

**BARBER - M24 0111151**

**E6790566**

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON**

**BARBER - M24 0111191** **M2409111190**

BARBER

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

MODEL 700™ M24  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat & tm. Off.    Marca Registrada    Marque Deposee.

SERIAL NO.  
**E6790566**

ORDER NO.  
**25716**

**46**

  
5716 E6790566

**31XV**

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

DOCUMENT ENVELOPE ASSEMBLY:

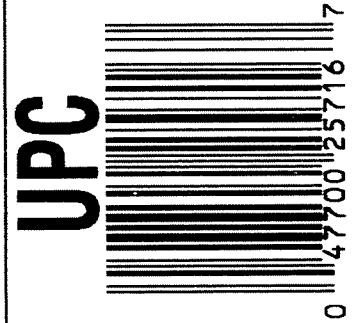
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>25716</b> |
| BARREL LENGTH | <b>24"</b>   |
| CAPACITY      | <b>6</b>     |

**E6790566**



CONTRACT #

GUN SERIAL #

FL6790566  
~~136790566~~

| OP #      | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|---------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                     | 11/15/01 | AK      |
| 600       | PROOF                                                          |                     | 11/15/01 | AK      |
| 607       | CHECK HEADSPACE                                                |                     | 11/15/01 | AK      |
| 610       | DIS-ASSEMBLE GUN                                               |                     | 11/15/01 | AK      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR AC         |          |         |
| 615       | ROLLMARK CALIBER                                               |                     | 11/13/01 | AB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 12/3     | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 12-5     | TA      |
|           | (BOLT)                                                         |                     | 12-5     | TA      |
| 625       | FINAL ASSEMBLY                                                 |                     | 12/11/01 | J.M.    |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     |          |         |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 12/11/01 | J.M.    |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 12/11/01 | J.M.    |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                     | 12/11/01 | J.M.    |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS | 12/14/01 | DA      |

| OP #  | OPERATION NAME                                                        | 11155                                     | READINGS    |             |             | DATE     | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|----------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>5.5</u>  | <u>5.5</u>  | <u>5.5</u>  | 12/15/01 | D.M.    |
| CONT. |                                                                       |                                           |             |             |             |          |         |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2.75</u> | <u>2.25</u> | <u>2.25</u> | 12/15/01 | D.M.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |          |         |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> | <u>.023</u> | <u>.024</u> | 12/15/01 | D.M.    |
|       | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 12-13-01 | AT      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 12/14/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             | 12/16/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             | 12/16/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             | 12/16/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS        | FAIL        |             | 12/13/01 | AT      |
|       | A) MALFUNCTIONS                                                       |                                           | PASS        | FAIL        |             | 12/13/01 | AT      |
|       | B) PIERCED PRIMERS                                                    |                                           | PASS        | FAIL        |             | 12/13/01 | AT      |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 12/13/01 | AT      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 12/16/01 | REP     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.41</u> | <u>2.61</u> | <u>2.30</u> | 12/15/01 | D.M.    |
|       | C) FUNCTION                                                           |                                           |             |             |             | 12/16/01 | REP     |
| 660   | PACK                                                                  |                                           |             |             |             | 12/14/01 | DA      |

**BARBER - M24 0111156**AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790566DATE 10/30/01TESTER D. N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.63             | 2.01                     | 2.28                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.77             | 2.01                     | 2.45                           |                                                                        |
| PULL #3 | 2.54             | 1.84                     | 2.32                           |                                                                        |
| PULL #4 | 2.57             | 1.81                     | 2.43                           |                                                                        |
| PULL #5 | 2.39             | 1.80                     | 2.38                           |                                                                        |
| TOTAL   | 12.90            | 9.47                     | 11.86                          |                                                                        |
| AVG.    | 2.58             | 1.89                     | 2.37                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.05             | 3.06                     |          |
| PULL #2 | 3.24             | 3.16                     |          |
| PULL #3 | 3.12             | 2.94                     |          |
| PULL #4 | 3.02             | 2.91                     |          |
| PULL #5 | 3.01             | 3.15                     |          |
| TOTAL   | 15.44            | 15.22                    |          |
| AVG.    | 3.09             | 3.04                     |          |

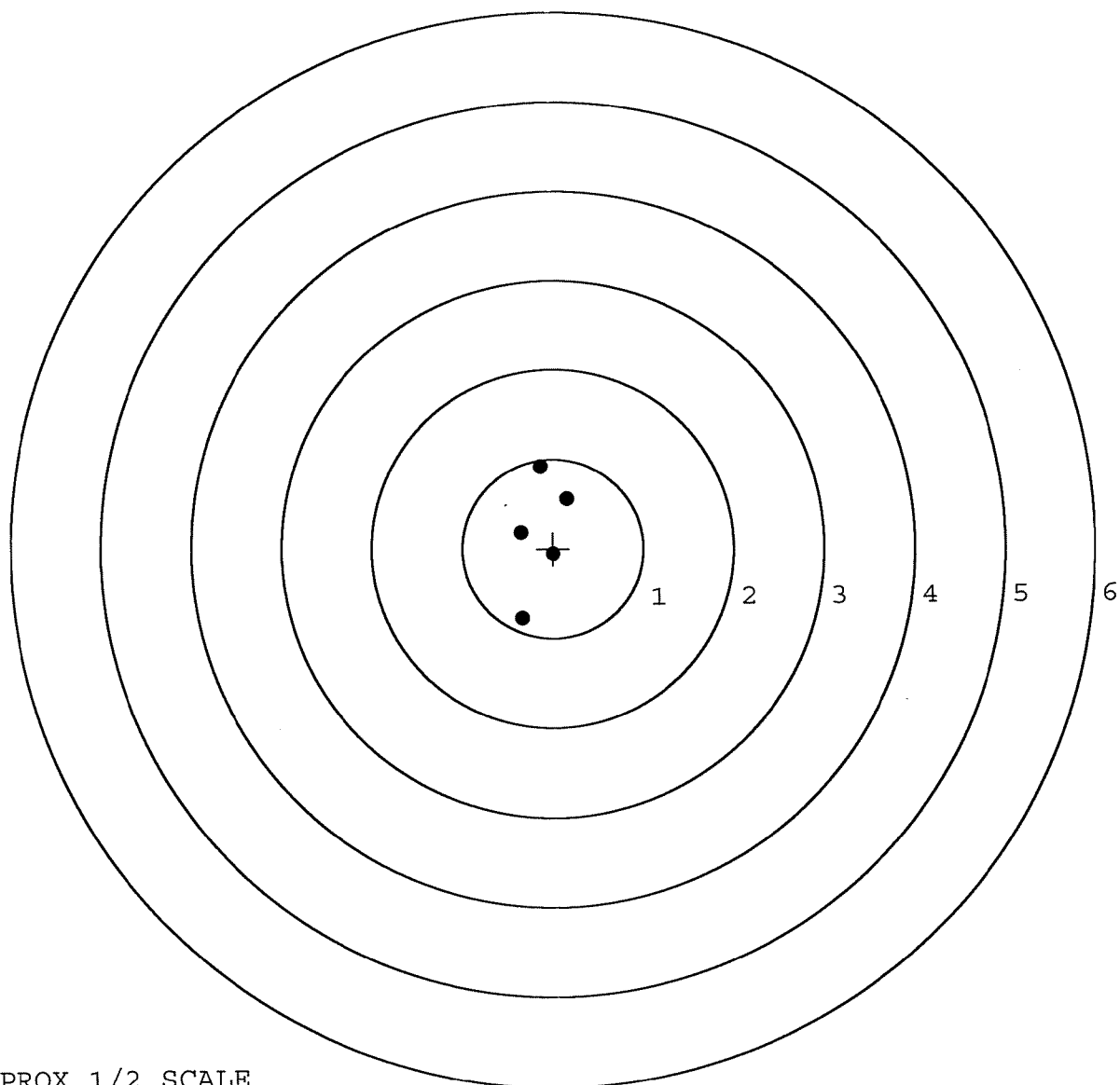
|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.08             | 4.03                     |                                | 4.38                                 |
| PULL #2 | 3.99             | 3.96                     |                                | 4.47                                 |
| PULL #3 | 3.97             | 4.06                     |                                | 4.23                                 |
| PULL #4 | 3.78             | 4.00                     |                                | 4.30                                 |
| PULL #5 | 3.97             | 4.07                     |                                | 3.70                                 |
| TOTAL   | 18.79            | 20.12                    |                                | 21.08                                |
| AVG.    | 3.76             | 4.02                     |                                | 4.22                                 |

**BARBER - M24 0111157**

SERIAL NUMBER: E6790566. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/13/2001  
FILE TIME: 11:17

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.348 | -0.786 |
| 2:     | -0.356 | 0.182  |
| 3:     | 0.165  | 0.558  |
| 4:     | -0.138 | 0.914  |
| 5:     | 0.004  | -0.064 |

X CENTROID: -0.135  
Y CENTROID: 0.161  
POA TO CENTROID: 0.210  
HORZ SPREAD: 0.521  
VERT SPREAD: 1.700  
GROUP SPREAD: 1.713  
MIN RADIUS: 0.222  
MAX RADIUS: 0.971  
MEAN RADIUS: 0.542  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



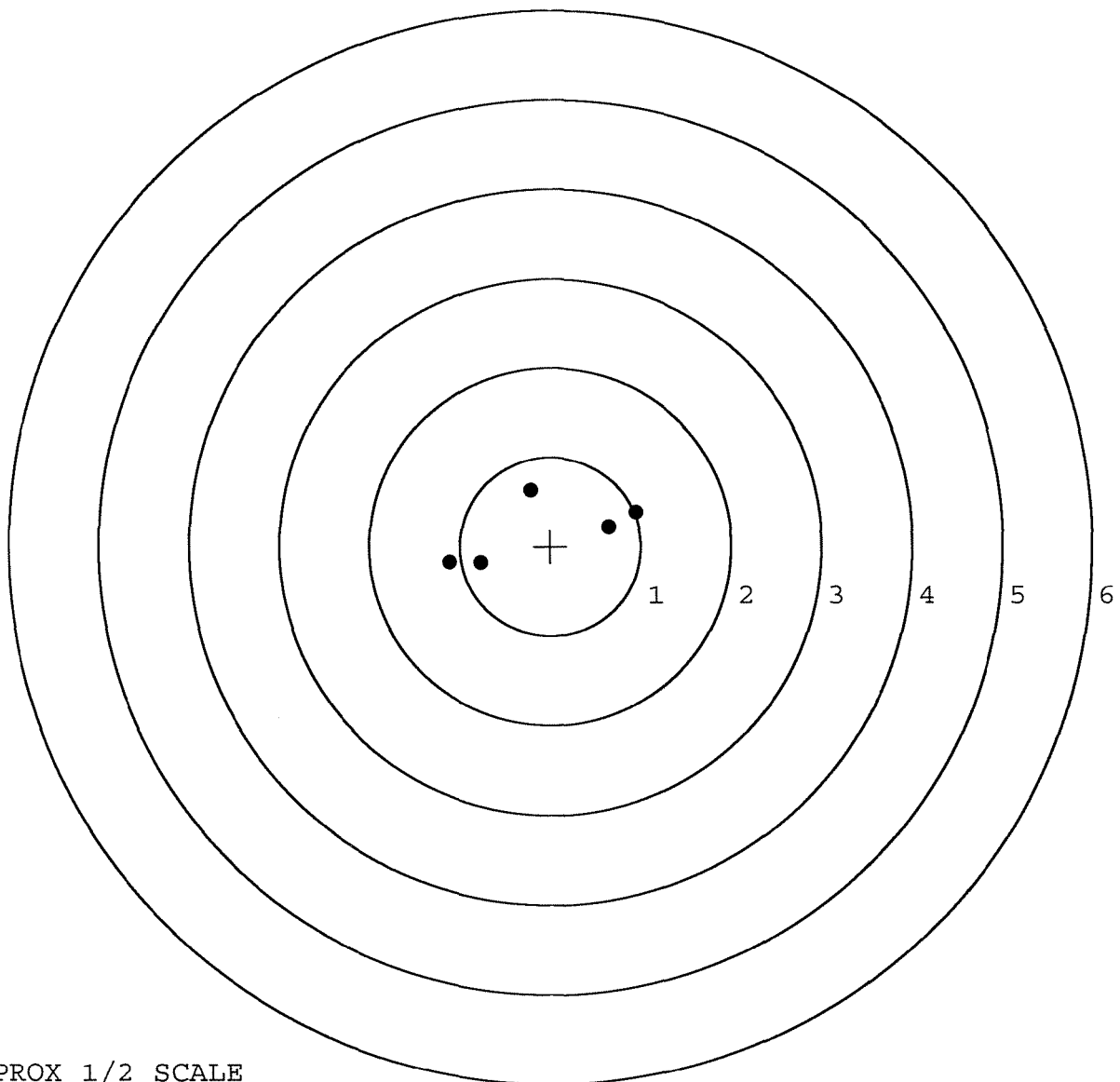
TARGET APPROX 1/2 SCALE

**BARBER - M24 0111158**

SERIAL NUMBER: E6790566. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/13/2001  
FILE TIME: 11:17

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.945  | 0.375  |
| 2:     | 0.642  | 0.215  |
| 3:     | -0.221 | 0.620  |
| 4:     | -0.773 | -0.186 |
| 5:     | -1.120 | -0.182 |

X CENTROID: -0.105  
Y CENTROID: 0.168  
POA TO CENTROID: 0.199  
HORZ SPREAD: 2.065  
VERT SPREAD: 0.806  
GROUP SPREAD: 2.139  
MIN RADIUS: 0.466  
MAX RADIUS: 1.073  
MEAN RADIUS: 0.823  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE