

BARBER - M24 0110982

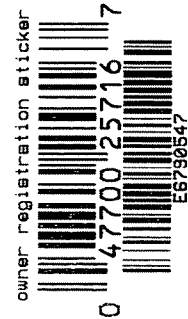
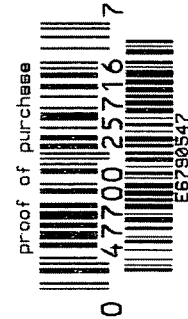
E6790547

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

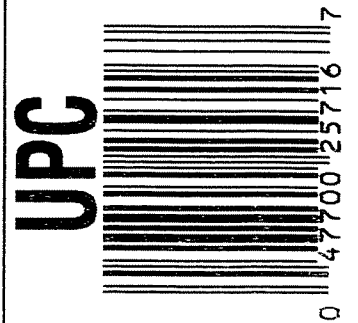


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790547



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
E6790547

ORDER NO. **25716**

46

31XV

5716 E6790547

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # F 679 0547

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE		11/12/01	RH
610	DIS-ASSEMBLE GUN		11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/12/01	RH
615	ROLLMARK CALIBER		11/30	LS
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/11/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/12/01	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.75</u> <u>5.25</u>	12/16/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.034</u> <u>.1022</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/17/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/17/01	REP
	M) IRON SIGHT ALIGNMENT		12/17/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/17/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	PH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	PH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	PH
645	INSPECT FOR LIVE AMMO	HBL on LIVE round	12/15/01	PH
655	FINAL INSPECTION A) HEADSPACE		12/17/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.83</u> <u>2.83</u> <u>2.40</u> <u>2.39</u>	12/17/01	D.M.
	C) FUNCTION		12/17/01	REP
660	PACK		12/18/01	DA

BARBER - M24 0110987

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790547

DATE 10/24/01

TESTER M.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.23	2.70	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.49	2.59	
PULL #3	2.47	2.63	2.74	
PULL #4	2.27	2.38	2.23	
PULL #5	2.54	2.48	2.75	
TOTAL	12.07	12.21	13.5	
AVG.	2.41	2.44	2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.21	
PULL #2	3.20	3.27	
PULL #3	3.14	3.04	
PULL #4	3.17	3.22	
PULL #5	3.15	3.44	
TOTAL	15.97	16.18	
AVG.	3.19	3.23	

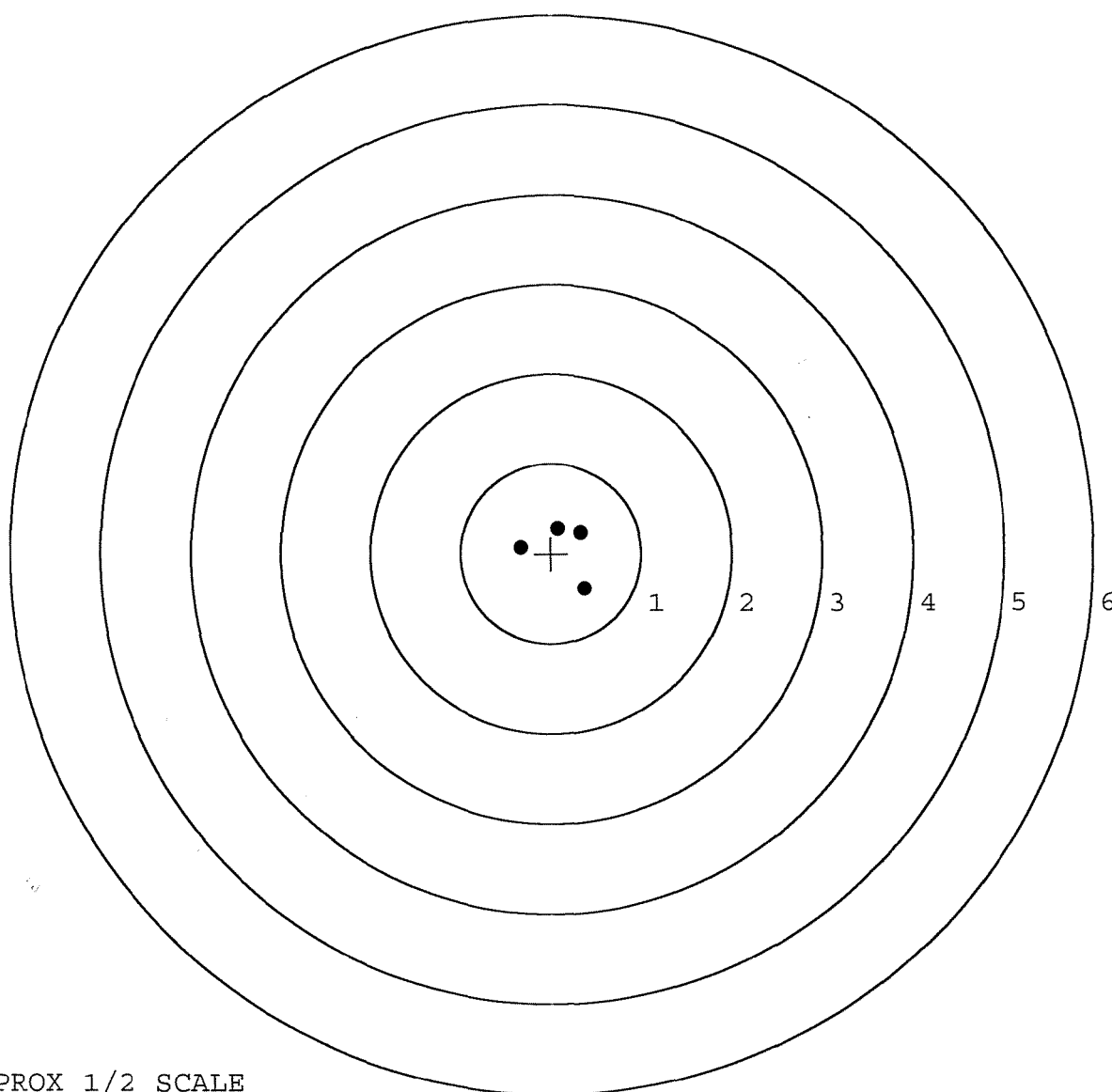
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.20		3.95
PULL #2	4.26	4.09		4.11
PULL #3	4.21	4.17		4.12
PULL #4	4.28	4.27		4.14
PULL #5	4.25	4.27		4.09
TOTAL	21.03	21.0		20.41
AVG.	4.20	4.2		4.08

BARBER - M24 0110988

SERIAL NUMBER: ~~5~~6790547. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 06:21

POINT#	X	Y
1:	0.379	-0.390
2:	0.375	-0.393
3:	0.330	0.237
4:	0.072	0.280
5:	-0.338	0.072

X CENTROID: 0.164
Y CENTROID: -0.039
POA TO CENTROID: 0.168
HORZ SPREAD: 0.717
VERT SPREAD: 0.673
GROUP SPREAD: 0.853
MIN RADIUS: 0.322
MAX RADIUS: 0.514
MEAN RADIUS: 0.398
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



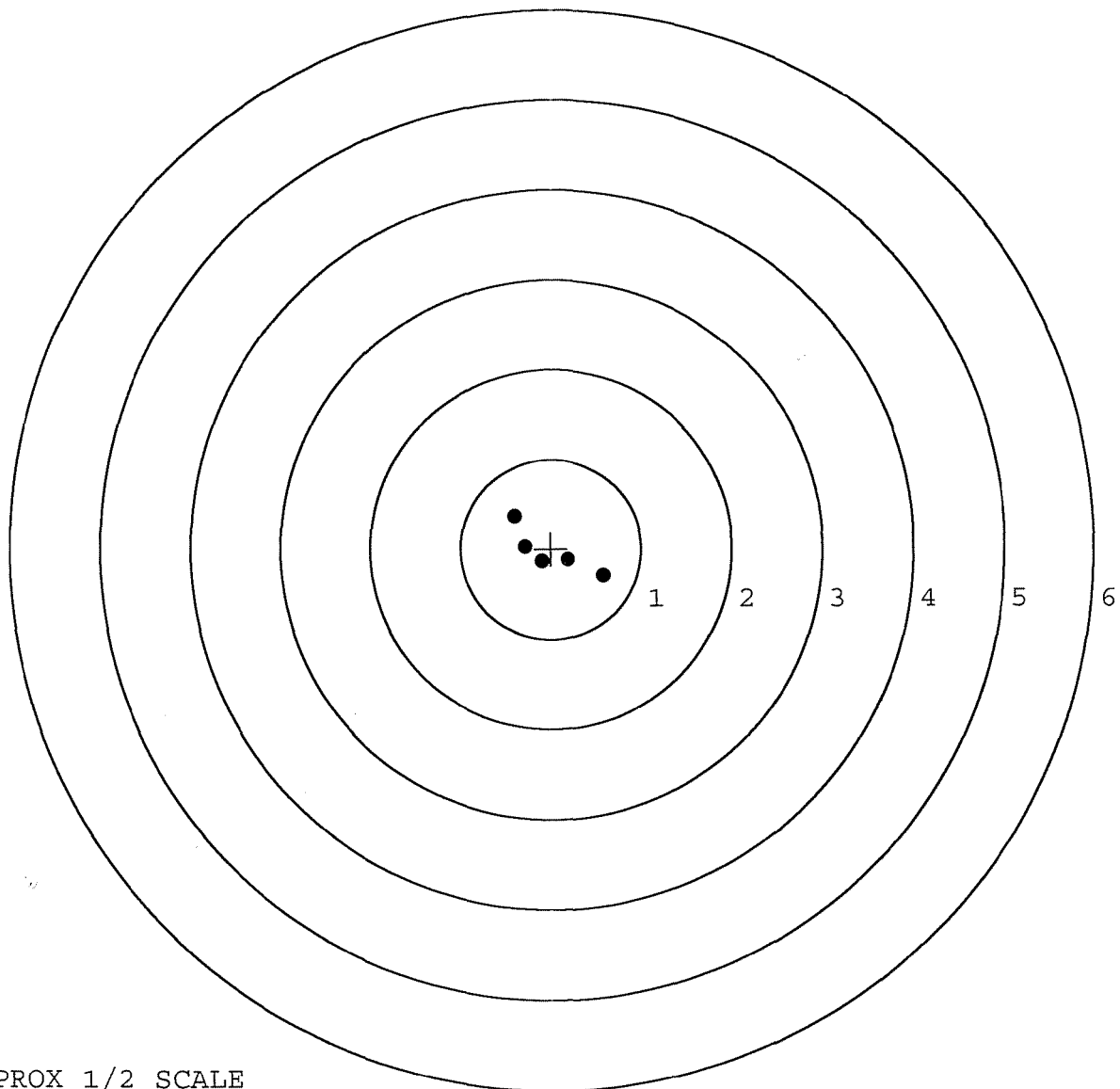
TARGET APPROX 1/2 SCALE

BARBER - M24 0110989

SERIAL NUMBER: ~~E~~6790547. __ 0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 06:21

POINT#	X	Y
1:	0.580	-0.294
2:	0.191	-0.124
3:	-0.102	-0.143
4:	-0.291	0.026
5:	-0.411	0.366

X CENTROID: -0.007
Y CENTROID: -0.034
POA TO CENTROID: 0.034
HORZ SPREAD: 0.991
VERT SPREAD: 0.660
GROUP SPREAD: 1.191
MIN RADIUS: 0.145
MAX RADIUS: 0.642
MEAN RADIUS: 0.373
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE