

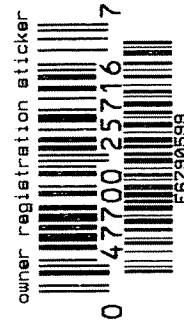
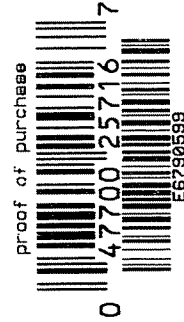
E 6790599

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

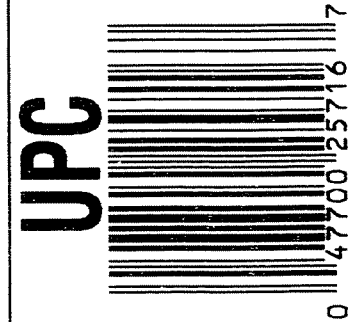


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790599



VERY
Instru
enclo
safe
firear

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SER	E	2	3
ORD		46	



5716 E6790599

ORDER 25716
MODEL 700™ M24
UPC



ORDER 25716
MODEL 700™ M24
UPC



SERIAL NO.



CONTRACT #

GUN SERIAL # E1679 0599

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15-01	WOM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TH
	(BOLT)		11-27	TH
625	FINAL ASSEMBLY		12/10/01	DX
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DX
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DX
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DX
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DX

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0235</u> <u>.023</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	REP
	M) IRON SIGHT ALIGNMENT		12/19/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/30/01	SP
	A) MALFUNCTIONS	PASS FAIL	12/30/01	SP
	B) PIERCED PRIMERS	PASS FAIL	12/30/01	SP
645	INSPECT FOR LIVE AMMO		12/30/01	SP
655	FINAL INSPECTION A) HEADSPACE		12/19/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.32</u> <u>2.42</u> <u>2.31</u> <u>2.47</u>	12/19/01	D.M.
	C) FUNCTION		12/19/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790599DATE 10/29/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.34	2.33	2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.12	2.17	
PULL #3	2.20	2.33	2.36	
PULL #4	2.34	2.33	2.40	
PULL #5	2.34	1.99	2.33	
TOTAL	11.44	11.10	11.49	
AVG.	2.29	2.22	2.30	

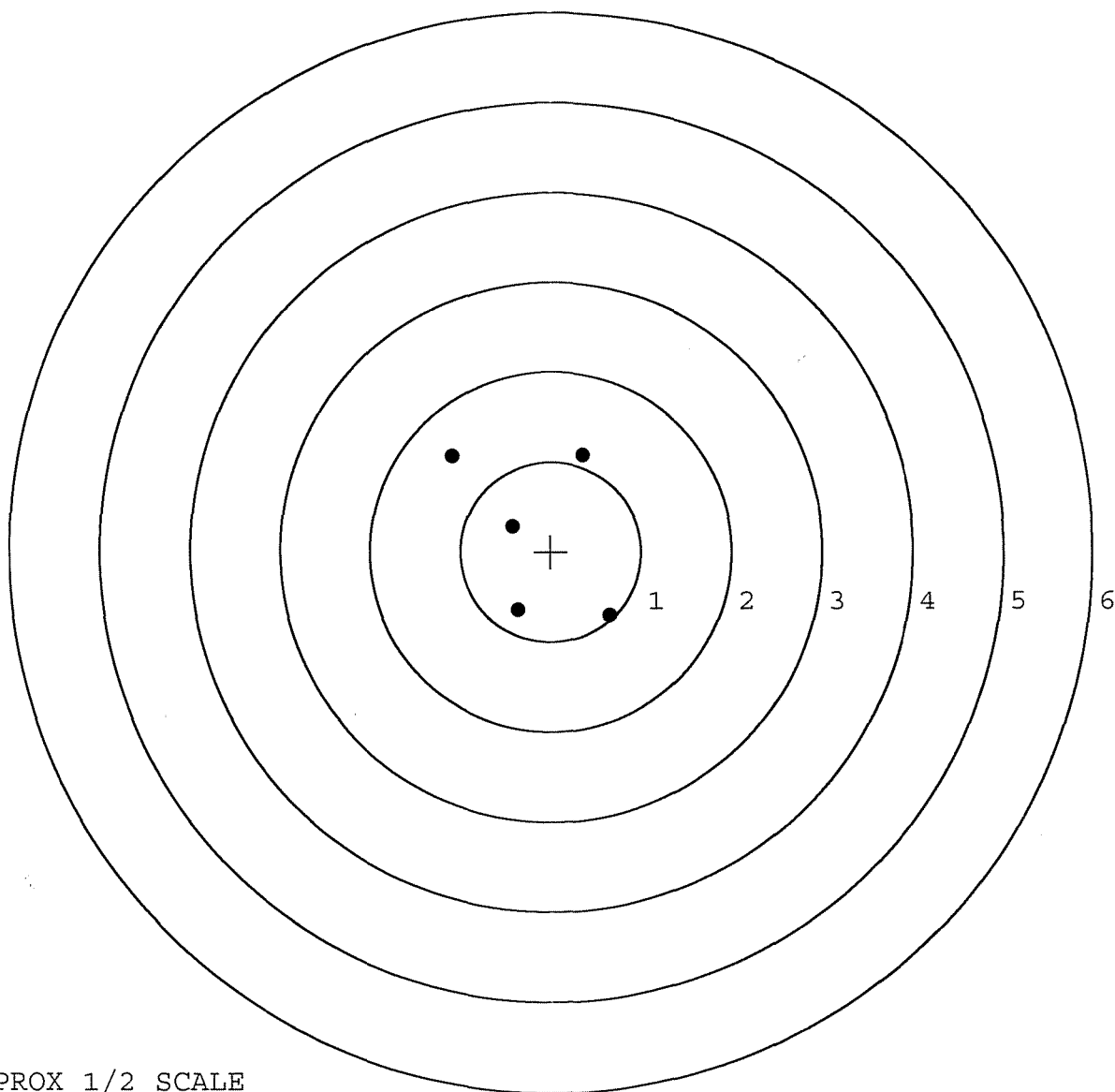
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.28		
PULL #2	3.35	3.29		
PULL #3	3.38	3.17		
PULL #4	3.22	3.31		
PULL #5	2.90	3.08		
TOTAL	16.25	16.13		
AVG.	3.25	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.41	4.11		4.26 4.21
PULL #2	4.40	4.18		4.31
PULL #3	4.57	4.26		4.51
PULL #4	4.27	4.32		4.64
PULL #5	4.07	4.34		4.62
TOTAL	21.72	21.21		22.29
AVG.	4.34	4.24		4.46

SERIAL NUMBER: E6790599. __0
 TARGET NUMBER: 1
 FILE DATE: 12/13/2001
 FILE TIME: 11:06

POINT#	X	Y
1:	0.647	-0.712
2:	-0.367	-0.653
3:	-0.424	0.282
4:	0.355	1.077
5:	-1.089	1.064

X CENTROID: -0.176
 Y CENTROID: 0.212
 POA TO CENTROID: 0.275
 HORZ SPREAD: 1.736
 VERT SPREAD: 1.789
 GROUP SPREAD: 2.484
 MIN RADIUS: 0.258
 MAX RADIUS: 1.249
 MEAN RADIUS: 0.929
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790599. __0

TARGET NUMBER: 2

FILE DATE: 12/13/2001

FILE TIME: 11:06

POINT#	X	Y
1:	0.229	-0.394
2:	0.038	-0.629
3:	0.461	0.641
4:	-0.199	0.621
5:	-0.564	0.345

X CENTROID: -0.007

Y CENTROID: 0.117

POA TO CENTROID: 0.117

HORZ SPREAD: 1.025

VERT SPREAD: 1.270

GROUP SPREAD: 1.339

MIN RADIUS: 0.540

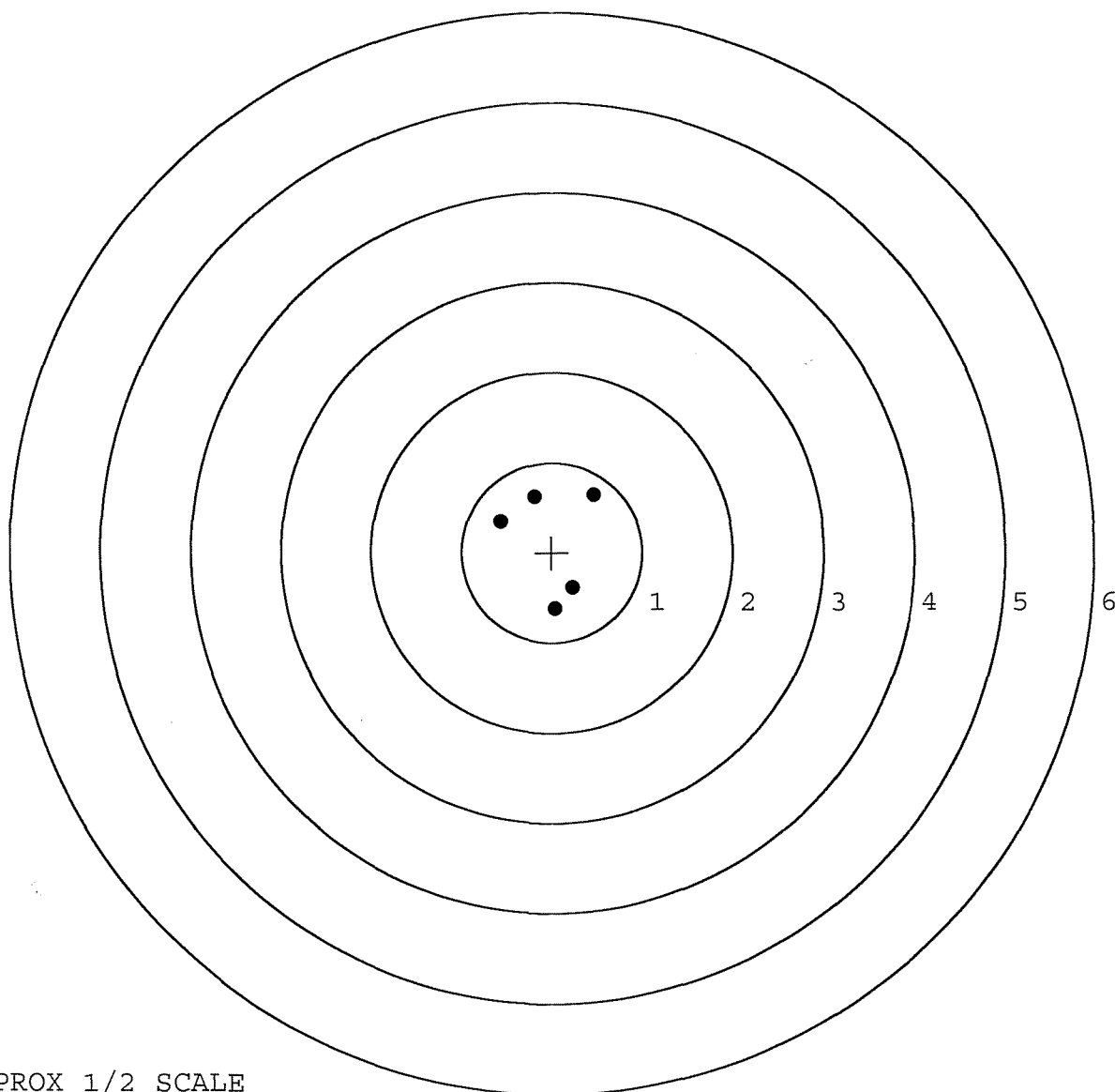
MAX RADIUS: 0.747

MEAN RADIUS: 0.631

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE