

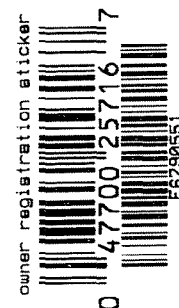
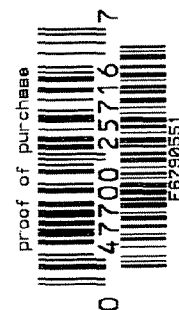
E 679 0551

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

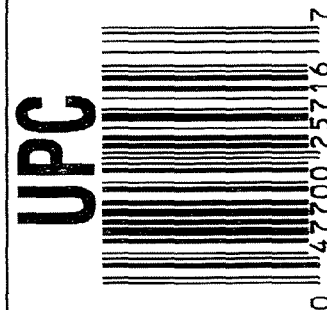


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790551



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790551

ORDER NO.
25716

46

30BW

5716 E6790551

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



GUN SERIAL # E679 0551

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RTH
600	PROOF		11-30-01	RTH
607	CHECK HEADSPACE		11-30-01	RTH
610	DIS-ASSEMBLE GUN		11-30-01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/6/01	MR
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-22-02	DA

OP #	NAME	1018	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.00</u>	<u>6.25</u>	<u>6.00</u>	<u>1/21/02</u>	<u>D.M.</u>
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.00</u>	<u>3.00</u>	<u>2.75</u>	<u>1/21/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.024</u>	<u>.026</u>	<u>1/21/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK					<u>1-18-02</u>	<u>PSH</u>
	K) ASSEMBLE SWIVEL STUDS					<u>1/21/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET		PASS	FAIL		<u>1-18-02</u>	<u>A</u>
	A) MALFUNCTIONS		PASS	FAIL		<u>1-18-02</u>	<u>A</u>
	B) PIERCED PRIMERS		PASS	FAIL		<u>1-18-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO					<u>1-18-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE					<u>1/21/02</u>	<u>RW</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u>	<u>2.75</u>	<u>2.48</u>	<u>1/21/02</u>	<u>D.M.</u>
	C) FUNCTION					<u>1/21/02</u>	<u>RW</u>
660	PACK					<u>1-22-01</u>	<u>OTF</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790551DATE 1/16/02TESTER B.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.26		2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.22		2.10	
PULL #3	2.44	2.25		2.10	
PULL #4	2.55	2.14		2.22	
PULL #5	2.48	2.31		2.19	
TOTAL	12.31	11.18		10.86	
AVG.	2.46	2.24		2.17	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	2.91		
PULL #2	3.19	2.99		
PULL #3	3.18	3.28		
PULL #4	3.10	3.07		
PULL #5	3.10	3.05		
TOTAL	15.70	15.30		
AVG.	3.14	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.32		4.38
PULL #2	4.13	4.17		4.08
PULL #3	3.96	4.00		4.24
PULL #4	4.02	4.11		4.24
PULL #5	4.16	4.08		4.27
TOTAL	20.27	20.68		21.21
AVG.	4.05	4.14		4.24

BARBER - M24 0111020

SERIAL NUMBER: E6790551. __ 0

TARGET NUMBER: .1

FILE DATE: 01/19/2002

FILE TIME: 03:05

POINT#	X	Y
1:	0.124	-1.458
2:	0.481	1.219
3:	0.054	1.391
4:	-0.268	1.129
5:	-0.057	1.248

X CENTROID: 0.067

Y CENTROID: 0.706

POA TO CENTROID: 0.709

HORZ SPREAD: 0.749

VERT SPREAD: 2.849

GROUP SPREAD: 2.850

MIN RADIUS: 0.540

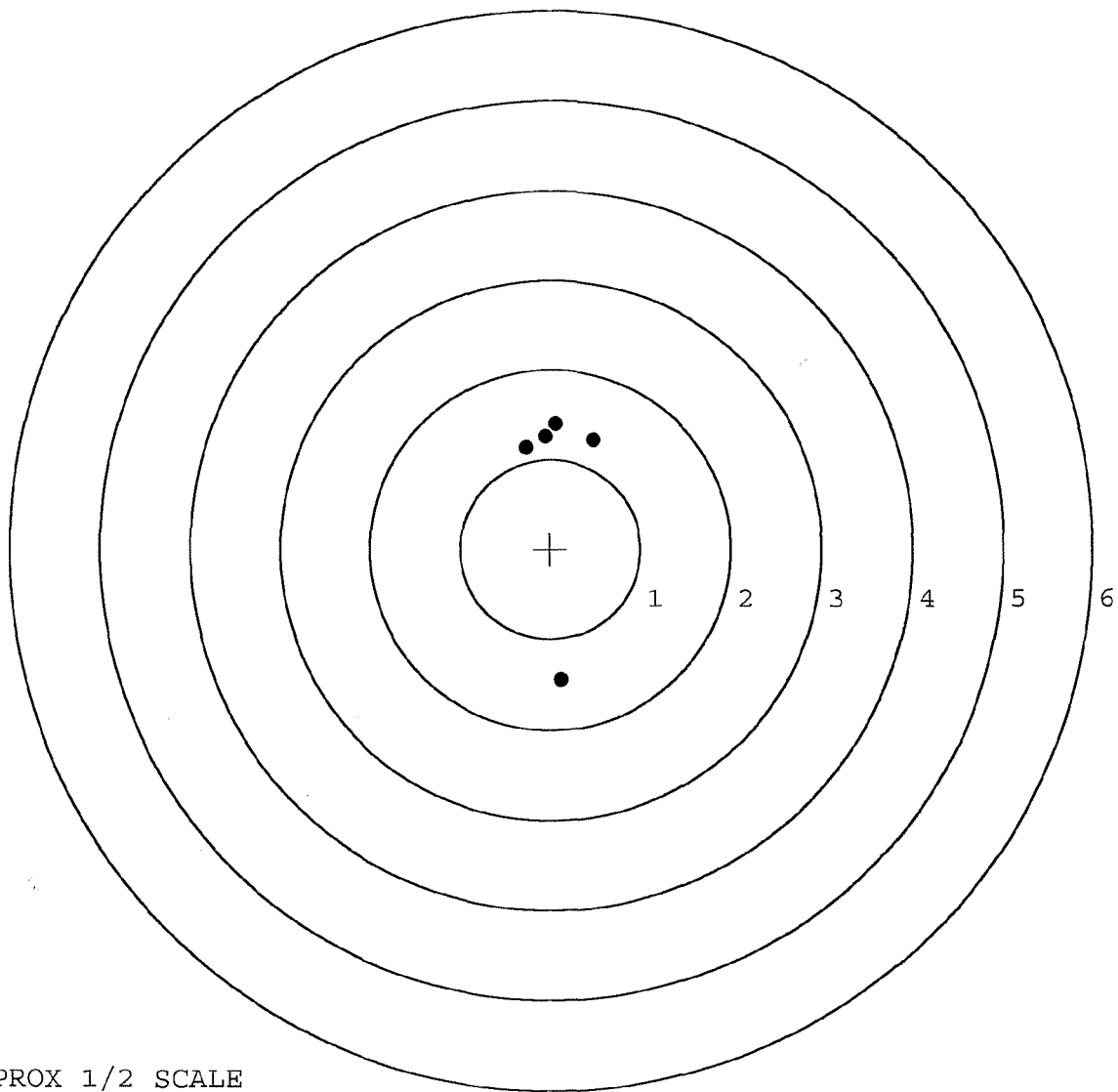
MAX RADIUS: 2.165

MEAN RADIUS: 0.921

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790551. 0

TARGET NUMBER: 2

FILE DATE: 01/19/2002

FILE TIME: 03:05

POINT#	X	Y
1:	0.478	-2.018
2:	0.249	-1.002
3:	-0.119	-0.778
4:	-0.234	1.660
5:	0.000	-0.674

X CENTROID: 0.075

Y CENTROID: -0.562

POA TO CENTROID: 0.567

HORZ SPREAD: 0.712

VERT SPREAD: 3.678

GROUP SPREAD: 3.746

MIN RADIUS: 0.134

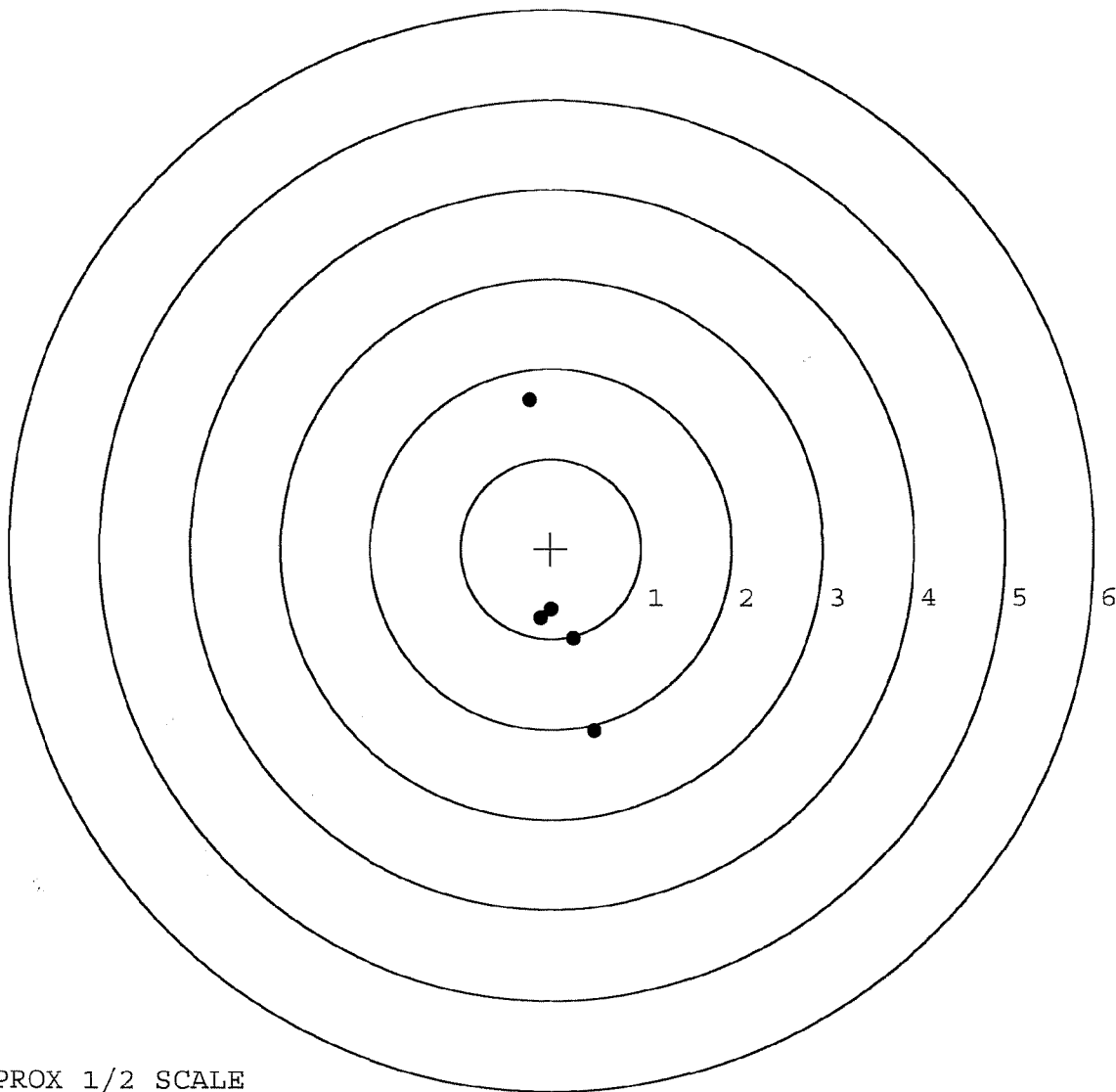
MAX RADIUS: 2.244

MEAN RADIUS: 0.930

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE