

E 6790578

BARBER

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790578**
ORDER NO. **25716**

46

22BW



5716 E6790578

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



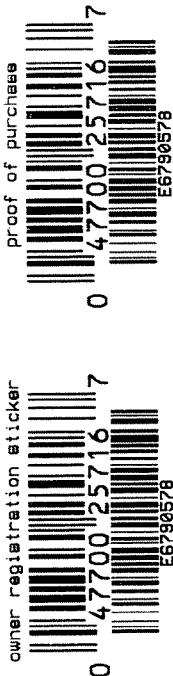
SERIAL NO.



MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

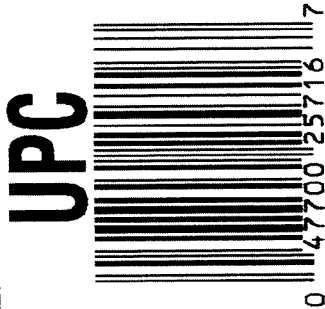
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790578



CONTRACT #

GUN SERIAL # E6790578

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-9-01	REP
615	ROLLMARK CALIBER		11-9	WM
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-30	TA
	(BOLT)		11-29	HA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-18	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-18	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-18	Doug
	D) OIL FIRING PIN ASSEMBLY		12-18	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-15-02	GA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>6.25</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.00</u> <u>6.00</u> <u>6.00</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-7-02</u>	<u>PTH</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-8-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-8-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.22</u> <u>2.10</u> <u>2.07</u> <u>2.58</u>	<u>1/9/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-15-02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790578DATE 1/7/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.61	2.27	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.47	2.19	
PULL #3	2.71	2.15	2.38	
PULL #4	2.69	2.30	2.18	
PULL #5	2.62	2.38	2.32	
TOTAL	13.23	11.91	11.34	
AVG.	2.65	2.38	2.27	

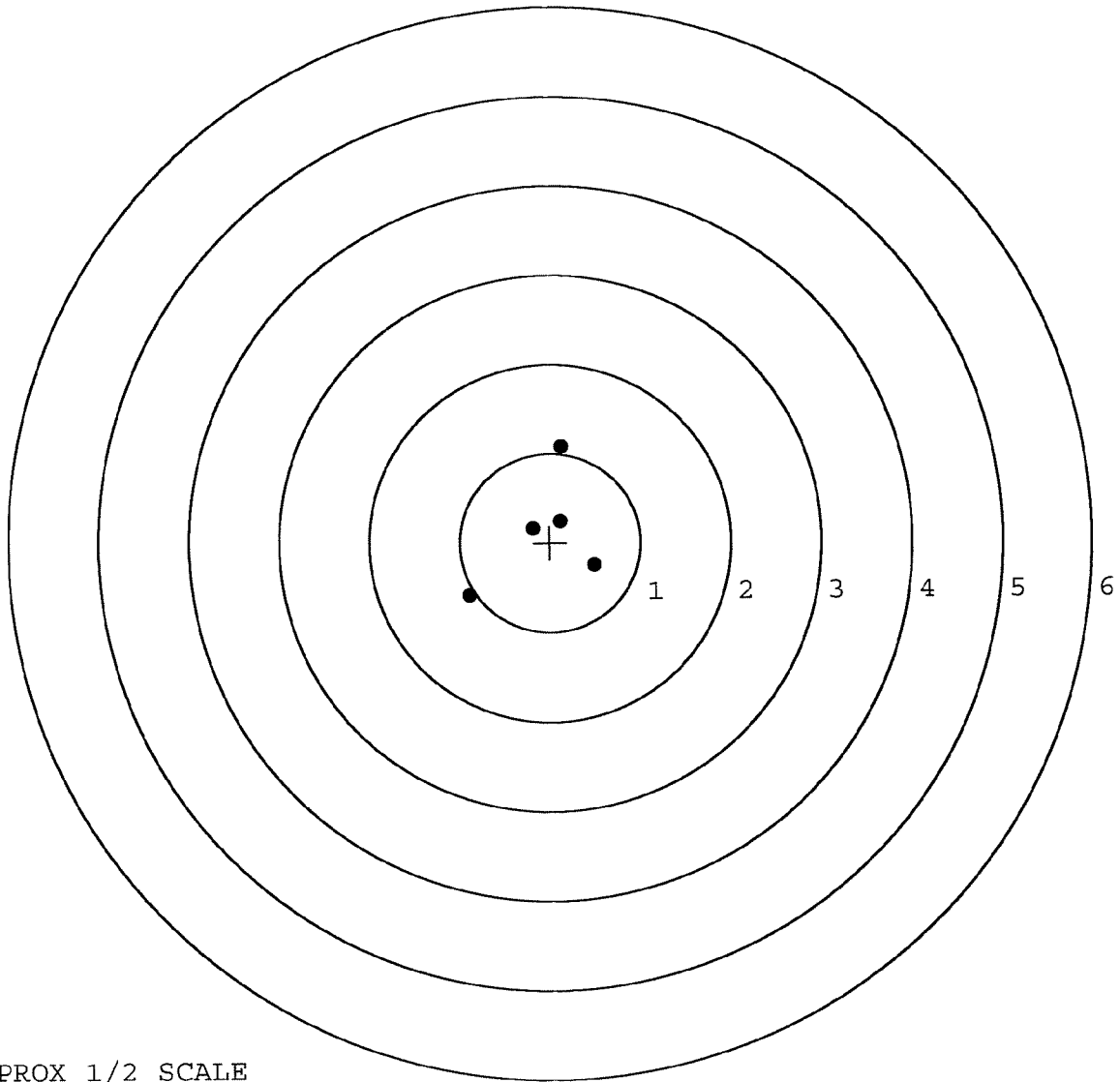
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.36	3.31	
PULL #2	3.41	3.32	
PULL #3	3.48	3.37	
PULL #4	3.37	3.28	
PULL #5	3.21	3.30	
TOTAL	16.83	16.58	
AVG.	3.37	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	3.92		4.24
PULL #2	4.18	4.14		4.13
PULL #3	4.09	3.91		4.12
PULL #4	4.01	3.98		4.02
PULL #5	3.98	4.12		4.15
TOTAL	20.38	20.07		20.66
AVG.	4.06	4.01		4.13

SERIAL NUMBER: E6790578. __0
 TARGET NUMBER: 1
 FILE DATE: 01/08/2002
 FILE TIME: 02:34

POINT#	X	Y
1:	0.129	1.080
2:	0.114	0.234
3:	-0.189	0.157
4:	-0.900	-0.587
5:	0.488	-0.259
6:	0.488	-0.259

X CENTROID: 0.022
 Y CENTROID: 0.061
 POA TO CENTROID: 0.065
 HORZ SPREAD: 1.388
 VERT SPREAD: 1.667
 GROUP SPREAD: 1.959
 MIN RADIUS: 0.196
 MAX RADIUS: 1.127
 MEAN RADIUS: 0.618
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 6



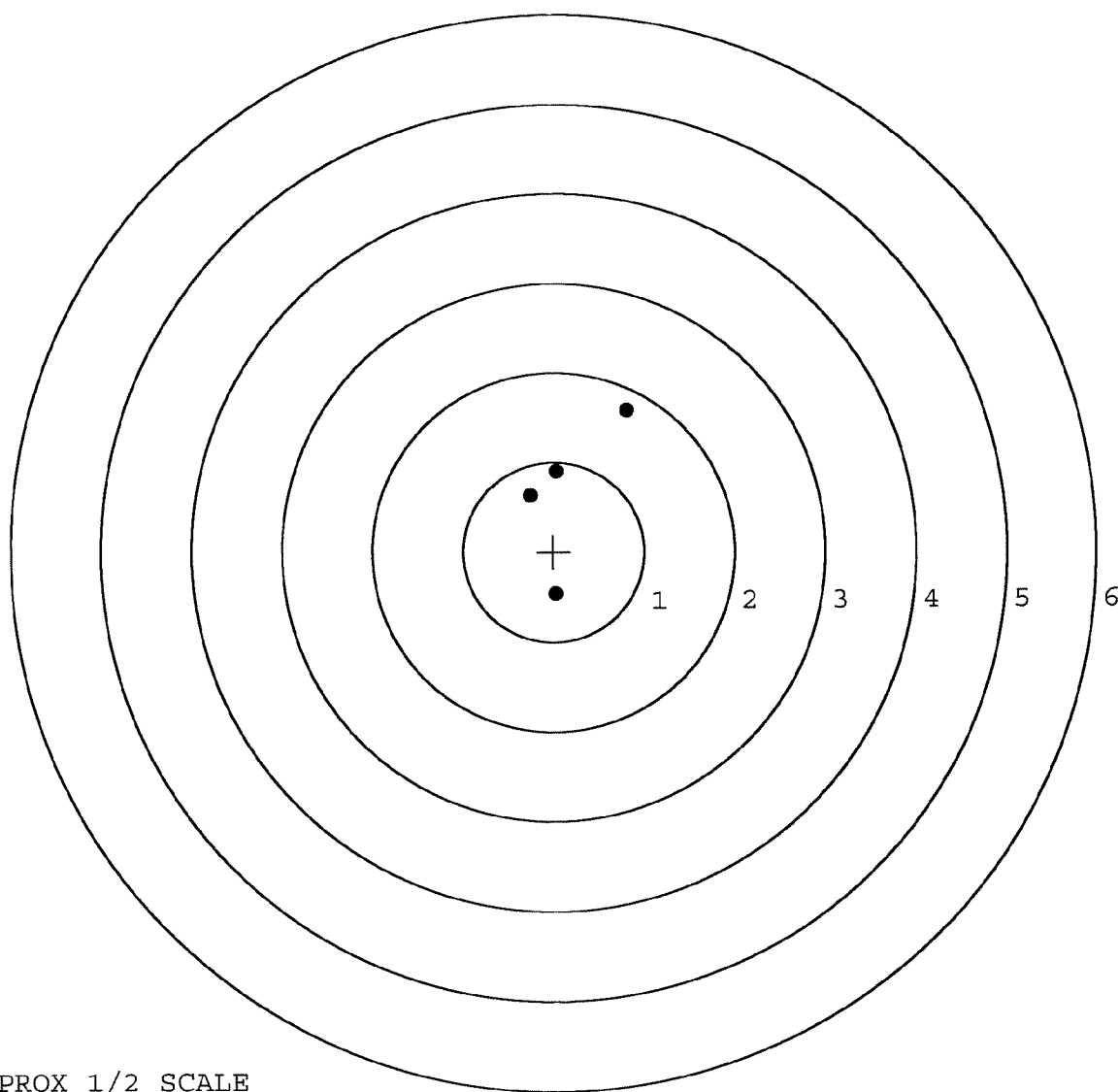
TARGET APPROX 1/2 SCALE

BARBER - M24 0111278

SERIAL NUMBER: E6790578. __0
 TARGET NUMBER: 2
 FILE DATE: 01/08/2002
 FILE TIME: 02:34

POINT#	X	Y
1:	0.038	0.894
2:	-0.258	0.630
3:	0.022	-0.478
4:	0.816	1.570

X CENTROID: 0.155
 Y CENTROID: 0.654
 POA TO CENTROID: 0.672
 HORZ SPREAD: 1.074
 VERT SPREAD: 2.048
 GROUP SPREAD: 2.197
 MIN RADIUS: 0.267
 MAX RADIUS: 1.140
 MEAN RADIUS: 0.737
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE