

E6790580

Do Not Use

BARBER

VERY IMPORTANT: Instructions enclosed for safe use of firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. E6790580
Order No. 25732

46

Made in Illinois, U.S. Pat. & tm. DPT. Harris Registered Trade Mark Deposee.

26DW

5732 E6790580

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



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M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 200348

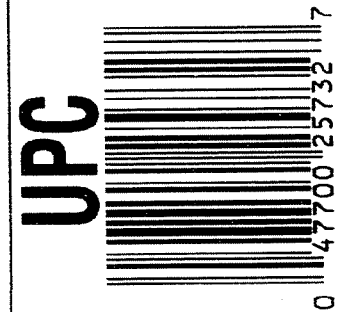


ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

E6790580



CONTRACT #

GUN SERIAL # F6790580

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RH
600	PROOF		11-30-01	RH
607	CHECK HEADSPACE		11-30-01	RH
610	DIS-ASSEMBLE GUN		11-30-01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		DEC 5 2001	AL
615	ROLLMARK CALIBER		12/05/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/12/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2/7/02	R

OP #	OPERATION NAME	BARBER - M24 0111291	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.50	7.00	6.50	2/7/02	D.M.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	4.25	4.00	4.75	2/7/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY					9/26/02	RW
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.024	2/7/02	D.M.
	J) ASSEMBLE STOCK					1-28-02	RH
	K) ASSEMBLE SWIVEL STUDS					3/7/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640	GALLERY TEST AND TARGET		PASS	FAIL		2-4-02	A
	A) MALFUNCTIONS		PASS	FAIL		2-4-02	A
	B) PIERCED PRIMERS		PASS	FAIL		2-4-02	A
645	INSPECT FOR LIVE AMMO					2-4-02	A
655	FINAL INSPECTION A) HEADSPACE					3/7/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	244	238	244 236 235	2/7/02	D.M.
	C) FUNCTION					3/7/02	RW
660	PACK					9/26/02	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790580DATE 1/14/02TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.66		2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.50		2.60	
PULL #3	2.36	2.40		2.48	
PULL #4	2.58	2.63		2.51	
PULL #5	2.55	2.64		2.58	
TOTAL	12.67	12.83		12.78	
AVG.	2.53	2.57		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.36		
PULL #2	3.44	3.57		
PULL #3	3.27	3.38		
PULL #4	3.28	3.47		
PULL #5	3.31	3.31		
TOTAL	16.66	16.99		
AVG.	3.33	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.54		4.46
PULL #2	4.27	4.48		4.28
PULL #3	4.41	4.39		4.30
PULL #4	4.45	4.31		4.56
PULL #5	4.46	4.55		4.13
TOTAL	21.94	22.27		21.73
AVG.	4.39	4.45		4.35

BARBER - M24 0111293

SERIAL NUMBER: E6790580. __0

TARGET NUMBER: 1

FILE DATE: 02/04/2002

FILE TIME: 02:52

POINT#	X	Y
1:	0.087	0.329
2:	0.032	-0.061
3:	0.435	-0.196
4:	1.114	-0.524
5:	0.038	1.178

X CENTROID: 0.341

Y CENTROID: 0.145

POA TO CENTROID: 0.371

HORZ SPREAD: 1.082

VERT SPREAD: 1.702

GROUP SPREAD: 2.014

MIN RADIUS: 0.314

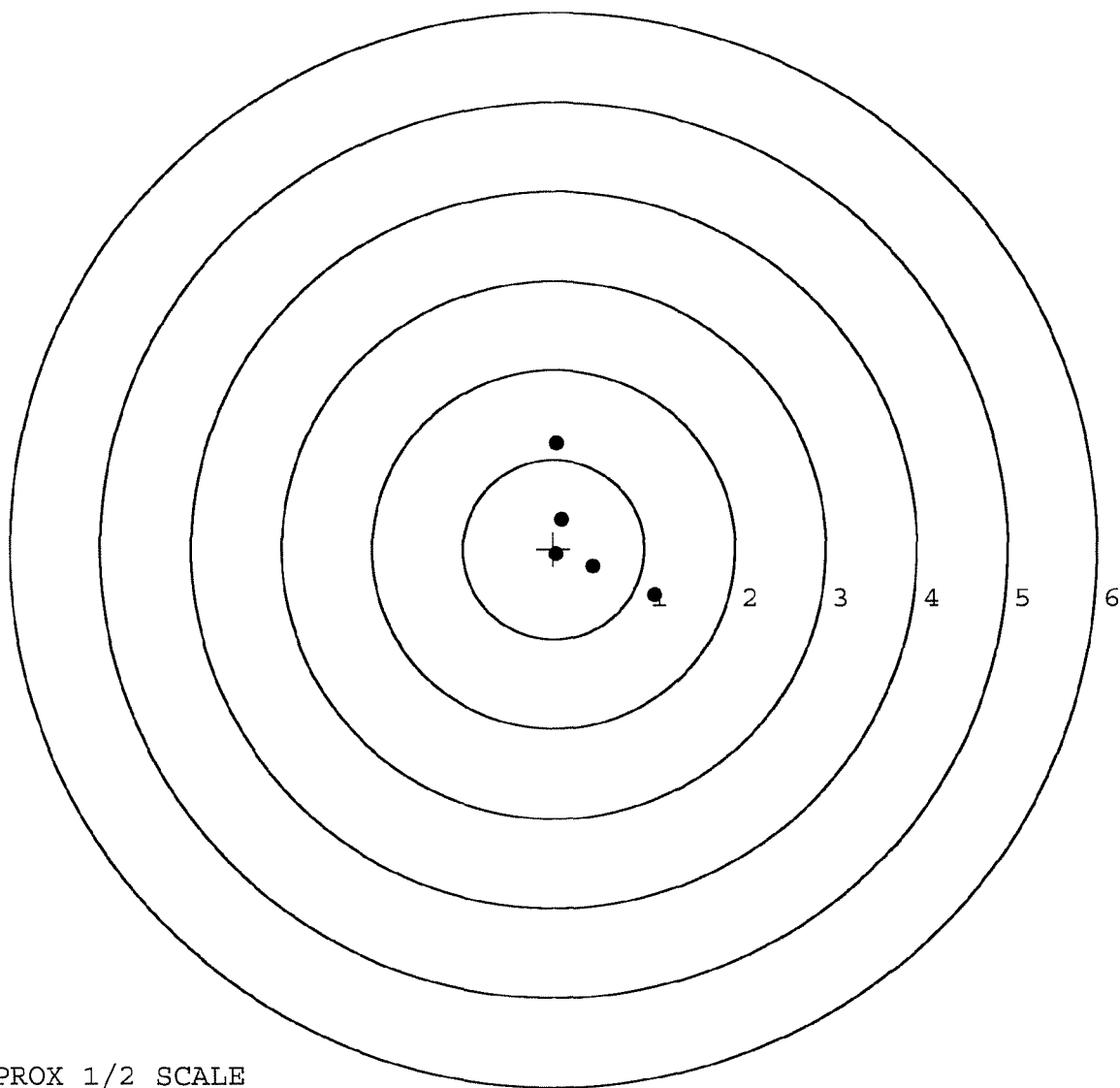
MAX RADIUS: 1.076

MEAN RADIUS: 0.628

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



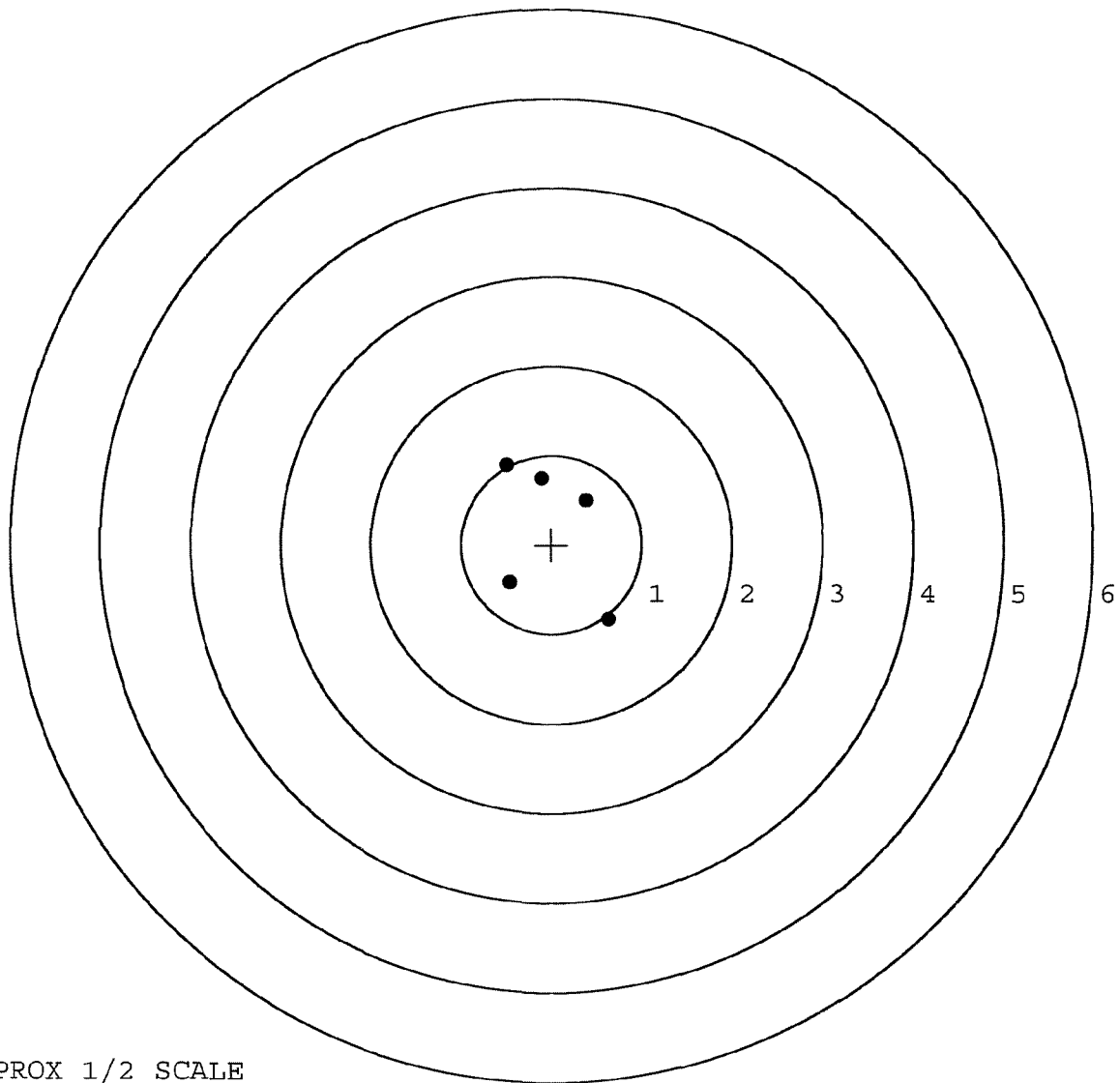
TARGET APPROX 1/2 SCALE

BARBER - M24 0111294

SERIAL NUMBER: E6790580. __0
TARGET NUMBER: 2
FILE DATE: 02/04/2002
FILE TIME: 02:52

POINT#	X	Y
1:	-0.503	0.889
2:	-0.118	0.743
3:	0.376	0.495
4:	-0.462	-0.429
5:	0.630	-0.843

X CENTROID: -0.015
Y CENTROID: 0.171
POA TO CENTROID: 0.172
HORZ SPREAD: 1.133
VERT SPREAD: 1.732
GROUP SPREAD: 2.070
MIN RADIUS: 0.508
MAX RADIUS: 1.202
MEAN RADIUS: 0.781
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE