

E6750568

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque De



5716 E6790568

ORDER 25716

MODEL 700™ M24

UPC



0 47700 25716 7

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UPC



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SERIAL NO.



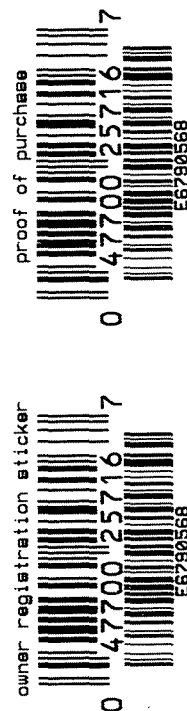
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

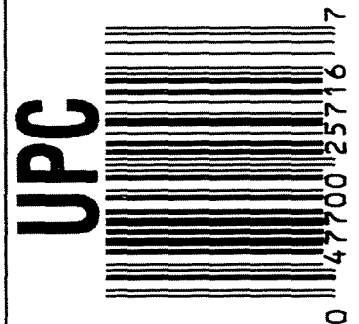
DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
E6790568	



CONTRACT #

GUN SERIAL # E 679 0568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RK
600	PROOF		11-30-01	RK
607	CHECK HEADSPACE		11-30-01	RK
610	DIS-ASSEMBLE GUN		11-30-01	RK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	RK
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/14/02	G.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/14/02	G.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/14/02	G.M.
	D) OIL FIRING PIN ASSEMBLY		1/14/02	G.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-2402	AA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.00</u> <u>8.25</u> <u>7.25</u>	1/23/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.00</u> <u>3.75</u>	1/23/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			D.M.
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.024</u>		D.M.
	J) ASSEMBLE STOCK		1/15/02	RW
	K) ASSEMBLE SWIVEL STUDS		1/23/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/18/02	RW
	M) IRON SIGHT ALIGNMENT		1/18/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/18/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	1-21-02	A
	A) MALFUNCTIONS	PASS FAIL	1-21-02	A
	B) PIERCED PRIMERS	PASS FAIL	1-21-02	A
645	INSPECT FOR LIVE AMMO		1-21-02	A
655	FINAL INSPECTION A) HEADSPACE		1/23/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.69</u> <u>2.68</u> <u>2.68</u> <u>2.69</u>	1/23/02	D.M.
	C) FUNCTION		1/23/02	RW
660	PACK		1-24-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790568DATE 1/8/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.53		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.63		2.55	
PULL #3	2.49	2.59		2.59	
PULL #4	2.46	2.46		2.51	
PULL #5	2.47	2.55		2.51	
TOTAL	12.33	12.76		12.69	
AVG.	2.47	2.55		2.54	

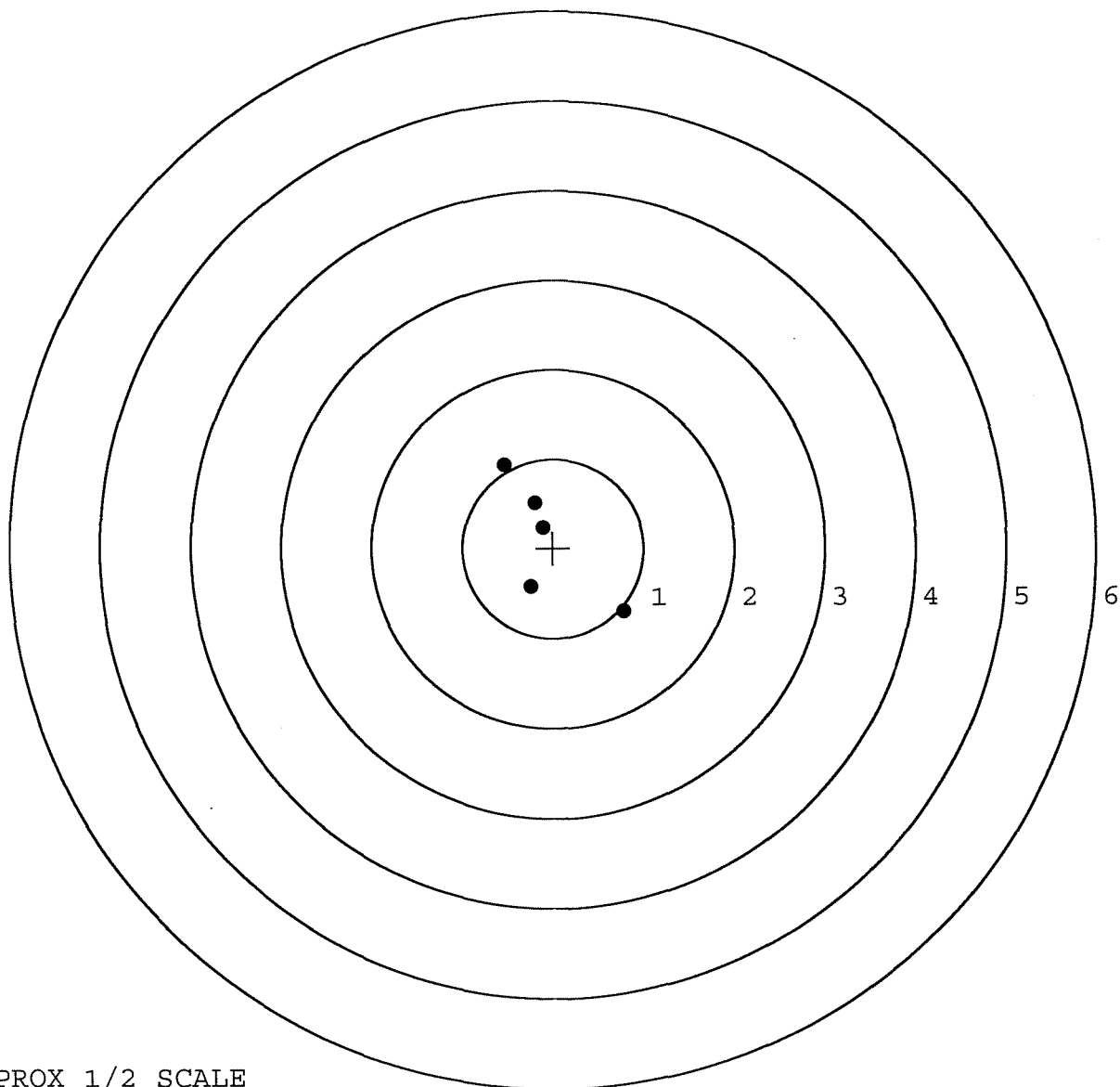
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.35		
PULL #2	3.11	2.91		
PULL #3	3.03	3.13		
PULL #4	3.07	3.15		
PULL #5	3.00	3.26		
TOTAL	15.23	15.80		
AVG.	3.05	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.27		4.20
PULL #2	4.08	4.22		4.19
PULL #3	4.31	4.08		4.15
PULL #4	4.02	4.21		4.12
PULL #5	3.96	4.10		4.09
TOTAL	20.46	20.88		20.75
AVG.	4.09	4.18		4.15

SERIAL NUMBER: E6790568. __0
 TARGET NUMBER: 1
 FILE DATE: 01/21/2002
 FILE TIME: 02:22

POINT#	X	Y
1:	-0.539	0.937
2:	-0.204	0.508
3:	-0.109	0.233
4:	-0.250	-0.434
5:	0.775	-0.707

X CENTROID: -0.065
 Y CENTROID: 0.107
 POA TO CENTROID: 0.126
 HORZ SPREAD: 1.314
 VERT SPREAD: 1.644
 GROUP SPREAD: 2.105
 MIN RADIUS: 0.133
 MAX RADIUS: 1.170
 MEAN RADIUS: 0.651
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

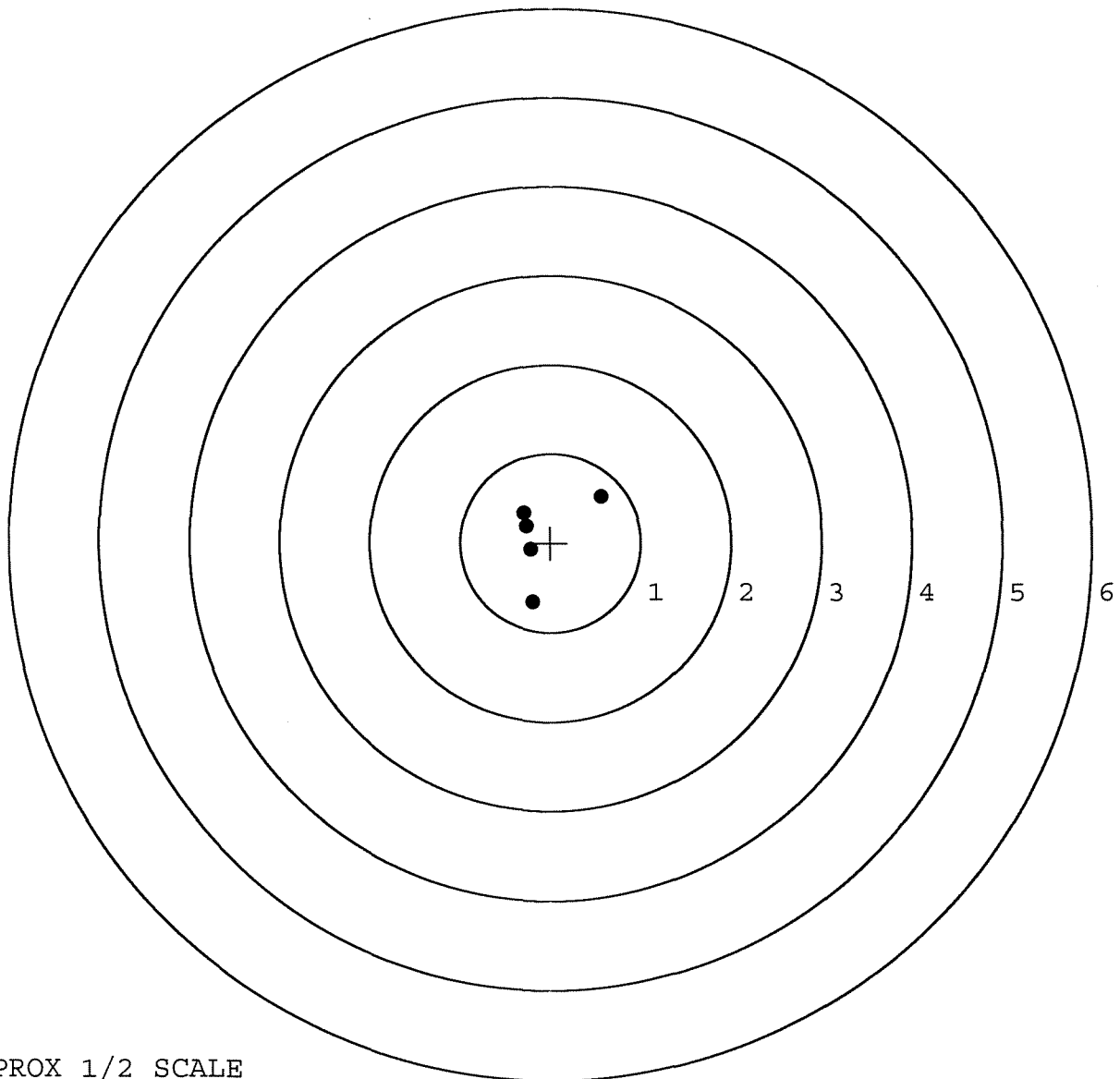


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790568. __0
 TARGET NUMBER: 2
 FILE DATE: 01/21/2002
 FILE TIME: 02:22

POINT#	X	Y
1:	0.559	0.515
2:	-0.202	-0.665
3:	-0.294	0.338
4:	-0.270	0.189
5:	-0.224	-0.078

X CENTROID: -0.086
 Y CENTROID: 0.060
 POA TO CENTROID: 0.105
 HORZ SPREAD: 0.853
 VERT SPREAD: 1.180
 GROUP SPREAD: 1.404
 MIN RADIUS: 0.195
 MAX RADIUS: 0.790
 MEAN RADIUS: 0.458
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE