

BARBER - M24 0111235

EC790574

BARBER - M24 0111236

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790574

ORDER NO.
25716

30BW

46


5716 E6790574

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

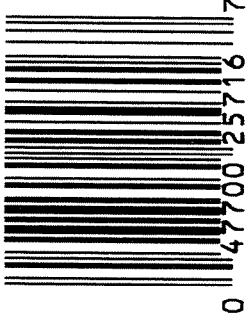


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6
E6790574	
UPC 	

CONTRACT #

GUN SERIAL # E6290524

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 AL	
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30 11-29	TA HA
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doog
	D) OIL FIRING PIN ASSEMBLY		12-18	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-28-02	AN

OP #	OPERATION NAME	11239	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6.5</u>	1-25-02	PW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>3.5</u> <u>4</u>	1-25-02	PW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	1-25-02	PW
	J) ASSEMBLE STOCK			1-2-02	RJR
	K) ASSEMBLE SWIVEL STUDS			1-25-02	PW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			1-28-02	DA
	M) IRON SIGHT ALIGNMENT			1-28-02	DA
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			1-28-02	DA
640	GALLERY TEST AND TARGET		PASS FAIL	1-22-02	A
	A) MALFUNCTIONS		PASS FAIL	1-22-02	A
	B) PIERCED PRIMERS		PASS FAIL	1-22-02	A
645	INSPECT FOR LIVE AMMO			1-22-02	A
655	FINAL INSPECTION A) HEADSPACE			1-25-02	PW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.70</u> <u>2.63</u> <u>2.49</u> <u>2.10</u>	1-25-02	PW
	C) FUNCTION			1-25-02	PW
660	PACK			1-28-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EG790574
DATE 12/31/01
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.15		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.28		2.25	
PULL #3	2.65	2.56		2.23	
PULL #4	2.41	2.22		2.10	
PULL #5	2.75	2.29		2.28	
TOTAL	12.84	11.50		11.02	
AVG.	2.57	2.30		2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.15		
PULL #2	3.18	2.83		
PULL #3	3.35	3.06		
PULL #4	3.00	3.18		
PULL #5	3.26	3.19		
TOTAL	15.97	15.41		
AVG.	3.19	3.08		

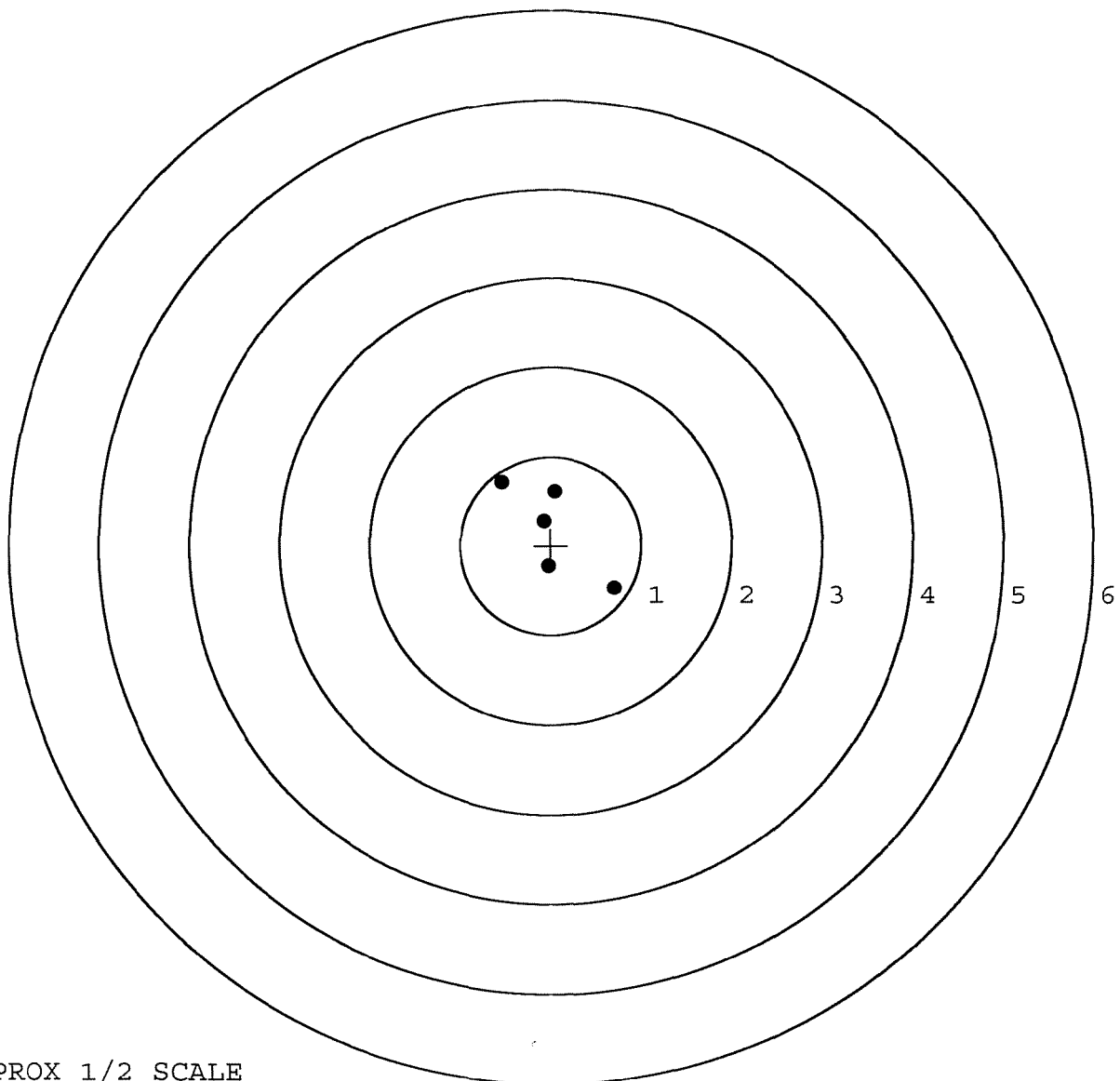
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.45		4.10
PULL #2	4.28	4.26		3.94
PULL #3	4.13	4.18		3.96
PULL #4	4.12	4.13		3.99
PULL #5	4.09	4.05		4.03
TOTAL	20.97	21.07		20.02
AVG.	4.19	4.21		4.00

BARBER - M24 0111241

SERIAL NUMBER: E6790574. __0
TARGET NUMBER: 1
FILE DATE: 01/22/2002
FILE TIME: 02:40

POINT#	X	Y
1:	0.043	0.603
2:	-0.546	0.713
3:	-0.080	0.273
4:	-0.028	-0.232
5:	0.705	-0.479

X CENTROID: 0.019
Y CENTROID: 0.176
POA TO CENTROID: 0.177
HORZ SPREAD: 1.251
VERT SPREAD: 1.192
GROUP SPREAD: 1.728
MIN RADIUS: 0.139
MAX RADIUS: 0.948
MEAN RADIUS: 0.541
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



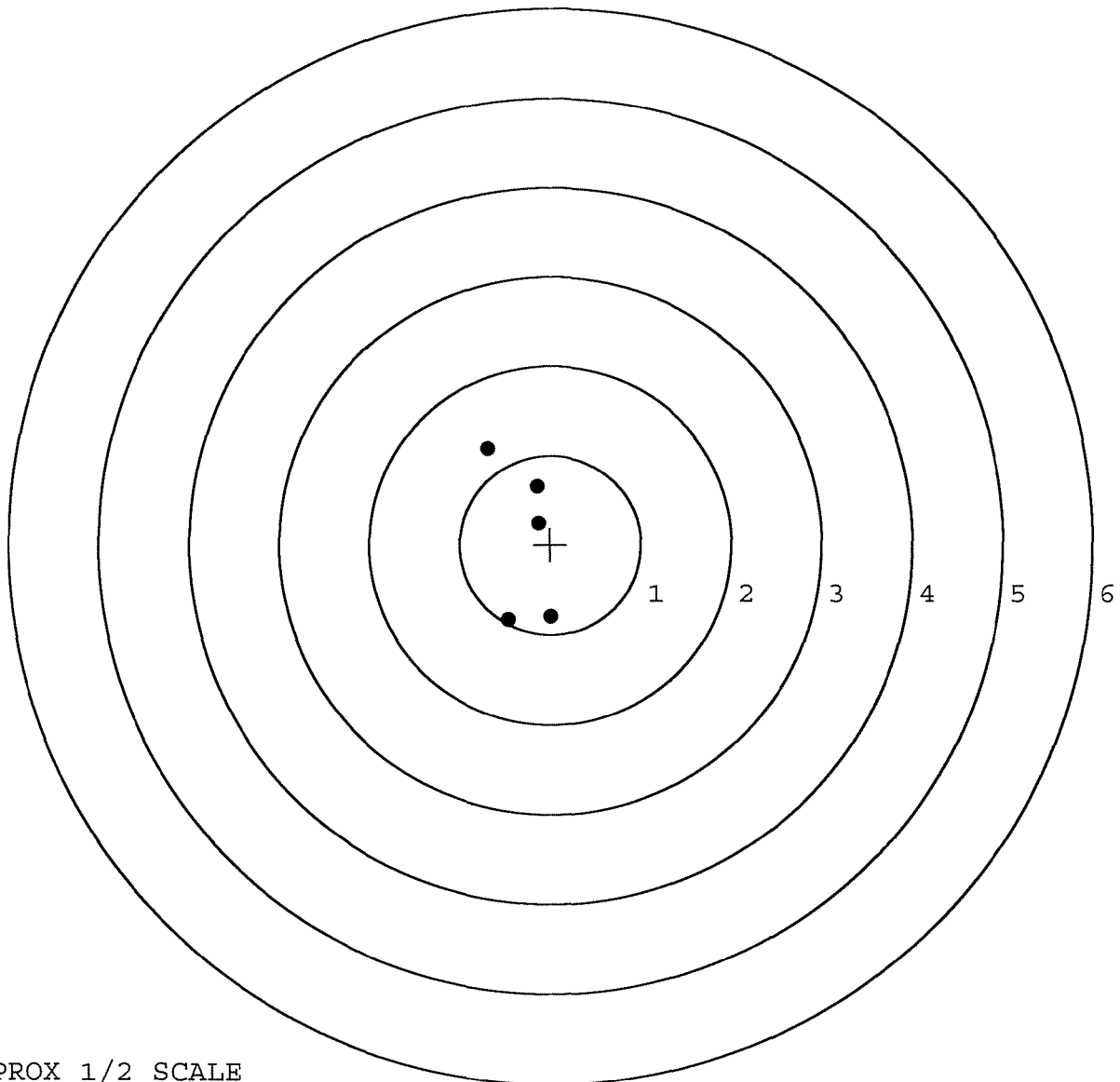
TARGET APPROX 1/2 SCALE

BARBER - M24 0111242

SERIAL NUMBER: E6790574.____0
TARGET NUMBER: 2
FILE DATE: 01/22/2002
FILE TIME: 02:40

POINT#	X	Y
1:	-0.691	1.074
2:	-0.148	0.648
3:	-0.139	0.240
4:	-0.467	-0.845
5:	0.000	-0.808

X CENTROID: -0.289
Y CENTROID: 0.062
POA TO CENTROID: 0.296
HORZ SPREAD: 0.691
VERT SPREAD: 1.919
GROUP SPREAD: 2.005
MIN RADIUS: 0.233
MAX RADIUS: 1.089
MEAN RADIUS: 0.753
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE