

E 6790579

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
rifle.

|                               |                           |
|-------------------------------|---------------------------|
| SERIAL NO.<br><b>E6790579</b> | ORDER NO.<br><b>25716</b> |
| 46                            |                           |

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

**22BW**



5716 E6790579

**ORDER 25716**

MODEL 700™ M24

**UPC**



**ORDER 25716**

MODEL 700™ M24

**UPC**



SERIAL NO.



**MODEL 700, M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

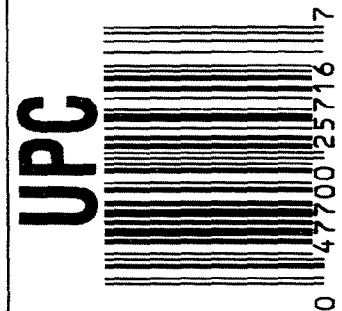


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790579**



CONTRACT #

GUN SERIAL # E6790579

| OP #      | OPERATION NAME                                                 | READINGS                                  | DATE     | INITIAL |
|-----------|----------------------------------------------------------------|-------------------------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                           | 11-8-01  | REP     |
| 600       | PROOF                                                          |                                           | 11-8-01  | REP     |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX                                | 11-8-01  | REP     |
| 610       | DIS-ASSEMBLE GUN                                               | INSPECTED                                 | 11-8-01  | REP     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | NOV 9 2001<br>OPERATOR <del>ARS</del> ARS |          |         |
| 615       | ROLLMARK CALIBER                                               |                                           | 11/9     | DA      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                           | 11-12    | BWT     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                           | 11-27    | TA      |
|           | (BOLT)                                                         |                                           | 11-27    | TA      |
| 625       | FINAL ASSEMBLY<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY          |                                           | 12/13/01 | DK      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                           | 12/13/01 | DK      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                           | 12/13/01 | DK      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                           | 12/13/01 | DK      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                       | 1-15-02  | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.60</u> <u>4.75</u> <u>4.75</u>                         | 1/3/02   | D.N.    |
| CONT. |                                                                          |                                                             |          |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.50</u> <u>2.25</u> <u>2.75</u>                         | 1/3/02   | D.N.    |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.026</u> <u>.025</u>                         | 1/3/02   | D.N.    |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 12/18    | BWT     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1/12/02  | RW      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 1/12/02  | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 1/12/02  | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 1/12/02  | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 12-20-01 | A       |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | 12-20-01 | A       |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | 12-20-01 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-20-01 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1/12/02  | RW      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.26</u> <u>2.19</u> <u>2.27</u> <u>2.18</u> <u>2.18</u> | 1/3/02   | D.N.    |
|       | C) FUNCTION                                                              |                                                             | 1/12/02  | RW      |
| 660   | PACK                                                                     |                                                             | 1-15-02  | DTA     |

**BARBER - M24 0111284**

SERIAL NUMBER: E6790579. \_\_0

TARGET NUMBER: 1

FILE DATE: 12/20/2001

FILE TIME: 03:58

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.363 | -1.337 |
| 2:     | 0.319  | -0.393 |
| 3:     | -0.202 | 0.383  |
| 4:     | 0.070  | 0.380  |
| 5:     | 0.295  | 0.713  |

X CENTROID: 0.024

Y CENTROID: -0.051

POA TO CENTROID: 0.056

HORZ SPREAD: 0.682

VERT SPREAD: 2.050

GROUP SPREAD: 2.153

MIN RADIUS: 0.433

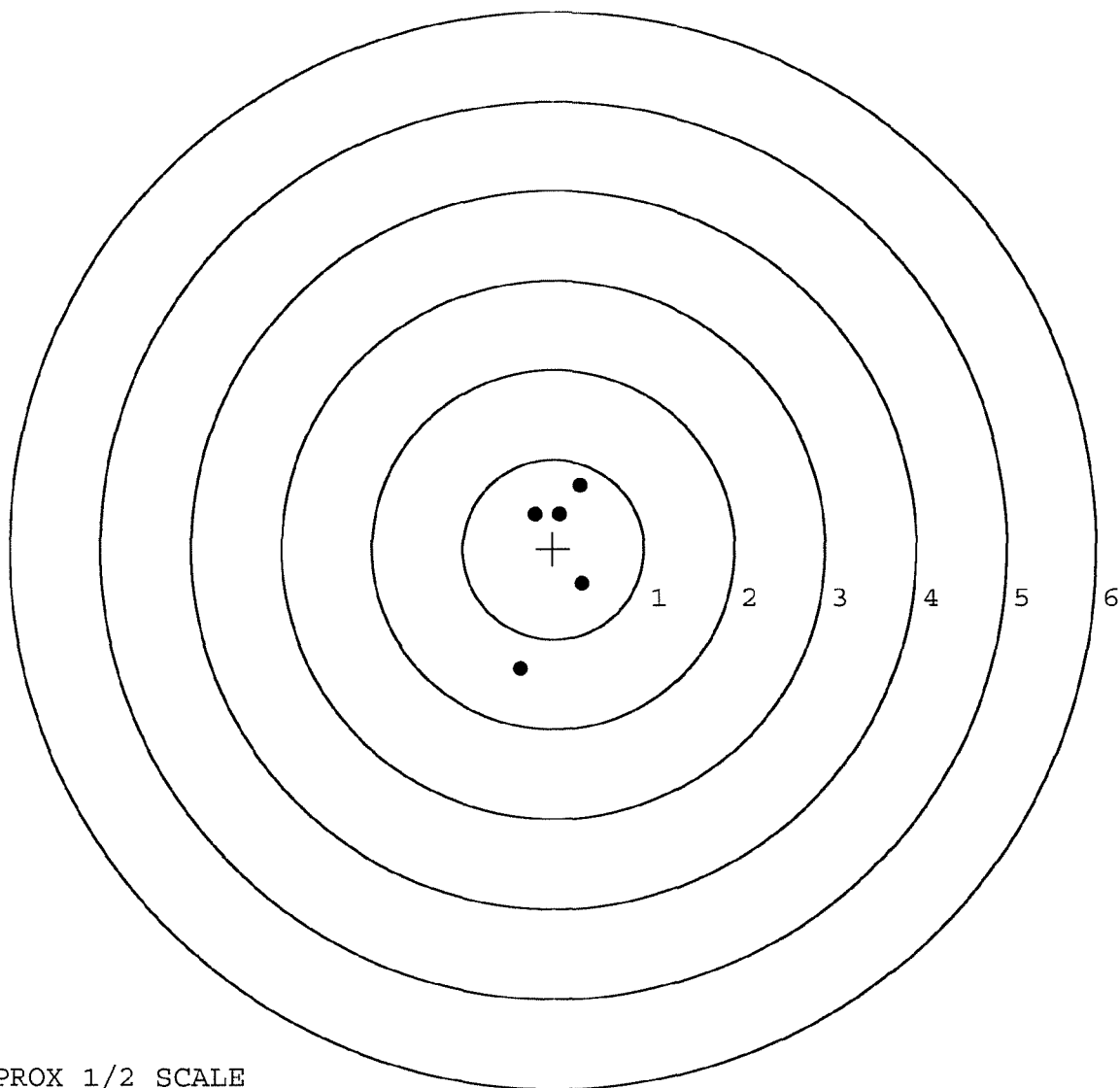
MAX RADIUS: 1.343

MEAN RADIUS: 0.706

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

**BARBER - M24 0111285**

SERIAL NUMBER: E6790579. \_\_ 0

TARGET NUMBER: 2

FILE DATE: 12/20/2001

FILE TIME: 03:58

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.082 | -0.923 |
| 2:     | -0.799 | 0.308  |
| 3:     | 0.383  | 0.279  |
| 4:     | 0.497  | 0.398  |
| 5:     | 0.560  | 0.630  |

X CENTROID: 0.112

Y CENTROID: 0.138

POA TO CENTROID: 0.178

HORZ SPREAD: 1.359

VERT SPREAD: 1.553

GROUP SPREAD: 1.680

MIN RADIUS: 0.305

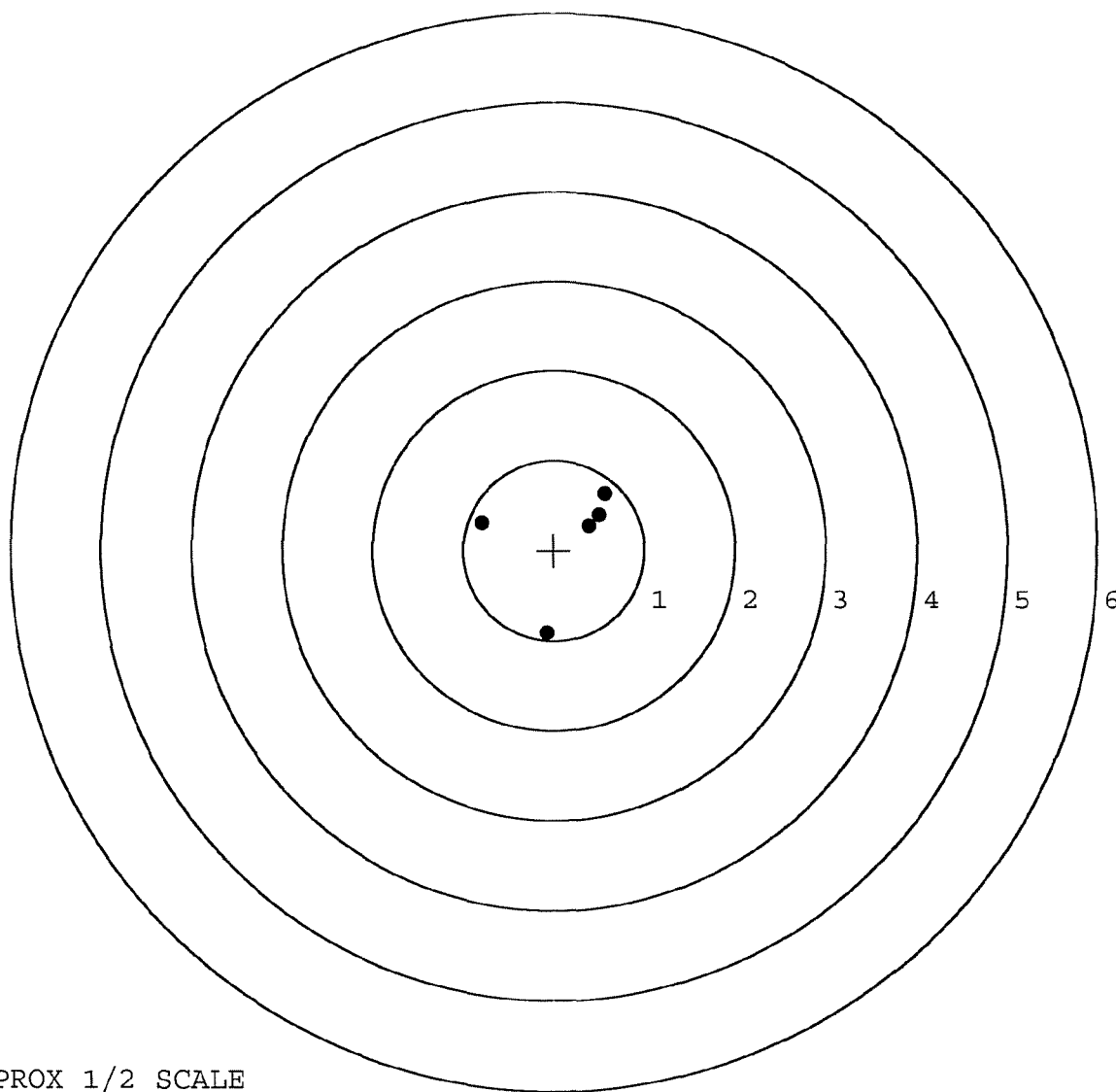
MAX RADIUS: 1.079

MEAN RADIUS: 0.688

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. EL790579DATE 10/25/01TESTER D.7

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.35             | 2.66                     |                                | 2.41  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.53             | 2.09                     |                                | 2.48  |                                                                        |
| PULL #3 | 2.32             | 2.19                     |                                | 2.13  |                                                                        |
| PULL #4 | 2.24             | 2.48                     |                                | 2.43  |                                                                        |
| PULL #5 | 2.16             | 2.58                     |                                | 2.40  |                                                                        |
| TOTAL   | 11.6             | 11.94                    |                                | 11.85 |                                                                        |
| AVG.    | 2.32             | 2.39                     |                                | 2.37  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.30             | 3.15                     |  |          |
| PULL #2 | 3.30             | 2.71                     |  |          |
| PULL #3 | 3.15             | 3.10                     |  |          |
| PULL #4 | 3.18             | 2.85                     |  |          |
| PULL #5 | 3.22             | 3.09                     |  |          |
| TOTAL   | 16.15            | 14.9                     |  |          |
| AVG.    | 3.23             | 2.98                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.17             | 3.70                     |                                | 4.13                                 |
| PULL #2 | 3.98             | 3.32                     |                                | 3.93                                 |
| PULL #3 | 4.14             | 3.84                     |                                | 4.08                                 |
| PULL #4 | 3.77             | 3.85                     |                                | 4.10                                 |
| PULL #5 | 4.00             | 3.84                     |                                | 4.09                                 |
| TOTAL   | 20.06            | 18.55                    |                                | 20.33                                |
| AVG.    | 4.01             | 3.71                     |                                | 4.07                                 |