

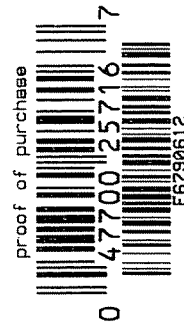
E 6790612

**MODEL 700<sup>TH</sup> M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

**DOCUMENT ENVELOPE ASSEMBLY:**

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

**46 FORM 1444**

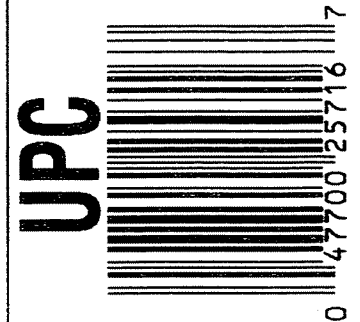


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**E6790612**



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Instr  
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safe  
firear

**Remington®**

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



E6790612

CONTRACT #

GUN SERIAL # E16790612

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|----------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 11/15/01 | OK      |
| 600          | PROOF                                                                                                                                  |          | 11/15/01 | OK      |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 11/15/01 | OK      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 11/15/01 | OK      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | 11/15/01 | AL      |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 11/30    | LB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 12/3     | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 12-5     | TA      |
|              | (BOLT)                                                                                                                                 |          | 12-5     | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          | 12/11/01 | D.M.    |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 12/11/01 | D.M.    |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12/11/01 | D.M.    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12/11/01 | D.M.    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12/11/01 | D.M.    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 12/11/01 | OK      |

| OP #  | OPERATION NAME                                                        |                                           | READINGS     |             |              | DATE     | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|--------------|-------------|--------------|----------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>6.5</u>   | <u>6.25</u> | <u>6.0</u>   | 12-17-01 | EK      |
| CONT. |                                                                       |                                           |              |             |              |          |         |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3.75</u>  | <u>4.0</u>  | <u>3.75</u>  | 12-17-01 | EK      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |              |             |              |          |         |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.0235</u> | <u>.022</u> | <u>.0225</u> | 12-17-01 | EK      |
|       | J) ASSEMBLE STOCK                                                     |                                           |              |             |              | 12/15    | BCW     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |              |             |              | 12/19/01 | REP     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |              |             |              | 12/19/01 | REP     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |              |             |              | 12/19/01 | REP     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |              |             |              | 12/19/01 | REP     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS         | FAIL        |              | 12-16-01 | EK      |
|       | A) MALFUNCTIONS                                                       |                                           | PASS         | FAIL        |              | 12-16-01 | EK      |
|       | B) PIERCED PRIMERS                                                    |                                           | PASS         | FAIL        |              | 12-16-01 | EK      |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           | ✓            |             |              | 12-16-01 | EK      |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |              |             |              | 12/19/01 | REP     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.76</u>  | <u>2.66</u> | <u>2.29</u>  | 12/18/01 | D.M.    |
|       | C) FUNCTION                                                           |                                           |              |             |              | 12/19/01 | REP     |
| 660   | PACK                                                                  |                                           |              |             |              | 1-6-02   | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. E6790612DATE 11/2/01TESTER D.M.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.52             | 2.06                     |                                | 2.42  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.40             | 2.15                     |                                | 2.39  |                                                                        |
| PULL #3 | 2.23             | 2.10                     |                                | 2.34  |                                                                        |
| PULL #4 | 2.27             | 2.09                     |                                | 2.11  |                                                                        |
| PULL #5 | 2.13             | 2.46                     |                                | 2.44  |                                                                        |
| TOTAL   | 11.55            | 10.86                    |                                | 11.70 |                                                                        |
| AVG.    | 2.31             | 2.17                     |                                |       |                                                                        |

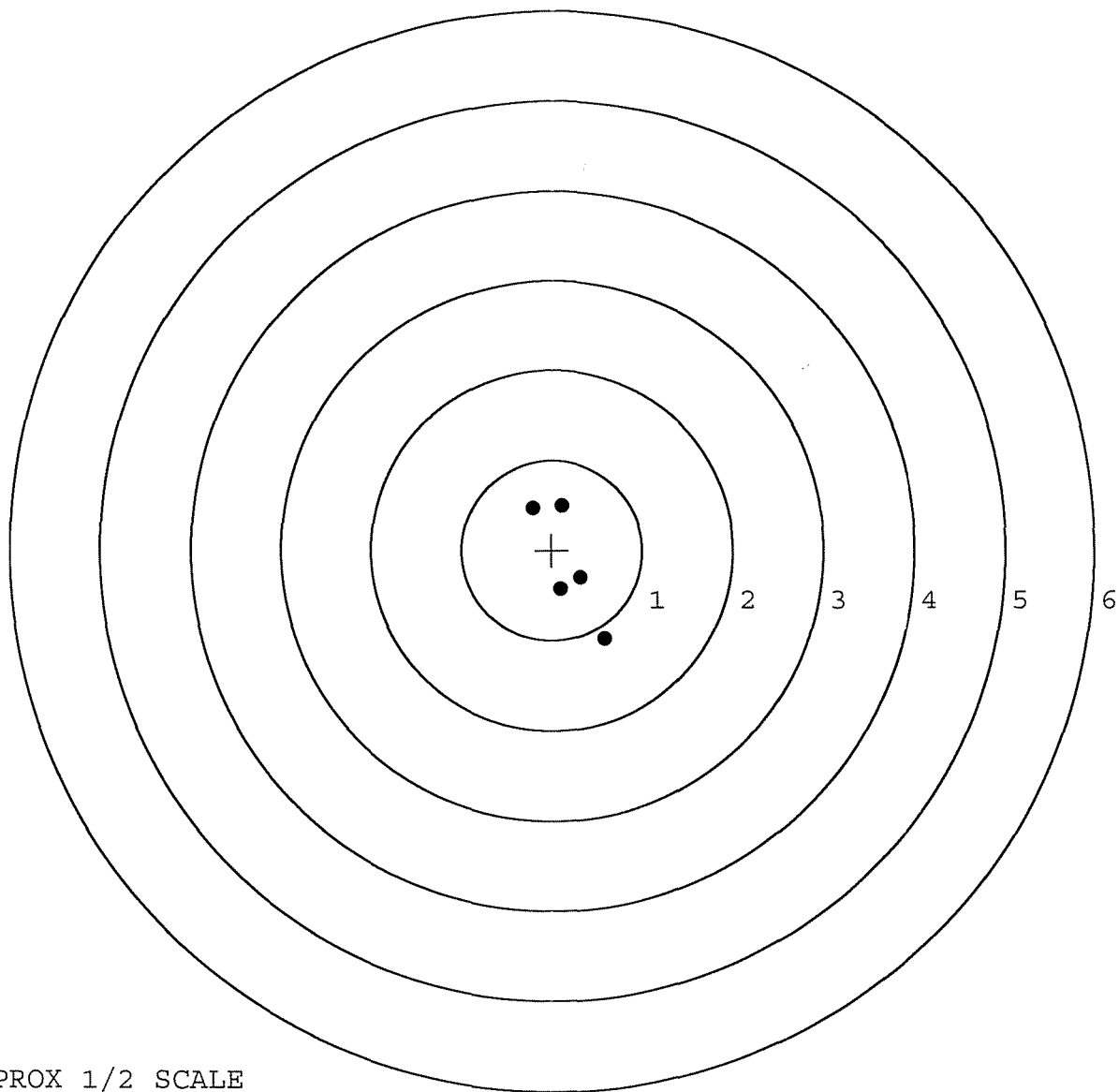
|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.38             | 3.56                     |  |          |
| PULL #2 | 3.51             | 3.49                     |  |          |
| PULL #3 | 3.62             | 3.41                     |  |          |
| PULL #4 | 3.47             | 3.18                     |  |          |
| PULL #5 | 3.68             | 3.17                     |  |          |
| TOTAL   | 17.66            | 16.81                    |  |          |
| AVG.    | 3.53             | 3.36                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.16             | 4.02                     |                                | 4.25                                 |
| PULL #2 | 4.35             | 3.99                     |                                | 4.57                                 |
| PULL #3 | 4.23             | 3.69                     |                                | 4.71                                 |
| PULL #4 | 4.17             | 3.86                     |                                | 4.72                                 |
| PULL #5 | 4.03             | 3.88                     |                                | 4.62                                 |
| TOTAL   | 20.94            | 19.34                    |                                | 22.87                                |
| AVG.    | 4.19             | 3.87                     |                                | 4.57                                 |

SERIAL NUMBER: ~~6~~6790612. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 12/16/2001  
 FILE TIME: 03:21

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.592  | -0.984 |
| 2:     | 0.316  | -0.305 |
| 3:     | 0.094  | -0.438 |
| 4:     | 0.112  | 0.494  |
| 5:     | -0.218 | 0.473  |

X CENTROID: 0.179  
 Y CENTROID: -0.152  
 POA TO CENTROID: 0.235  
 HORZ SPREAD: 0.810  
 VERT SPREAD: 1.478  
 GROUP SPREAD: 1.667  
 MIN RADIUS: 0.205  
 MAX RADIUS: 0.929  
 MEAN RADIUS: 0.564  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5

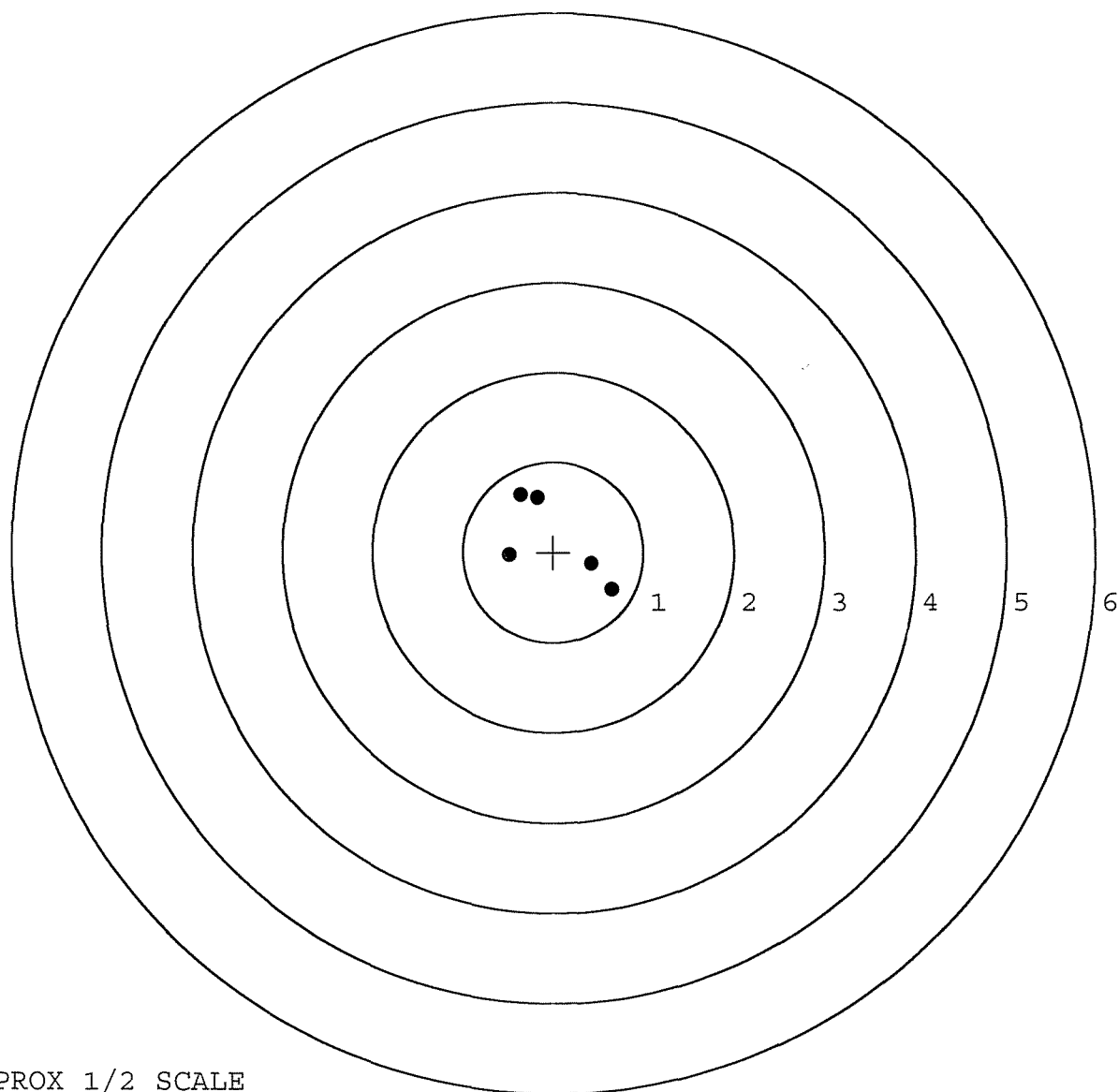


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: ~~E~~6790612. \_\_ 0  
 TARGET NUMBER: 2  
 FILE DATE: 12/16/2001  
 FILE TIME: 03:21

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.649  | -0.408 |
| 2:     | 0.425  | -0.123 |
| 3:     | -0.489 | -0.029 |
| 4:     | -0.185 | 0.605  |
| 5:     | -0.371 | 0.634  |

X CENTROID: 0.006  
 Y CENTROID: 0.136  
 POA TO CENTROID: 0.136  
 HORZ SPREAD: 1.138  
 VERT SPREAD: 1.042  
 GROUP SPREAD: 1.458  
 MIN RADIUS: 0.493  
 MAX RADIUS: 0.842  
 MEAN RADIUS: 0.598  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 5  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE