

E6506673

BARBER

VERY IMPORTANT
Instruction book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
E6790593

ORDER NO.
25716

46

Made in U.S. Pat. & Inv. Off. Barco Registrada Marque Deposee.
Made in U.S. Pat. & Inv. Off. Barco Registrada Marque Deposee.

19LW

5716 E6790593

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

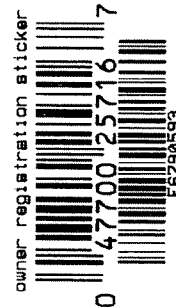


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

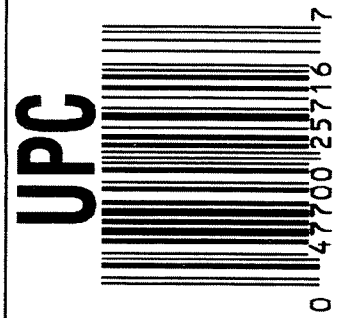
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790593



CONTRACT #

GUN SERIAL #

E6790593 *AK*
~~6790593~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	<i>AK</i>
600	PROOF		11/9/01	<i>AK</i>
607	CHECK HEADSPACE		11/9/01	<i>AK</i>
610	DIS-ASSEMBLE GUN		11/9/01	<i>AK</i>
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/9/01	<i>AK</i>
615	ROLLMARK CALIBER		11/15-01	<i>Wm</i>
617	DRILL AND TAP SIGHT HOLES		11/15	<i>BWT</i>
620	APPLY COATINGS (BARREL ACTION)		11-27	<i>TH</i>
	(BOLT)		11-27	<i>TH</i>
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	<i>Doog</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	<i>Doog</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	<i>Doog</i>
	D) OIL FIRING PIN ASSEMBLY		12-14	<i>Doog</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		1/2/02	<i>DA</i>
	2.50 LBS +/- .5 LBS			

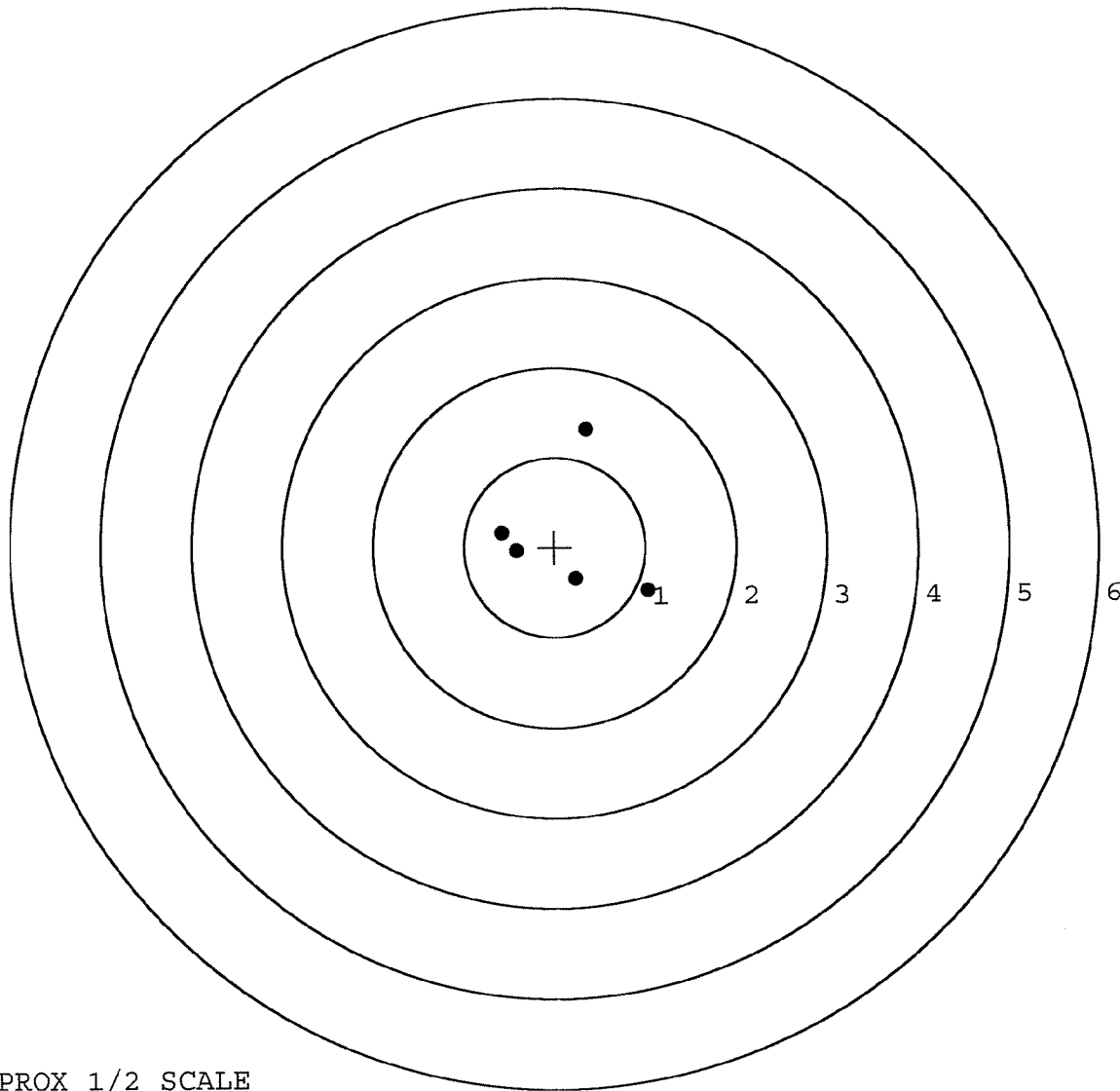
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.75</u> <u>6.00</u> <u>5.00</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.25</u> <u>4.25</u> <u>4.00</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.023</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/2/17</u>	<u>BWT</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-28-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/15/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/15/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/15/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12/8/01</u>	<u>R</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12/8/01</u>	<u>R</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12/8/01</u>	<u>R</u>
645	INSPECT FOR LIVE AMMO		<u>12/8/01</u>	<u>R</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-28-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.55</u> <u>2.13</u> <u>2.34</u> <u>2.47</u>	<u>1/28/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-28-02</u>	<u>RW</u>
660	PACK		<u>2/18/02</u>	<u>DA</u>

BARBER - M24 0111424

SERIAL NUMBER: *E*6790593. __0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:32

POINT#	X	Y
1:	0.358	1.312
2:	-0.583	0.164
3:	-0.423	-0.046
4:	0.231	-0.359
5:	1.021	-0.488

X CENTROID: 0.121
 Y CENTROID: 0.117
 POA TO CENTROID: 0.168
 HORZ SPREAD: 1.604
 VERT SPREAD: 1.800
 GROUP SPREAD: 1.918
 MIN RADIUS: 0.488
 MAX RADIUS: 1.219
 MEAN RADIUS: 0.813
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111425

SERIAL NUMBER: 6790593. __0

TARGET NUMBER: 2

FILE DATE: 01/23/2002

FILE TIME: 02:32

POINT#	X	Y
1:	0.086	0.816
2:	0.260	0.267
3:	-0.116	0.012
4:	0.016	-0.352
5:	0.385	-0.566

X CENTROID: 0.126

Y CENTROID: 0.035

POA TO CENTROID: 0.131

HORZ SPREAD: 0.501

VERT SPREAD: 1.382

GROUP SPREAD: 1.414

MIN RADIUS: 0.243

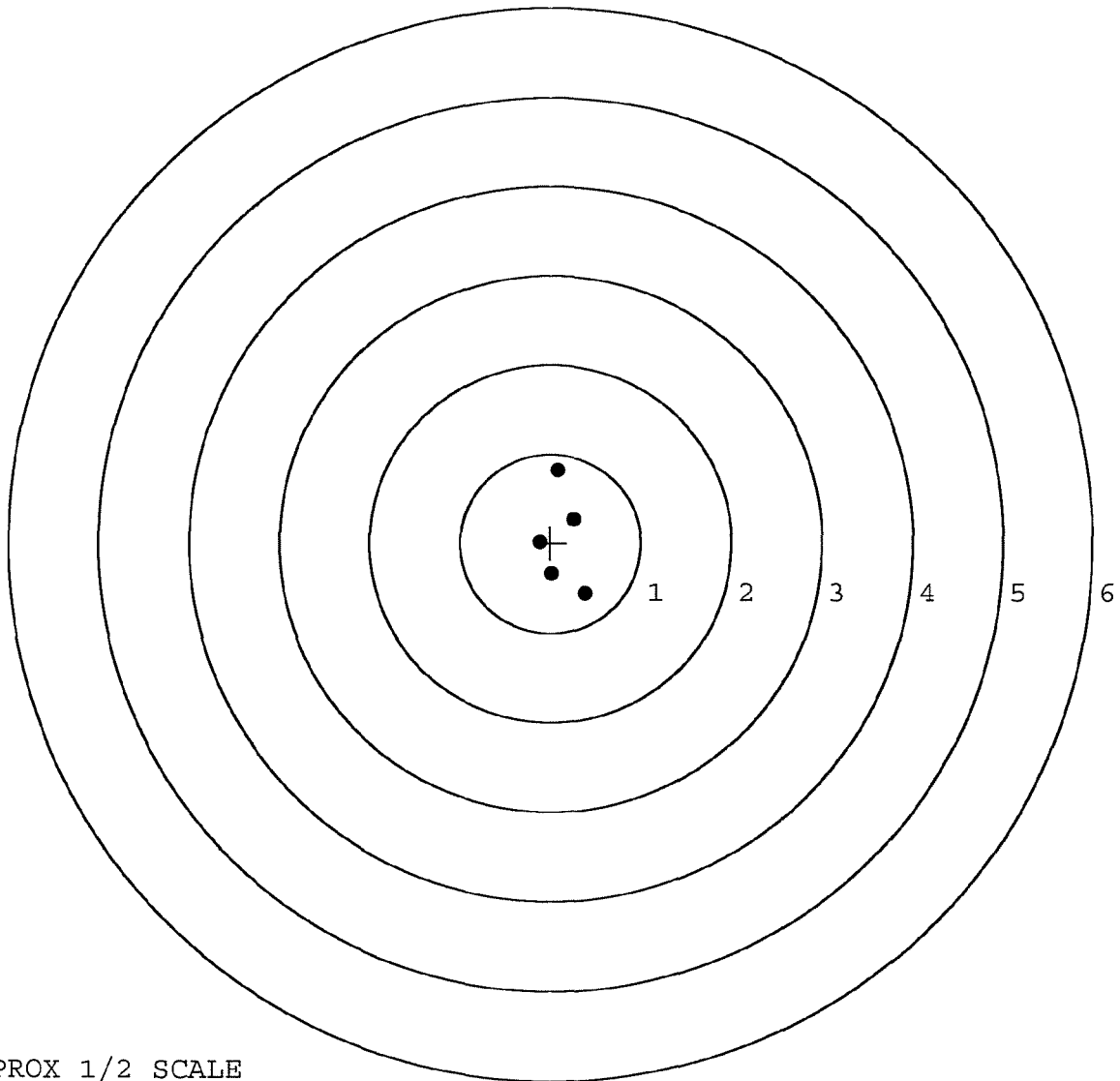
MAX RADIUS: 0.782

MEAN RADIUS: 0.470

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0111426

SERIAL NUMBER: E6790593. __0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 10:44

POINT#	X	Y
1:	0.159	0.421
2:	-0.478	1.046
3:	-0.638	0.440
4:	-0.486	-0.102
5:	0.323	-1.388

X CENTROID: -0.224

Y CENTROID: 0.083

POA TO CENTROID: 0.239

HORZ SPREAD: 0.961

VERT SPREAD: 2.434

GROUP SPREAD: 2.562

MIN RADIUS: 0.321

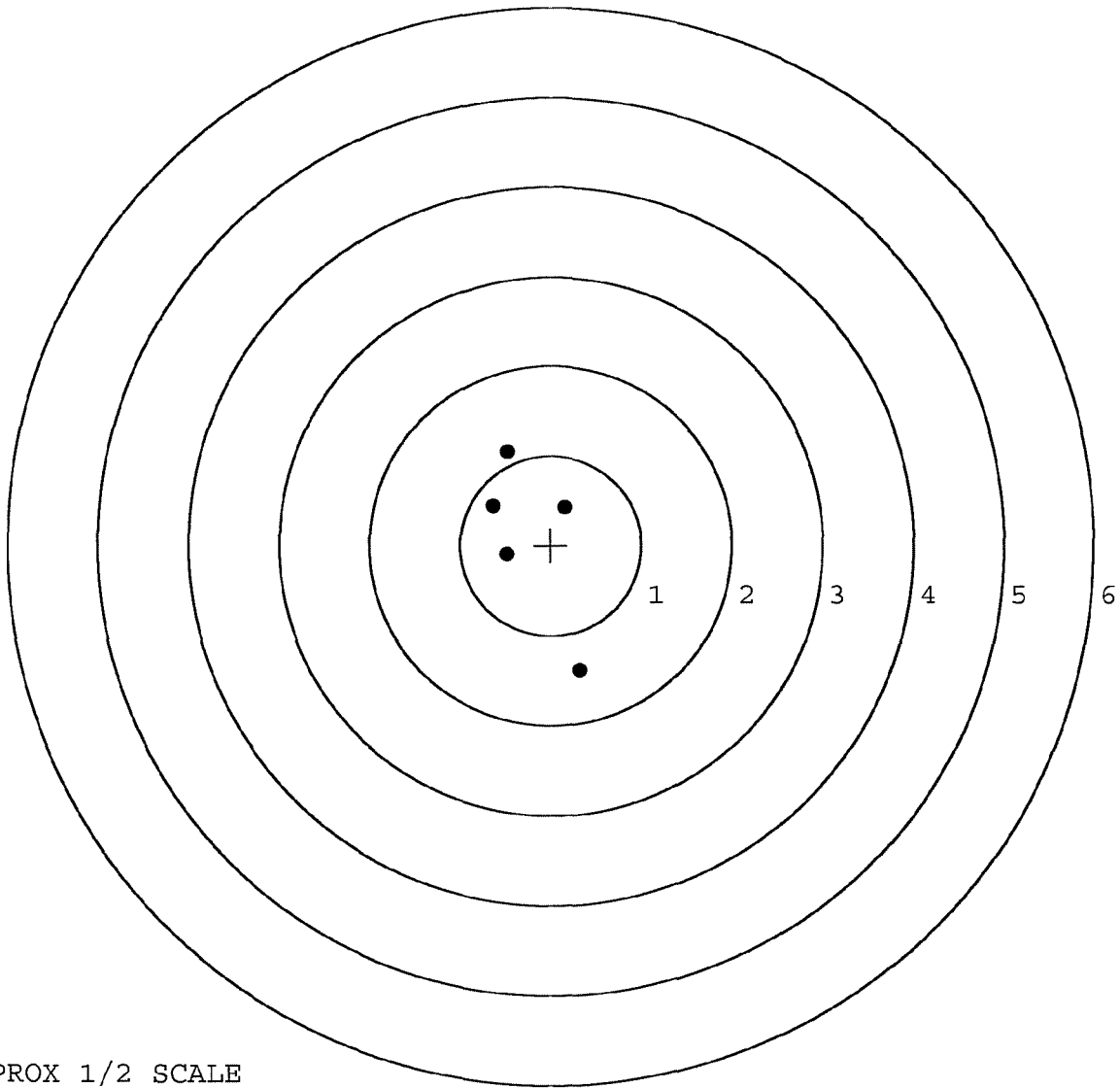
MAX RADIUS: 1.570

MEAN RADIUS: 0.789

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0111427

SERIAL NUMBER: E6790593. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 10:44

POINT#	X	Y
1:	0.121	1.960
2:	0.290	1.488
3:	0.019	0.809
4:	0.079	-0.814
5:	0.271	-1.670

X CENTROID: 0.156

Y CENTROID: 0.355

POA TO CENTROID: 0.387

HORZ SPREAD: 0.271

VERT SPREAD: 3.630

GROUP SPREAD: 3.633

MIN RADIUS: 0.475

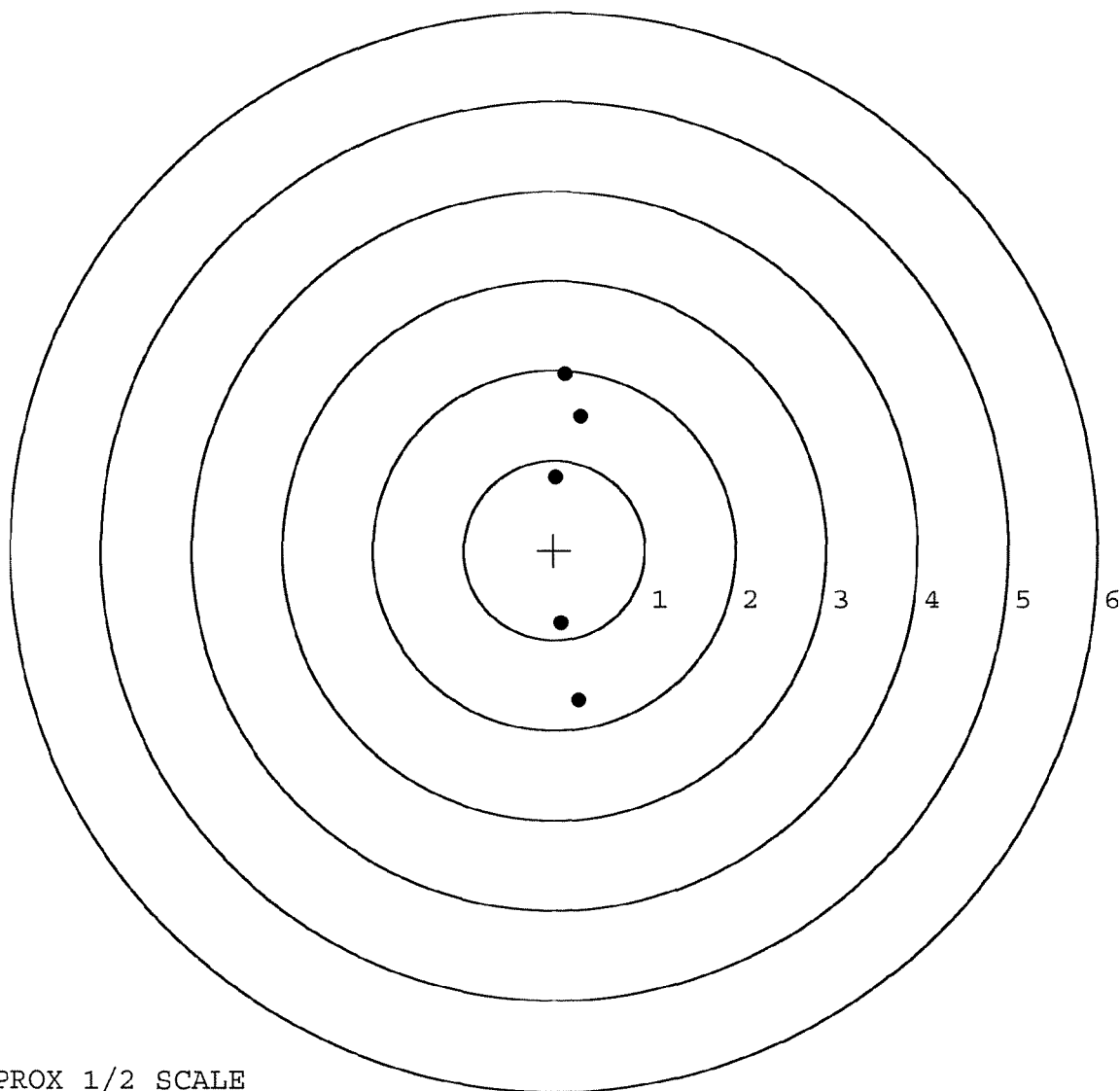
MAX RADIUS: 2.028

MEAN RADIUS: 1.284

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

BARBER - M24 0111428
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. E6790593
 DATE 10/31/01
 TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.70	2.75		2.83	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.73	2.95		2.63	
PULL #3	2.80	2.94		2.85	
PULL #4	2.75	2.97		2.74	
PULL #5	2.88	2.97		2.88	
TOTAL	13.86	14.59		13.93	
AVG.	2.77	2.92		2.79	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.66	3.37		
PULL #2	3.68	3.45		
PULL #3	3.49	3.46		
PULL #4	3.64	3.54		
PULL #5	3.54	3.55		
TOTAL	18.01	17.37		
AVG.	3.60	3.47		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.43	4.12		4.48
PULL #2	4.44	4.17		4.06
PULL #3	4.44	4.12		4.37
PULL #4	4.16	4.14		4.29
PULL #5	4.45	4.17		4.44
TOTAL	21.92	20.72		21.64
AVG.	4.38	4.14		4.33