

06349151

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington.

Status: Closed 10/23/2006 10:02:12 AM

Country: US

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A055	Deployment Kit	1
A057	Fit and Rear Sgt Base	1
D000	NIGHT SCOPE	1

SCAL

SERIAL NUMBER: C6349161. __ 0

TARGET NUMBER: 1

FILE DATE: 11/04/2006

FILE TIME: 06:34

X CENTROID: -0.160

Y CENTROID: 0.035

POA TO CENTROID: 0.163

HORZ SPREAD: 1.651

VERT SPREAD: 1.616

GROUP SPREAD: 1.981

MIN RADIUS: 0.111

MAX RADIUS: 1.104

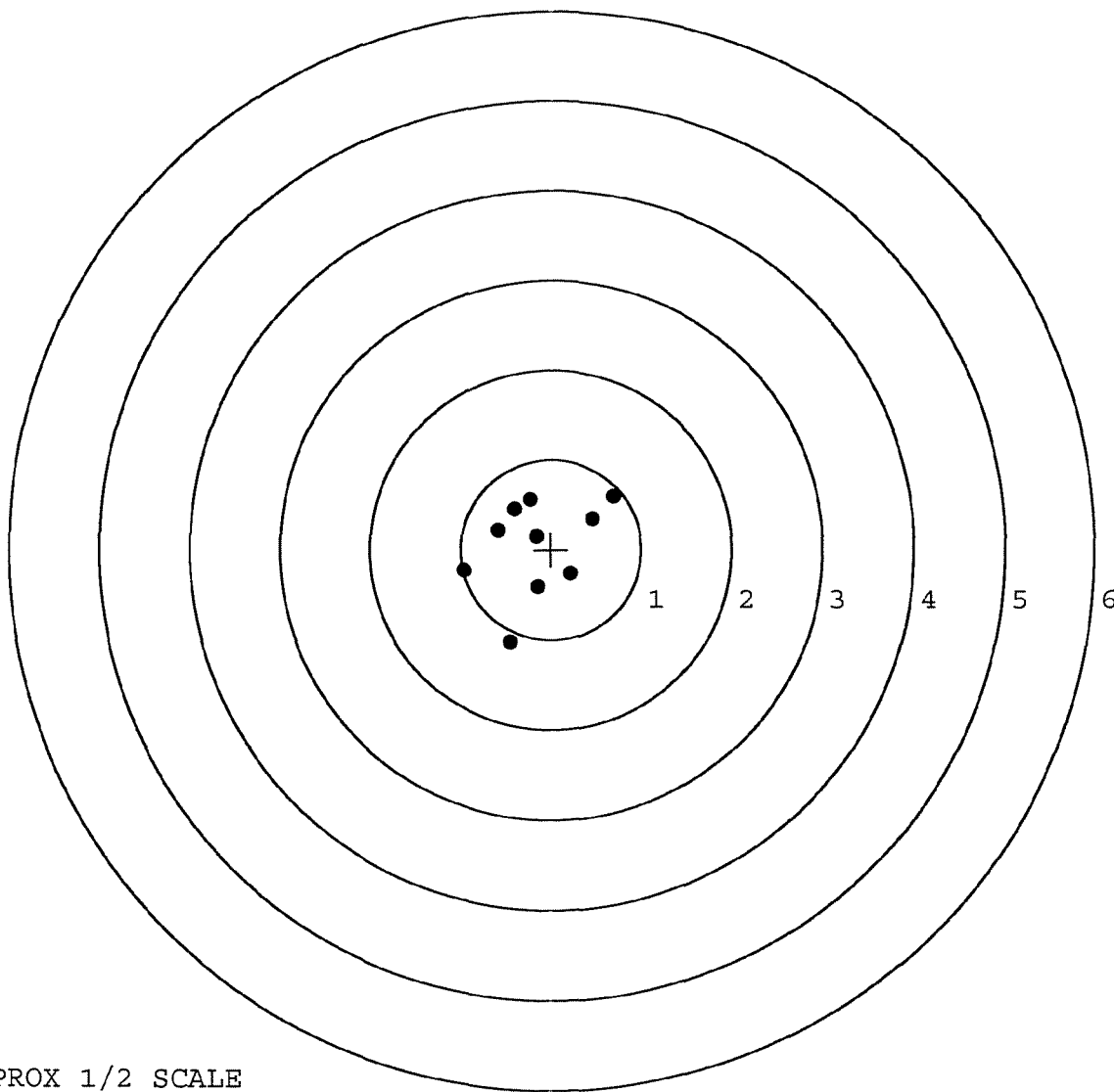
MEAN RADIUS: 0.618

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.691	0.587
2:	0.455	0.346
3:	-0.455	-1.029
4:	-0.960	-0.235
5:	-0.148	-0.416
6:	0.220	-0.271
7:	-0.161	0.146
8:	-0.235	0.554
9:	-0.593	0.214
10:	-0.410	0.451

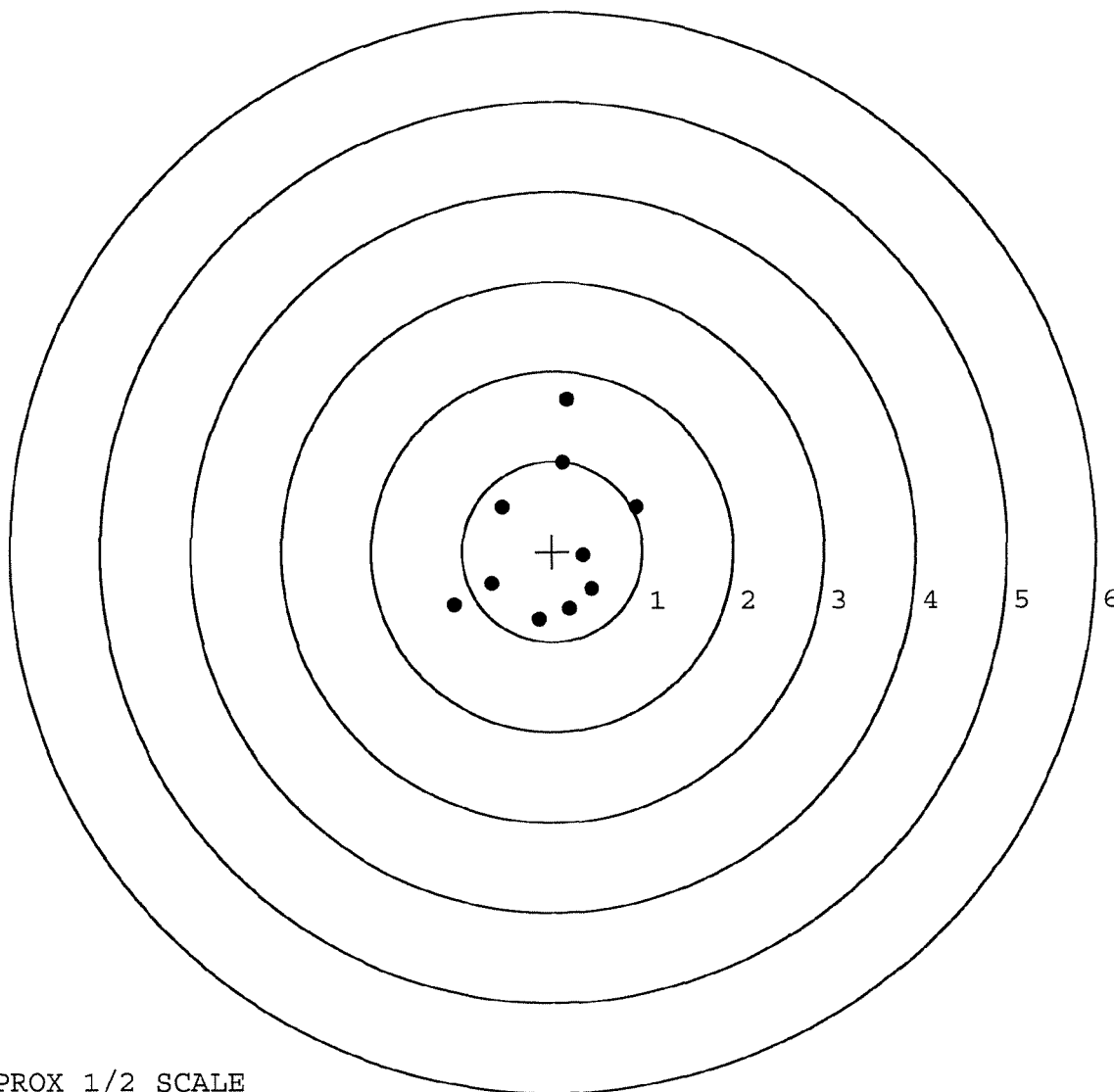


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0
 TARGET NUMBER: 2
 FILE DATE: 11/04/2006
 FILE TIME: 06:34

POINT#	X	Y
1:	-1.092	-0.594
2:	-0.670	-0.357
3:	0.165	1.682
4:	0.116	0.983
5:	-0.559	0.497
6:	0.928	0.489
7:	0.343	-0.044
8:	-0.151	-0.758
9:	0.187	-0.645
10:	0.436	-0.419

X CENTROID: -0.030
 Y CENTROID: 0.083
 POA TO CENTROID: 0.089
 HORZ SPREAD: 2.020
 VERT SPREAD: 2.440
 GROUP SPREAD: 2.600
 MIN RADIUS: 0.394
 MAX RADIUS: 1.610
 MEAN RADIUS: 0.896
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

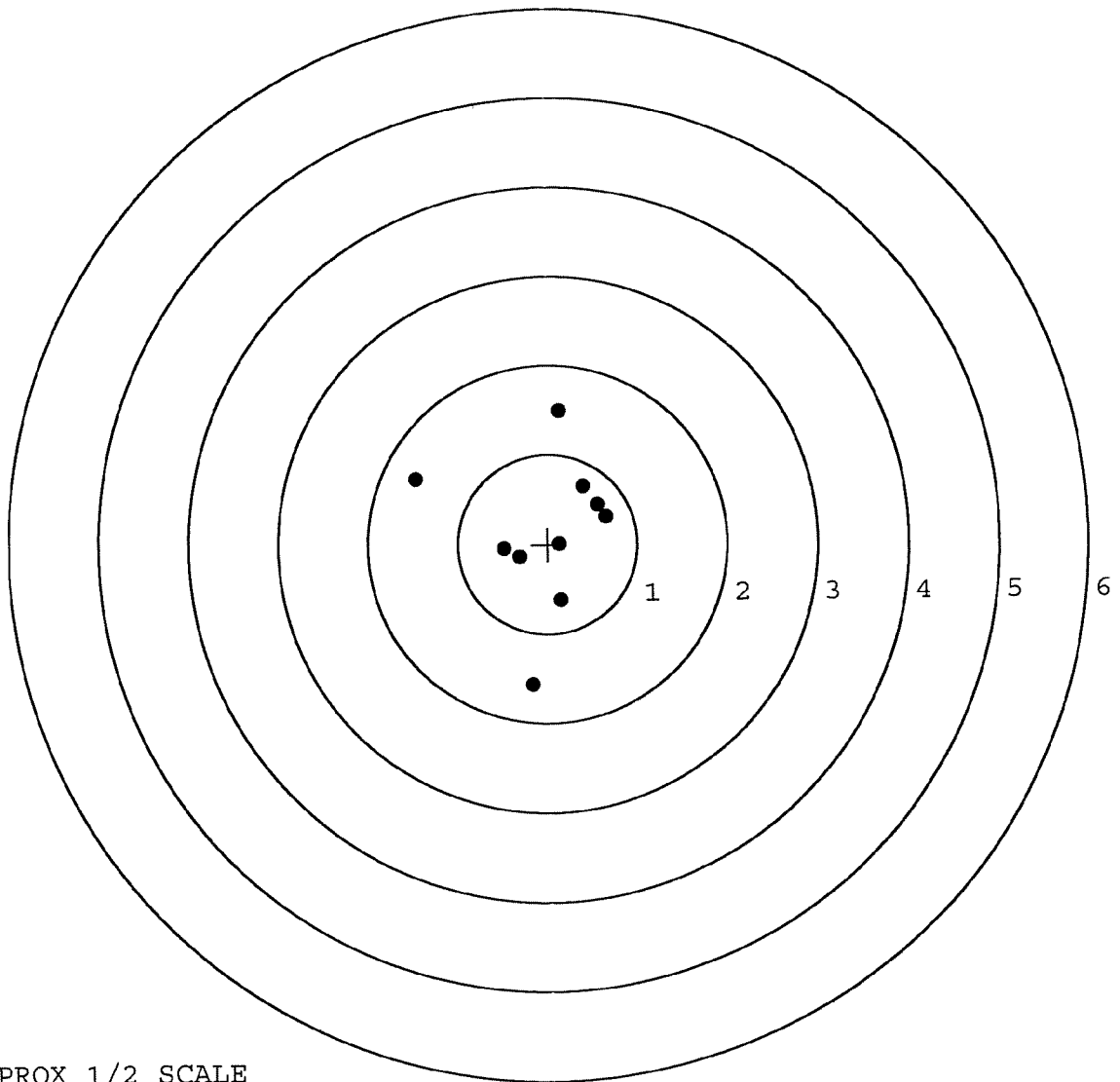


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0
 TARGET NUMBER: 3
 FILE DATE: 11/04/2006
 FILE TIME: 06:34

X CENTROID: -0.044
 Y CENTROID: 0.120
 POA TO CENTROID: 0.127
 HORZ SPREAD: 2.117
 VERT SPREAD: 3.063
 GROUP SPREAD: 3.079
 MIN RADIUS: 0.215
 MAX RADIUS: 1.704
 MEAN RADIUS: 0.856
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.137	1.484
2:	-1.466	0.734
3:	-0.181	-1.579
4:	0.143	-0.632
5:	0.651	0.303
6:	0.396	0.646
7:	0.560	0.439
8:	0.131	-0.005
9:	-0.318	-0.141
10:	-0.489	-0.053



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 4

FILE DATE: 11/04/2006

FILE TIME: 06:34

POINT#	X	Y
1:	0.452	-1.833
2:	-0.735	-0.473
3:	-0.942	0.741
4:	-0.709	2.364
5:	0.065	0.745
6:	-0.313	0.349
7:	0.103	-0.039
8:	0.091	-0.317
9:	0.248	-0.515
10:	0.724	-0.611

X CENTROID: -0.102

Y CENTROID: 0.041

POA TO CENTROID: 0.110

HORZ SPREAD: 1.666

VERT SPREAD: 4.197

GROUP SPREAD: 4.355

MIN RADIUS: 0.220

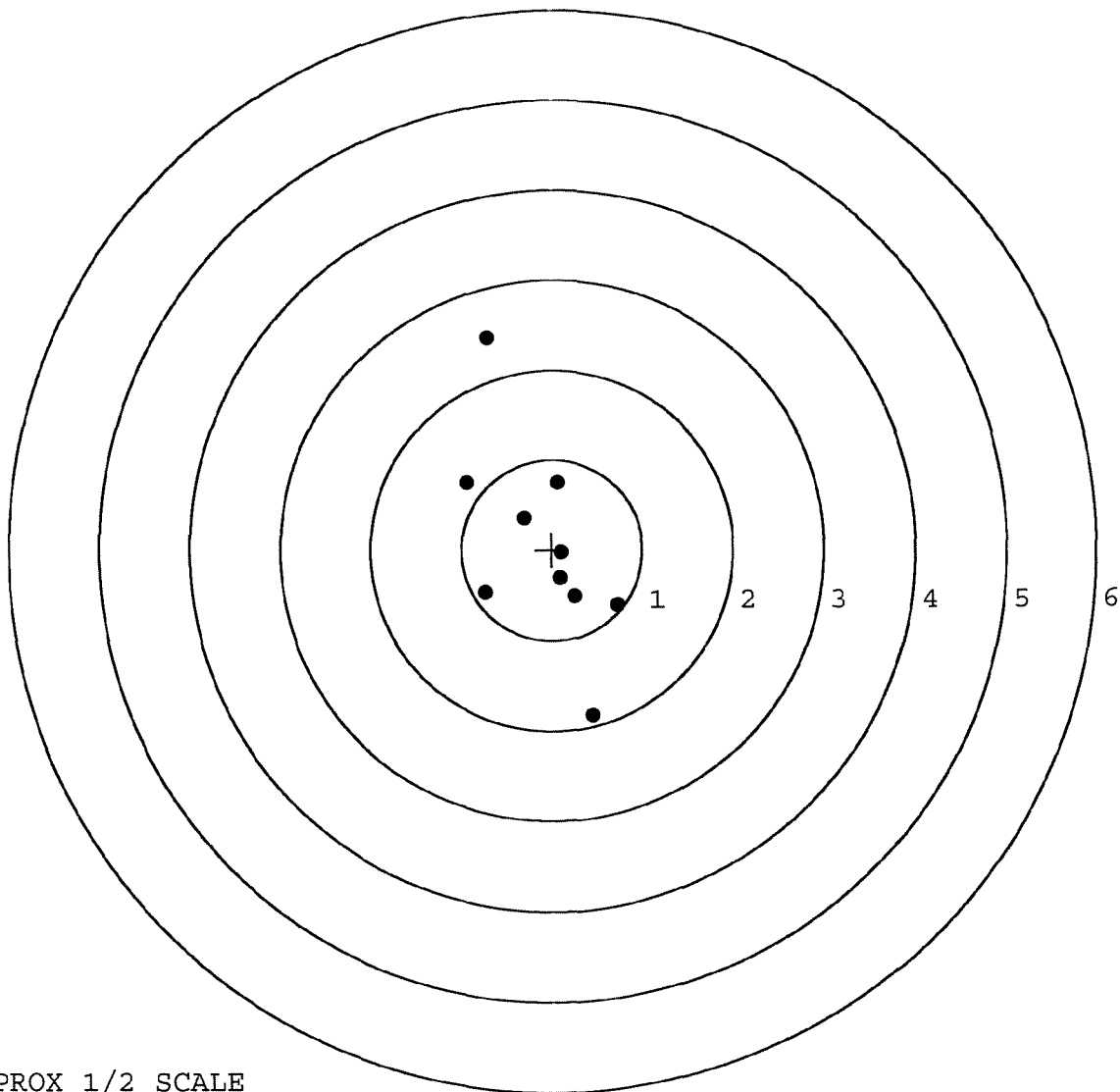
MAX RADIUS: 2.401

MEAN RADIUS: 0.970

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0109090

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 5

FILE DATE: 11/04/2006

FILE TIME: 06:34

POINT#	X	Y
1:	-0.089	1.128
2:	-0.102	0.853
3:	0.576	0.778
4:	0.334	0.519
5:	0.099	0.109
6:	-0.147	0.217
7:	-0.257	-1.142
8:	-0.331	-0.925
9:	-0.275	-0.406
10:	-0.025	-0.285

X CENTROID: -0.022

Y CENTROID: 0.085

POA TO CENTROID: 0.087

HORZ SPREAD: 0.907

VERT SPREAD: 2.270

GROUP SPREAD: 2.276

MIN RADIUS: 0.123

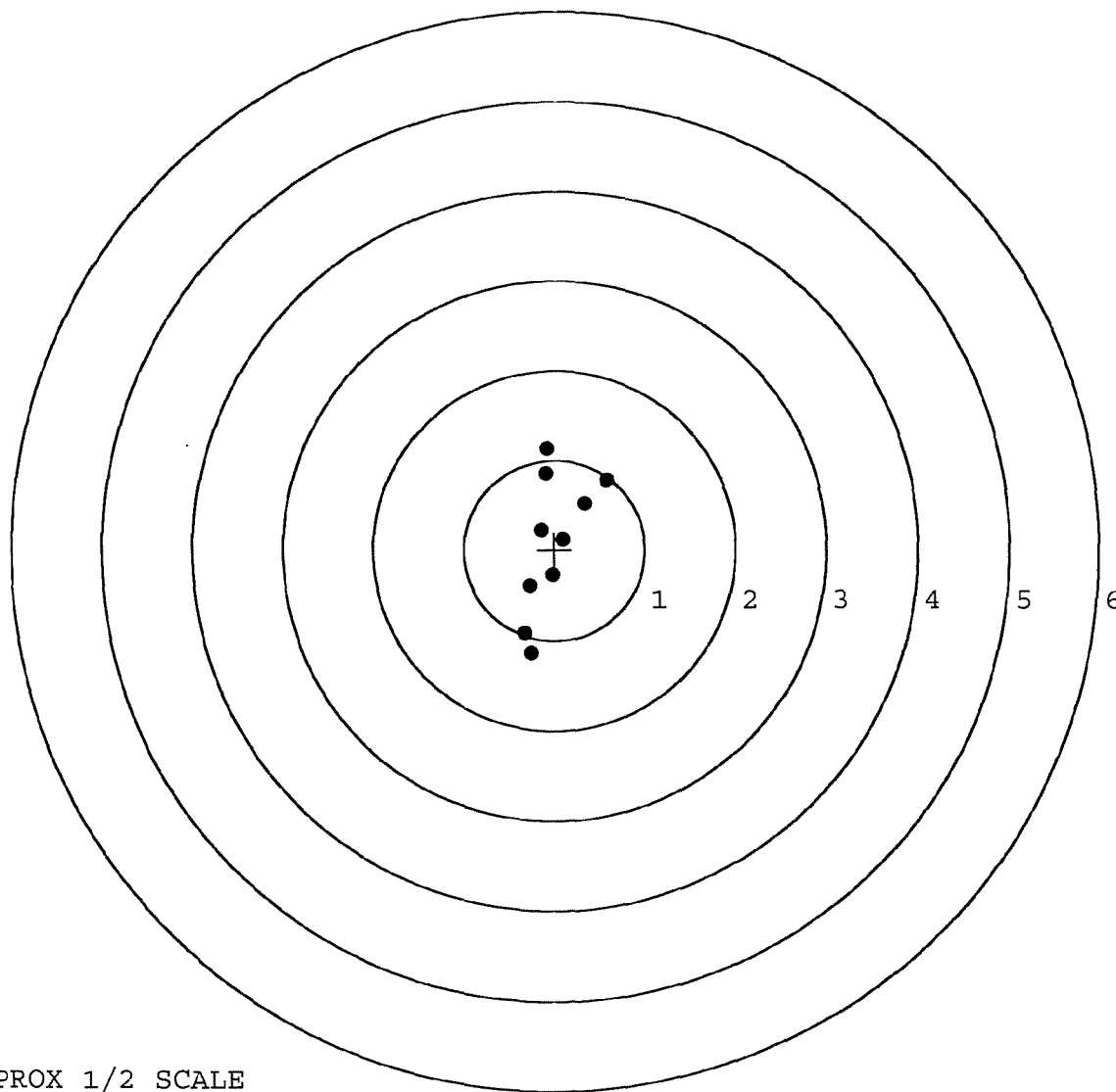
MAX RADIUS: 1.249

MEAN RADIUS: 0.683

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	119211		
SERIAL NUMBER	06349161		
LOG-IN DATE	10-23-06		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	10-24-06	RTZ
505	RE-BARREL	10-24-06	RTZ
420	ASSEMBLE	10-25-06	RTZ
440	PROOF	MAGNA-FLUX INSPECTED OCT 26 2006 10-24-06	TRW
460	CHECK HEADSPACE	10-24-06	TRW
470	DIS-ASSEMBLE GUN	10-25-06	RTZ
480	MAGNAFLUX	OPERATOR <u>bonni</u> 10/26/06	unl
510	DRILL AND TAP	10-25-06	SD
500	ROLLMARK CALIBER	10-26-06	RTZ
520	GOFF BLAST BBL / REC	10-26-06	LB
530 & 540	APPLY COATINGS	10/31	40
560	FINAL ASSEMBLY	11-3-06	RTZ
640	FUNCTION TEST AND	PASS FAIL 11-16-06	TRW
650	TARGET	PASS FAIL 11-16-06	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	11-16-06	SD
	A) HEADSPACE	PASS FAIL 12-1-06	BLC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS 259 262 267 279 276 11-11-06	RP
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX 50 45 45 12-1-06	DA
	G) SAFETY OFF FORCE	2 LBS MIN 30 30 30 12-1-06	DA
	I) FIRING PIN INDENT	.020 .022 .022 .022 11-14-06	SD
690	PACK	12-4-06	DA

