

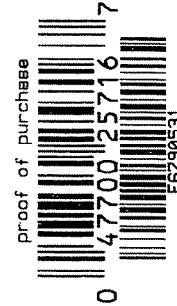
E 6790531

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

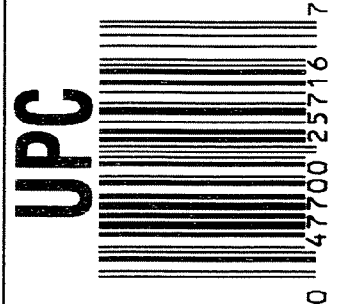


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790531



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Marquis Deposee.

SERIAL NO. **E6790531**

ORDER NO. **25716**

46

17BW

5716 E6790531

ORDER 25716

MODEL 700th M24

UPC



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MODEL 700th M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL #

E6790531

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BLWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-29	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1-17-02	
	2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.75</u> <u>4.25</u> <u>3.75</u>	1/9/02	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>	1/9/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.024</u> <u>0.022</u> <u>0.023</u>	1/9/02	D.M.
	J) ASSEMBLE STOCK		1-7-02	DK
	K) ASSEMBLE SWIVEL STUDS		1/10/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	RW
	M) IRON SIGHT ALIGNMENT		1/10/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-8-02	DK
	A) MALFUNCTIONS	PASS FAIL	1-8-02	DK
	B) PIERCED PRIMERS	PASS FAIL	1-8-02	DK
645	INSPECT FOR LIVE AMMO		1-8-02	DK
655	FINAL INSPECTION A) HEADSPACE		1/10/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.71</u> <u>2.71</u> <u>2.69</u> <u>2.81</u>	1/9/02	D.M.
	C) FUNCTION		1/10/02	RW
660	PACK		1/7/02	DK

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 1/7/62TESTER B.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.55		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.37		2.61	
PULL #3	2.50	2.47		2.53	
PULL #4	2.58	2.61		2.69	
PULL #5	2.63	2.53		2.51	
TOTAL	12.77	12.53		13.01	
AVG.	2.55	2.51		2.60	

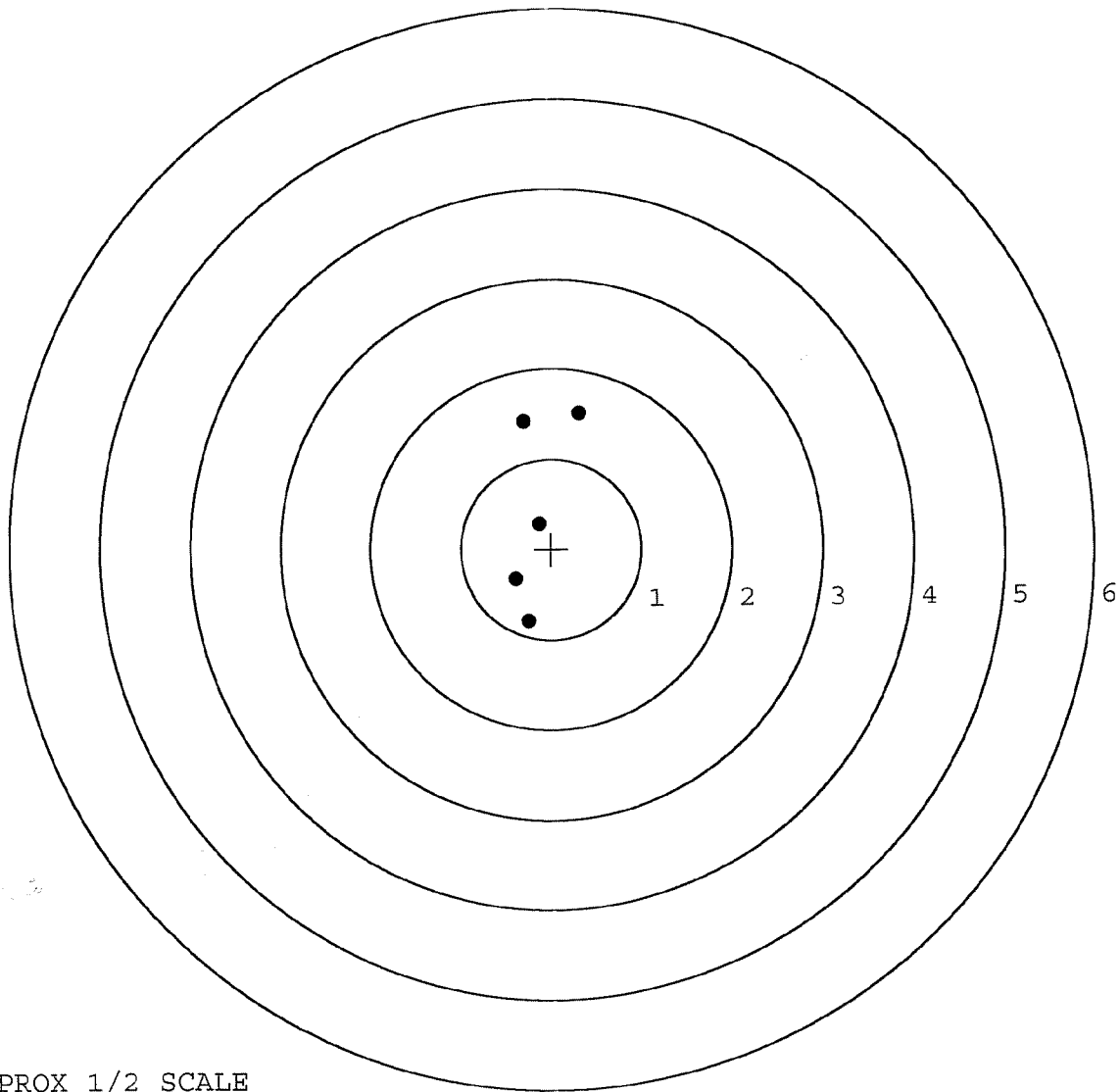
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.09		
PULL #2	3.01	3.35		
PULL #3	3.15	3.31		
PULL #4	3.26	3.30		
PULL #5	3.10	3.21		
TOTAL	15.76	16.26		
AVG.	3.15	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.03		4.09
PULL #2	4.11	4.38		4.09
PULL #3	4.39	4.25		4.01
PULL #4	4.08	4.14		4.08
PULL #5	4.18	4.35		4.18
TOTAL	20.99	21.15		20.45
AVG.	4.20	4.23		4.09

SERIAL NUMBER: E6790531. 0
 TARGET NUMBER: 1
 FILE DATE: 01/08/2002
 FILE TIME: 02:31

POINT#	X	Y
1:	-0.295	1.418
2:	0.321	1.502
3:	-0.128	0.281
4:	-0.397	-0.329
5:	-0.256	-0.795

X CENTROID: -0.151
 Y CENTROID: 0.415
 POA TO CENTROID: 0.442
 HORZ SPREAD: 0.718
 VERT SPREAD: 2.297
 GROUP SPREAD: 2.368
 MIN RADIUS: 0.136
 MAX RADIUS: 1.215
 MEAN RADIUS: 0.867
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5

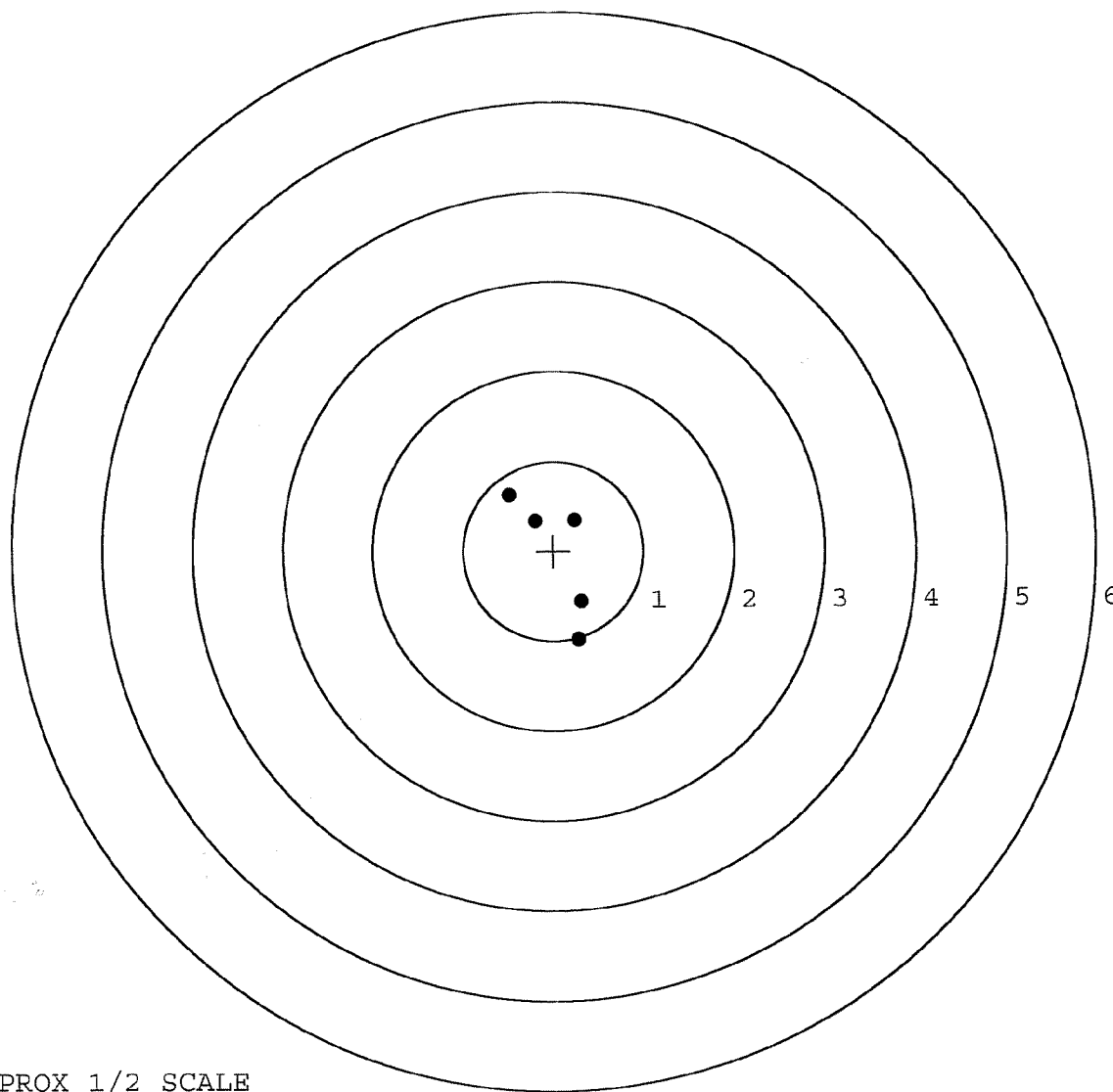


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790531. __0
 TARGET NUMBER: 2
 FILE DATE: 01/08/2002
 FILE TIME: 02:31

POINT#	X	Y
1:	-0.490	0.632
2:	-0.200	0.336
3:	0.238	0.341
4:	0.313	-0.569
5:	0.280	-0.988

X CENTROID: 0.028
 Y CENTROID: -0.050
 POA TO CENTROID: 0.057
 HORZ SPREAD: 0.803
 VERT SPREAD: 1.620
 GROUP SPREAD: 1.794
 MIN RADIUS: 0.443
 MAX RADIUS: 0.972
 MEAN RADIUS: 0.662
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE