

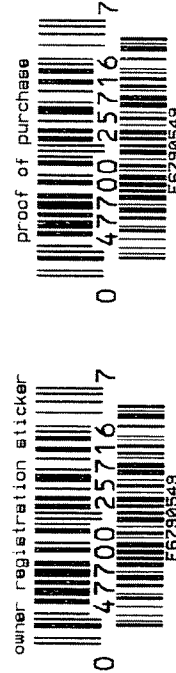
64506693

MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

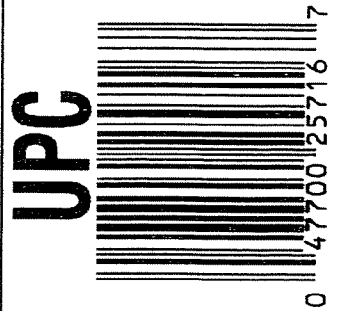


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790549



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

SERIAL NO. **J**
E6790549

ORDER NO.
25716

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22BW


5716 E6790549

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MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E6790549

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001	AL
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11/29	TA HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-21-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.25</u> <u>4.00</u> <u>4.25</u>	1/18/02	
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	1/18/02	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1/18/02	
	J) ASSEMBLE STOCK		1-8-02	PL
	K) ASSEMBLE SWIVEL STUDS		1/19/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/19/02	RW
	M) IRON SIGHT ALIGNMENT		1/19/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/19/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-16-02	A
	A) MALFUNCTIONS	PASS FAIL	1-16-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-16-02	A
645	INSPECT FOR LIVE AMMO		1-16-02	A
655	FINAL INSPECTION A) HEADSPACE		1/19/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u> <u>2.63</u> <u>2.50</u> <u>2.55</u> <u>2.80</u>	1/18/02	D.N.
	C) FUNCTION		1/19/02	RW
660	PACK		1-26-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EL790549

DATE 1/7/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	237	249	253	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	257	238	235	
PULL #3	239	236	229	
PULL #4	243	232	225	
PULL #5	268	242	228	
TOTAL	1244	1197	1170	
AVG.	249	239	234	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.22	
PULL #2	3.22	3.21	
PULL #3	3.13	2.99	
PULL #4	3.11	3.03	
PULL #5	3.26	3.21	
TOTAL	15.97	15.66	
AVG.	3.19	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.18		4.26
PULL #2	4.18	4.08		4.42
PULL #3	4.17	4.11		4.34
PULL #4	4.08	4.11		4.33
PULL #5	4.00	4.03		4.29
TOTAL	20.53	20.51		21.64
AVG.	4.11	4.10		4.33

BARBER - M24 0111004

SERIAL NUMBER: E6790549. __ 0

TARGET NUMBER: 1

FILE DATE: 01/16/2002

FILE TIME: 02:29

POINT#	X	Y
1:	-0.400	0.765
2:	-0.397	0.015
3:	-0.022	-0.715
4:	0.818	1.744
5:	0.497	2.254

X CENTROID: 0.099

Y CENTROID: 0.813

POA TO CENTROID: 0.819

HORZ SPREAD: 1.218

VERT SPREAD: 2.969

GROUP SPREAD: 3.014

MIN RADIUS: 0.501

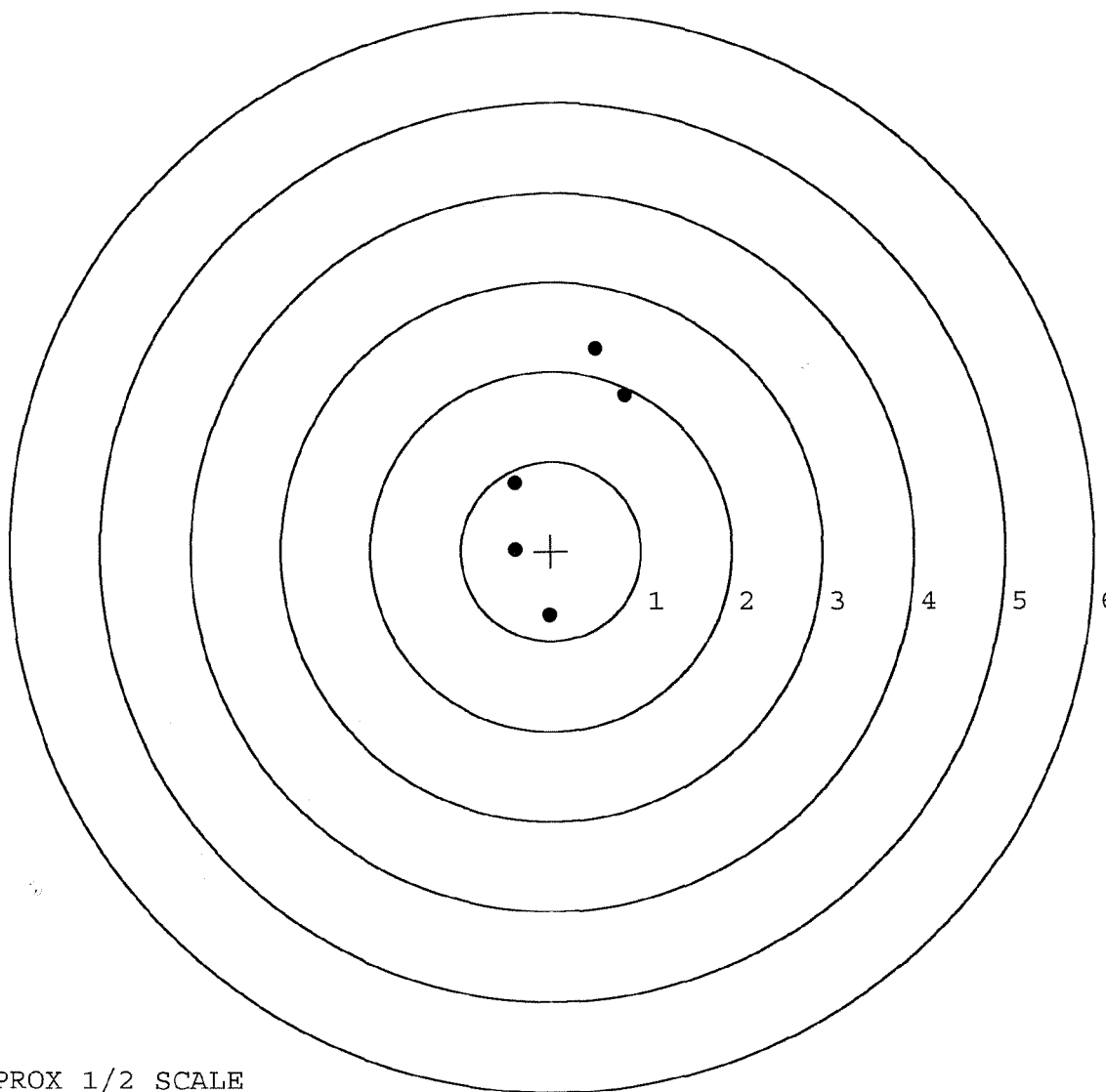
MAX RADIUS: 1.532

MEAN RADIUS: 1.129

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0111005

SERIAL NUMBER: E6790549. __0

TARGET NUMBER: 2

FILE DATE: 01/16/2002

FILE TIME: 02:29

POINT#	X	Y
1:	-0.340	0.618
2:	0.572	0.156
3:	0.404	-0.138
4:	-0.010	-1.007
5:	-0.153	1.951

X CENTROID: 0.095

Y CENTROID: 0.316

POA TO CENTROID: 0.330

HORZ SPREAD: 0.912

VERT SPREAD: 2.958

GROUP SPREAD: 2.961

MIN RADIUS: 0.503

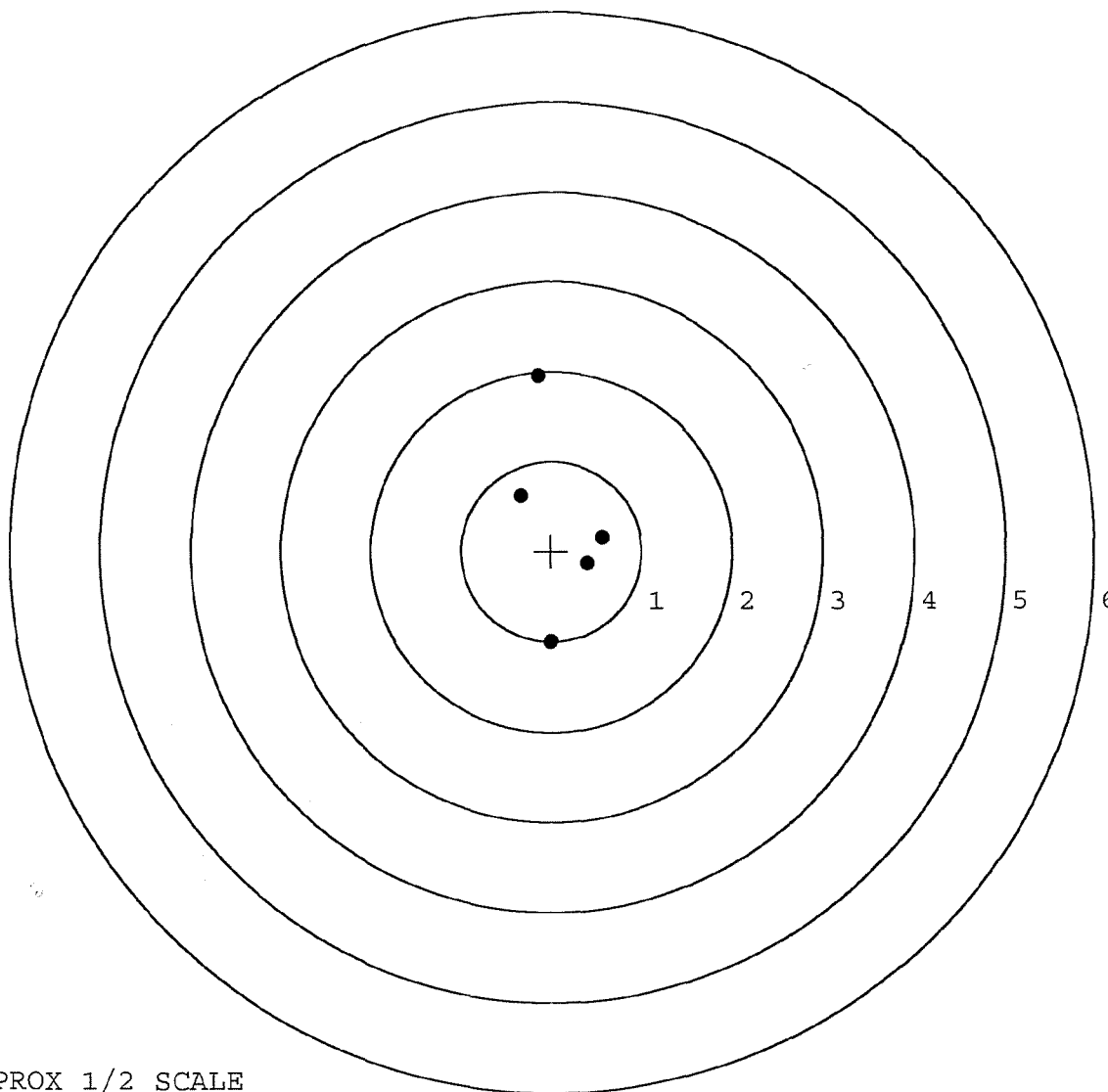
MAX RADIUS: 1.654

MEAN RADIUS: 0.913

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE