

E 6796589

BARBER

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. E6790589
Order No. 25716

46

22BW

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

11384

5716 E6790589

ORDER 25716

MODEL 700TH M24

UPC



ORDER 25716

MODEL 700TH M24

UPC



SERIAL NO.

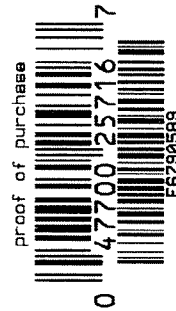


MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

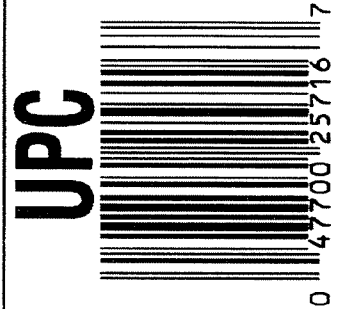


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790589



CONTRACT #

GUN SERIAL # FL679 0589

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRB</u>		
615	ROLLMARK CALIBER		11/16-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Boog
	D) OIL FIRING PIN ASSEMBLY		12-17	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	DR

OP #	OPERATION NAME	BARBER - M24 0111387	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.0</u>	<u>6.5</u>	12/20/01	TEP
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	12/20/01	TEP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	12/20/01	TEP
	J) ASSEMBLE STOCK					12/18	BWT
	K) ASSEMBLE SWIVEL STUDS					1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/9/02	RW
	M) IRON SIGHT ALIGNMENT					1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/9/02	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		12/501	Def
	A) MALFUNCTIONS		PASS	FAIL		12/50	Def
	B) PIERCED PRIMERS		PASS	FAIL		12/59	Def
645	INSPECT FOR LIVE AMMO					12/59	Def
655	FINAL INSPECTION A) HEADSPACE					1/9/02	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.64</u>	<u>2.46</u> <u>2.46</u> <u>2.47</u>	12/19/01	BWT
	C) FUNCTION					1/9/02	RW
660	PACK					1-11-02	OP

BARBER - M24 0111388

SERIAL NUMBER: E6790589. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 11:26

POINT#	X	Y
1:	0.864	1.014
2:	0.460	0.487
3:	-0.325	0.169
4:	-0.428	-0.713
5:	-0.826	-1.208

X CENTROID: -0.051

Y CENTROID: -0.050

POA TO CENTROID: 0.072

HORZ SPREAD: 1.690

VERT SPREAD: 2.222

GROUP SPREAD: 2.792

MIN RADIUS: 0.351

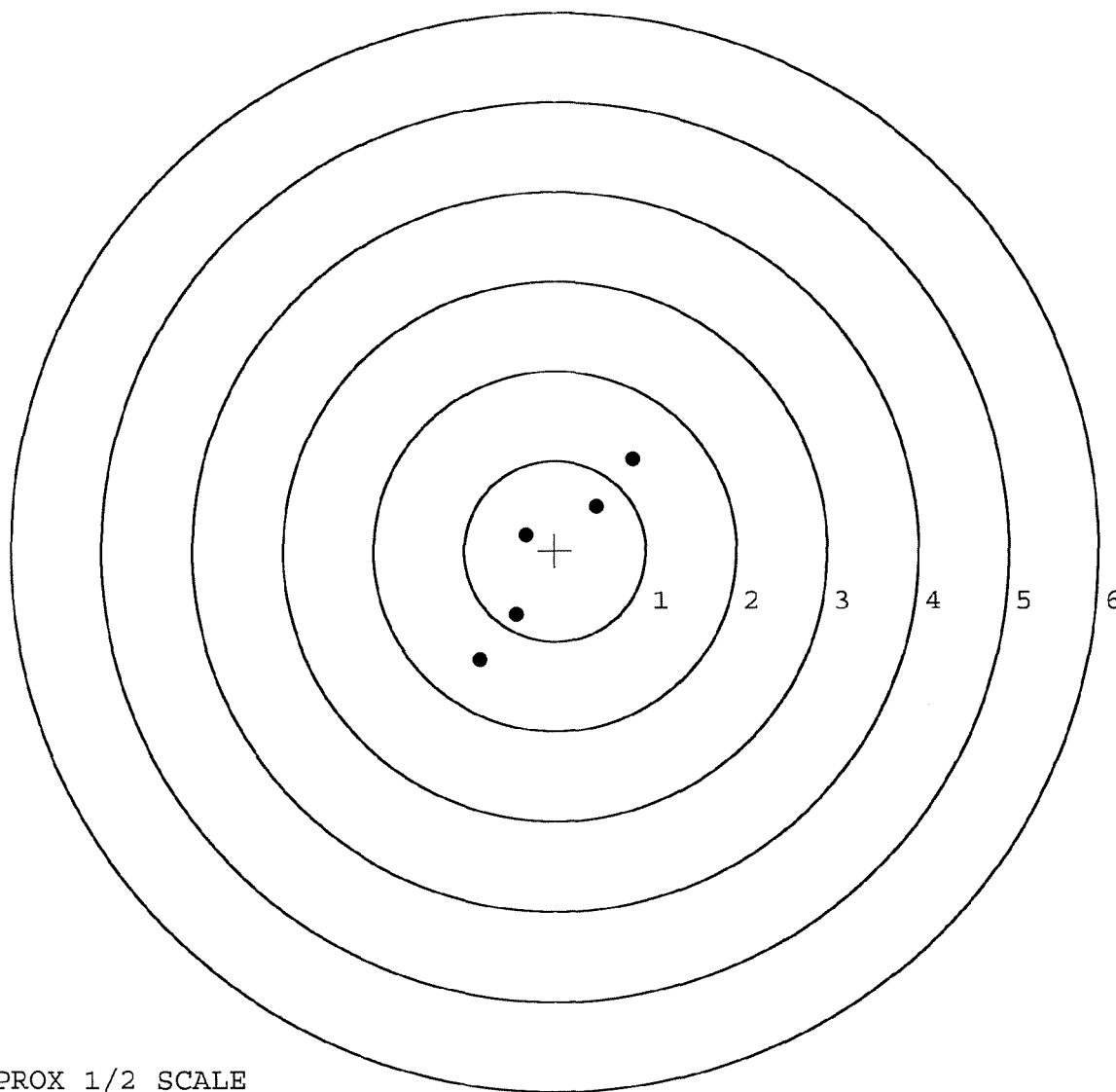
MAX RADIUS: 1.403

MEAN RADIUS: 0.930

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111389

SERIAL NUMBER: E6790589. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:26

POINT#	X	Y
1:	-0.175	-0.375
2:	0.436	0.290
3:	0.071	0.317
4:	-0.124	0.391
5:	-0.308	0.106

X CENTROID: -0.020

Y CENTROID: 0.146

POA TO CENTROID: 0.147

HORZ SPREAD: 0.744

VERT SPREAD: 0.766

GROUP SPREAD: 0.903

MIN RADIUS: 0.194

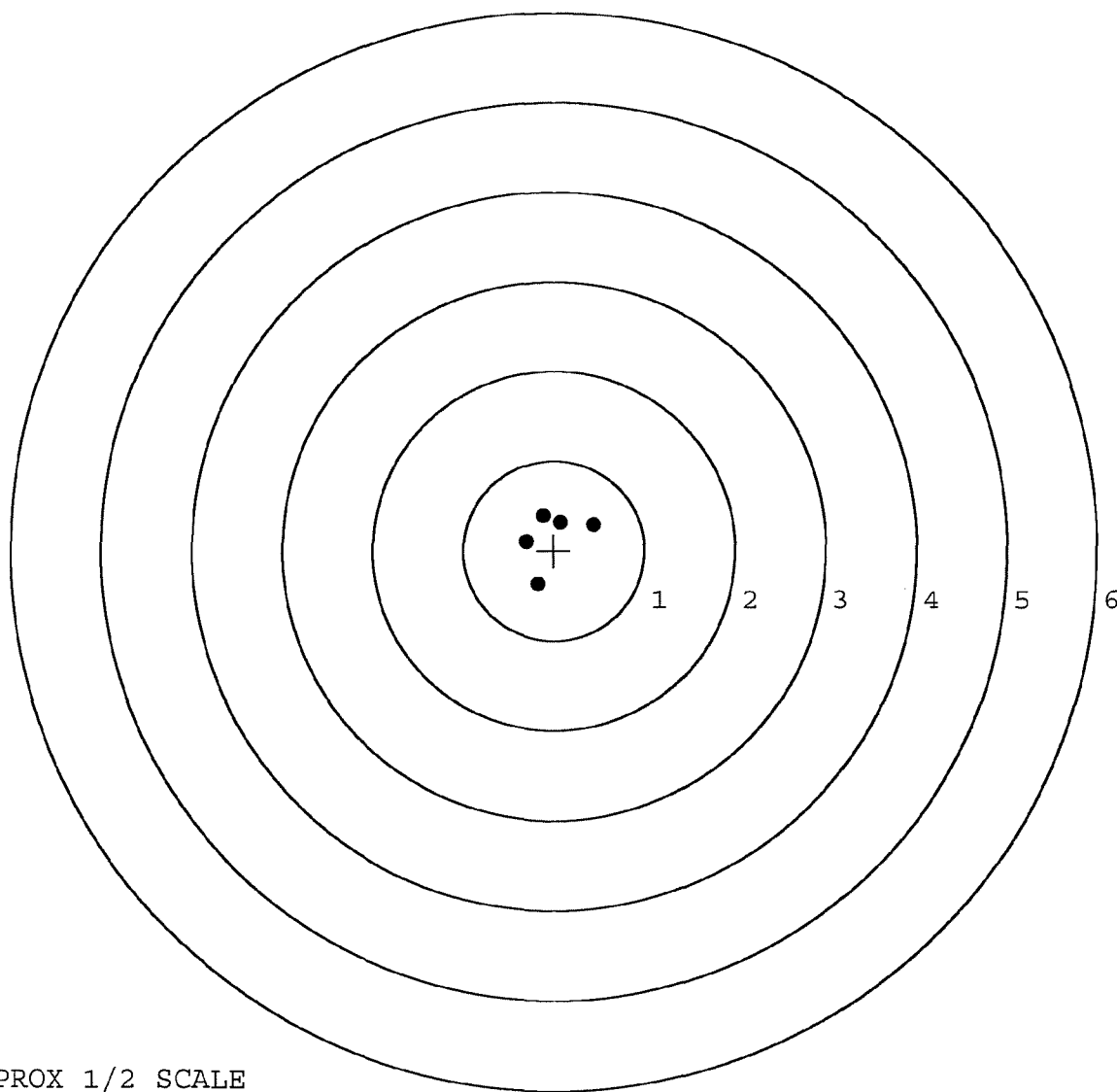
MAX RADIUS: 0.543

MEAN RADIUS: 0.355

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790589DATE 11/06/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.62		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.71		2.42	
PULL #3	2.33	2.32		2.35	
PULL #4	2.53	2.71		2.45	
PULL #5	2.72	2.43		2.41	
TOTAL	12.84	12.79		12.09	
AVG.	2.56	2.55		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.27		
PULL #2	3.22	3.44		
PULL #3	3.31	3.29		
PULL #4	3.46	3.43		
PULL #5	3.38	3.36		
TOTAL	16.57	16.79		
AVG.	3.31	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.39		4.43
PULL #2	4.30	4.44		4.37
PULL #3	4.33	4.39		4.21
PULL #4	4.25	4.41		4.10
PULL #5	4.46	4.38		4.25
TOTAL	21.56	22.01		21.36
AVG.	4.31	4.40		4.27