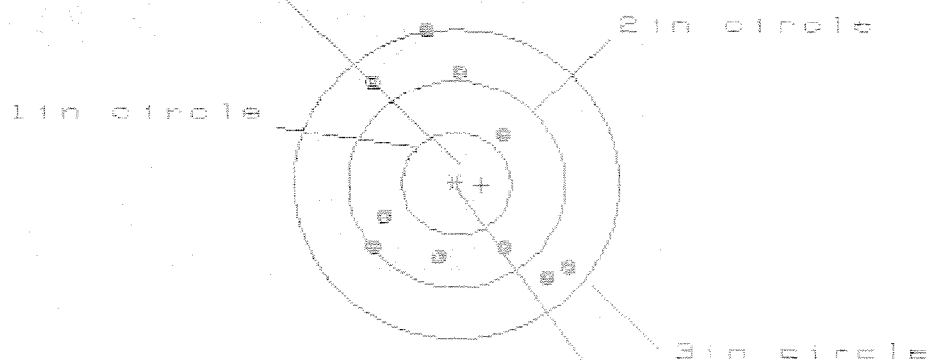
PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.766	.669	.722
MINIMUM X	:	-.880	-.534	-.451
MAXIMUM Y	:	1.075	.962	1.071
MINIMUM Y	:	-1.014	-1.009	-.900
CENTROID X	:	.137	.234	.151
CENTROID Y	:	.087	.200	.091
POA TO CENTROID in.	:	.162	.308	.176
MIN RADIUS	:	.322	.371	.332
MEAN RADIUS	:	.785	.738	.660
MAX RADIUS	:	1.343	1.098	1.097
HORIZONTAL SPREAD	:	1.646	1.203	1.173
VERTICAL SPREAD	:	2.089	1.971	1.971
EXTREME SPREAD	:	2.589	2.162	2.047
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

24 May 1930

FILE:/PATTERNING/CENTERFIRE_PATT/08349153

CENTERFIRE PATTERNS # 5

POA



OF SHOTS= 10

IN CIR

1in = 0

2in = 5

3in = 9

HS= 1.764

VS= 2.440

GS= 2.666

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.016	.986	.896
MINIMUM X	-.747	-.778	-.654
MAXIMUM Y	1.481	1.299	1.215
MINIMUM Y	-.959	-.794	-.878
CENTROID X	-.231	-.200	-.324
CENTROID Y	.010	-.155	-.071
POA TO CENTROID in.	.231	.253	.332
MIN RADIUS	.593	.592	.638
MEAN RADIUS	1.029	.953	.920
MAX RADIUS	1.506	1.390	1.254
HORIZONTAL SPREAD	1.764	1.764	1.550
VERTICAL SPREAD	2.440	2.093	2.093
EXTREME SPREAD	2.666	2.534	2.489
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

BARBER, M24 0108893

COMMENTS

R ORDER
94-34903

INITIAL F.F.S.	CUSTOMER ORDER NO.
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M-24 W/ULTRA 10X-M3A SCOPE & DEPLOYMENT KIT

SCOE 90-0104

DATE RECEIVED 12/05/94	DATE OPENED 12/05/94	DATE CODE KK 5-90	SERIAL NUMBER C6349153	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES	SLING STRAP	W/STUDS	W/SWIVELS	SCOPE MNTS	SCOPE BASE
W/HARD CASE & SOFT CASE					

FROM:

SHIP TO:

DEPT. OF THE ARMY
SUPPLY DIVISION
FT MCCOY

WI 54656

DEPT. OF THE ARMY
SUPPLY DIVISION
FT MCCOY

41

54656

CUST NO: 109575 C.D.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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GUN CONDITION

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

	TOTAL	
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CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
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CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS	COMMENTS
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✓ Trigger Assy	173.31
✓ Firing pin Assy	9.96
CTI	50.00
	<u>\$233.27</u>

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
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GALLERY TESTER	DATE	DATE	DATE, /	DATE	DATE
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OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 **M2400108932**

DEPARTMENT OF THE ARMY
Supply Division
Ft. McCoy , Wi. 54656

OFFICIAL BUSINESS

TO: COMMANDER
REMINGTON ARMS CO
14 HOFELER AVE
ILION, NY 13357

300*

DOC. NO. 418147A

U.S. GOVERNMENT BILL OF LADING

SHIPPING
ORDERB/L
NO.

D-2876219

1. TRANSPORTATION COMPANY TENDERED TO MCGIL SPECIAL SERVICES		2. SCAC MGLS	3. DATE B/L PREPARED 941115	4. ROUTE ORDER/RELEASE NUMBER 1YBAAC294A
5. DESTINATION (Name, address and ZIP code) REMINGTON ARMS CO 14 HOEFLER AVE ILION NY 13357		6. SPLC (Dest.) 172856000	8. ORIGIN (Name, address and ZIP code) (W5CQRF) TRANSPORTATION OFFICER 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000	
9. CONSIGNEE (Name, address and ZIP code of installation) REMINGTON ARMS CO 14 HOEFLER AVE ILION NY 13357		7. SPLC (Orig.) 333647250	11. SHIPPER (Name, address and ZIP code) (W5CQRF) TRANSPORTATION OFFICER 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000	
12. APPROPRIATION CHARGEABLE 2152080 76-2058 P510000-2217 GBLD2876219000 B32D S47018 300		10. GBLOC (Cons.) 1001	13. BILL CHARGES TO (Dept./agency, bureau/office mailing address and ZIP code) DFAS, INDIANAPOLIS CENTER, DIRECTORATE FOR XXXXXXXXXX TRANS PAYMENTS 8899 E 56TH ST INDIANAPOLIS IN 46249-0611	
14. VIA (Route shipment when advantageous to the Government)		15. MARKS AND ANNOTATIONS (If extra services are ordered, see Administrative Directions No. 2 on reverse) SEE CONTINUATION SHEET SERVICES: SMS - SATELLITE MOTOR SURVEILLANCE; DDP - DUAL DRIVER TP3 DDD: 941128		

RECEIVING HOURS ARE 0700 THRU 1500 MON THRU FRI EXCEPT HOLIDAYS. (315) 895-3200 EXT 89

16. PACKAGES		17. HM	18. DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description)		19. WEIGHT*	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				(Pounds only)	Services	Rate	Charges
1	PLT		CLASSIFICATION ITEM NO. NMFC 999913	FREIGHT ALL KINDS				
			(RIFLES, 7.62 MM SNIPER M-24)	FREIGHT	300			
			SNS: C6349081, C6349153, C6349123 &	PALLET	20			
			C6349216 CF: 35	NET	280			
			TCN: W81XJD4253AAEYXXX		AS 2500			
						TOTAL CHARGES		

20. TARIFF/SPECIAL RATE AUTHORITY MGLS 000256		21. PICKUP SERV. FURNISHED VEHICLE FULLY LOADED		22. CARRIER WAY/FREIGHT BILL NO. AND DATE
23. STOP THIS SHIPMENT AT		24. FURNISH INFORMATION ON CAR/TRUCKLOAD/CONTAINER SHIPMENTS		
INITIALS & NO.		SEAL NUMBERS		LENGTH/CUBE
TRAC: 1728 VAN: 1728 620		US DTSC 0886918 68739324		ORDERED FURNISHED STRAIT TRK (OWN FROM ADL (CONVENIENCE)
FOR:		APPLIED BY: SHIPPER		941115
25. CARRIER'S PICKUP DATE (Year, month, & day) 94/11/15		26a. SIGNATURE OF AGENT Dwight Walker		26b. PER MCGIL
27. MODE J		28. ESTIMATE 848	29. NO. OF CLS/TLS 1	30. TYPE RATE QUO
31. PSC SMS & DDP		32. REASON		

FOR USE OF ISSUING OFFICE		IMPORTANT	
33a. ISSUING OFFICE (Name and complete address) TRANSPORTATION OFFICE 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000		33b. GBLOC GEAS	
33c. ISSUING OFFICER TA FOR W.A. KASTEN, ITO		33d. CONTRACT/PURCHASE ORDER NO. OR OTHER AUTHORITY	
33e. DATED		33f. FOB POINT NAMED IN CONTRACT	

- THE ORIGIN CARRIER OR ITS AGENT IS TO RECEIVE:
U.S. Government Bill of Lading—Original, SF 1103
This Shipping Order, SF 1104
U.S. Government Freight Waybill—Original, SF 1105
U.S. Government Freight Waybill—Carrier's Copy, SF 1106
- THE ORIGIN CARRIER OR ITS AGENT IS NOT TO RECEIVE THE CONSIGNEE'S MEMORANDUM COPY, SF 1103-B.

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1104-121

STANDARD FORM 1104 (Rev. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 042409108934

BARBER - M24 0108897

U.S. GOVERNMENT BILL OF LADING CONTINUATION SHEET

SHIPPING
ORDERB/L
NO. ▶

D-2,876,219

SHEET NO.

2/2

(This form is to be used as a continuation sheet for SF 1104, U.S. Government Bill of Lading—Shipping Order, or SF 1204, U.S. Government Bill of Lading—Privately Owned Personal Property—Shipping Order.)

ISSUING OFFICE (Name and complete address)

TRANSPORTATION OFFICER

2123 SOUTH 5TH AVE

FORT MCCOY WI 54656-5000

TRANSPORTATION COMPANY TENDERED TO

FROM (Shipping Point)

WAYBILL DATE

WAYBILL NUMBER

PACKAGES		HM	DESCRIPTION OF ARTICLES (Use carrier's classification or tariff description if possible; otherwise use a clear nontechnical description.)	WEIGHT* (Pounds only)	FOR USE OF BILLING CARRIER ONLY		
NO.	KIND				SERVICES	RATE	CHARGES
			(116) RELEASED VALUE NOT EXCEEDING \$2.50 PER POUND. (104) DUAL DRIVER PROTECTIVE SERVICE REQUESTED. SIGNATURE AND TALLY RECORD (DD FORM 1907) FURNISHED TO CARRIER. (111) SHIPPER TO LOAD AND CONSIGNEE TO UNLOAD. (337) SATELLITE MOTOR SURVEILLANCE SERVICE (SM) REQUESTED. IN EVENT OF SYSTEM FAILURE, DRIVER MUST IMMEDIATELY NOTIFY DTTS AT 1-800-826-0974. THE DRIVER MUST SUBSEQUENTLY PROVIDE DTTS A TELEPHONIC LOCATION/STATUS REPORT EVERY FOUR (4) HOURS WITH A FINAL TELEPHONIC REPORT UPON DELIVERY AT DESTINATION. (339) DROMEDARY SERVICE REQUESTED. (367) THIS SHIPMENT MUST NOT BE TRANSPORTED IN TRIPLESED EQUIPMENT. (348) (SHIPPER SEAL(S) APPLIED. CARRIER MAY REMOVE SEAL(S) AND REPLACE WITH EQUIVALENT SEALS(S). IF SEALS ARE BROKEN IN EMERGENCIES, NOTIFY FT MCCOY DUTY PHONE 608 388-2402, NOND DUTY 608 388-2216 AS SOON AS POSSIBLE. CARRIER MUST ANNOTATE SEAL CHANGES ON GBL.				

*Show also cubic measurements for shipments via air, truck or water carrier in cases where required.

1110-114

STANDARD FORM 1110 (REV. 4-85)
PRESCRIBED BY GSA, FPMR (41 CFR) 101-41.3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 010889708936

SIGNATURE AND TALLY RECORD

FORM APPROVED
OMB No. 0702-0027
Expires Oct 31, 1988

DISTRIBUTION INSTRUCTIONS

- The SHIPPER will prepare copies 1 through 4, retain copy 4 and deliver copies 1 through 3 to the Origin Carrier.
- The CARRIER will deliver copies 1 through 3 to the Destination Carrier.
- The DESTINATION CARRIER will attach copy 1 (reflecting all signatures) and Standard Form 1113 (Public Voucher For Transportation Charges) to the original Government Bill of Lading, and forward for payment. Copy 2 will be delivered to the Consignee. Copy 3 will be retained.
- The CONSIGNEE will ensure Destination Carrier surrenders copy 2.

SECTION A - To be completed by the SHIPPER.

1. SHIPPER		2. PROTECTIVE SERVICE REQUESTED	
a. NAME TRANSPORTATION OFFICER		SMS & DDP	
b. ORIGIN 2123 SOUTH 5TH AVE FORT MCCOY WI 54656-5000		3. GBL OR CBL NUMBER D-2,876,219	
4. CONSIGNEE		5. PERMIT NUMBER (if any)	
a. NAME REMINGTON ARMS CO			
b. DESTINATION 14 HOEFLER AVE ILION NY 13357		6. TRANSPORTATION CONTROL NUMBER W81XJD4253AAEYXXX	
7. ROUTING WI - NY (MGLS)		8. WEIGHT 300	9. CUBE 35
10. SPECIAL INSTRUCTIONS		11. DATE SHIPMENT TENDERED TO CARRIER 941115	12. NAME OF CARRIER MCGIL SPECIAL SERVICES
13. NUMBER OF PIECES 1	14. TYPE OF PACKAGE(S) (for unsealed loads only) OR CONVEYANCE IDENTIFICATION & SEAL NUMBERS (for sealed loads only) PALLET STRAIGHT TRUCK NO: 1728 US DISC SEAL 0826910 68734524	15. FREIGHT CLASSIFICATION DESCRIPTION RIFLES, 7.62NN SNIPER M-24 (4 EACH)	

SECTION B - To be completed by each person accepting custody of classified or protected material requiring the use of transportation protective service during transit.

16. CUSTODY RECORD				
a. PRINT NAME OF PERSON AND COMPANY REPRESENTED	b. STATION INTERCHANGE POINT DESTINATION	c. SIGNATURE OF PERSON ACCEPTING CUSTODY	d. TIME ACCEPTED	e. DATE ACCEPTED
Dowd Walker	FT McCoy	Dowd Walker	0920	11-15-94
MARY WALKER	"	Mary Walker	0920	11-15-94
GENE CLONTS	TSMT 402	Gene Clonts	0930	11-17-94
Ralph L. Sandhaght	TSMT 402	Ralph L. Sandhaght	1700	11-17-94
GENE CLONTS	TSMT 402	Gene Clonts	0700	11-17-94
CHARLES HARTMANN	"	Charles Hartmann	11:00	11-17-94
LINDA HARTMANN	"	Linda Hartmann	11:00	11-17-94
Ronald Engell	ILion	Ronald Engell	08:04	12-5-94

16. CUSTODY RECORD (CONTINUED)[illegible]

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6349153DATE 10-17-95TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.39	2.61		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.21	2.68		
PULL #3	2.51	2.21	2.54		
PULL #4	2.35	2.37	2.63		
PULL #5	2.48	2.36	2.61		
TOTAL	12.25	11.54	13.07		
AVG.	2.45	2.30	2.61		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.18		
PULL #2	3.14	3.17		
PULL #3	3.14	3.18		
PULL #4	3.15	3.17		
PULL #5	3.12	3.13		
TOTAL	15.67	15.83		
AVG.	3.13	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.94	4.14	4.28	
PULL #2	3.96	4.04	4.27	
PULL #3	3.95	4.00	4.13	
PULL #4	4.01	4.21	4.14	
PULL #5	4.00	4.15	4.11	
TOTAL	19.86	20.54	20.93	
AVG.	3.97	4.10	4.18	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349153

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0108902

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	6			12/14	WB
	G) Safety Off Force	3 1/2	3 1/4	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent	.023	.023	.023			12/14	WB
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.84	2.83	2.83	2.80	2.85	12/14	WB
	C) Function							
660	Pack							

DIC	RIC	TRANS CODE	STOCK NUMBER	DOCUMENT NUMBER	SHIPPED TO	SHIPPED FROM	SERIAL NUMBER	TRANS DATE
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349081 ^x	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349123 ^x	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349153 ^x	94293
DSM	B14	S	1005012402136	W81XJD4253AAEY	01CS90	W81XJD	000C6349216 ^x	94293
TOTAL NUMBER SHIPPED					4			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

KINZER V. REMINGTON

BARBER - M24 010890308942

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80																																																																																																																							
DOC IDENT										STOCK NUMBER										QUANTITY										DOCUMENT NUMBER										SUPPLEMENTARY ADDRESS										DISTRIBUTION										PROJECT										RECORD DATE										ADDITIONAL										UNIT PRICE																													
A5AAEE										1005-01-240-2136										EA 00004										W81XJD 4253-AAEY										DGA										13										AYF										B																																																	
SHIPPED FROM										SHIP TO										MARK FOR										PROJECT																				TOTAL PRICE																																																																					
Supply Division Ft. McCoy, WI.										REMINGTON ARMS CO 14 HOEFLER AVE ILLION, NY 13357																																								DOLLARS										CTS																																																											
WAREHOUSE LOCATION										TYPE OF CARGO										UNIT PACK										UNIT WEIGHT										UNIT CUBE										UFC										NARC										FREIGHT RATE										DOCUMENT DATE										MAT COND										QUANTITY																			
2197																																																																																4286										B										4																			
SUBSTITUTE DATA (ITEM ORIGINALLY REQUESTED)										FREIGHT CLASSIFICATION NOMENCLATURE																																																																																																													
C/R W57EP2 4140-4320										C6349081, C6349153, C6349123, C6349216,																																																																																																													
										ITEM NOMENCLATURE																																																																																																													
										Rifle, 7.62MM Sniper M-24																																																																																																													
SELECTED BY AND DATE										TYPE OF CONTAINER(S)										TOTAL WEIGHT										RECEIVED BY AND DATE										INSPECTED BY AND DATE																																																																															
C. Smith 4298										Pallet										300#																																																																																																			
PACKED BY AND DATE										NO. OF CONTAINER(S)										TOTAL CUBE										WAREHOUSED BY AND DATE										WAREHOUSE LOCATION																																																																															
C. Smith 4298										1																																																																																																													
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AC-A																																																																																																																							
FIRST DESTINATION ADDRESS										DATE SHIPPED																																																																																																													
13 TRANSPORTATION CHARGEABLE TO										14 BILLING, AWS, OR RECEIVER'S SIGNATURE (AND DATE)										15 RECEIVER'S DOCUMENT NUMBER																																																																																																			

DD FORM 1348-1A, SEP 87 (BLUE)

Jun 86 edition may be used.

FORM APPROVED OM3 NO. 0704-0138

DOD SINGLE LINE ITEM RELEASE/RECEIPT DOCUMENT

52X40X29