

EC790507

The image shows the front of a Remington Model 700 M24 Bolt Action Centerfire Rifle. The rifle is dark-colored with a prominent Remington logo on the left side of the receiver. The text "MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO" is printed on the right side of the receiver. The rifle is mounted on a wooden stock. The background is a light, textured surface.

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

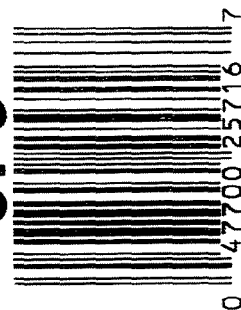
24"

CAPACITY

6

E6790507

UPC



CONTRACT #

GUN SERIAL # E6790507

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TH
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doig
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doig
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doig
	D) OIL FIRING PIN ASSEMBLY		12-18	Doig
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/26/02	DA

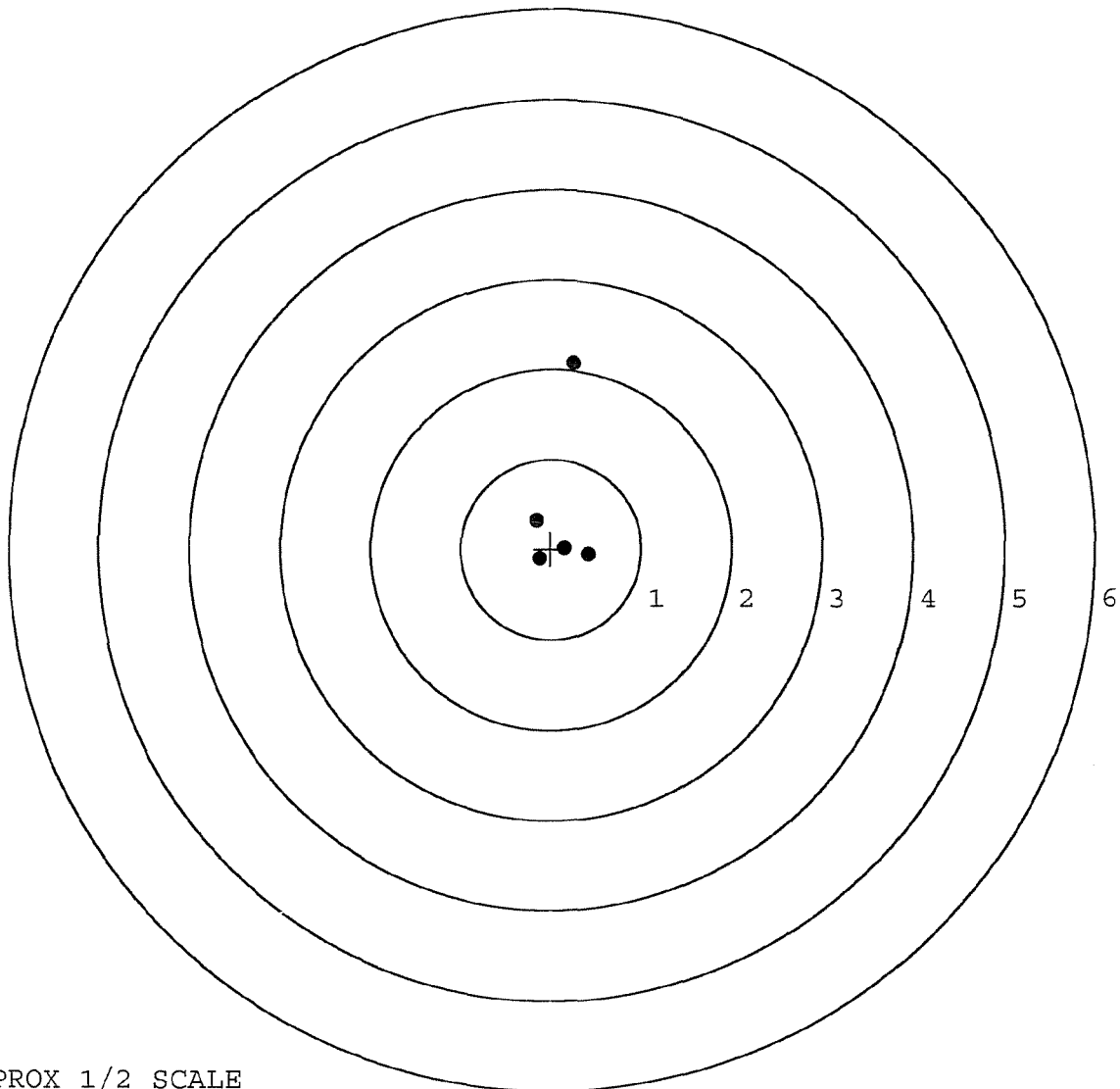
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u> <u>6.00</u> <u>6.25</u>	<u>1/28/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>4.00</u>	<u>1/28/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	<u>1/28/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-25-02</u>	<u>BA</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-31-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/20/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/20/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/20/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-28-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-28-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-31-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>267</u> <u>288</u> <u>282</u> <u>284</u> <u>284</u>	<u>1-30-02</u>	<u>DA</u>
	C) FUNCTION		<u>1-31-02</u>	<u>RW</u>
660	PACK		<u>2/26/02</u>	<u>DA</u>

BARBER - M24 0110621

SERIAL NUMBER: E6790507. __0
 TARGET NUMBER: 1
 FILE DATE: 01/28/2002
 FILE TIME: 02:16

POINT#	X	Y
1:	-0.161	0.315
2:	-0.122	-0.107
3:	0.157	0.010
4:	0.414	-0.063
5:	0.249	2.063

X CENTROID: 0.107
 Y CENTROID: 0.444
 POA TO CENTROID: 0.456
 HORZ SPREAD: 0.575
 VERT SPREAD: 2.170
 GROUP SPREAD: 2.201
 MIN RADIUS: 0.298
 MAX RADIUS: 1.626
 MEAN RADIUS: 0.710
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0110622

SERIAL NUMBER: E6790507. __0

TARGET NUMBER: 2

FILE DATE: 01/28/2002

FILE TIME: 02:16

POINT#	X	Y
1:	0.023	0.748
2:	-1.657	-0.435
3:	-0.804	-0.557
4:	0.131	-0.178
5:	1.004	-0.522

X CENTROID: -0.261

Y CENTROID: -0.189

POA TO CENTROID: 0.322

HORZ SPREAD: 2.661

VERT SPREAD: 1.305

GROUP SPREAD: 2.662

MIN RADIUS: 0.392

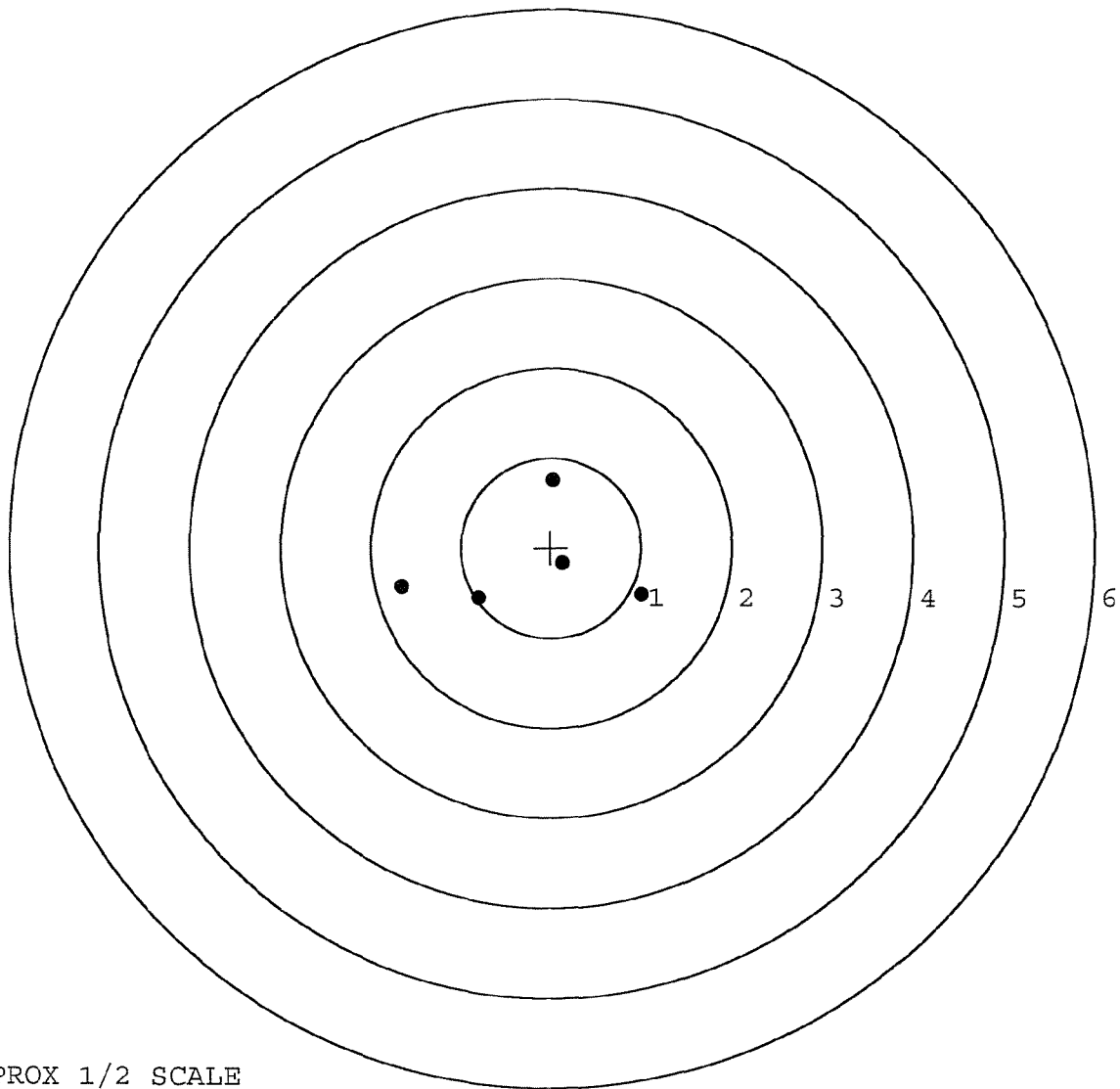
MAX RADIUS: 1.418

MEAN RADIUS: 0.951

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E679 0507DATE 1/10/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.23		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.24	2.2 2.30		2.63	
PULL #3	2.49	2.39		2.38	
PULL #4	2.52	2.23		2.46	
PULL #5	2.49	2.18		2.43	
TOTAL	12.16	11.33		12.37	
AVG.	2.43	2.27		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.23		
PULL #2	3.02	2.93		
PULL #3	3.18	2.96		
PULL #4	3.10	2.72		
PULL #5	3.18	2.83		
TOTAL	15.62	14.67		
AVG.	3.12	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.23		4.28
PULL #2	4.23	4.39		4.24
PULL #3	4.15	4.03		4.22
PULL #4	4.15	4.02		4.44
PULL #5	4.29	4.01		4.34
TOTAL	21.21	20.68		21.52
AVG.	4.24	4.14		4.30