

E 6790522

The image shows the front of a Remington rifle box. The top half features the Remington logo in a large, stylized script font. Below the logo, the text "MODEL 700™ M24" is printed in a bold, sans-serif font, followed by "BOLT ACTION CENTERFIRE RIFLE" and "24" BARREL 7.62 NATO" in a smaller, all-caps sans-serif font. The bottom half of the box is a dark, textured area with white text. On the left, it says "VERY IMPORTANT!" in all caps, followed by "Instruction Book enclosed to assure safe use of this firearm." in a smaller font. On the right, there is a large, bold, sans-serif font number "30BW". In the center of the bottom half, there is a large, bold, sans-serif font number "46". To the right of the number "46", there is a large, bold, sans-serif font number "E6790522". To the right of the number "E6790522", there is a large, bold, sans-serif font number "30BW".

ORDER 25716
MODEL 700TH M24
UPC

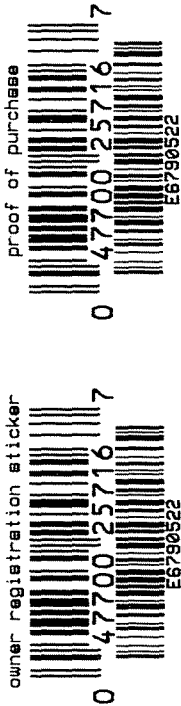
ORDER **25716**
MODEL 700TH M24
UPC

SERIAL NO.  E6790522

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

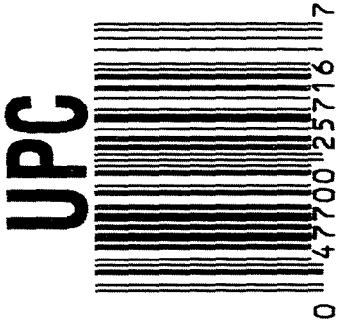
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790522



CONTRACT #

GUN SERIAL # F6790522

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-24-02	JA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.25</u> <u>5.00</u>	1/23/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.25</u>	1/23/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1/23/02	D.M.
	J) ASSEMBLE STOCK		1-21-02	Ru
	K) ASSEMBLE SWIVEL STUDS		1/23/02	Ru
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/21/02	Ru
	M) IRON SIGHT ALIGNMENT		1/21/02	Ru
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/21/02	Ru
640	GALLERY TEST AND TARGET	PASS FAIL	1-22-02	A
	A) MALFUNCTIONS	PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO		1-22-02	A
655	FINAL INSPECTION A) HEADSPACE		1/23/02	Ru
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.12</u> <u>2.19</u> <u>2.76</u> <u>2.54</u>	1/23/02	D.M.
	C) FUNCTION		1/23/02	Ru
660	PACK		1-24-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790522
DATE 1/17/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.28		2.14	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.31		2.16	
PULL #3	2.31	2.28		2.23	
PULL #4	2.52	2.14		2.10	
PULL #5	2.45	2.40		2.31	
TOTAL	12.49	11.41		10.94	
AVG.	2.50	2.28		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.64		
PULL #2	3.36	3.32		
PULL #3	3.35	3.51		
PULL #4	3.44	3.49		
PULL #5	3.44	3.15		
TOTAL	17.04	17.11		
AVG.	3.41	3.42		

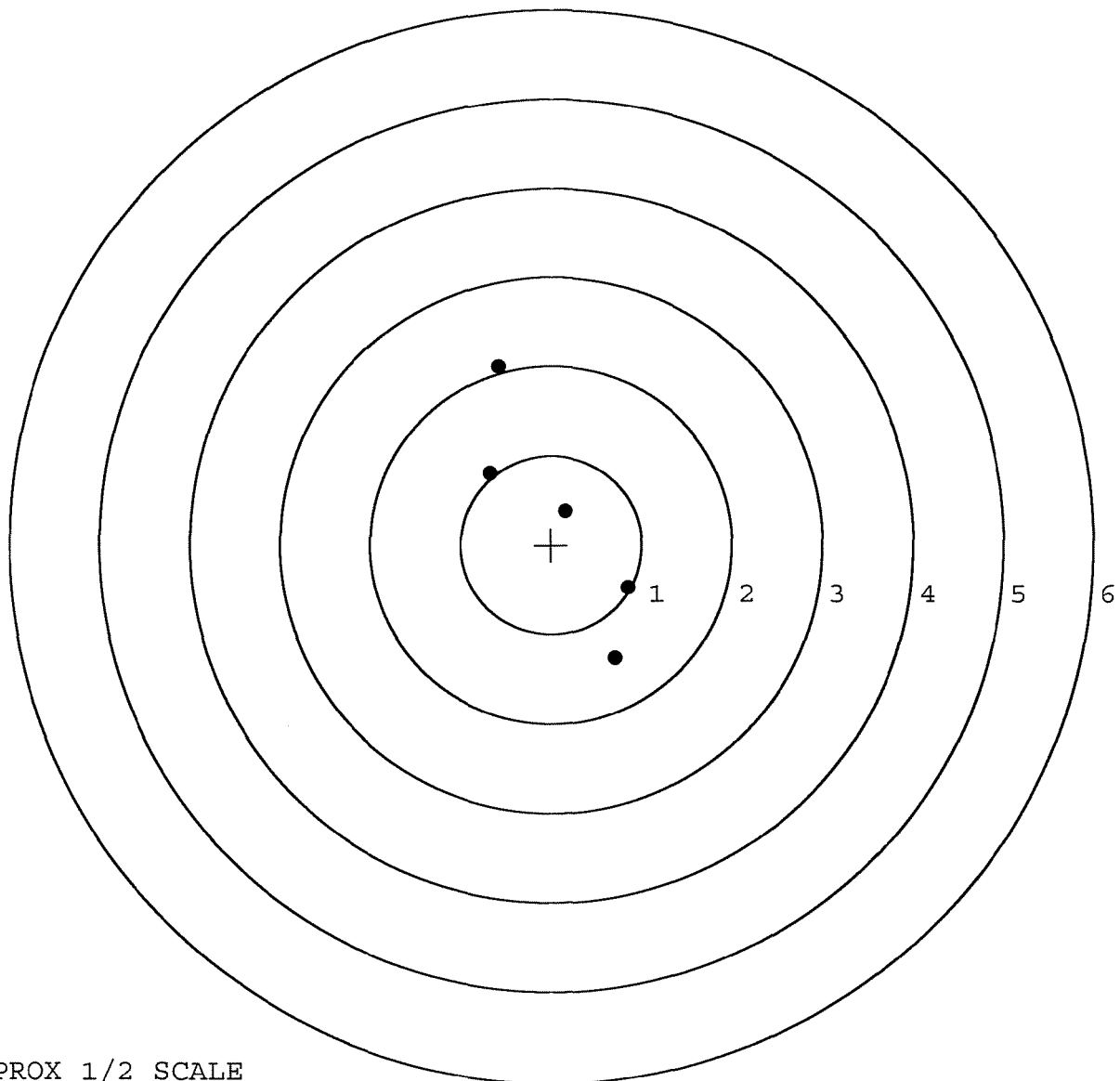
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.33		4.22
PULL #2	4.34	4.32		4.33
PULL #3	4.23	4.30		4.20
PULL #4	4.19	4.37		4.14
PULL #5	4.21	4.26		4.28
TOTAL	21.16	21.58		21.09
AVG.	4.23	4.32		4.22

BARBER - M24 0110752

SERIAL NUMBER: E6790522. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:55

POINT#	X	Y
1:	-0.585	1.991
2:	-0.680	0.804
3:	0.157	0.376
4:	0.851	-0.486
5:	0.710	-1.272

X CENTROID: 0.091
Y CENTROID: 0.283
POA TO CENTROID: 0.297
HORZ SPREAD: 1.531
VERT SPREAD: 3.263
GROUP SPREAD: 3.511
MIN RADIUS: 0.115
MAX RADIUS: 1.837
MEAN RADIUS: 1.127
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



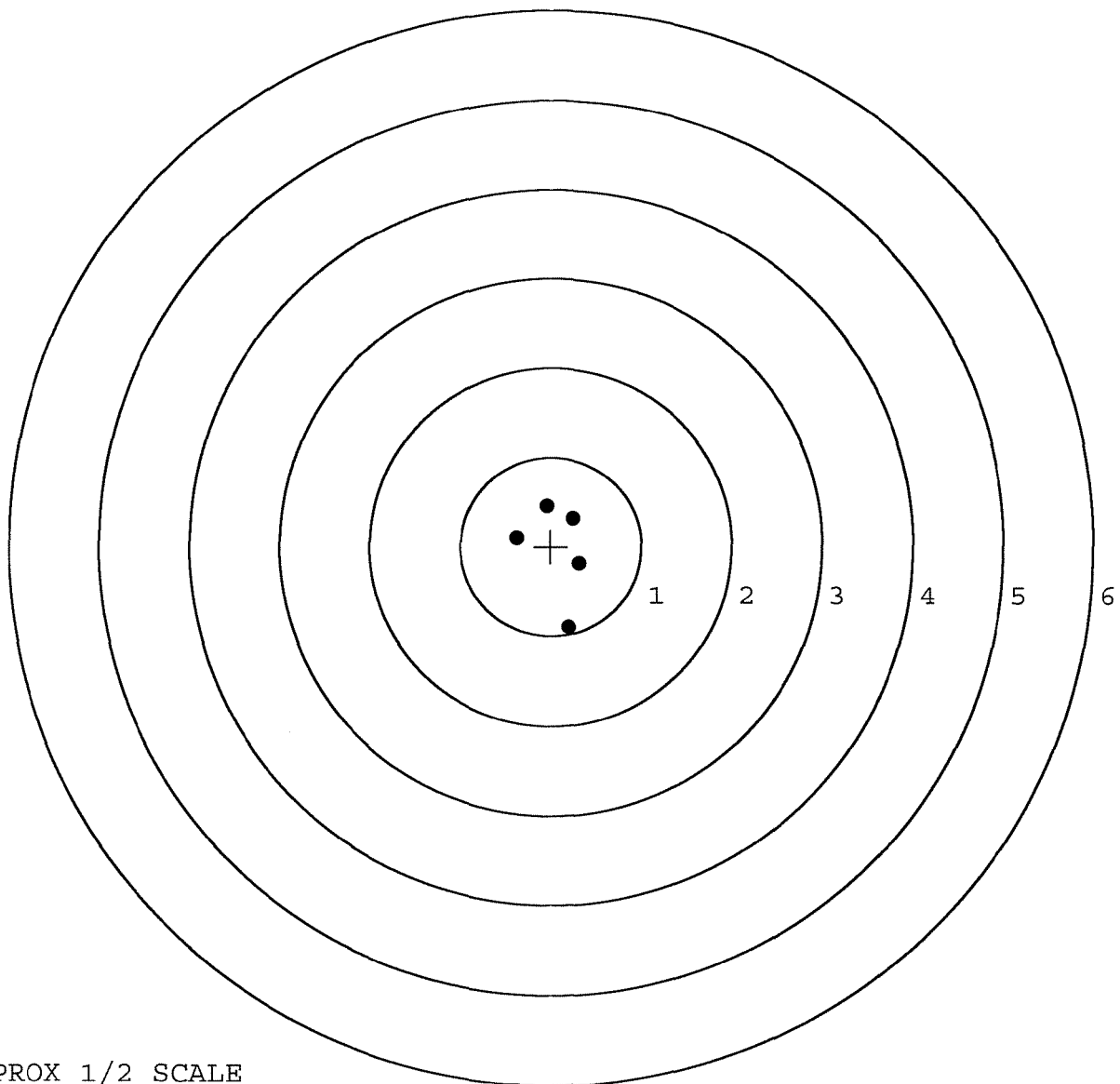
TARGET APPROX 1/2 SCALE

BARBER - M24 0110753

SERIAL NUMBER: E6790522. __0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:55

POINT#	X	Y
1:	-0.051	0.452
2:	-0.381	0.094
3:	0.244	0.315
4:	0.315	-0.190
5:	0.197	-0.908

X CENTROID: 0.065
Y CENTROID: -0.047
POA TO CENTROID: 0.080
HORZ SPREAD: 0.696
VERT SPREAD: 1.360
GROUP SPREAD: 1.382
MIN RADIUS: 0.288
MAX RADIUS: 0.871
MEAN RADIUS: 0.509
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE