

EC790571

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790571**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

19LW

5716 E6790571

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

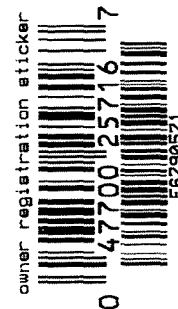


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

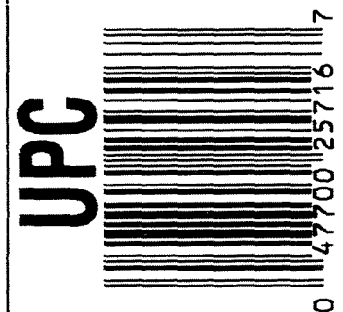


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790571



CONTRACT #

GUN SERIAL # E6790571

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	ESH
600	PROOF		11-30-01	ESH
607	CHECK HEADSPACE		11-30-01	ESH
610	DIS-ASSEMBLE GUN		11-30-01	ESH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	SA

OP # OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.75</u>	<u>6.50</u>	<u>6.00</u>	<u>1/28/02</u>			
CONT.								
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u>	<u>4.25</u>	<u>3.50</u>	<u>1/28/02</u>			
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	<u>1/28/02</u>			
	J) ASSEMBLE STOCK				<u>1-23-02</u>	<u>RSC</u>		
	K) ASSEMBLE SWIVEL STUDS				<u>1-31-02</u>	<u>RW</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				<u>2/18/02</u>	<u>RW</u>		
	M) IRON SIGHT ALIGNMENT				<u>2/18/02</u>	<u>RW</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				<u>2/18/02</u>	<u>RW</u>		
640	GALLERY TEST AND TARGET	PASS	FAIL		<u>1-28-02</u>	<u>A</u>		
	A) MALFUNCTIONS	PASS	FAIL		<u>1-28-02</u>	<u>A</u>		
	B) PIERCED PRIMERS	PASS	FAIL		<u>1-28-02</u>	<u>A</u>		
645	INSPECT FOR LIVE AMMO				<u>1-28-02</u>	<u>A</u>		
655	FINAL INSPECTION A) HEADSPACE				<u>1-31-02</u>	<u>RW</u>		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u>	<u>2.66</u>	<u>2.79</u>	<u>2.72</u>	<u>2.62</u>	<u>1-29-02</u>	<u>DA</u>
	C) FUNCTION				<u>1-31-02</u>	<u>RW</u>		
660	PACK				<u>2/19/02</u>	<u>DA</u>		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790571DATE 1/10/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.88	2.39		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.66	2.49		2.29	
PULL #3	2.66	2.32		2.21	
PULL #4	2.59	2.38		2.29	
PULL #5	2.52	2.60		2.28	
TOTAL	13.31	12.18		11.23	
AVG.	2.66	2.44		2.25	

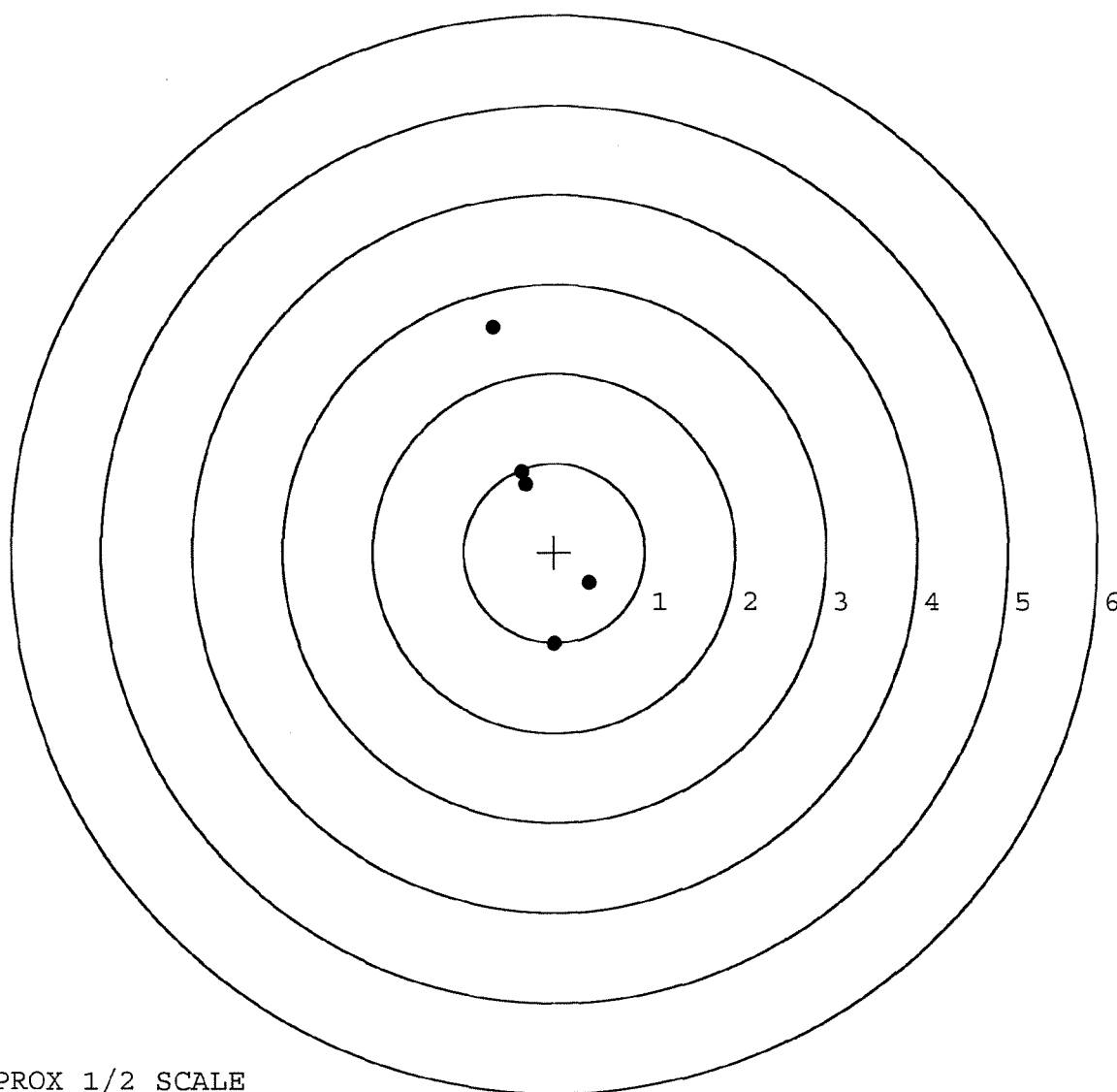
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.51	3.08		
PULL #2	3.40	3.02		
PULL #3	2.89	3.00		
PULL #4	3.30	3.08		
PULL #5	3.35	3.01		
TOTAL	16.45	15.19		
AVG.	3.29	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.10		4.50
PULL #2	4.03	3.99		4.64
PULL #3	4.03	4.05		4.45
PULL #4	4.10	3.75		4.62
PULL #5	4.08	3.96		4.53
TOTAL	20.31	19.85		22.74
AVG.	4.06	3.97		4.55

BARBER - M24 0111211

SERIAL NUMBER: E6790571. __0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.384	-0.346
FILE DATE: 01/28/2002	2:	-0.002	-1.014
FILE TIME: 02:30	3:	-0.317	0.761
	4:	-0.364	0.900
	5:	-0.682	2.519

X CENTROID:	-0.196
Y CENTROID:	0.564
POA TO CENTROID:	0.597
HORZ SPREAD:	1.066
VERT SPREAD:	3.533
GROUP SPREAD:	3.598
MIN RADIUS:	0.231
MAX RADIUS:	2.014
MEAN RADIUS:	1.058
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	2
# in 3 IN DIAMETER:	3



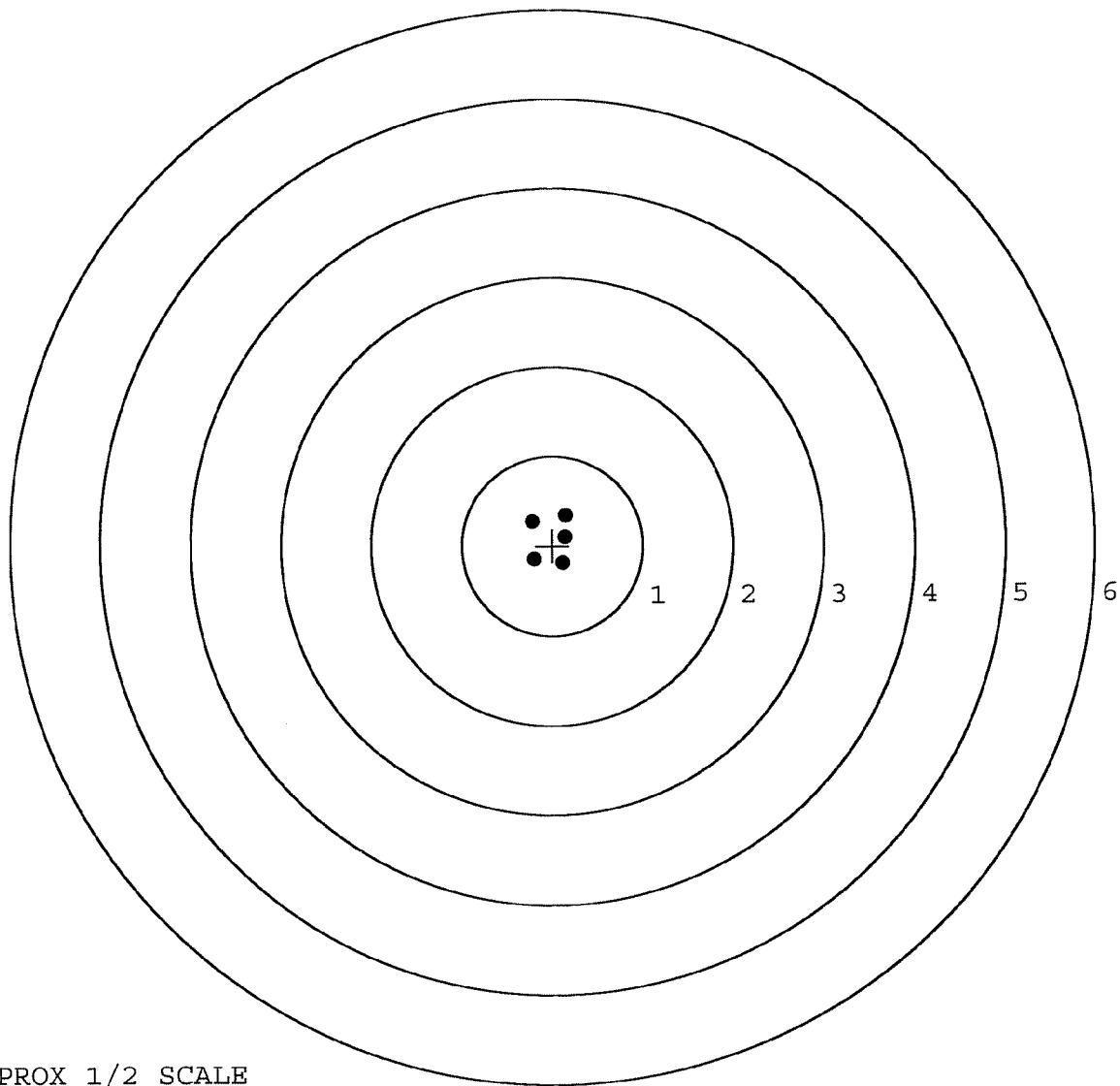
TARGET APPROX 1/2 SCALE

BARBER - M24 0111212

SERIAL NUMBER: E6790571. __0
TARGET NUMBER: 2
FILE DATE: 01/28/2002
FILE TIME: 02:30

POINT#	X	Y
1:	0.153	0.339
2:	-0.223	0.269
3:	-0.200	-0.160
4:	0.115	-0.199
5:	0.141	0.098

X CENTROID: -0.003
Y CENTROID: 0.069
POA TO CENTROID: 0.069
HORZ SPREAD: 0.376
VERT SPREAD: 0.538
GROUP SPREAD: 0.611
MIN RADIUS: 0.147
MAX RADIUS: 0.311
MEAN RADIUS: 0.270
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE