

E 6790516

BARBER

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790516

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

22BW

5716 E6790516

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

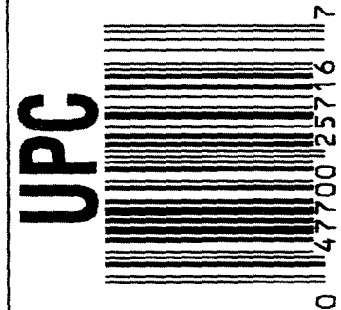


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790516



CONTRACT #

GUN SERIAL # E6790516

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJH
600	PROOF		11-30-01	RJH
607	CHECK HEADSPACE		11-30-01	RJH
610	DIS-ASSEMBLE GUN		11-30-01	RJH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	JP
	(BOLT)			
625	FINAL ASSEMBLY		1/15/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/15/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/15/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/15/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-21-02	RJA

OP #	OPERATION NAME	10700	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.50	6.50	6.75		
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.75	3.75	3.50		
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.023		
	J) ASSEMBLE STOCK					1/16/02	RW
	K) ASSEMBLE SWIVEL STUDS					1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/16/02	RW
	M) IRON SIGHT ALIGNMENT					1/16/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/16/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		1-17-02	A
	A) MALFUNCTIONS		PASS	FAIL		1-17-02	A
	B) PIERCED PRIMERS		PASS	FAIL		1-17-02	A
645	INSPECT FOR LIVE AMMO					1-17-02	A
655	FINAL INSPECTION A) HEADSPACE					1/19/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.77	2.72	2.56 2.77 2.68	1/18/02	D.M.
	C) FUNCTION					1/19/02	RW
660	PACK					1-21-02	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. EL6790576DATE 1/11/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.69	2.95	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.72	2.64	2.86	
PULL #3	2.75	2.54	2.95	
PULL #4	2.68	2.53	2.12	
PULL #5	2.32	2.58	2.60	
TOTAL	13.00 13.16	13.04	13.08	
AVG.	2.60 2.63	2.61	2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.37	3.60	
PULL #2	3.27	3.70	
PULL #3	3.55	3.39	
PULL #4	3.12	3.09	
PULL #5	3.32	3.38	
TOTAL	16.63	17.16	
AVG.	3.33	3.43	

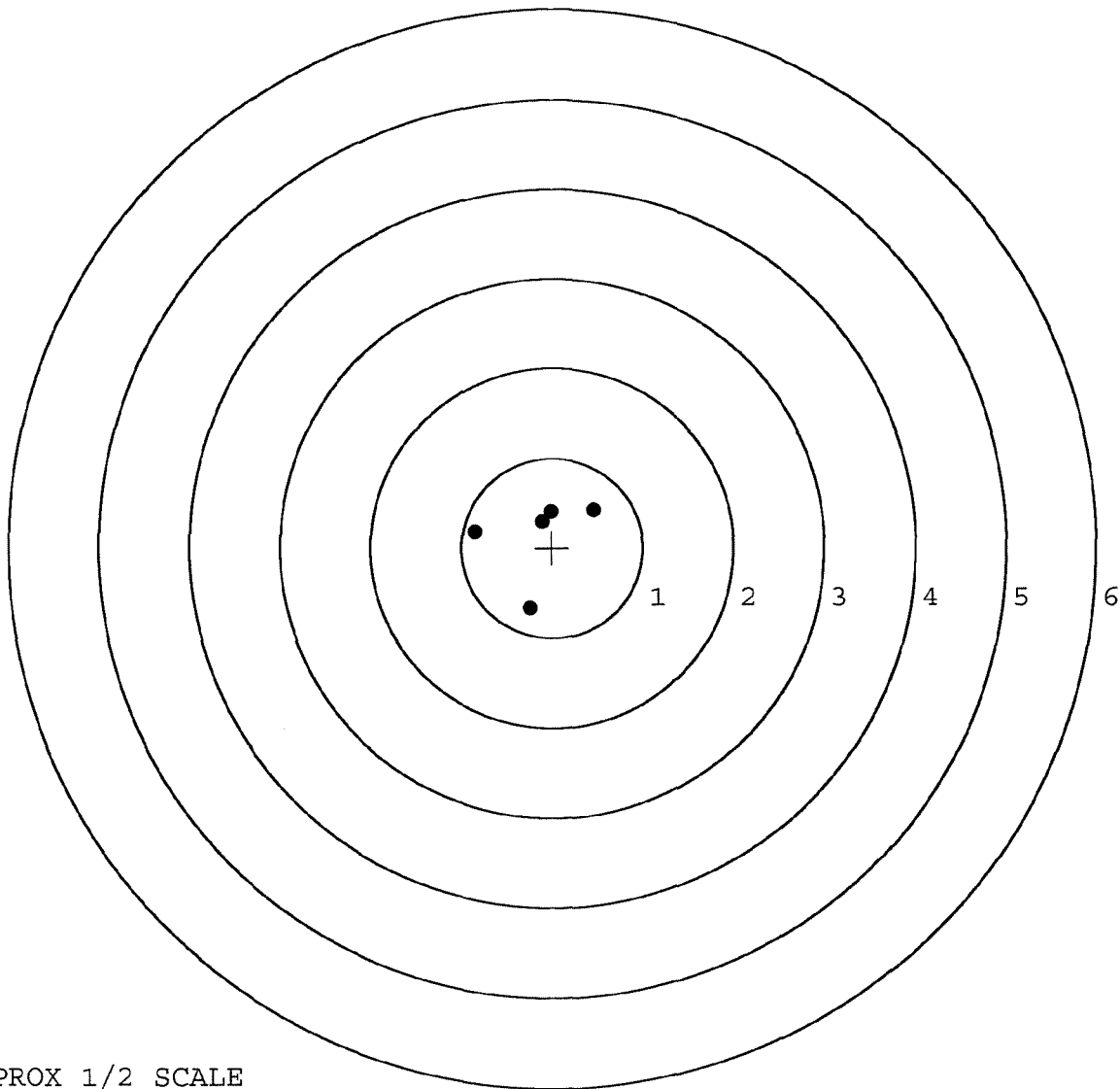
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.34	4.57		4.31
PULL #2	4.17	4.71		4.35
PULL #3	4.36	4.50		4.26
PULL #4	4.43	4.74		4.13
PULL #5	4.60	4.54		4.03
TOTAL	21.90	22.00 23.06		21.08
AVG.	4.38	4.61		4.22

BARBER - M24 0110702

SERIAL NUMBER: E6790516. __0
TARGET NUMBER: 1
FILE DATE: 01/17/2002
FILE TIME: 18:23

POINT#	X	Y
1:	0.457	0.426
2:	-0.020	0.404
3:	-0.118	0.293
4:	-0.856	0.184
5:	-0.248	-0.679

X CENTROID: -0.157
Y CENTROID: 0.126
POA TO CENTROID: 0.201
HORZ SPREAD: 1.313
VERT SPREAD: 1.105
GROUP SPREAD: 1.311
MIN RADIUS: 0.172
MAX RADIUS: 0.810
MEAN RADIUS: 0.535
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0110703

SERIAL NUMBER: E6790516. __ 0

TARGET NUMBER: 2

FILE DATE: 01/17/2002

FILE TIME: 18:23

POINT#	X	Y
1:	0.066	0.748
2:	0.098	0.462
3:	-0.610	0.452
4:	0.824	-1.182
5:	0.426	-1.196

X CENTROID: 0.161

Y CENTROID: -0.143

POA TO CENTROID: 0.215

HORZ SPREAD: 1.434

VERT SPREAD: 1.944

GROUP SPREAD: 2.174

MIN RADIUS: 0.608

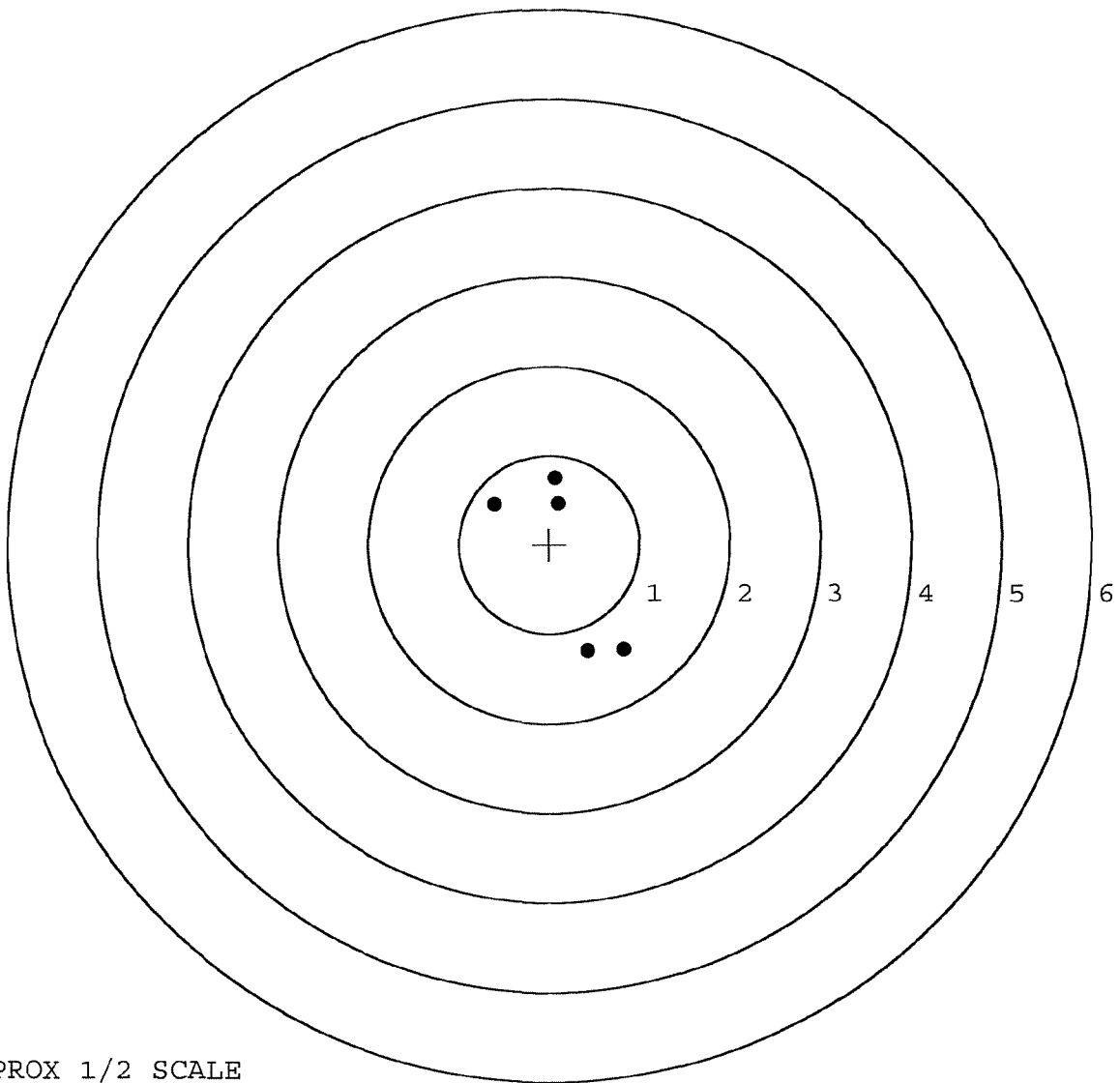
MAX RADIUS: 1.232

MEAN RADIUS: 0.959

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE