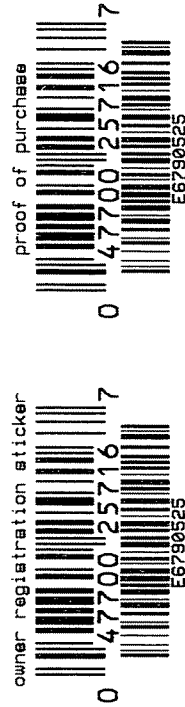


E 6790525

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

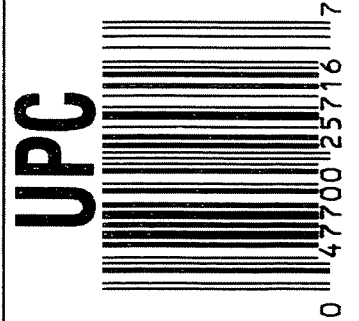


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790525



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque



5716 E6790525

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



E6790525

CONTRACT #

GUN SERIAL #

E6790525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TH H
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-24-02	DA
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.50</u> <u>4.50</u> <u>4.25</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>PH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/22/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/22/02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.23</u> <u>2.23</u> <u>2.26</u> <u>2.14</u>	<u>1/22/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/22/02</u>	<u>PW</u>
660	PACK		<u>1-24-02</u>	<u>DM</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EC 790525DATE 1/16/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.26	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.60	2.27	
PULL #3	2.29	2.49	2.29	
PULL #4	2.34	2.55	2.27	
PULL #5	2.44	2.52	2.28	
TOTAL				
AVG.				

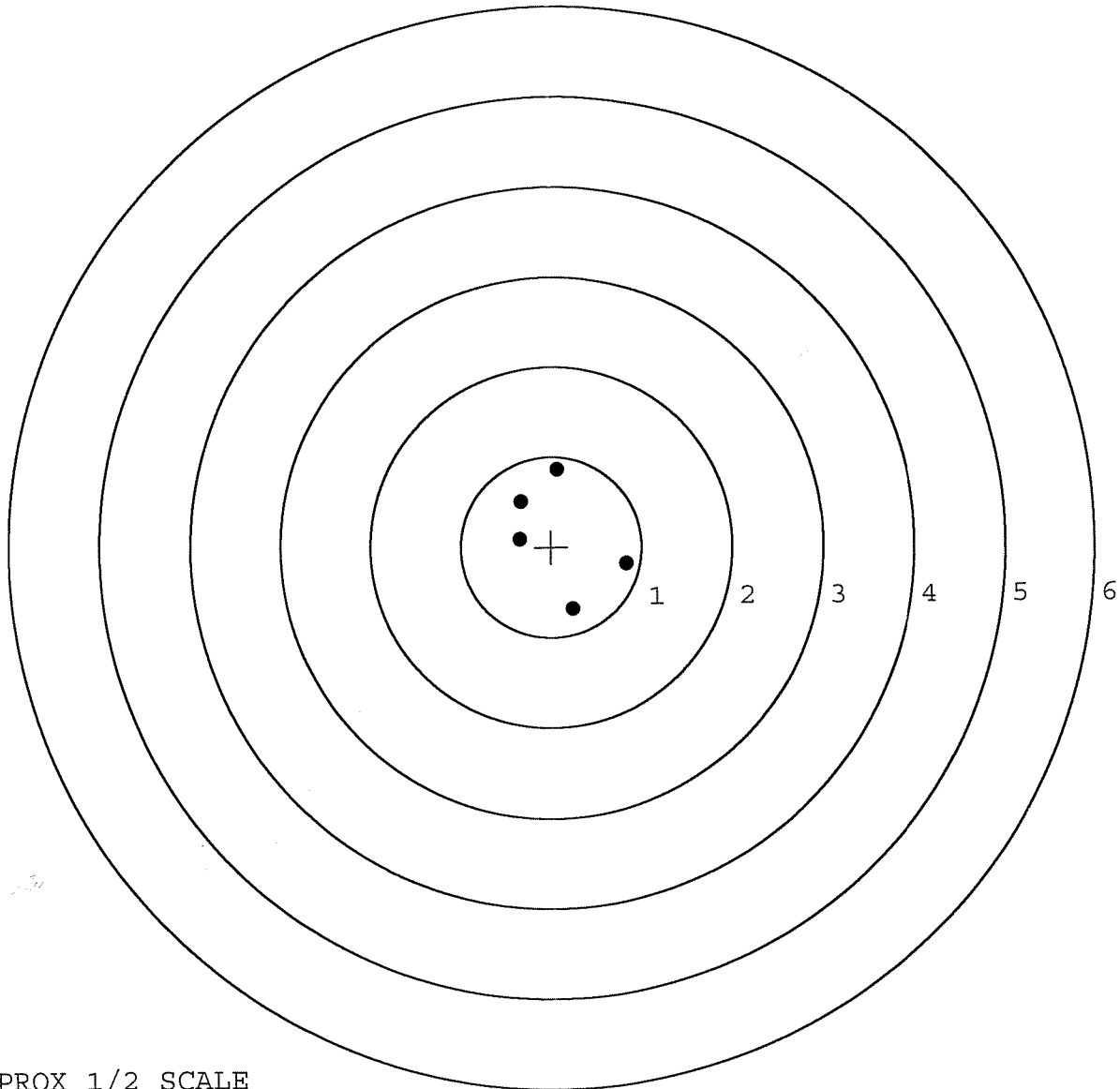
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.26	
PULL #2	3.14	3.01	
PULL #3	3.31	2.95	
PULL #4	3.10	3.06	
PULL #5	3.12	2.97	
TOTAL			
AVG.			

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.46	4.10		4.22
PULL #2	4.33	4.59		4.39
PULL #3	4.64	4.35		4.47
PULL #4	4.31	4.30		4.51
PULL #5	4.35	4.54		4.48
TOTAL				
AVG.				

SERIAL NUMBER: E6790525. __0
 TARGET NUMBER: 1
 FILE DATE: 01/21/2002
 FILE TIME: 02:18

POINT#	X	Y
1:	0.072	0.854
2:	-0.337	0.504
3:	-0.351	0.088
4:	0.235	-0.690
5:	0.830	-0.190

X CENTROID: 0.090
 Y CENTROID: 0.113
 POA TO CENTROID: 0.144
 HORZ SPREAD: 1.181
 VERT SPREAD: 1.544
 GROUP SPREAD: 1.553
 MIN RADIUS: 0.442
 MAX RADIUS: 0.816
 MEAN RADIUS: 0.675
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

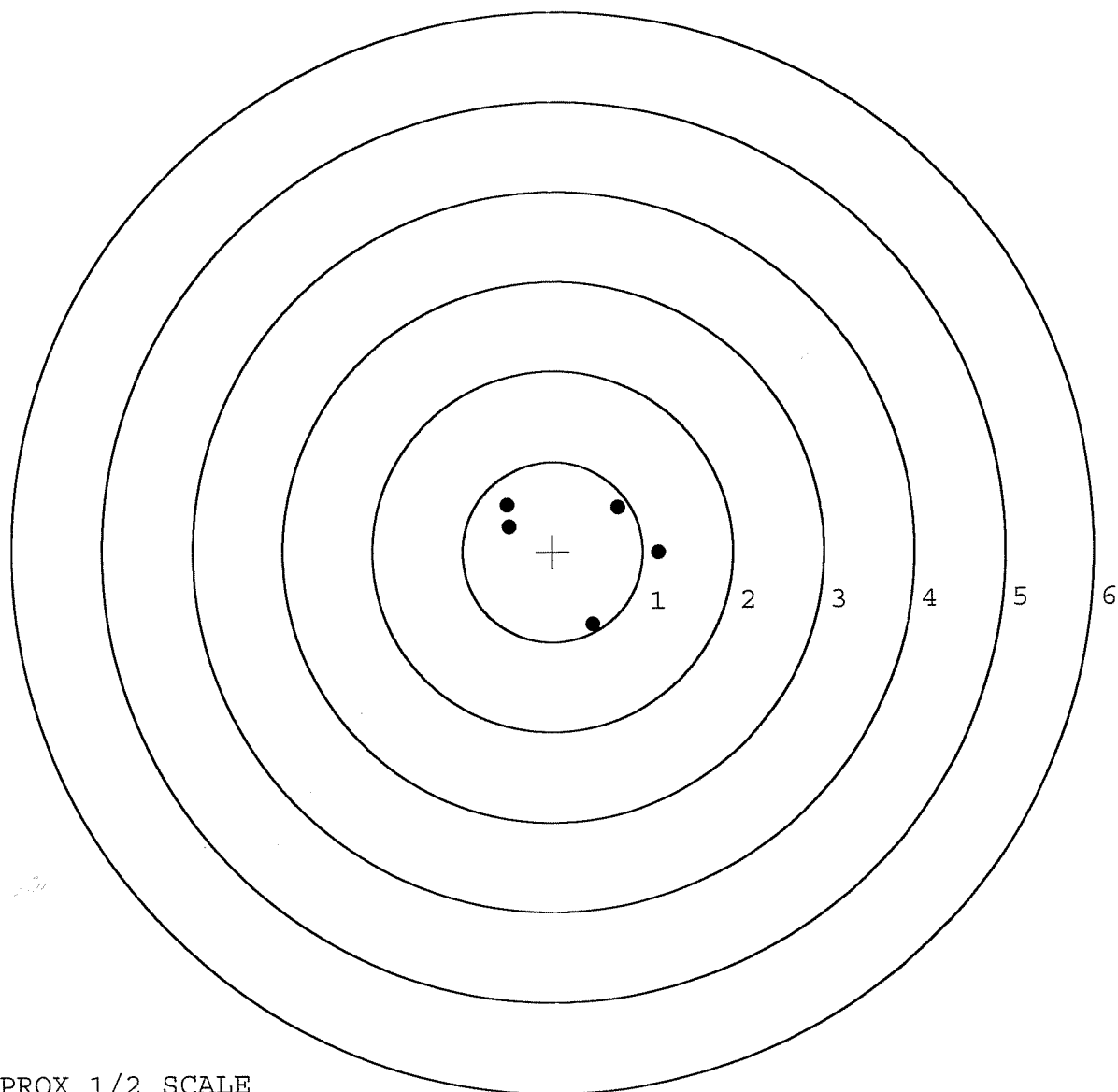


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790525. __0
 TARGET NUMBER: 2
 FILE DATE: 01/21/2002
 FILE TIME: 02:18

POINT#	X	Y
1:	-0.501	0.521
2:	-0.482	0.280
3:	0.728	0.491
4:	1.177	-0.022
5:	0.446	-0.812

X CENTROID: 0.274
 Y CENTROID: 0.092
 POA TO CENTROID: 0.289
 HORZ SPREAD: 1.678
 VERT SPREAD: 1.333
 GROUP SPREAD: 1.635
 MIN RADIUS: 0.605
 MAX RADIUS: 0.920
 MEAN RADIUS: 0.820
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE