

E6790581

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790581**

ORDER NO. **25716**

46

Made in Dixon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

30BW

5716 E6790581

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

proof of purchase



owner registration sticker



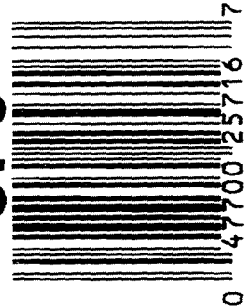
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790581

UPC



CONTRACT #

GUN SERIAL # E6290581

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-9-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN		11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		NOV 9 2001 OPERATOR	AL
615	ROLLMARK CALIBER		11-9	Wm
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11/29	HP
	(BOLT)		11/29	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-2	Doug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-2	Doug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-2	Doug
	D) OIL FIRING PIN ASSEMBLY		1-2	Doug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-2302	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.00</u> <u>3.75</u> <u>3.50</u>	<u>1/22/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.25</u>	<u>1/22/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.023</u>	<u>1/22/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1-18-02</u>	<u>DR</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/23/02</u>	<u>PW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-22-02</u>	
	M) IRON SIGHT ALIGNMENT		<u>1-22-02</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-22-02</u>	
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-21-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-21-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/23/02</u>	<u>PW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.71</u> <u>2.89</u> <u>2.79</u> <u>2.75</u>	<u>1/18/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/23/02</u>	<u>PW</u>
660	PACK		<u>1-23-02</u>	<u>DR</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# $\pm$.50#
 3.00# $\pm$.75#
 4.00# $\pm$ 1.00#

SERIAL NO. EL79 0581DATE 1/11/02TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.37	2.82	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.19	2.65	
PULL #3	2.15	2.27	2.85	
PULL #4	2.43	2.65	2.54	
PULL #5	2.63	2.37	2.59	
TOTAL	11.94	12.30	12.38	
AVG.	2.39	2.46	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.22	
PULL #2	3.43	3.43 3.15	
PULL #3	3.02	3.01	
PULL #4	3.35	3.18	
PULL #5	3.32	3.03	
TOTAL	16.17	15.59	
AVG.	3.23	3.12	

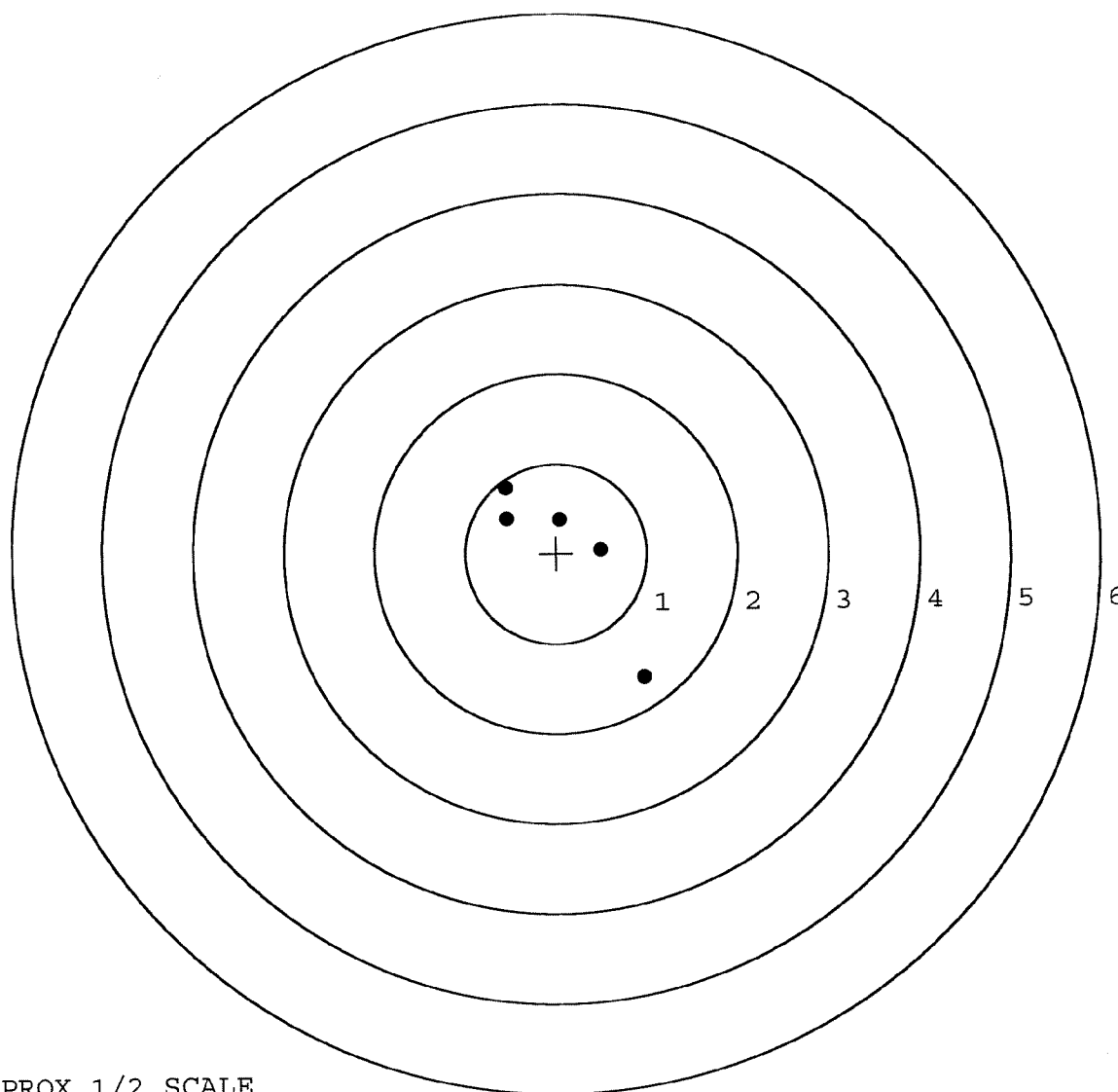
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.50		4.16
PULL #2	4.22	4.24		4.33
PULL #3	4.36	4.29		4.28
PULL #4	4.04	4.18		4.25
PULL #5	4.34	4.34		4.14
TOTAL	21.12	21.55		21.16
AVG.	4.22	4.31		4.23

BARBER - M24 0111301

SERIAL NUMBER: E6790581. __0
 TARGET NUMBER: 1
 FILE DATE: 01/21/2002
 FILE TIME: 02:13

POINT#	X	Y
1:	-0.547	0.738
2:	-0.544	0.387
3:	0.044	0.379
4:	0.493	0.037
5:	0.957	-1.382

X CENTROID: 0.081
 Y CENTROID: 0.032
 POA TO CENTROID: 0.087
 HORZ SPREAD: 1.504
 VERT SPREAD: 2.120
 GROUP SPREAD: 2.599
 MIN RADIUS: 0.349
 MAX RADIUS: 1.663
 MEAN RADIUS: 0.818
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4

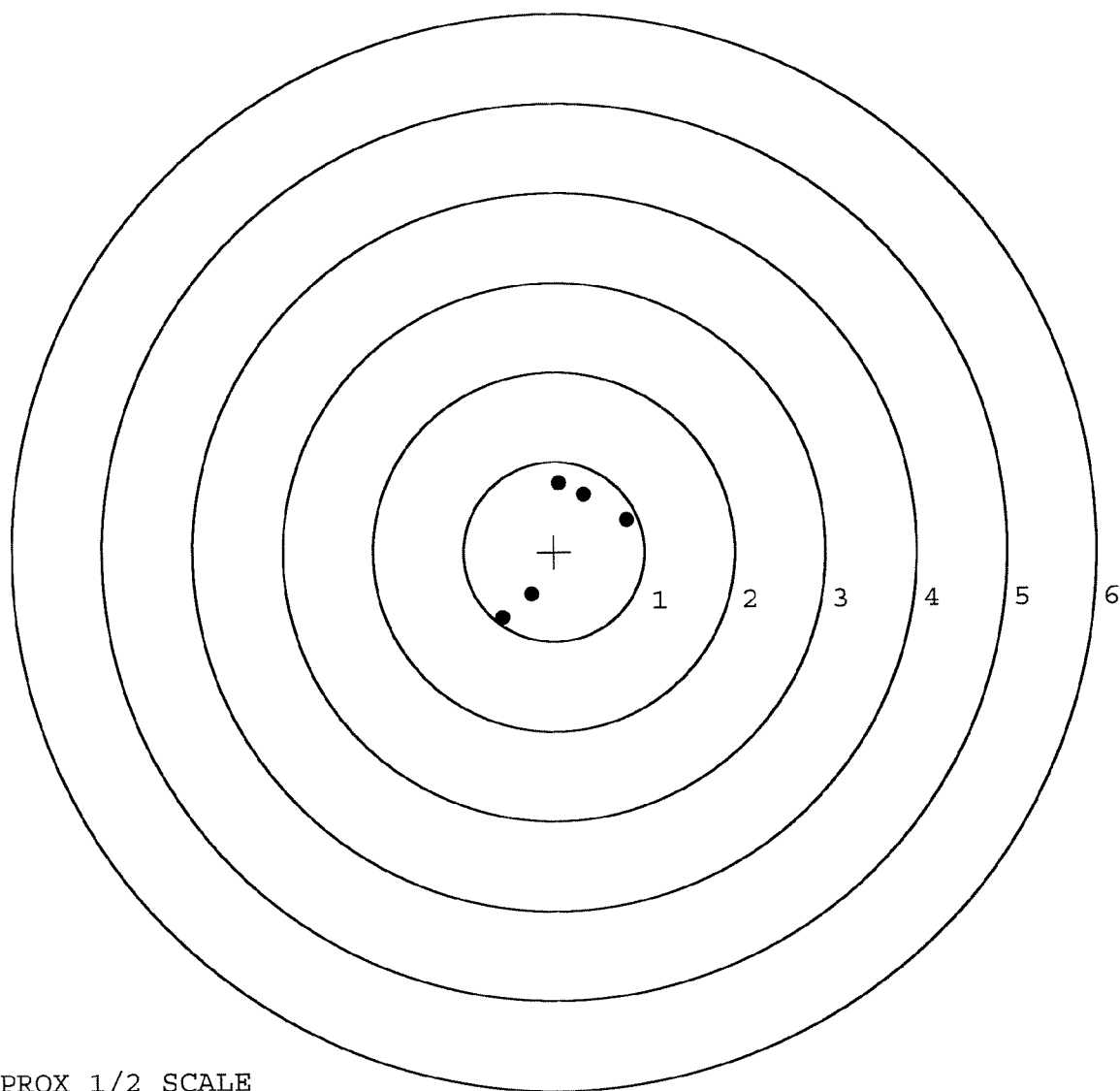


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790581. __0
 TARGET NUMBER: 2
 FILE DATE: 01/21/2002
 FILE TIME: 02:13

POINT#	X	Y
1:	0.057	0.760
2:	0.330	0.637
3:	0.805	0.352
4:	-0.258	-0.478
5:	-0.577	-0.735

X CENTROID: 0.071
 Y CENTROID: 0.107
 POA TO CENTROID: 0.129
 HORZ SPREAD: 1.382
 VERT SPREAD: 1.495
 GROUP SPREAD: 1.758
 MIN RADIUS: 0.590
 MAX RADIUS: 1.063
 MEAN RADIUS: 0.750
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE