

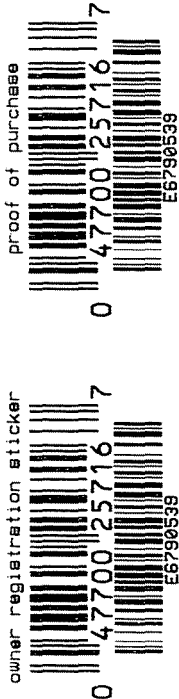
BARBER - M24 0110902

E 679 05-39

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444

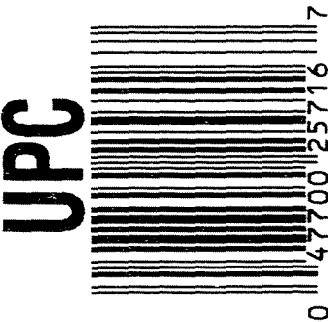


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790539



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790539	J
ORDER NO. 25716	46



5716 E6790539

19LW

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



SERIAL NO.

E6790539

CONTRACT #

GUN SERIAL # E6790539

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJR
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			RL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# $\pm$.50#

3.00# $\pm$.75#

4.00# $\pm$ 1.00#

SERIAL NO. EG790539

DATE 12/31/01

TESTER D.71

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.59		2.31	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.40	2.43		2.22	
PULL #3	2.59	2.40		2.63	
PULL #4	2.55	2.46		2.67	
PULL #5	2.58	2.34		2.70	
TOTAL	12.55	12.22		12.53	
AVG.	2.51	2.44		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.01		
PULL #2	3.27	3.03		
PULL #3	3.25	3.14		
PULL #4	3.29	3.20		
PULL #5	3.32	3.12		
TOTAL	16.41	15.50		
AVG.	3.28	3.1		

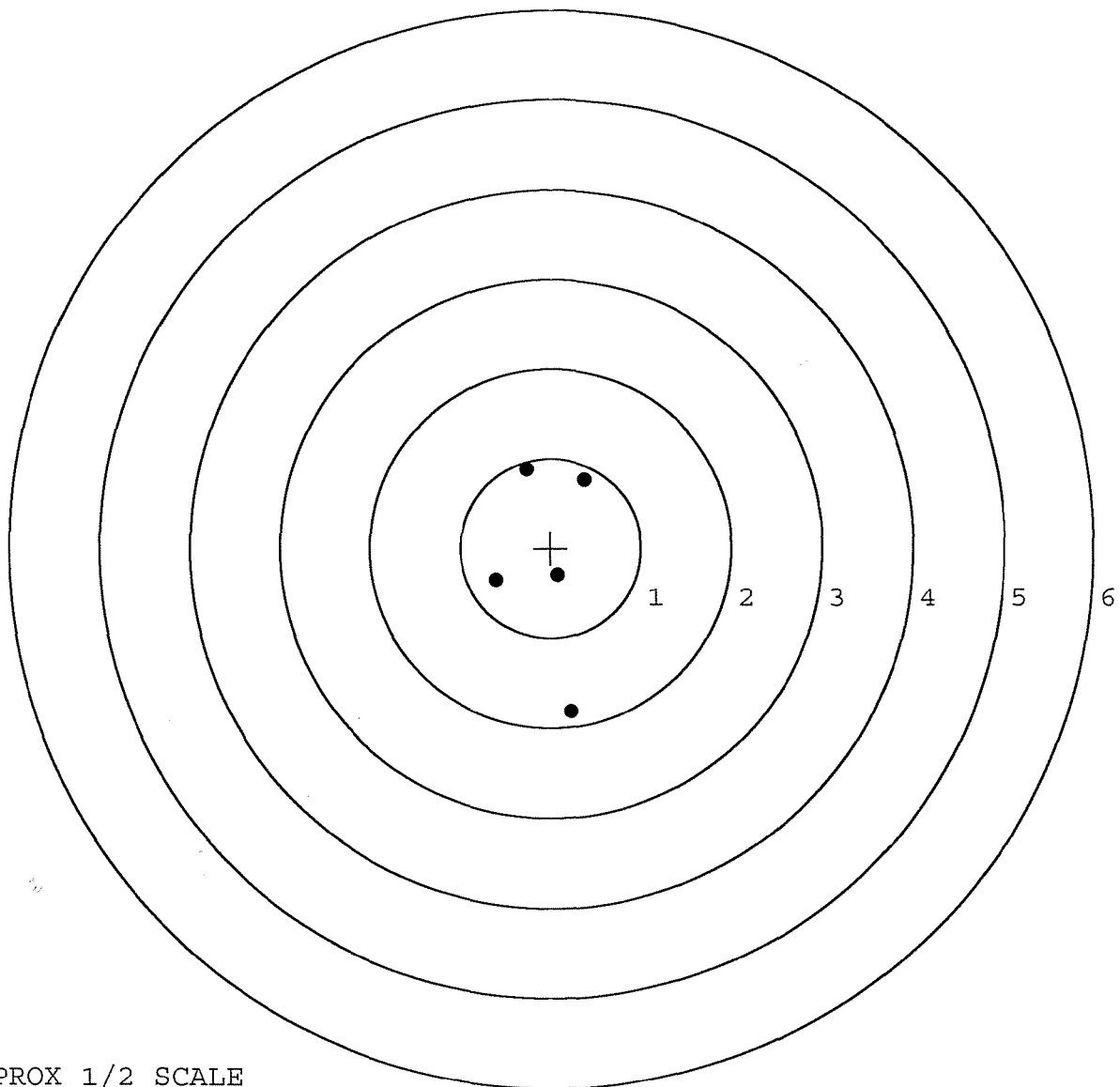
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	3.93		4.39
PULL #2	4.12	3.99		4.27
PULL #3	4.04	3.99		4.33
PULL #4	3.93	3.89		4.12
PULL #5	4.06	3.93		4.25
TOTAL	20.40	19.73		21.36
AVG.	4.08	3.95		4.27

BARBER - M24 0110907

SERIAL NUMBER: E6790539. __0
TARGET NUMBER: 1
FILE DATE: 01/28/2002
FILE TIME: 02:32

POINT#	X	Y
1:	-0.272	0.877
2:	0.379	0.763
3:	0.079	-0.301
4:	0.229	-1.825
5:	-0.604	-0.354

X CENTROID: -0.038
Y CENTROID: -0.168
POA TO CENTROID: 0.172
HORZ SPREAD: 0.983
VERT SPREAD: 2.702
GROUP SPREAD: 2.748
MIN RADIUS: 0.177
MAX RADIUS: 1.678
MEAN RADIUS: 0.908
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



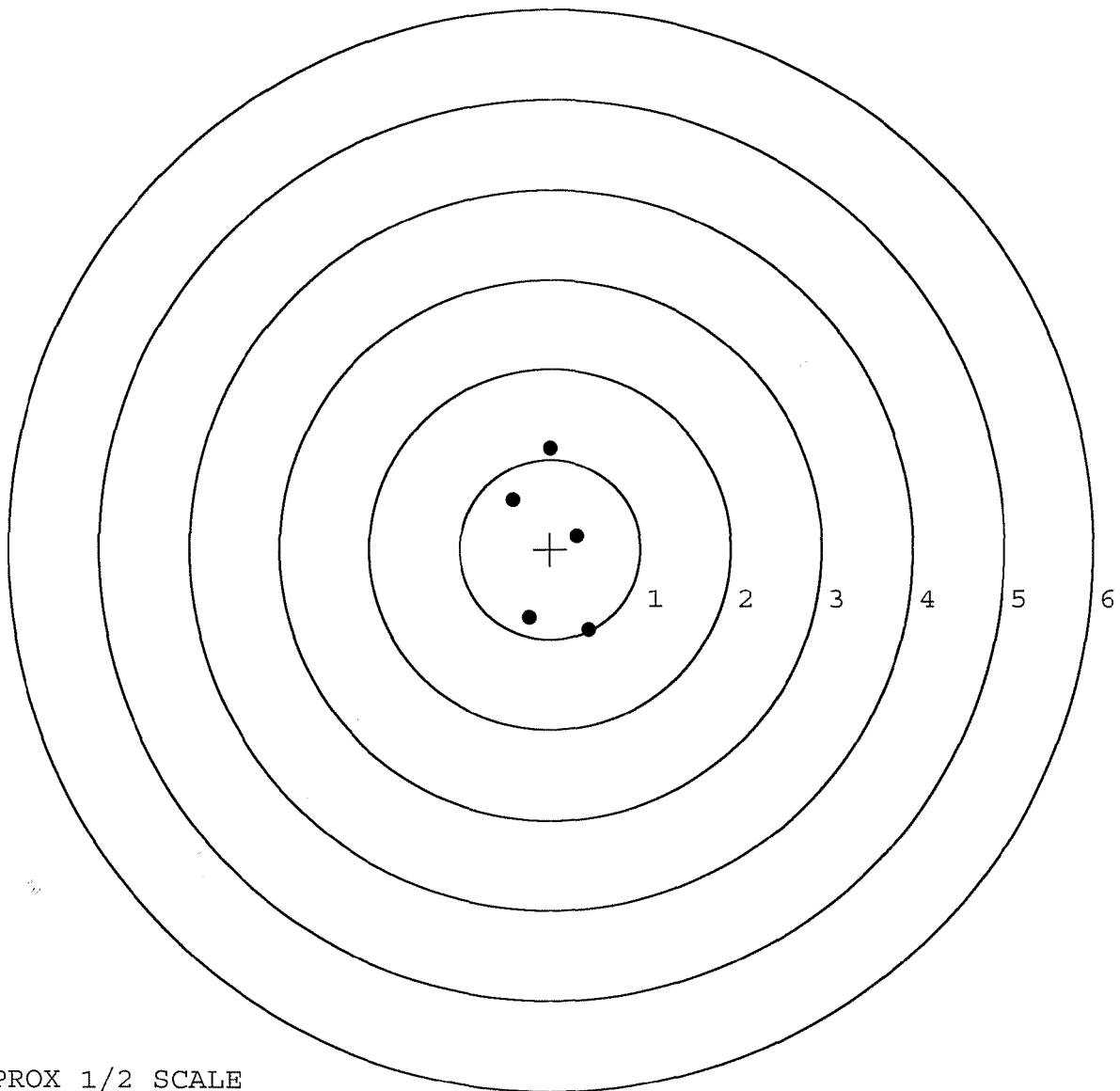
TARGET APPROX 1/2 SCALE

BARBER - M24 0110908

SERIAL NUMBER: E6790539. __0
TARGET NUMBER: 2
FILE DATE: 01/28/2002
FILE TIME: 02:32

POINT#	X	Y
1:	0.004	1.126
2:	-0.416	0.552
3:	-0.238	-0.762
4:	0.429	-0.894
5:	0.294	0.152

X CENTROID: 0.015
Y CENTROID: 0.035
POA TO CENTROID: 0.038
HORZ SPREAD: 0.845
VERT SPREAD: 2.020
GROUP SPREAD: 2.064
MIN RADIUS: 0.303
MAX RADIUS: 1.091
MEAN RADIUS: 0.784
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE