

E 679 6521

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790521**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Reg. Off. Marks Registered Marque Deposee.

17BW

5716 E6790521

ORDER 25716
MODEL 700TH M24

UPC



ORDER 25716
MODEL 700TH M24

UPC



SERIAL NO.



MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

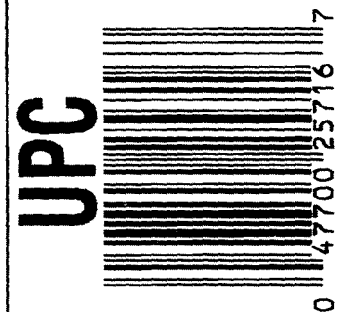


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790521



CONTRACT #

GUN SERIAL # E6790521

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	BOG
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	BOG
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	BOG
	D) OIL FIRING PIN ASSEMBLY		12-18	BOG
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-17-02	DA

OP #	OPERATION NAME	10742	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.50	4.50	4.25	1/9/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.25	2.50	2.50	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	1.023	1.025	1.025	1/9/02	D.M.
	J) ASSEMBLE STOCK					1-7-01	RTK
	K) ASSEMBLE SWIVEL STUDS					1/10/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/10/02	Rw
	M) IRON SIGHT ALIGNMENT					1/10/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/10/02	Rw
640	GALLERY TEST AND TARGET		PASS	FAIL		1-8-02	RTK
	A) MALFUNCTIONS		PASS	FAIL		1-8-02	RTK
	B) PIERCED PRIMERS		PASS	FAIL		1-8-02	RTK
645	INSPECT FOR LIVE AMMO					1-8-02	RTK
655	FINAL INSPECTION A) HEADSPACE					1/10/02	Rw
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.45	2.60	2.34 2.54 2.33	1/9/02	D.M.
	C) FUNCTION					1/10/02	Rw
660	PACK					1-17-02	RTK

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 1/7/62TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.72	2.79	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.77	2.54	2.52	
PULL #3	2.70	2.74	2.57	
PULL #4	2.62	2.76	2.52	
PULL #5	2.56	2.74	2.50	
TOTAL	13.37	13.57	12.62	
AVG.	2.67	2.71	2.52	

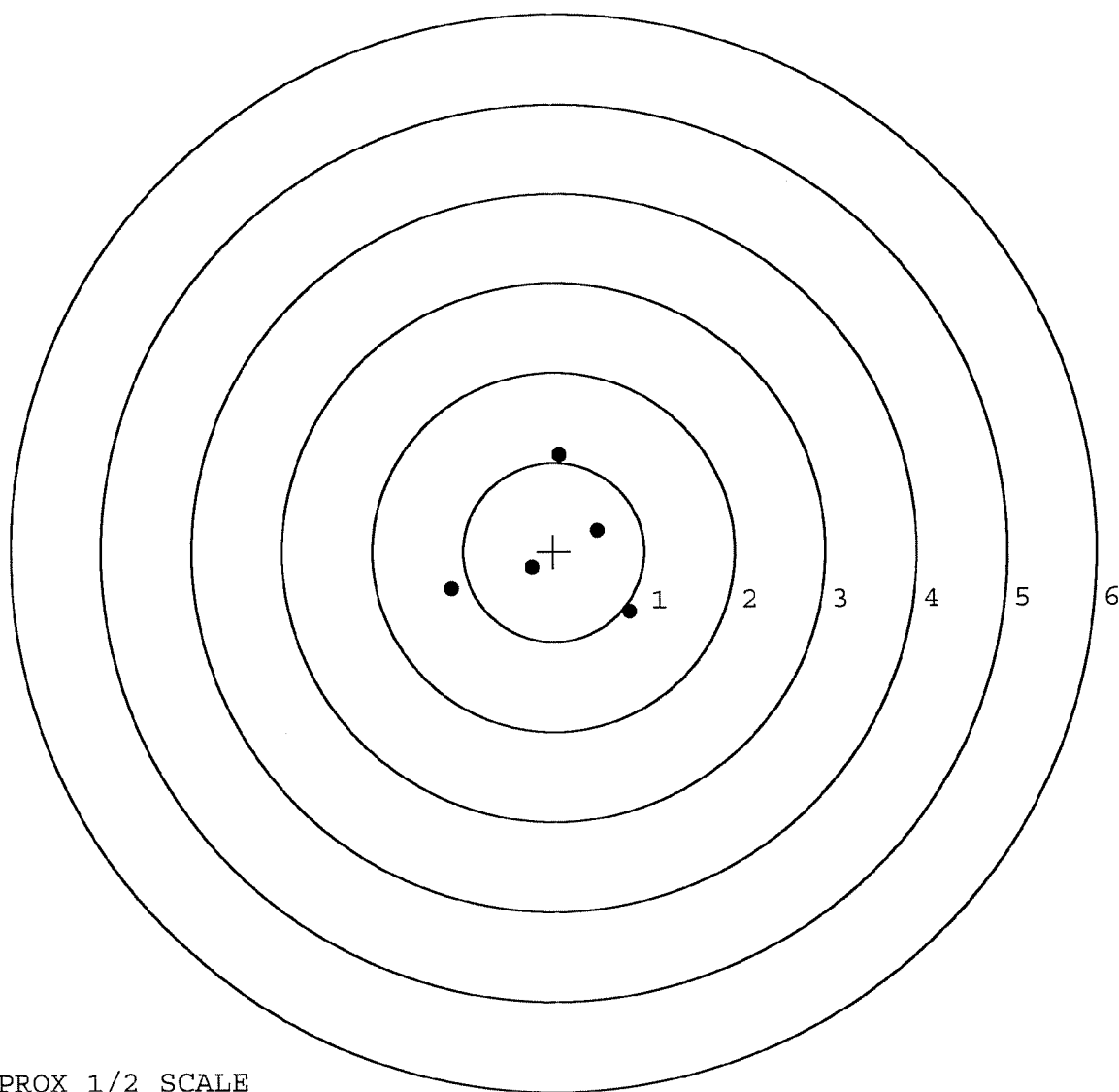
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.30	
PULL #2	3.15	3.21	
PULL #3	3.39	3.33	
PULL #4	3.32	3.24	
PULL #5	3.20	3.35	
TOTAL	16.38	16.43	
AVG.	3.28	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.09		4.11
PULL #2	4.24	4.10		4.30
PULL #3	4.25	4.06		4.22
PULL #4	4.22	4.13		4.13
PULL #5	4.21	4.11		4.07
TOTAL	21.14	20.49		20.83
AVG.	4.23	4.10		4.17

SERIAL NUMBER: E6790521. __0
 TARGET NUMBER: 1
 FILE DATE: 01/08/2002
 FILE TIME: 02:39

POINT#	X	Y
1:	0.070	1.084
2:	-0.243	-0.181
3:	0.482	0.230
4:	0.838	-0.681
5:	-1.132	-0.420

X CENTROID: 0.003
 Y CENTROID: 0.006
 POA TO CENTROID: 0.007
 HORZ SPREAD: 1.970
 VERT SPREAD: 1.765
 GROUP SPREAD: 1.987
 MIN RADIUS: 0.309
 MAX RADIUS: 1.212
 MEAN RADIUS: 0.842
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



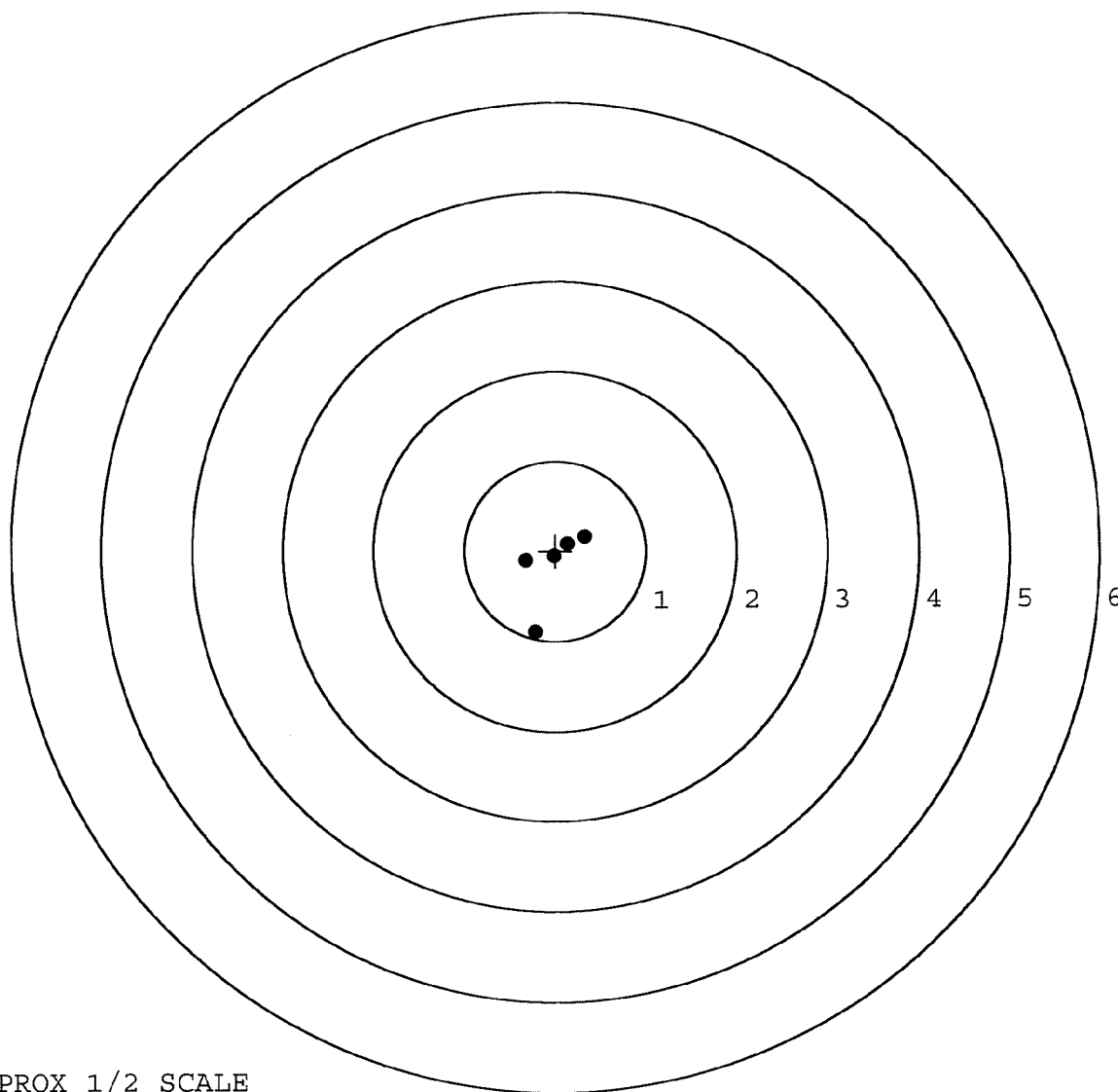
TARGET APPROX 1/2 SCALE

BARBER - M24 0110745

SERIAL NUMBER: E6790521. __0
TARGET NUMBER: 2
FILE DATE: 01/08/2002
FILE TIME: 02:39

POINT#	X	Y
1:	-0.232	-0.906
2:	-0.329	-0.112
3:	-0.014	-0.063
4:	0.322	0.155
5:	0.135	0.074

X CENTROID: -0.024
Y CENTROID: -0.170
POA TO CENTROID: 0.172
HORZ SPREAD: 0.651
VERT SPREAD: 1.061
GROUP SPREAD: 1.197
MIN RADIUS: 0.108
MAX RADIUS: 0.765
MEAN RADIUS: 0.390
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE