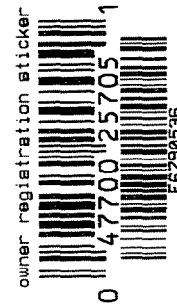
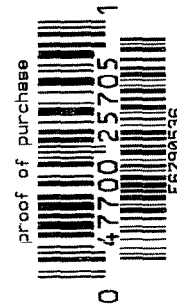


E6750536

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM

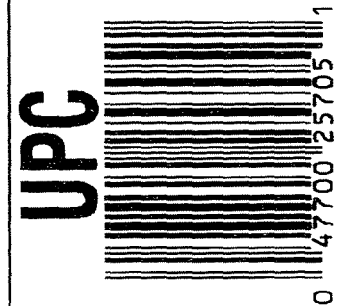


ORDER NO. **25705**

BARREL LENGTH **24"**

CAPACITY **6**

E6790536



VERY IMPORTANT! Instruction Book enclosed to assure safe use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790536**

ORDER NO. **25705**

46

31KW

5705 E6790536

ORDER 25705
MODEL 700™ M24

UPC



ORDER 25705
MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #
DAAE20-01-P-0489
170 RIFLES

GUN SERIAL # E6790536

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-29-02	PTH
600	PROOF		1-29-02	AC
607	CHECK HEADSPACE		1-29-02	AC
610	DIS-ASSEMBLE GUN		1-29-02	PTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		2-23-02	
615	ROLLMARK CALIBER		2/4/02	LB
617	DRILL AND TAP SIGHT HOLES		2/4/02	BWT
620	APPLY COATINGS (BARREL ACTION)		2-7	TJA
	(BOLT)		2-7	TJA
625	FINAL ASSEMBLY		2-11-02	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/11/02	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/11/02	DK
	D) OIL FIRING PIN ASSEMBLY		2/11/02	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/16/02	PTH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>7.0</u>	3-16-02	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.5</u> <u>4.0</u>	3-16-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-16-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.024</u>	3-16-02	DA
	J) ASSEMBLE STOCK		3-19-02	RL
	K) ASSEMBLE SWIVEL STUDS		4-15-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-15-02	RL
	M) IRON SIGHT ALIGNMENT		4-15-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-15-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-02	A
	MALFUNCTION <i>RIC</i>	CORRECTION <i>OK</i>		A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
	MALFUNCTION	CORRECTION		A
645	INSPECT FOR LIVE AMMO		2-25-02	A
655	FINAL INSPECTION A) HEADSPACE		4-15-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.49</u> <u>2.45</u> <u>2.36</u> <u>2.33</u>	4-1-02	DA
	C) FUNCTION		4-15-02	RL
660	PACK		4-30-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790536DATE 2/12/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.44	2.83	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.43	2.76	
PULL #3	2.28	2.45	2.76	
PULL #4	2.74	2.47	2.60	
PULL #5	2.72	2.57	2.69	
TOTAL	13.18	12.36	13.64	
AVG.	2.64	2.47	2.73	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.18	3.17	
PULL #2	3.34	3.10	
PULL #3	3.27	3.14	
PULL #4	3.18	3.15	
PULL #5	3.22	3.17	
TOTAL	16.19	15.73	
AVG.	3.24	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.33	4.18		4.08
PULL #2	4.24	4.23		4.04
PULL #3	4.18	4.25		4.13
PULL #4	4.25	3.95		3.91
PULL #5	4.14	4.36		4.10
TOTAL	21.14	20.97		20.26
AVG.	4.23	4.19		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6790536.___0
FILE DATE AND TIME: 02/26/2002 00:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.024
The Average Y Centroid of the Five Target Set:	-0.127
The Average Point of Impact of the Five Target Set:	0.130
The Average Mean Radius of the Five Target Set:	0.840
The Distance from POA to Centroid Target #1:	0.042
The Distance from Centroid Target #2 to Centroid Target #1:	0.094
The Distance from Centroid Target #3 to Centroid Target #1:	0.253
The Distance from Centroid Target #4 to Centroid Target #1:	0.234
The Distance from Centroid Target #5 to Centroid Target #1:	0.039

SERIAL NUMBER: E6790536. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2002

FILE TIME: 00:52

POINT#	X	Y
1:	-0.730	1.276
2:	-0.741	0.112
3:	0.020	0.618
4:	0.059	0.891
5:	0.185	1.201
6:	1.045	-0.130
7:	0.214	-0.513
8:	0.170	-1.005
9:	-0.315	-1.154
10:	0.244	-1.689

X CENTROID: 0.015

Y CENTROID: -0.039

POA TO CENTROID: 0.042

HORZ SPREAD: 1.786

VERT SPREAD: 2.965

GROUP SPREAD: 3.121

MIN RADIUS: 0.514

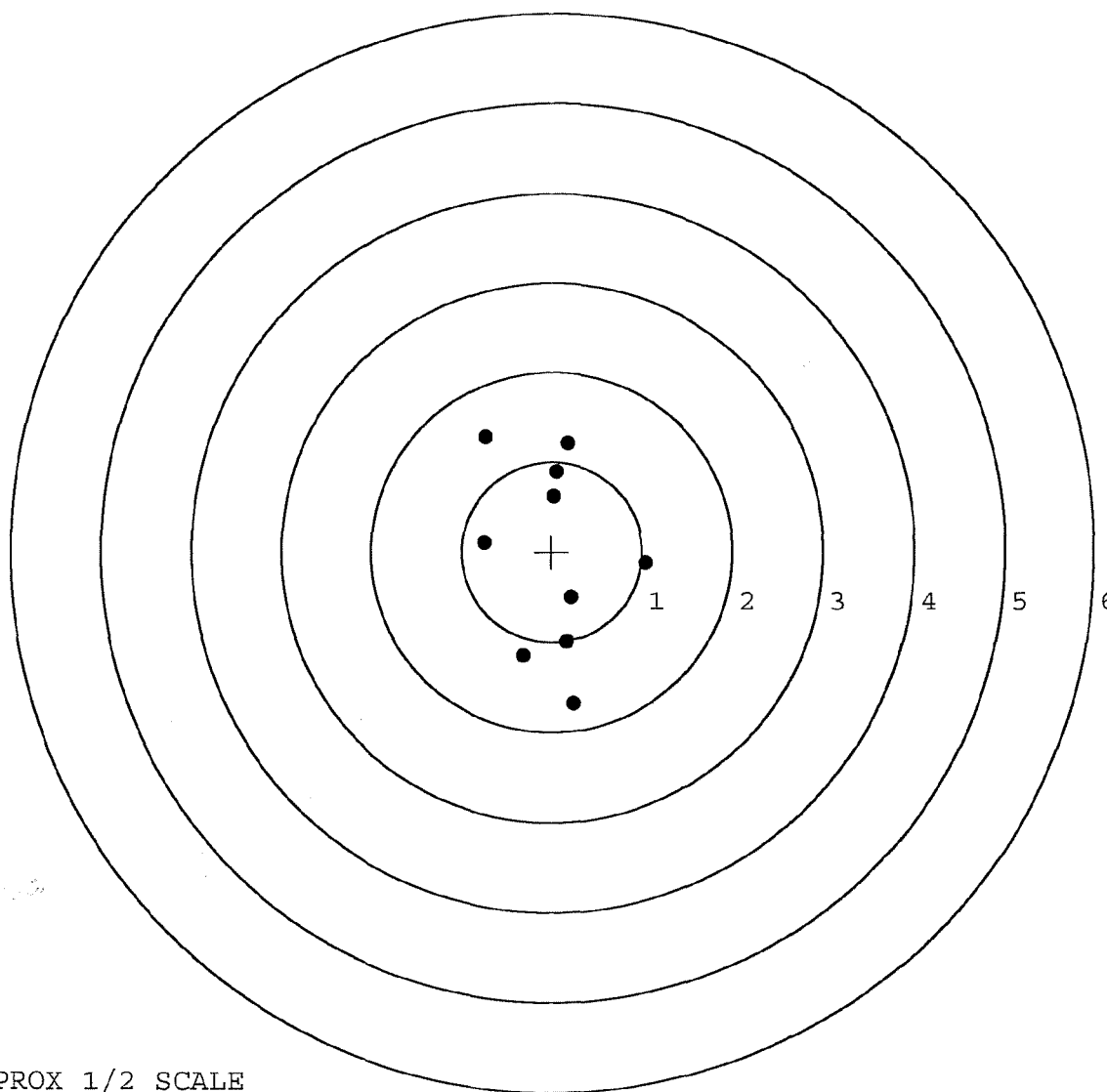
MAX RADIUS: 1.666

MEAN RADIUS: 1.048

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

BARBER - M24 0110878

SERIAL NUMBER: E6790536. __ 0

TARGET NUMBER: 2

FILE DATE: 02/26/2002

FILE TIME: 00:52

POINT#	X	Y
1:	-0.490	0.950
2:	-0.766	-0.567
3:	0.454	-1.067
4:	0.441	-0.420
5:	-0.097	-0.332
6:	-0.132	0.199
7:	-0.151	0.432
8:	0.049	0.273
9:	0.679	0.788
10:	-0.766	-0.498

X CENTROID: -0.078

Y CENTROID: -0.024

POA TO CENTROID: 0.082

HORZ SPREAD: 1.445

VERT SPREAD: 2.017

GROUP SPREAD: 2.227

MIN RADIUS: 0.230

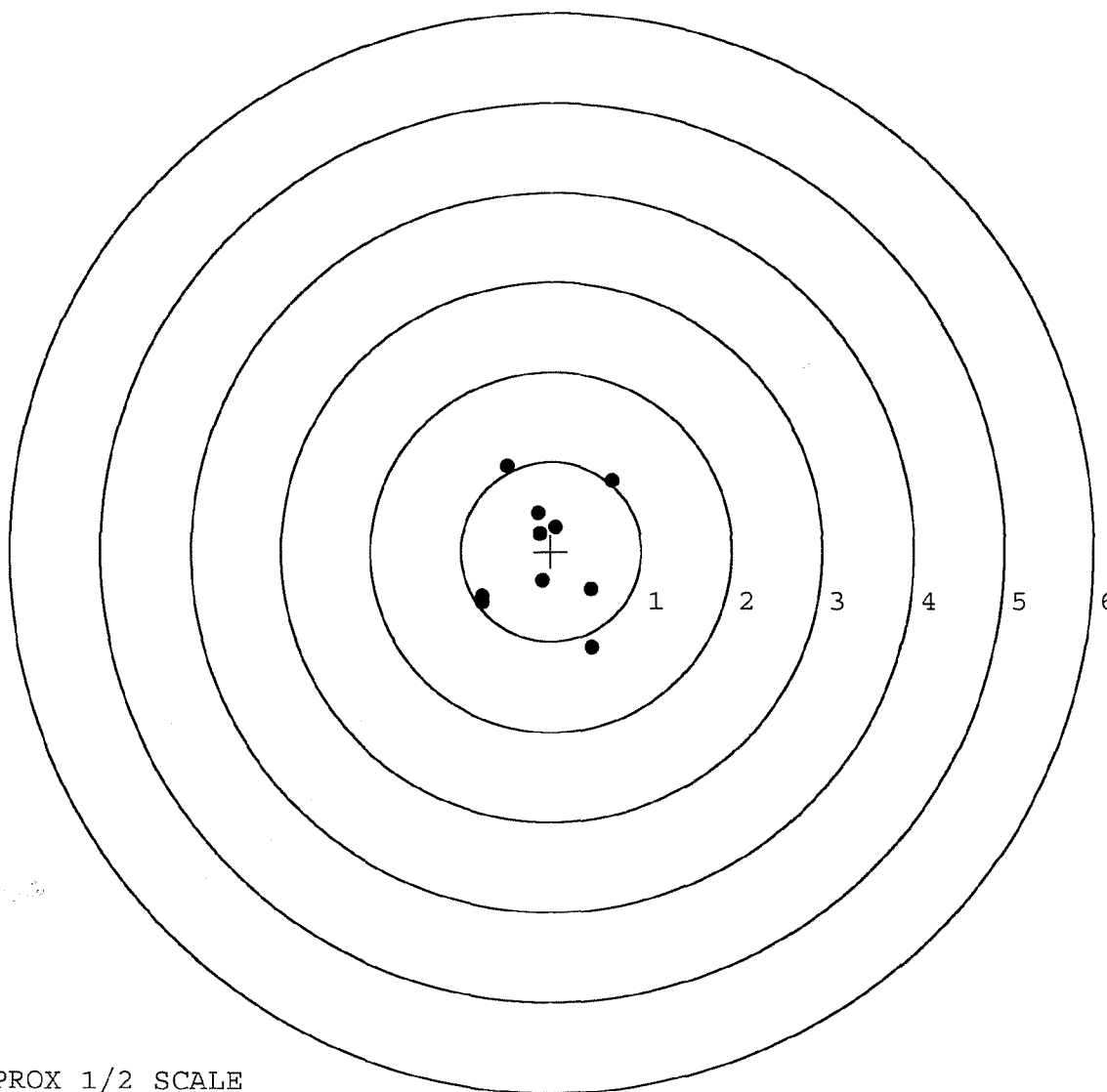
MAX RADIUS: 1.171

MEAN RADIUS: 0.703

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790536. 0

TARGET NUMBER: 3

FILE DATE: 02/26/2002

FILE TIME: 00:52

POINT#	X	Y
1:	0.204	0.688
2:	-0.464	0.825
3:	-0.400	0.147
4:	-0.556	0.004
5:	-0.646	-0.549
6:	-0.044	-0.498
7:	0.541	-0.023
8:	0.599	-1.153
9:	1.242	-1.203
10:	1.335	-0.537

X CENTROID: 0.181

Y CENTROID: -0.230

POA TO CENTROID: 0.293

HORZ SPREAD: 1.981

VERT SPREAD: 2.028

GROUP SPREAD: 2.650

MIN RADIUS: 0.350

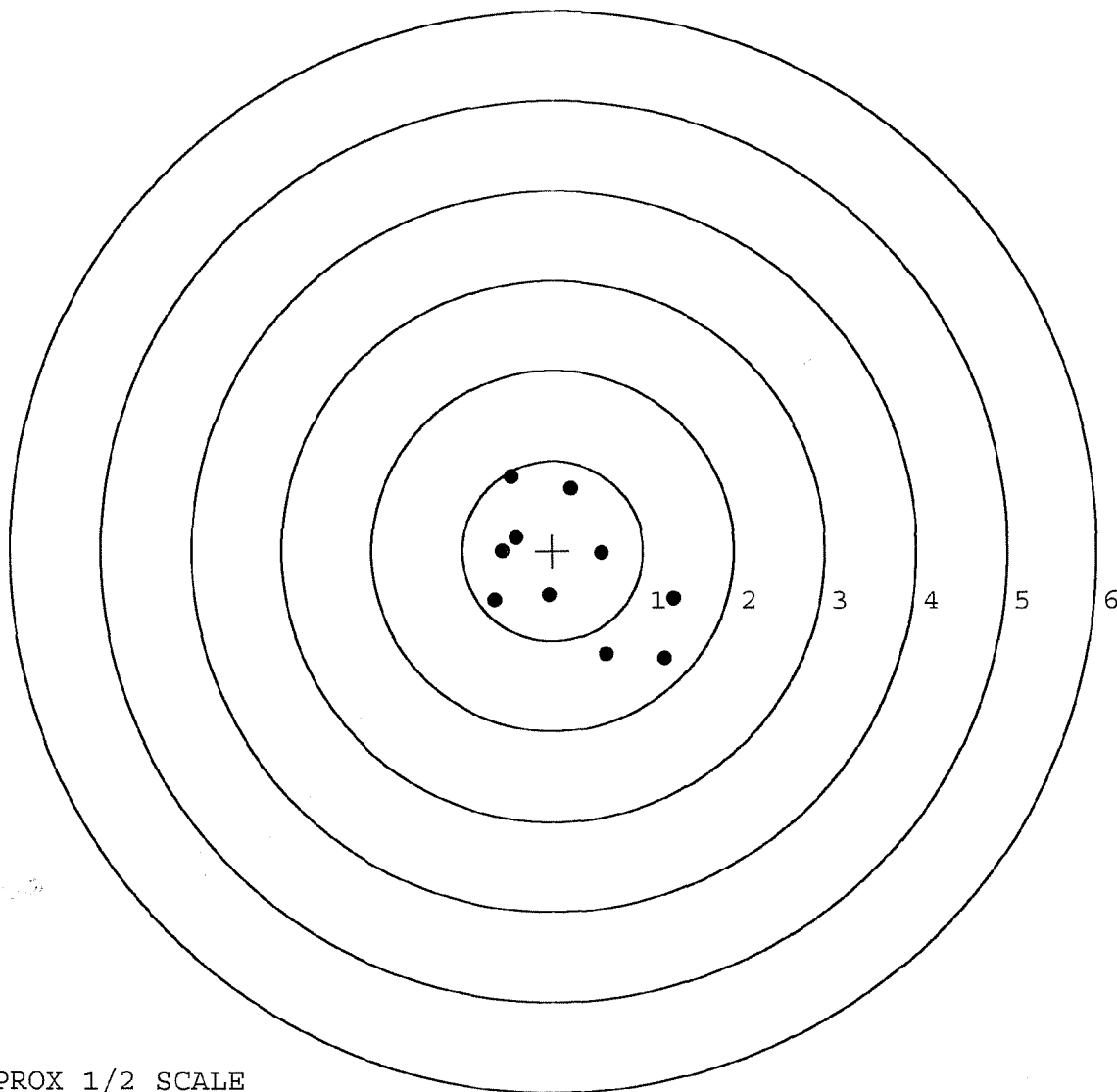
MAX RADIUS: 1.440

MEAN RADIUS: 0.892

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0110880

SERIAL NUMBER: E6790536. __0

TARGET NUMBER: 4

FILE DATE: 02/26/2002

FILE TIME: 00:52

POINT#	X	Y
1:	-0.082	0.442
2:	0.237	0.508
3:	0.465	0.013
4:	-0.691	-0.009
5:	-0.679	-0.407
6:	-0.523	-0.546
7:	-0.267	-0.408
8:	-0.165	-0.750
9:	-0.259	-1.047
10:	2.082	-0.528

X CENTROID: 0.012

Y CENTROID: -0.273

POA TO CENTROID: 0.273

HORZ SPREAD: 2.773

VERT SPREAD: 1.555

GROUP SPREAD: 2.821

MIN RADIUS: 0.310

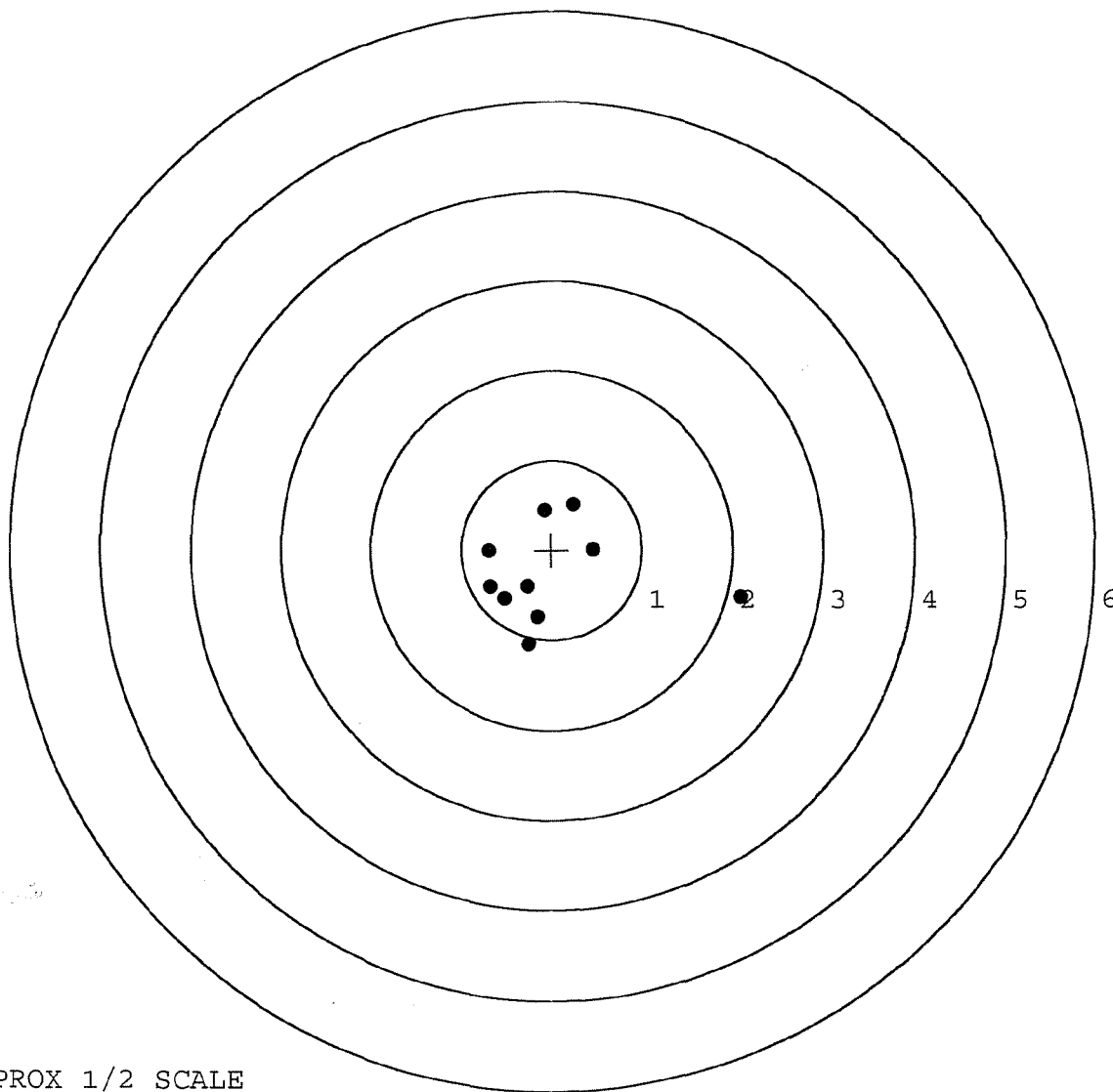
MAX RADIUS: 2.086

MEAN RADIUS: 0.785

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0110881

SERIAL NUMBER: E6790536. __0

TARGET NUMBER: 5

FILE DATE: 02/26/2002

FILE TIME: 00:52

X CENTROID: -0.009

Y CENTROID: -0.070

POA TO CENTROID: 0.071

HORZ SPREAD: 1.258

VERT SPREAD: 2.314

GROUP SPREAD: 2.338

MIN RADIUS: 0.363

MAX RADIUS: 1.342

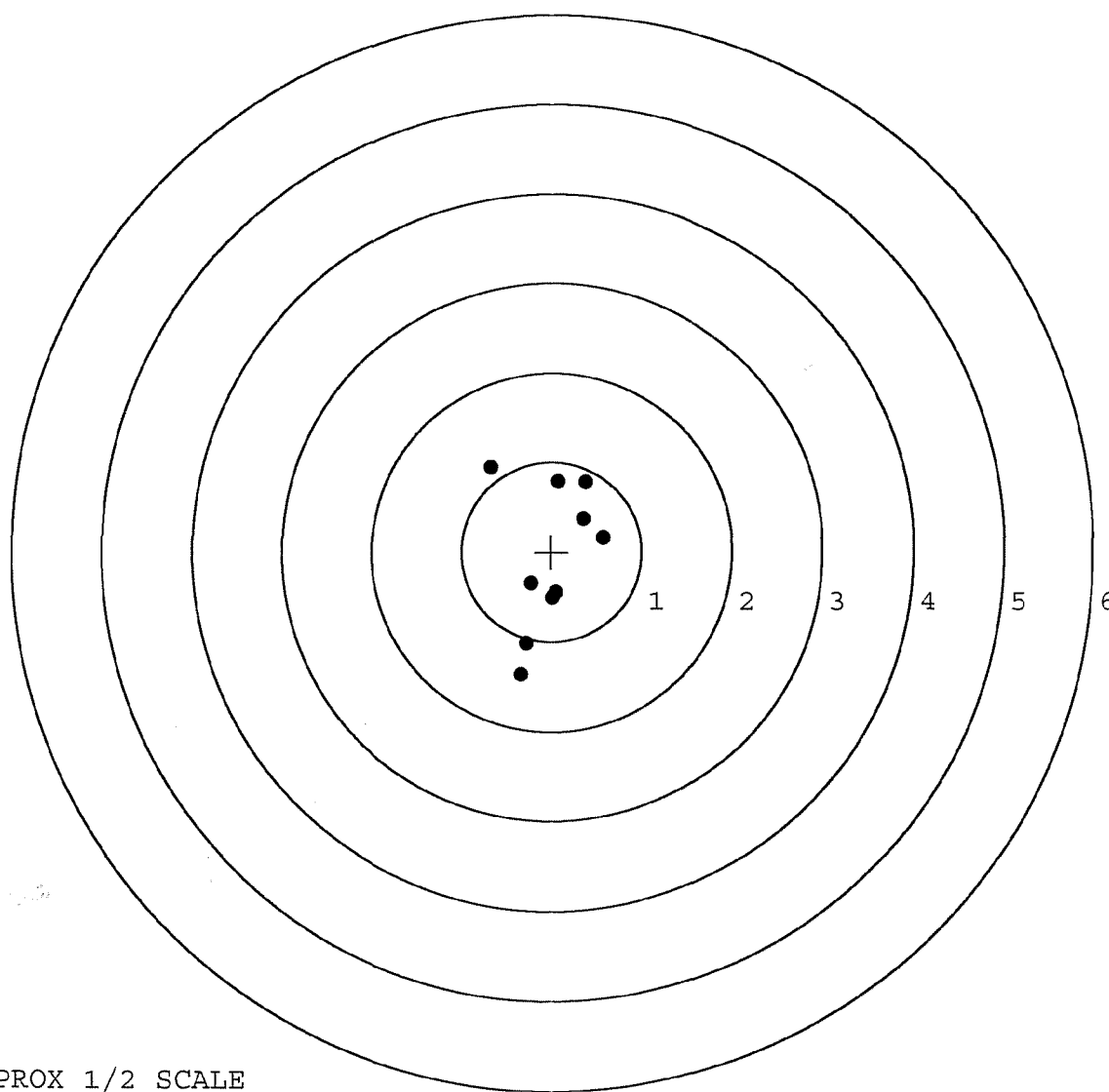
MEAN RADIUS: 0.773

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.679	0.945
2:	0.067	0.783
3:	0.379	0.774
4:	0.352	0.367
5:	0.579	0.157
6:	-0.229	-0.359
7:	0.013	-0.514
8:	0.049	-0.458
9:	-0.280	-1.025
10:	-0.344	-1.369



TARGET APPROX 1/2 SCALE