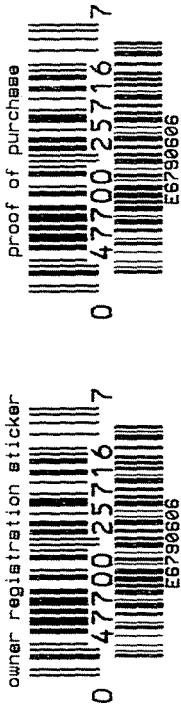


E 6790606

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444



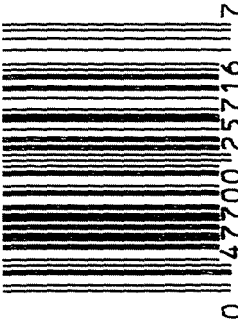
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790606

UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.



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MODEL 700™ M24

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SERIAL NO.



E6790606

CONTRACT #

GUN SERIAL # 51279 0606

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/9/01	ETH
600	PROOF		10/9/01	ETH
607	CHECK HEADSPACE		10/9/01	ETH
610	DIS-ASSEMBLE GUN		11/9/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/13/01	AL
615	ROLLMARK CALIBER		11/15-01	Wm
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/10/01	DK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/10/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/10/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/10/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DF

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0225</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		12/19/01	Rep
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/19/01	Rep
	M) IRON SIGHT ALIGNMENT		12/19/01	Rep
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/19/01	Rep
640	GALLERY TEST AND TARGET	PASS FAIL	12/13/01	DA
	A) MALFUNCTIONS	PASS FAIL	12/13/01	RI
	B) PIERCED PRIMERS	PASS FAIL	12/13/01	AS
645	INSPECT FOR LIVE AMMO		12/13/01	K
655	FINAL INSPECTION A) HEADSPACE		12/19/01	Rep
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.64</u> <u>2.67</u> <u>2.60</u> <u>2.65</u>	12/18/01	D.M.
	C) FUNCTION		12/19/01	Rep
660	PACK		12/21/01	DA

SERIAL NUMBER: E6790606. __0

TARGET NUMBER: .1

FILE DATE: 12/13/2001

FILE TIME: 11:11

POINT#	X	Y
1:	0.652	-0.248
2:	-0.244	-0.416
3:	0.135	0.506
4:	-0.172	0.860
5:	-0.340	0.339

X CENTROID: 0.006

Y CENTROID: 0.208

POA TO CENTROID: 0.208

HORZ SPREAD: 0.992

VERT SPREAD: 1.276

GROUP SPREAD: 1.381

MIN RADIUS: 0.324

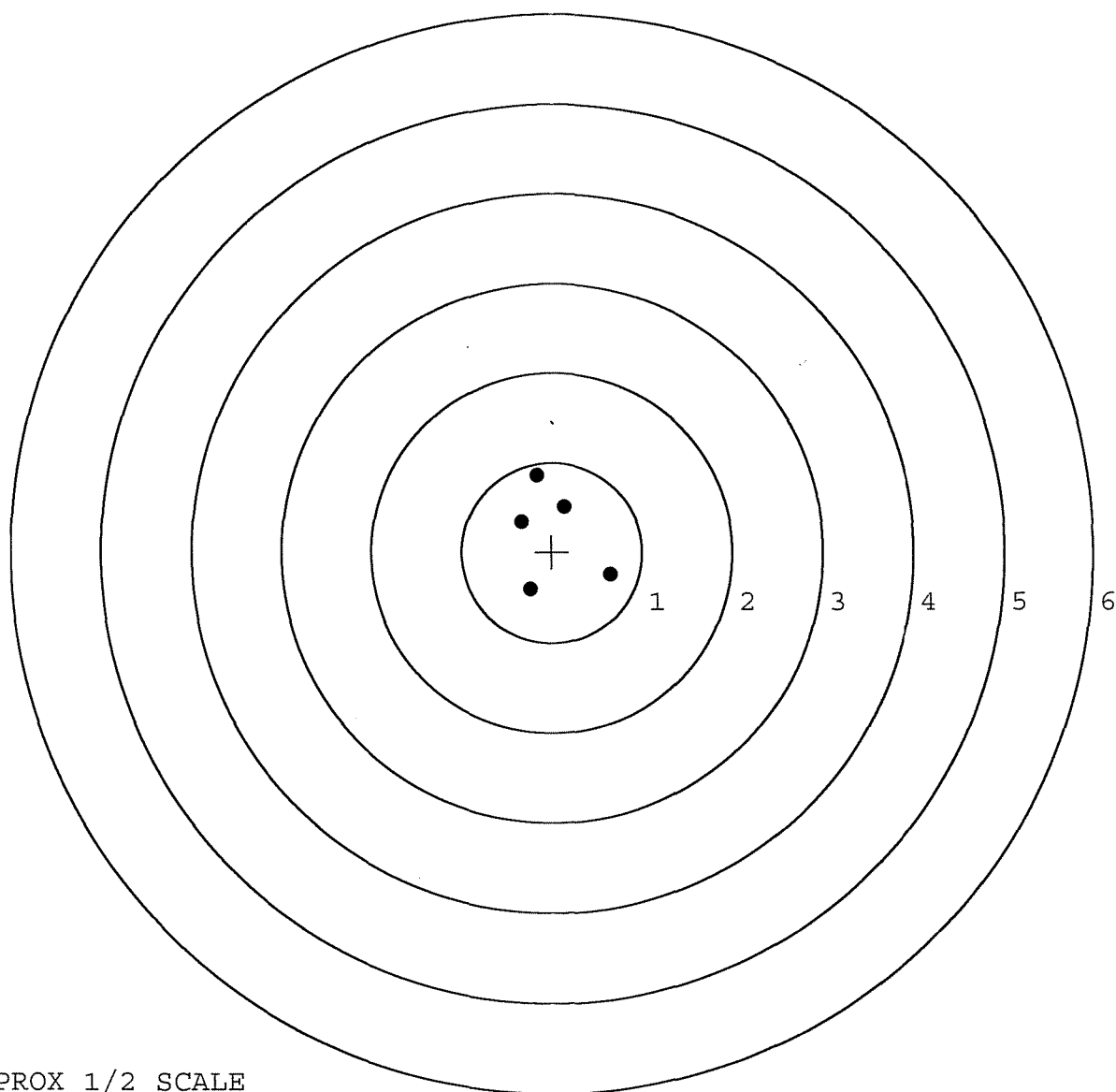
MAX RADIUS: 0.791

MEAN RADIUS: 0.567

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

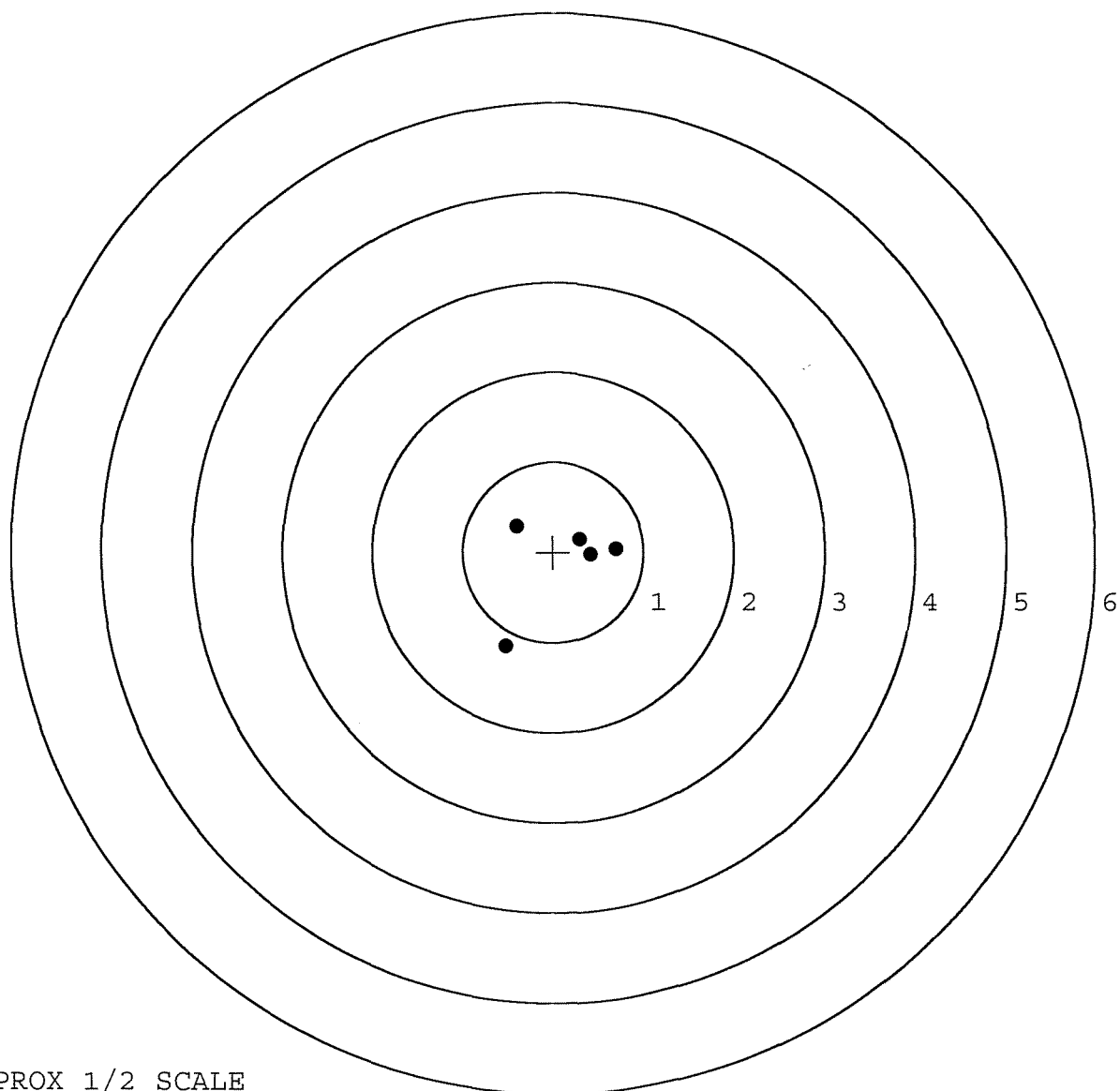


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790606. 0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 11:11

POINT#	X	Y
1:	0.698	0.041
2:	0.418	-0.026
3:	0.295	0.147
4:	-0.405	0.287
5:	-0.521	-1.043

X CENTROID: 0.097
 Y CENTROID: -0.119
 POA TO CENTROID: 0.153
 HORZ SPREAD: 1.219
 VERT SPREAD: 1.330
 GROUP SPREAD: 1.631
 MIN RADIUS: 0.331
 MAX RADIUS: 1.112
 MEAN RADIUS: 0.609
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790606DATE 10/29/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.18	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.13	2.46	
PULL #3	2.48	2.23	2.30	
PULL #4	2.48	2.23	2.32	
PULL #5	2.44	2.29	2.27	
TOTAL	12.28	11.06	11.73	
AVG.	2.46	2.21	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	2.86		
PULL #2	3.13	3.09		
PULL #3	3.17	3.02		
PULL #4	3.12	3.08		
PULL #5	3.06	2.84		
TOTAL	15.69	14.89		
AVG.	3.14	2.98		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.12	4.21		4.44
PULL #2	3.95	4.02		4.26
PULL #3	3.95	3.87		4.22
PULL #4	3.99	3.97		4.30
PULL #5	4.02	4.06		4.34
TOTAL	20.03	20.12		21.56
AVG.	4.01	4.02		4.31