F006 REV 5/2006

BARREL ASSEMBLY _____ BARREL _____ RECEIVER _____ FRONT SIGHT BASE _____ REAR SIGHT BASE _____ SCREWS _____ FINISH SCOPE ASSEMBLY _____ SCOPE _____ SCOPE RINGS _____ MOUNTING SCREWS _____ MOUNTING BASE _____ SCREWS _____ FINISH _____ CLARITY	STOCK ASSEMBLY _____ STOCK _____ SLING SWIVEL STUDS _____ BUTT PATE _____ LOCK NUTS _____ BARREL CLEARANCE _____ COLOR / FINISH SYSTEM CASE _____ SCOPE CASE _____ IRON SIGHTS _____ DEPLOYMENT KIT TRIGGER ASSEMBLY _____ SAFETY OPERATION _____ RE-SET TO FACTORY SPECS
COMMENTS: _____	

F006 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6349161.___0
FILE DATE AND TIME: 07/20/2004 06:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.016
The Average Y Centroid of the Five Target Set:	-0.068
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	0.674
The Distance from POA to Centroid Target #1:	0.146
The Distance from Centroid Target #2 to Centroid Target #1:	0.341
The Distance from Centroid Target #3 to Centroid Target #1:	0.269
The Distance from Centroid Target #4 to Centroid Target #1:	0.300
The Distance from Centroid Target #5 to Centroid Target #1:	0.198

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 1

FILE DATE: 07/20/2004

FILE TIME: 06:32

POINT#	X	Y
1:	0.841	-0.001
2:	0.576	0.633
3:	0.407	1.043
4:	-1.048	-0.893
5:	-0.039	-0.598
6:	-0.070	-0.214
7:	-0.258	0.138
8:	0.053	0.561
9:	-0.436	0.646

X CENTROID: 0.003

Y CENTROID: 0.146

POA TO CENTROID: 0.146

HORZ SPREAD: 1.889

VERT SPREAD: 1.936

GROUP SPREAD: 2.422

MIN RADIUS: 0.261

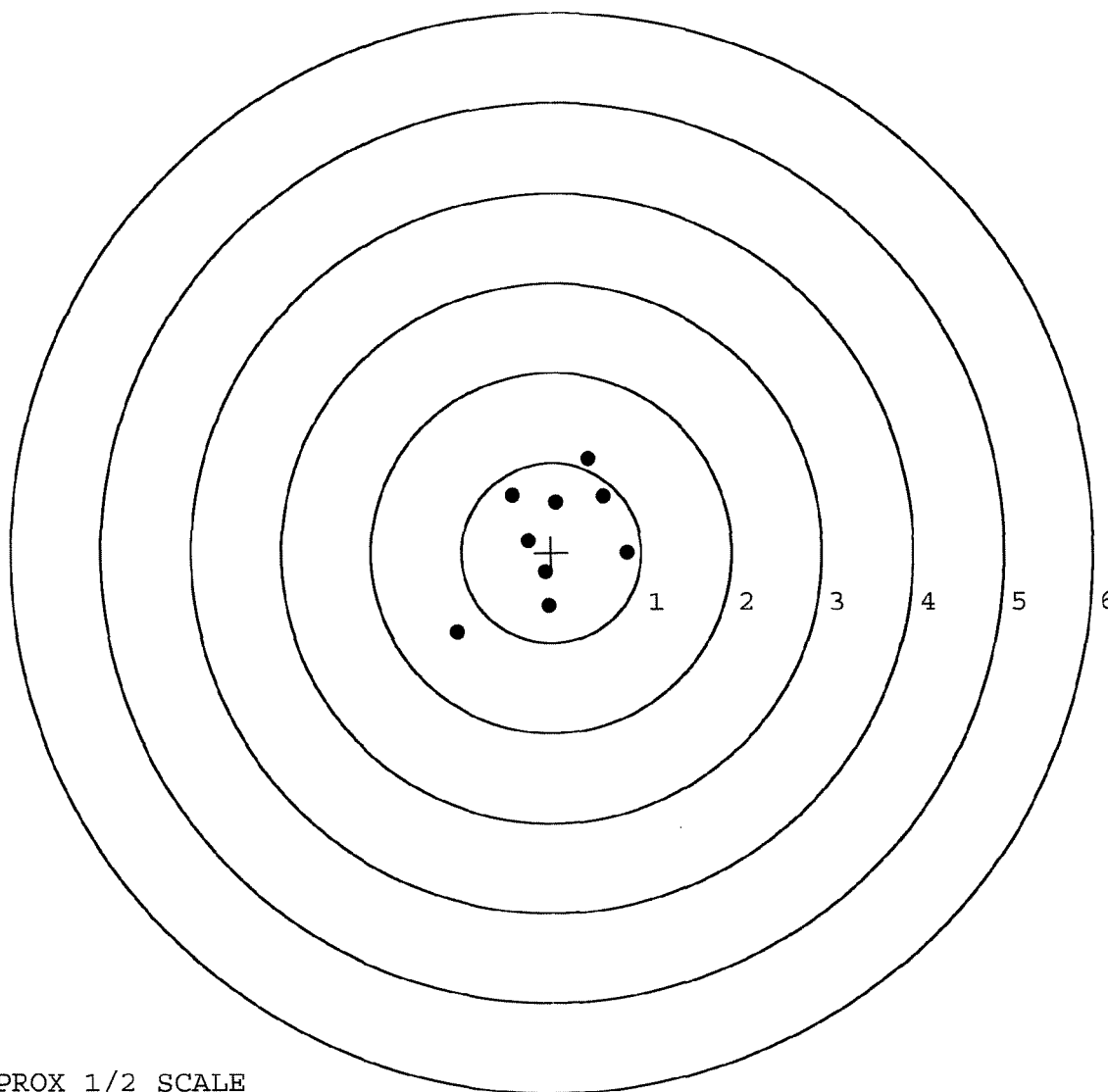
MAX RADIUS: 1.478

MEAN RADIUS: 0.725

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 2

FILE DATE: 07/20/2004

FILE TIME: 06:32

POINT#	X	Y
1:	0.587	-0.572
2:	1.221	-0.046
3:	0.401	0.014
4:	0.270	0.272
5:	-0.506	-0.867
6:	-0.726	-0.940
7:	-0.631	-0.174
8:	-0.344	-0.035
9:	-0.423	0.126
10:	-0.543	0.354

X CENTROID: -0.069

Y CENTROID: -0.187

POA TO CENTROID: 0.199

HORZ SPREAD: 1.947

VERT SPREAD: 1.294

GROUP SPREAD: 2.142

MIN RADIUS: 0.314

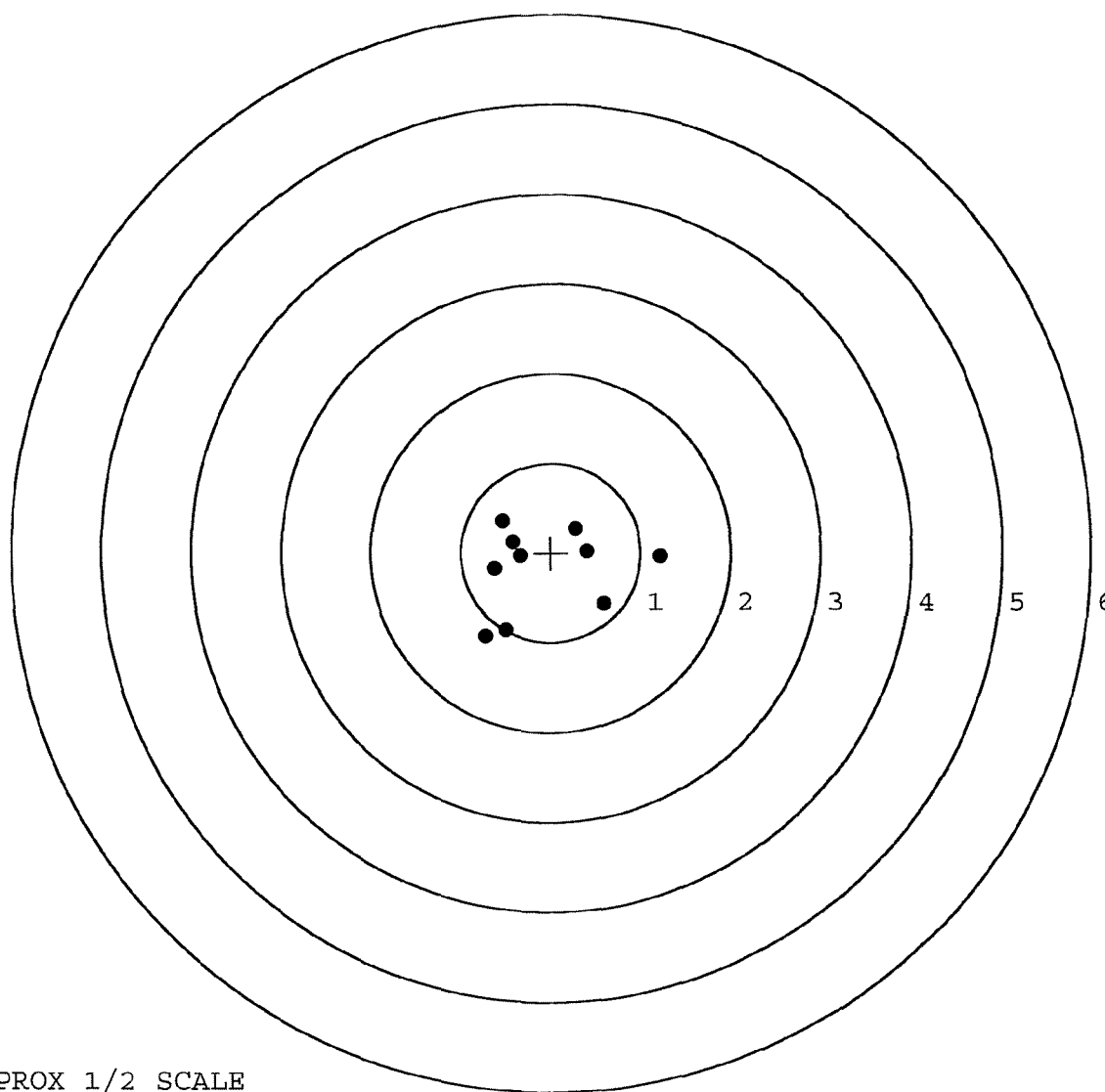
MAX RADIUS: 1.298

MEAN RADIUS: 0.702

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 3

FILE DATE: 07/20/2004

FILE TIME: 06:32

X CENTROID: 0.041

Y CENTROID: -0.120

POA TO CENTROID: 0.127

HORZ SPREAD: 1.731

VERT SPREAD: 0.773

GROUP SPREAD: 1.739

MIN RADIUS: 0.139

MAX RADIUS: 1.024

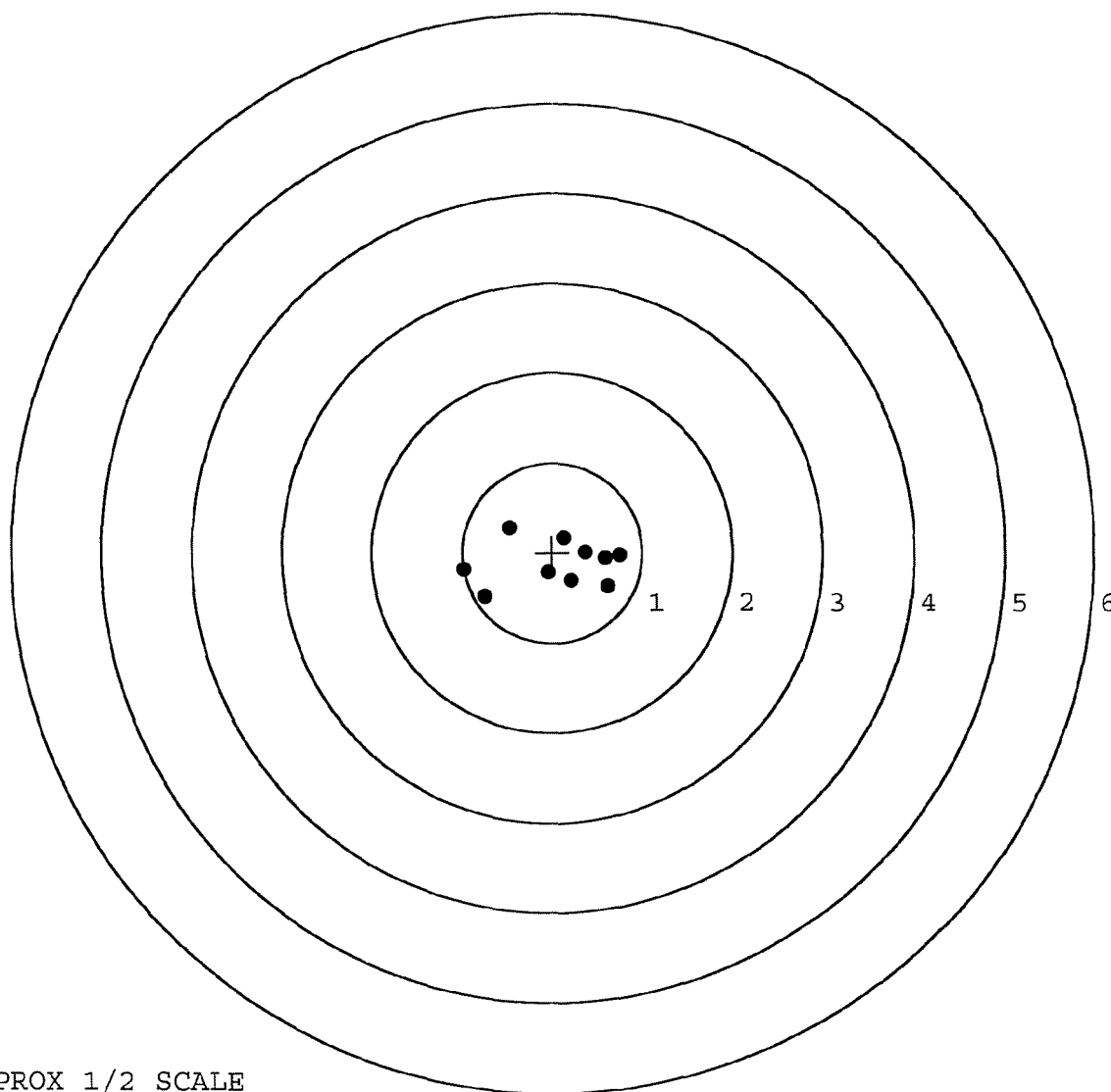
MEAN RADIUS: 0.550

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.750	-0.027
2:	0.588	-0.061
3:	0.372	0.012
4:	0.618	-0.375
5:	0.208	-0.307
6:	-0.052	-0.224
7:	-0.741	-0.487
8:	-0.981	-0.189
9:	0.129	0.168
10:	-0.483	0.286



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 4

FILE DATE: 07/20/2004

FILE TIME: 06:32

POINT#	X	Y
1:	-0.009	-1.838
2:	-0.235	-1.577
3:	0.472	-0.347
4:	0.425	0.072
5:	0.543	0.236
6:	-0.259	0.291
7:	-0.283	0.474
8:	-0.561	0.741
9:	-0.477	0.588
10:	-0.672	0.028

X CENTROID: -0.106

Y CENTROID: -0.133

POA TO CENTROID: 0.170

HORZ SPREAD: 1.215

VERT SPREAD: 2.579

GROUP SPREAD: 2.637

MIN RADIUS: 0.451

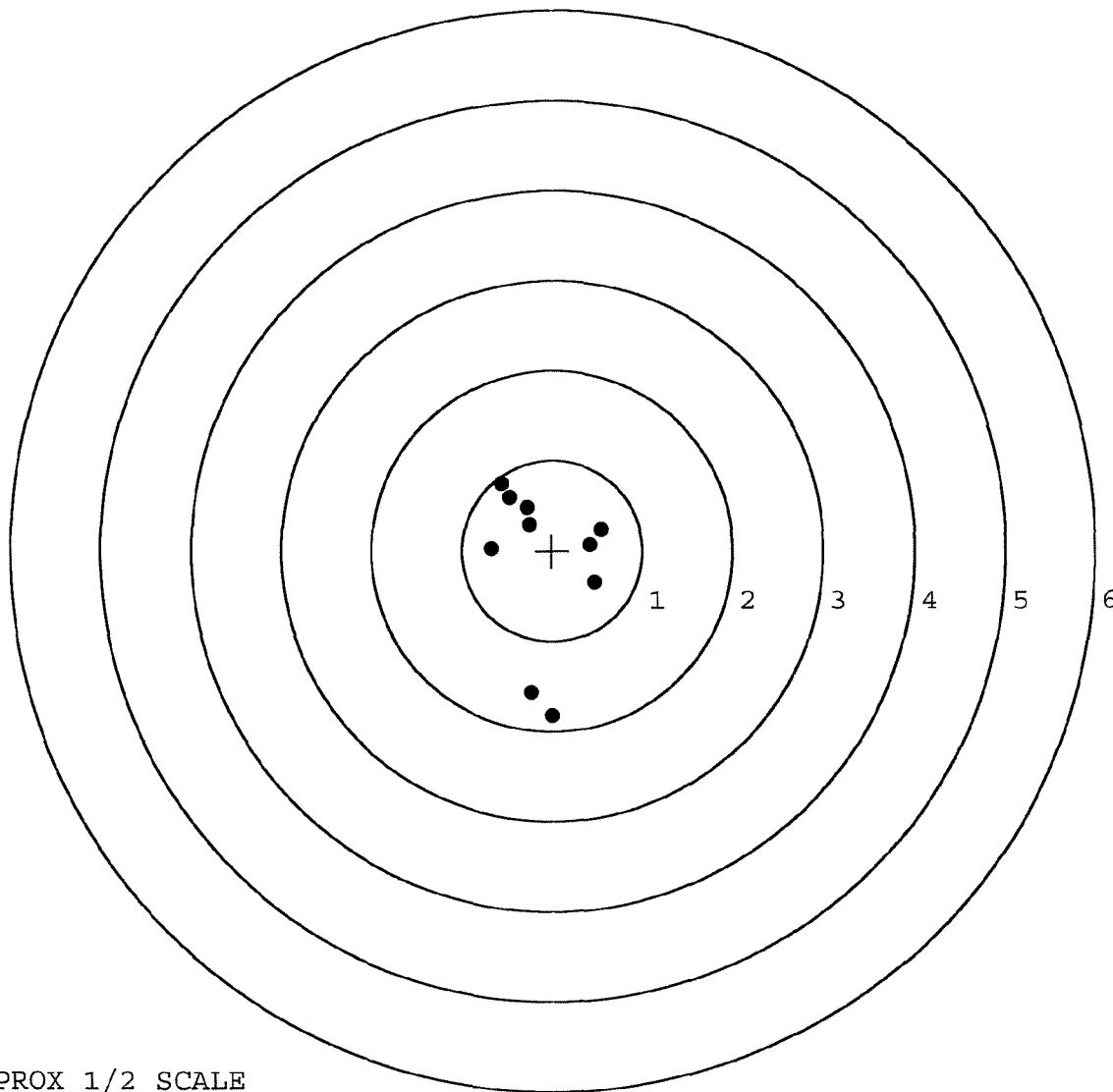
MAX RADIUS: 1.708

MEAN RADIUS: 0.856

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6349161. __0

TARGET NUMBER: 5

FILE DATE: 07/20/2004

FILE TIME: 06:32

POINT#	X	Y
1:	0.785	0.386
2:	0.369	0.492
3:	0.094	0.359
4:	0.051	0.583
5:	0.242	-0.583
6:	0.088	-0.629
7:	-0.186	-0.513
8:	-0.089	-0.224
9:	-0.291	-0.149
10:	-0.551	-0.184

X CENTROID: 0.051

Y CENTROID: -0.046

POA TO CENTROID: 0.069

HORZ SPREAD: 1.336

VERT SPREAD: 1.212

GROUP SPREAD: 1.453

MIN RADIUS: 0.226

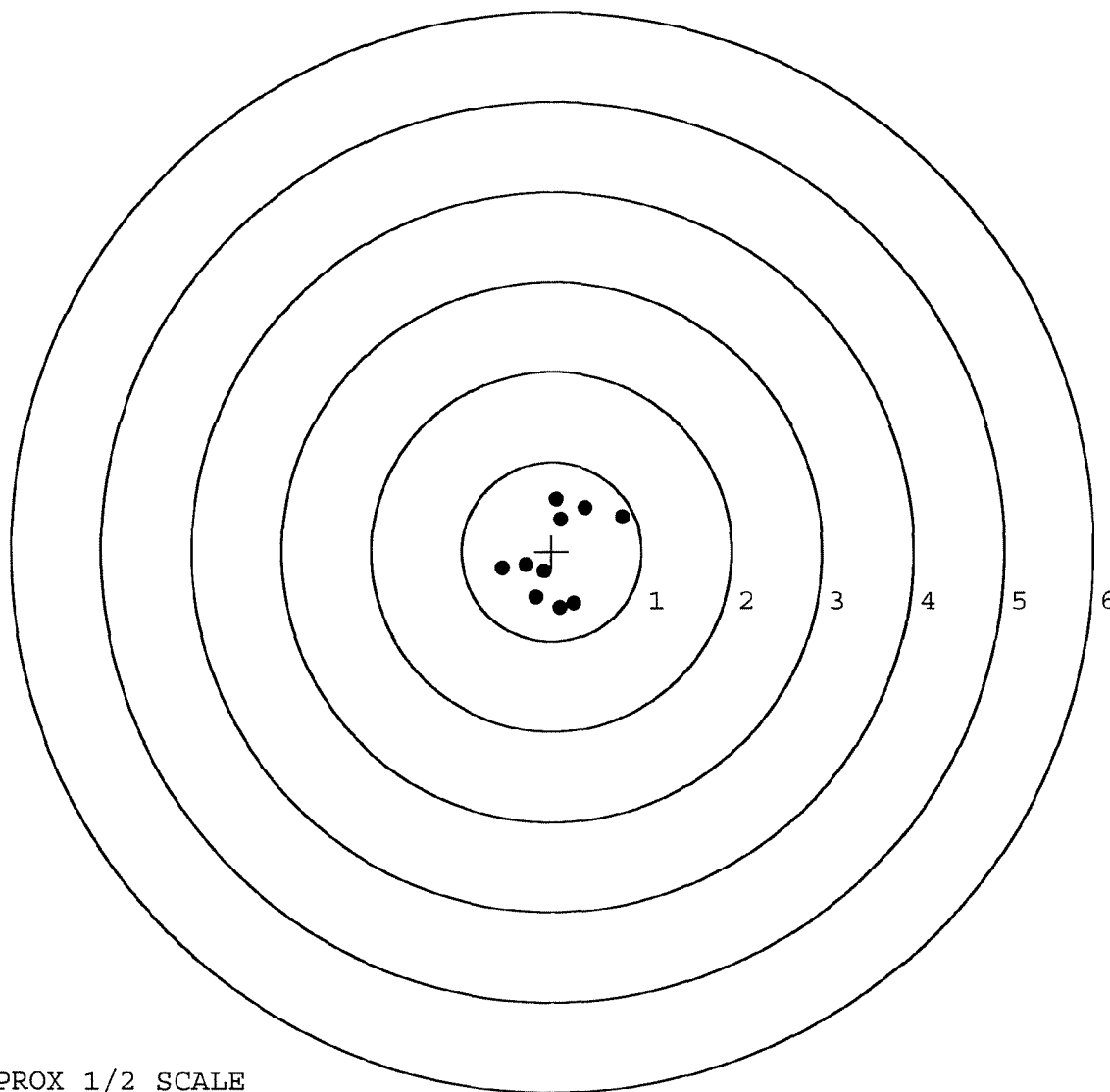
MAX RADIUS: 0.852

MEAN RADIUS: 0.539

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

R & E NUMBER	82548		
SERIAL NUMBER	C6349161		
LOG-IN DATE	7-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	7-6-04	RTL
560 A	RE-BARREL	7-7-04	RTL
B	DRILL AND TAP	7-7-04	RTL
575	ASSEMBLE	7-7-04	RTL
600	PROOF	7-7-04	RTL
605	CHECK HEADSPACE	7-7-04	RTL
610	DIS-ASSEMBLE GUN	7-7-04	RTL
612	MAGNAFLUX	7-7-04	RTL
615	ROLLMARK CALIBER	7-7-04	RTL
618	ROTO-BLAST	7/7/2004	Dea S.
620	APPLY COATINGS	7-13	DA
625 A	FINAL ASSEMBLY	7-13-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-19-04	AL
655	FINAL INSPECT	7-20-04	RTL
660	PACK	7-20-04	DA
		SHIP DATE	
QAR INSPECTION DATE			

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6349161

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	10-9	89	RW
600	Proof	10-9	89	A.C.
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	Magnaflux Barrel Action	10/13/89		KCR
	Magnaflux Bolt	10/13/89		KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes	10 1689		LB
618	Polish Barrel <i>RCB</i>	10 1689		BT
620	Apply Coatings (Barrel Action)		10-27-89	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/30/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/30/89	RW
	C) Inspect Ejector Hole for Chamfer		10/30/89	RW
	D) Oil Firing Pin Ass'y		10/30/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11-3-89	PA

BARBER - M24 0109102

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			11/6/89	gll
	G) Safety Off Force	3	3	3			11/6/89	gll
	H) Trigger Pull Test & Retainability						11-3-89	gll
	I) Firing Pin Indent	.020	.020	.020			11/6/89	gll
	J) Assemble Stock						11/6/89	Rw
	K) Assemble Swivel Studs						13 Nov 89	gll
	L) Attach Front and Rear Sight Assemblies						11/6/89	Rw
	M) Iron Sight Alignment						11/6/89	Rw
	N) Detach Front & Rear Sights & place in numbered container						11/6/89	Rw
	O) Attach Scope to Rifle						11-7-89	gll
	P) Detach & Attach Scope 20 Times						11-7-89	gll
640	Gallery Target & Test						11-10-89	gll
	A) Time						11-10-89	gll
	B) Malfunctions						11-10-89	gll
	C) Pierced Primers						11-10-89	gll
	D) Optical Clarity of Scope						11-10-89	gll
645	Inspect for Live Ammo						11-10-89	gll
655	Final Inspection							
	A) Headspace						13 Nov 89	gll
	B) Trigger Pull	2.70	2.50	2.59	2.62	2.57	13 Nov 89	gll
	C) Function						13 Nov 89	gll
660	Pack						15 Dec 89	gll

C6349161

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. ~~C6349037~~

DATE

5 JUL 90

TESTER

228

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.08	2.31	2.14	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.35	2.28	2.16	
PULL #3	2.33	2.29	2.14	
PULL #4	2.38	2.25	2.17	
PULL #5	2.40	2.26	2.16	
TOTAL	11.54	11.45	10.77	
AVG.	2.308	2.29	2.154	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.14	3.02	
PULL #2	3.13	3.06	
PULL #3	3.15	3.17	
PULL #4	3.11	3.26	
PULL #5	3.11	3.26	
TOTAL	15.64	15.77	
AVG.	3.128	3.154	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.13		4.45
PULL #2	4.34	4.11		4.06
PULL #3	4.24	4.04		4.33
PULL #4	4.28	4.08		4.43
PULL #5	4.35	4.26		4.26
TOTAL	21.49	20.62		21.53
AVG.	4.098	4.124		4.306

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6349161
10 Nov 1989

CENTROIDAL DISTANCES

0 TO	1	.478585
1 TO	2	.350271
1 TO	3	.387491
1 TO	4	.72871
1 TO	5	.213965

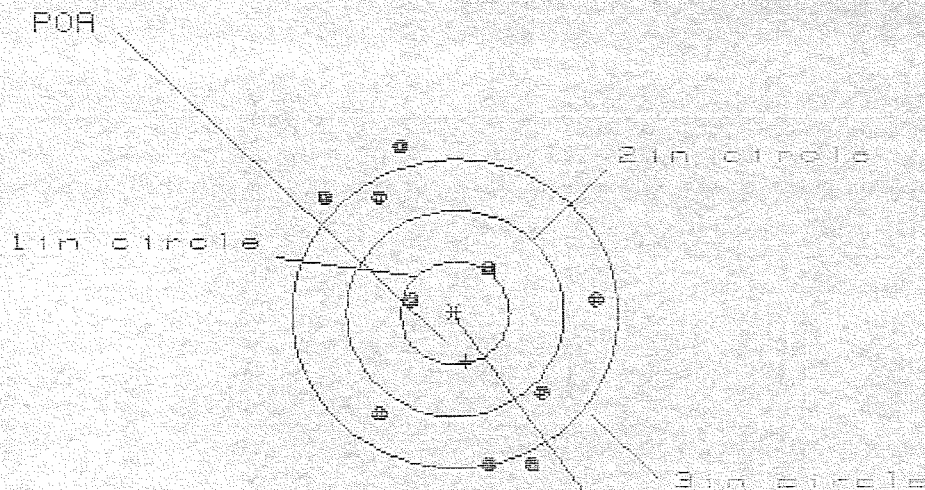
$\bar{x}$ $\bar{y}$ <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0634
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1826
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .193293
THE AMR FOR THIS RIFLE IS: .9956

10 Nov 1989

FILE:/PATTERNING/CENTERFIRE_PATT/08349161

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 2

3 in = 6

HS= 2.559

VS= 3.152

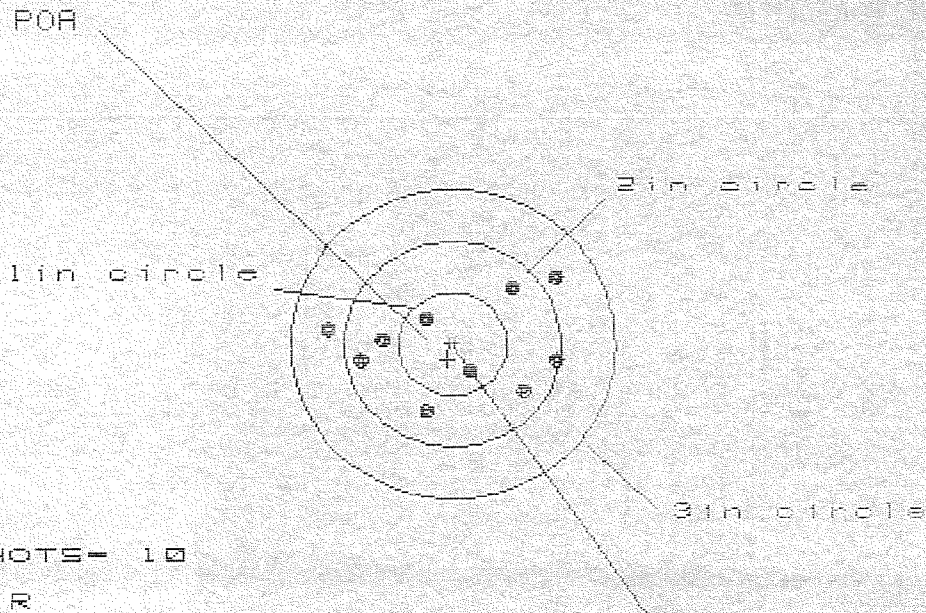
GS= 3.379

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.325	1.270	1.109
MINIMUM X	-1.234	-1.289	-1.921
MAXIMUM Y	1.646	1.351	1.480
MINIMUM Y	-1.506	-1.324	-1.155
CENTROID X	-1.100	-0.044	.117
CENTROID Y	.468	.286	.117
POA TO CENTROID in.	.479	.289	.165
MIN RADIUS	.405	.548	.747
MEAN RADIUS	1.253	1.198	1.098
MAX RADIUS	1.719	1.867	1.719
HORIZONTAL SPREAD	2.559	2.559	2.030
VERTICAL SPREAD	3.152	2.675	2.635
EXTREME SPREAD	3.378	3.311	2.973
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	2		
NUMBER IN THREE INCH CIRCLE =	6		

10 Nov 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6349161

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 2

2in = 7

3in = 10

HS= 2.175

VS= 1.353

GS= 2.206

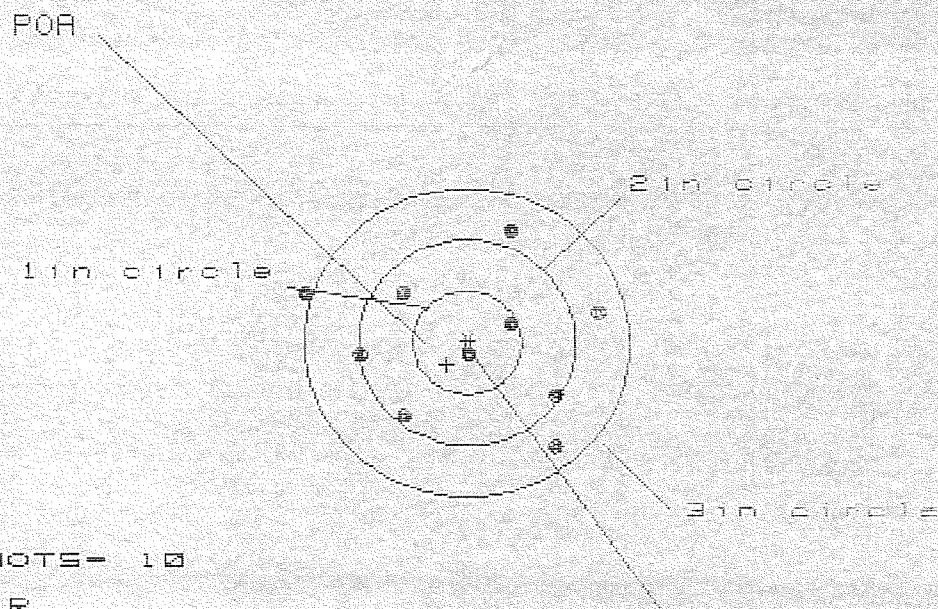
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.992	.861	.964
MINIMUM X	:	-1.183	-1.029	-.926
MAXIMUM Y	:	.695	.713	.647
MINIMUM Y	:	-.658	-.640	-.551
CENTROID X	:	.049	.180	.077
CENTROID Y	:	.151	.133	.044
POA TO CENTROID in.	:	.159	.224	.008
MIN RADIUS	:	.284	.225	.181
MEAN RADIUS	:	.787	.737	.676
MAX RADIUS	:	1.194	1.091	.965
HORIZONTAL SPREAD	:	2.175	1.890	1.890
VERTICAL SPREAD	:	1.353	1.353	1.190
EXTREME SPREAD	:	2.206	2.046	1.890
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

18 Nov 1989

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CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 5

3 in = 9

HS = 2.583

VS = 2.065

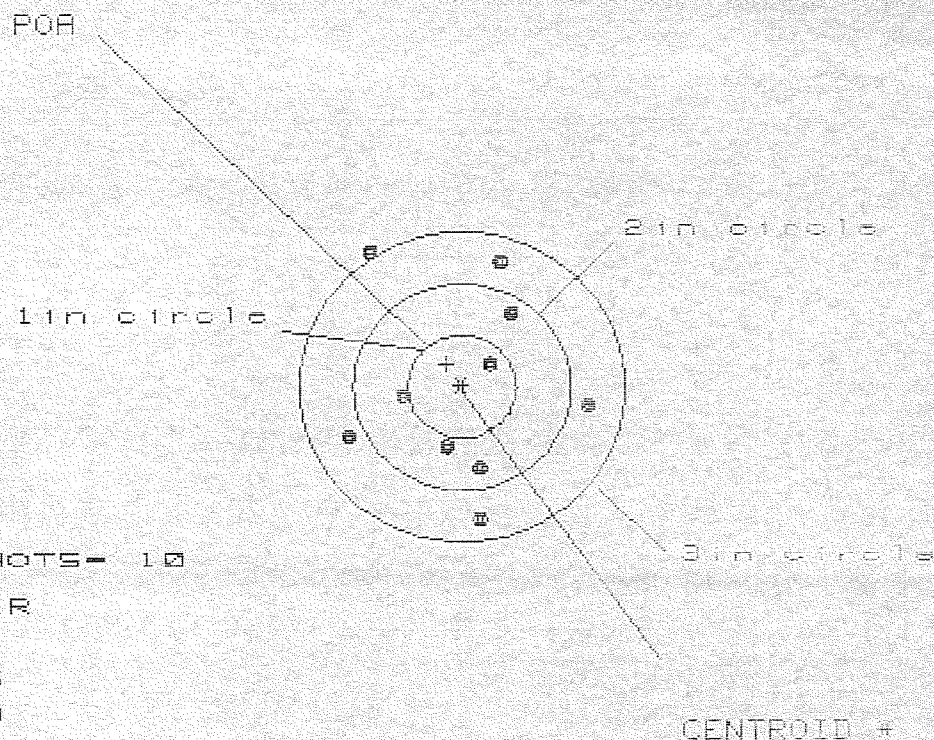
GS = 2.690

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.227	1.065	1.143
MINIMUM X	-1.456	-1.127	-1.049
MAXIMUM Y	1.079	1.132	1.015
MINIMUM Y	-0.986	-0.933	-0.817
CENTROID X	.190	.352	.274
CENTROID Y	.211	.158	.275
POA TO CENTROID in.	.284	.386	.388
MIN RADIUS	.144	.191	.226
MEAN RADIUS	.942	.866	.828
MAX RADIUS	1.532	1.151	1.165
HORIZONTAL SPREAD	2.683	2.192	2.192
VERTICAL SPREAD	2.065	2.065	1.832
EXTREME SPREAD	2.690	2.223	2.223
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	9		

10 Nov 1989

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CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS= 2.171

VS= 2.513

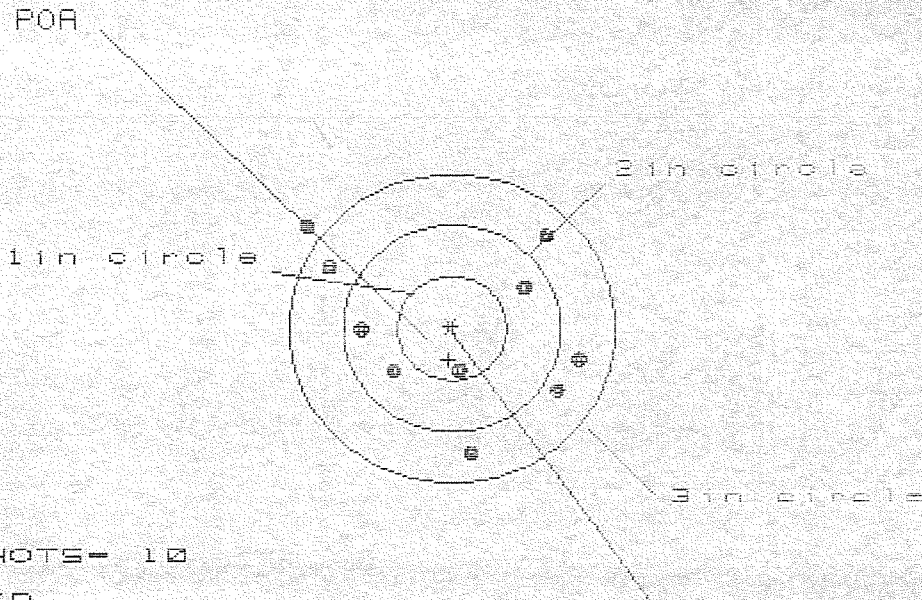
GS= 2.722

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.150	1.056	1.093
MINIMUM X	:	-1.021	-1.115	-1.078
MAXIMUM Y	:	1.281	1.376	.989
MINIMUM Y	:	-1.232	-1.090	-.918
CENTROID X	:	.143	.237	.200
CENTROID Y	:	-.219	-.361	-.533
POA TO CENTROID in.	:	.261	.432	.569
MIN RADIUS	:	.327	.383	.356
MEAN RADIUS	:	.944	.864	.774
MAX RADIUS	:	1.533	1.407	1.096
HORIZONTAL SPREAD	:	2.171	2.171	2.171
VERTICAL SPREAD	:	2.513	2.466	1.907
EXTREME SPREAD	:	2.722	2.473	2.183
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			5	
NUMBER IN THREE INCH CIRCLE =			9	

10 Nov 1985

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CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 9

HS= 2.522

VS= 2.215

GS= 2.848

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.164
MINIMUM X	-1.358
MAXIMUM Y	.995
MINIMUM Y	-1.220
CENTROID X	.035
CENTROID Y	.302
POA TO CENTROID in.	.304
MIN RADIUS	.400
MEAN RADIUS	1.052
MAX RADIUS	1.683
HORIZONTAL SPREAD	2.522
VERTICAL SPREAD	2.215
EXTREME SPREAD	2.848
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	9

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Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.
06349161

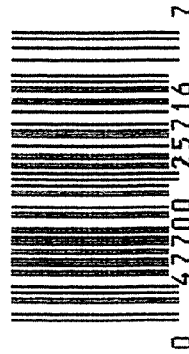
ORDER NO.
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