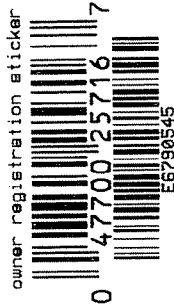
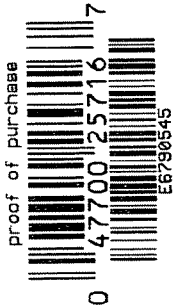


E 6790545

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

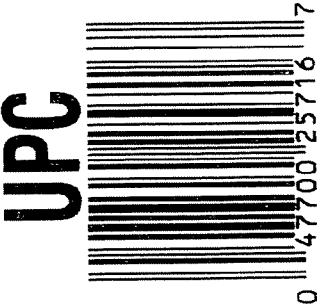
DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790545



VERY IMPORTANT
 INSTRUCTION BOOK
 ENCLOSED TO assure
 safe use of this
 firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Mar-que Deposee.

SERIAL NO. **E6790545**

ORDER NO. **25716**

46

22BW

5716 E6790545

ORDER 25716

MODEL 700th M24

UPC



ORDER 25716

MODEL 700th M24

UPC



SERIAL NO.



GUN SERIAL # E6790545

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11-9-01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>BDJ</u>		
615	ROLLMARK CALIBER		11/9	REP
617	DRILL AND TAP SIGHT HOLES		11-12	BWS
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-18-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.50</u> <u>5.25</u> <u>5.25</u>	1/3/02	D.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.75</u> <u>2.75</u>	1/3/02	D.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	1/3/02	D.N.
	J) ASSEMBLE STOCK		12/18	BWT
	K) ASSEMBLE SWIVEL STUDS		1/12/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/12/02	RW
	M) IRON SIGHT ALIGNMENT		1/12/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/12/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-20-01	A
	A) MALFUNCTIONS	PASS <i>creep in trigger</i> FAIL	12-20-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-20-01	A
645	INSPECT FOR LIVE AMMO		12-20-01	K
655	FINAL INSPECTION A) HEADSPACE		1/12/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.61</u> <u>2.67</u> <u>2.65</u> <u>2.48</u>	1/4/02	D.N.
	C) FUNCTION		1/12/02	RW
660	PACK		1-18-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790545DATE 12/26/01TESTER D. H.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.40		2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.39		2.17	
PULL #3	2.56	2.35		2.25	
PULL #4	2.60	2.25		2.25	
PULL #5	2.47	2.32		2.24	
TOTAL	12.68	11.71		11.27	
AVG.	2.54	2.34		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.01		
PULL #2	3.12	3.14		
PULL #3	3.35	3.03		
PULL #4	3.17	3.04		
PULL #5	3.05	2.94		
TOTAL	15.81	15.16		
AVG.	3.16	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.39		4.26
PULL #2	4.23	4.30		4.30
PULL #3	4.19	4.26		4.30
PULL #4	4.22	4.26		4.21
PULL #5	4.14	4.00		4.34
TOTAL	21.00	21.21		21.41
AVG.	4.20	4.24		4.28

SERIAL NUMBER: E6790545. __ 0

TARGET NUMBER: .1

FILE DATE: 12/20/2001

FILE TIME: 04:01

POINT#	X	Y
1:	0.334	-1.106
2:	0.268	1.270
3:	-0.065	-0.003
4:	-0.255	0.029
5:	-0.660	0.796

X CENTROID: -0.076

Y CENTROID: 0.197

POA TO CENTROID: 0.211

HORZ SPREAD: 0.994

VERT SPREAD: 2.376

GROUP SPREAD: 2.377

MIN RADIUS: 0.200

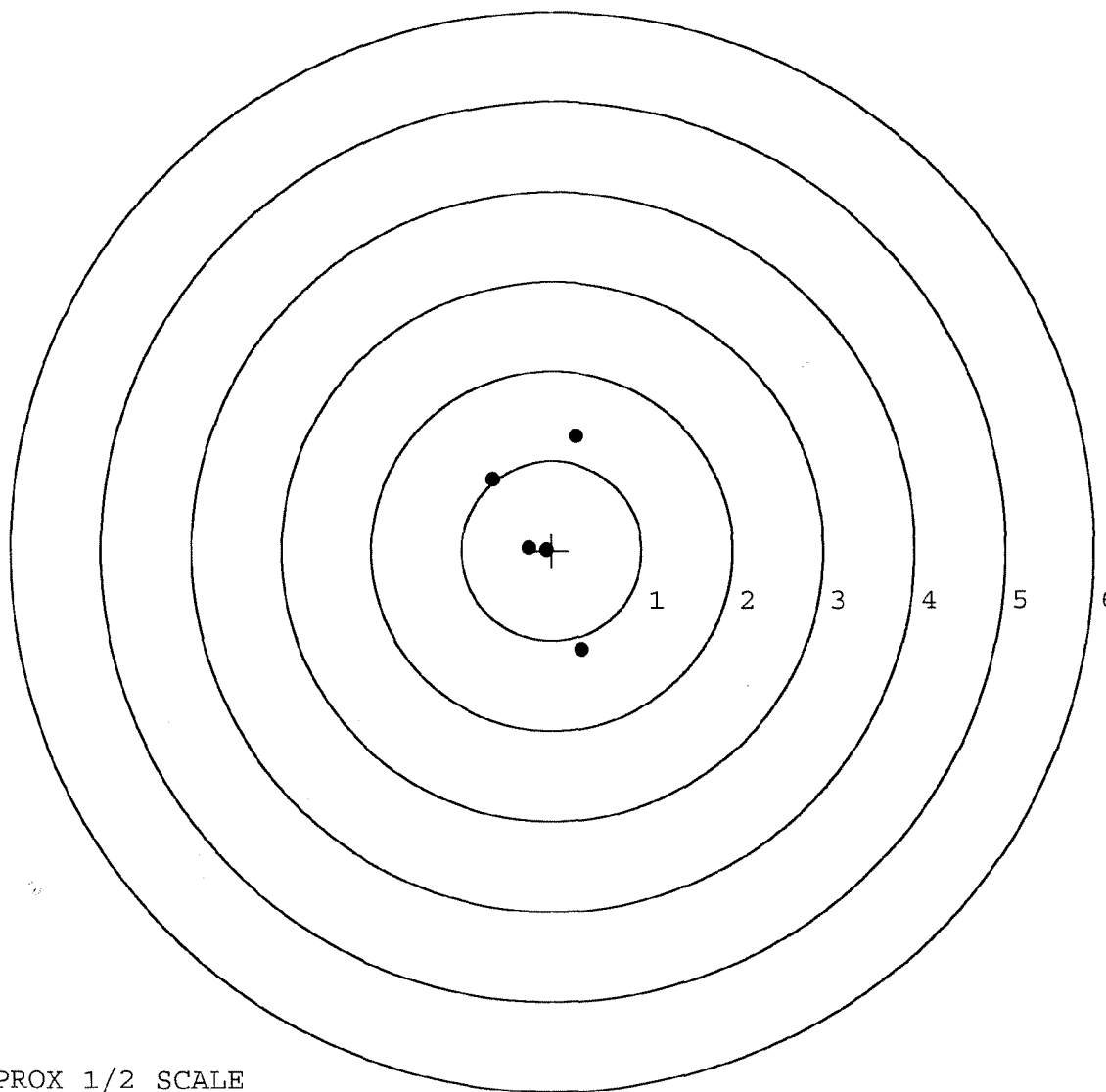
MAX RADIUS: 1.366

MEAN RADIUS: 0.755

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0110969

SERIAL NUMBER: E6790545. __0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 04:01

POINT#	X	Y
1:	0.155	-1.185
2:	-0.502	-0.195
3:	-0.039	-0.165
4:	0.329	0.248
5:	-0.040	1.029

X CENTROID: -0.019

Y CENTROID: -0.054

POA TO CENTROID: 0.057

HORZ SPREAD: 0.831

VERT SPREAD: 2.214

GROUP SPREAD: 2.223

MIN RADIUS: 0.113

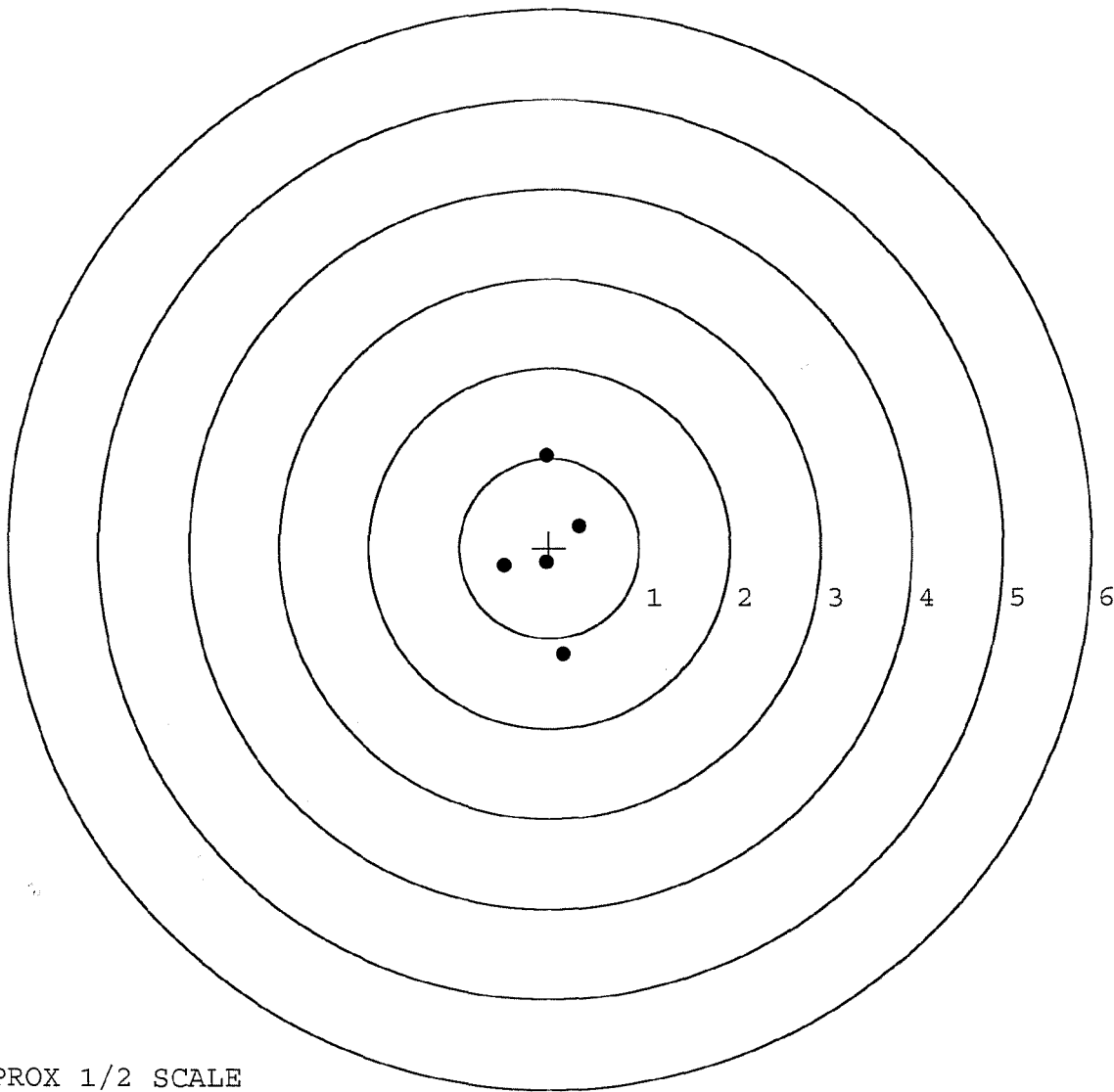
MAX RADIUS: 1.145

MEAN RADIUS: 0.661

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE