

E6790518

BARBER

**VERY IMPORTANT!**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.  
**E6790518**

ORDER NO.  
**25716**

**19LW**



5716 E6790518

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



REMINGTON

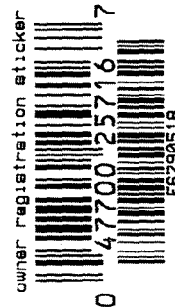
**MODEL 700<sup>TH</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

REMINGTON

46 FORM 1444



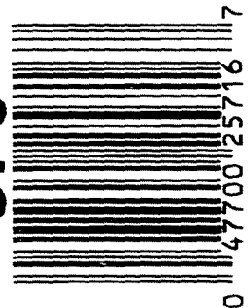
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

**E6790518**

**UPC**



CONTRACT #

GUN SERIAL # E6790518

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 11-8-01  | REP     |
| 600       | PROOF                                                                                                                                  |                                   | 11-8-01  | REP     |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                      | 11-8-01  | REP     |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 11-8-01  | REP     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | NOV 9 2001<br>OPERATOR <u>DRD</u> |          |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 11/9     | DRD     |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 11-12    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 11-27    | TH      |
|           | (BOLT)                                                                                                                                 |                                   | 11-27    | TH      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                  |                                   | 12/13/01 | DK      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 12/13/01 | DK      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 12/13/01 | DK      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 12/13/01 | DK      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 2/13/02  | DA      |

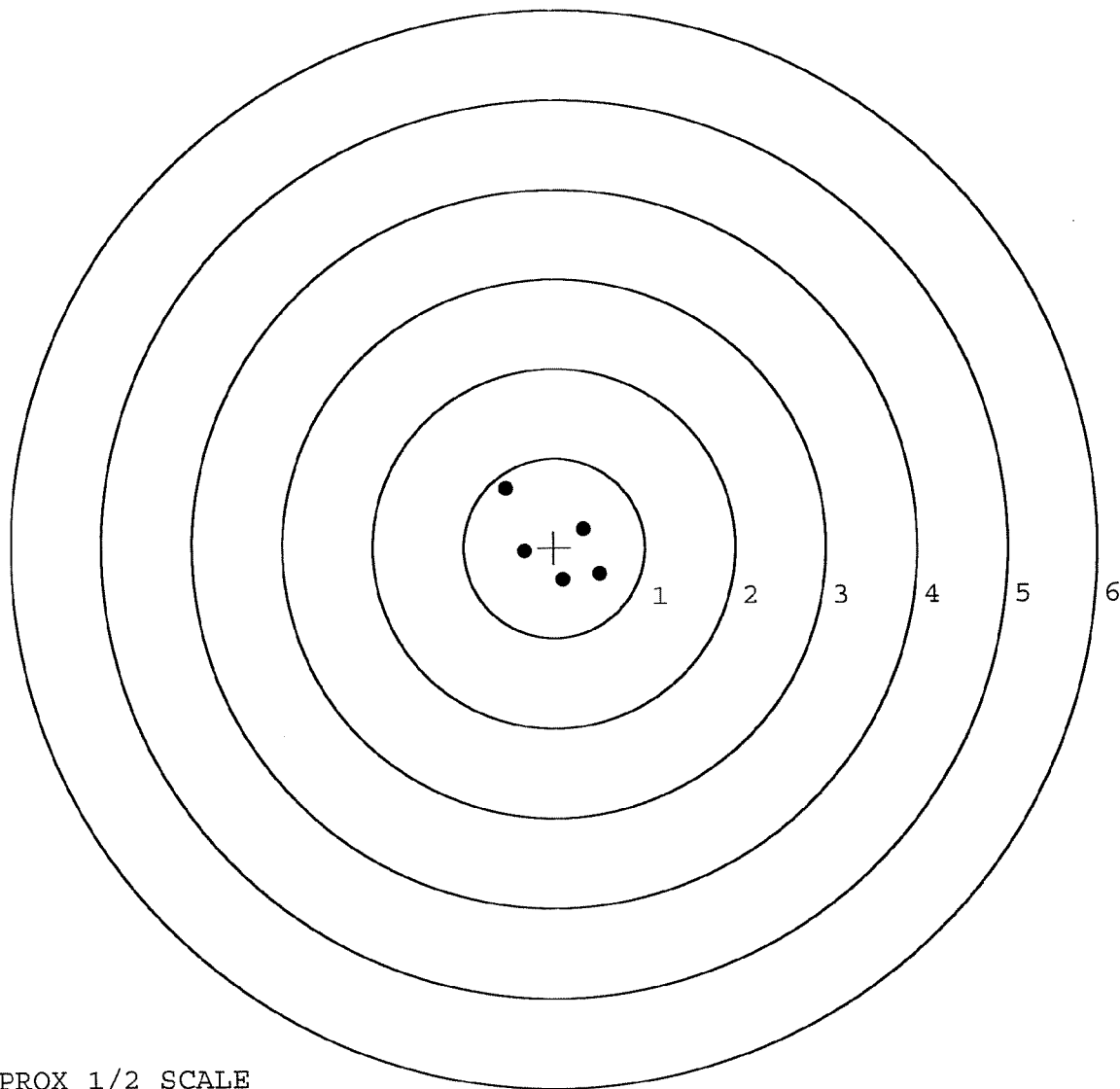
| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.75</u> <u>5.75</u> <u>5.50</u>                         | 1/3/02   | D.M.    |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.75</u> <u>2.75</u> <u>3.00</u>                         | 1/3/02   | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.024</u> <u>.023</u>                         | 1/3/02   | D.M.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12/18    | BWT     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1/28/02  | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 2/15/02  | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 2/15/02  | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 2/15/02  | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-20-01 | AC      |
|       | A) MALFUNCTIONS                                                          | PASS <i>CH over line Rd</i><br>FAIL                         | 12-20-01 | AC      |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-20-01 | AC      |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-20-01 | AC      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-28-02  | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.56</u> <u>2.36</u> <u>2.33</u> <u>2.45</u> <u>2.27</u> | 1/8/02   | D.M.    |
|       | C) FUNCTION                                                              |                                                             | 1-28-02  | RW      |
| 660   | PACK                                                                     |                                                             | 2/18/02  | DA      |

**BARBER - M24 0110719**

SERIAL NUMBER: E6790518. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/20/2001  
FILE TIME: 03:57

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.097  | -0.362 |
| 2:     | 0.504  | -0.304 |
| 3:     | -0.329 | -0.044 |
| 4:     | 0.326  | 0.200  |
| 5:     | -0.528 | 0.662  |

X CENTROID: 0.014  
Y CENTROID: 0.030  
POA TO CENTROID: 0.033  
HORZ SPREAD: 1.032  
VERT SPREAD: 1.024  
GROUP SPREAD: 1.414  
MIN RADIUS: 0.351  
MAX RADIUS: 0.832  
MEAN RADIUS: 0.507  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

**BARBER - M24 0110720**

SERIAL NUMBER: E6790518. \_\_0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:57

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.742 | -0.301 |
| 2:     | -0.344 | -0.162 |
| 3:     | -0.365 | 0.498  |
| 4:     | 0.632  | 0.617  |
| 5:     | -0.080 | -0.893 |

X CENTROID: -0.180

Y CENTROID: -0.048

POA TO CENTROID: 0.186

HORZ SPREAD: 1.374

VERT SPREAD: 1.510

GROUP SPREAD: 1.669

MIN RADIUS: 0.200

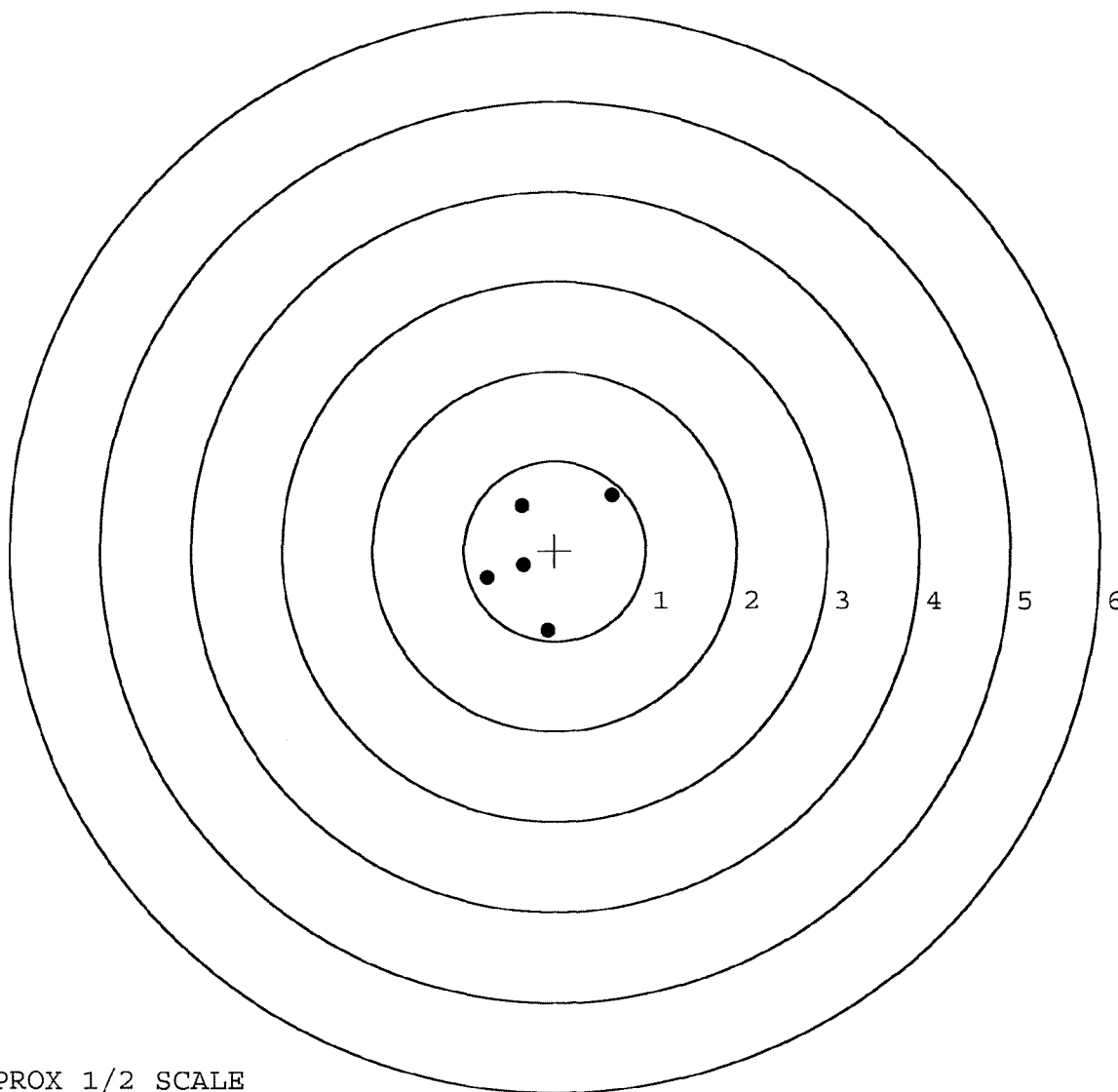
MAX RADIUS: 1.050

MEAN RADIUS: 0.659

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. \_\_\_\_\_

DATE 1/4/02TESTER J.N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.61             | 2.55                     | 2.49                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.64             | 2.34                     | 2.50                           |                                                                        |
| PULL #3 | 2.29             | 2.31                     | 2.54                           |                                                                        |
| PULL #4 | 2.38             | 2.35                     | 2.50                           |                                                                        |
| PULL #5 | 2.61             | 2.35                     | 2.52                           |                                                                        |
| TOTAL   | 12.53            | 11.90                    | 12.55                          |                                                                        |
| AVG.    | 2.51             | 2.38                     | 2.51                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.22             | 3.34                     |          |
| PULL #2 | 3.36             | 3.22                     |          |
| PULL #3 | 3.29             | 3.22                     |          |
| PULL #4 | 3.39             | 3.15                     |          |
| PULL #5 | 3.26             | 3.08                     |          |
| TOTAL   | 16.52            | 16.01                    |          |
| AVG.    | 3.30             | 3.20                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.30             | 4.19                     |                                | 4.10                                 |
| PULL #2 | 4.17             | 4.37                     |                                | 4.07                                 |
| PULL #3 | 4.27             | 4.32                     |                                | 4.45                                 |
| PULL #4 | 4.18             | 4.35                     |                                | 4.36                                 |
| PULL #5 | 4.24             | 4.33                     |                                | 4.42                                 |
| TOTAL   | 21.16            | 21.56                    |                                | 21.40                                |
| AVG.    | 4.23             | 4.31                     |                                | 4.28                                 |