

E 6790629

BARBER

VERY IMPORTANT: Instruction enclosed to assist sale use of this item.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790629**
ORDER NO. **25716**

46

Made in Union, NY Reg. U.S. Pat. & tm. Off. Parcs Registrade Parque Deposee.

17BW

5716 E6790629

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

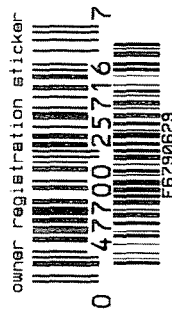
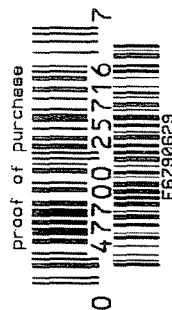


MODEL 700, M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

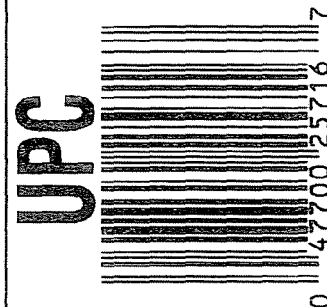


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790629



CONTRACT #

GUN SERIAL # E6790629

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	REP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>BRD</u>		
615	ROLLMARK CALIBER		11/9	<u>11</u>
617	DRILL AND TAP SIGHT HOLES		11-12	BLUT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Poug
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Poug
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Poug
	D) OIL FIRING PIN ASSEMBLY		12-17	Poug
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/17/02	DK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.00</u> <u>4.00</u> <u>4.25</u>	<u>1/9/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.75</u> <u>2.75</u>	<u>1/9/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	<u>1/9/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/5/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-802</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-802</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-802</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-802</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.22</u> <u>2.30</u> <u>2.31</u> <u>2.32</u>	<u>1/10/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1/17/02</u>	<u>DR</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# $\pm$.50#
 3.00# $\pm$.75#
 4.00# $\pm$ 1.00#

SERIAL NO. E6790029DATE 1/5/02TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.59	2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.48	2.41	2.44	
PULL #3	2.63	2.35	2.49	
PULL #4	2.40	2.14	2.46	
PULL #5	2.50	2.60	2.46	
TOTAL	12.37	12.09	12.40	
AVG.	2.47	2.42	2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.33	3.38	
PULL #2	3.22	3.20	
PULL #3	3.37	3.16	
PULL #4	3.19	3.25	
PULL #5	3.15	3.08	
TOTAL	16.26	16.07	
AVG.	3.25	3.22	

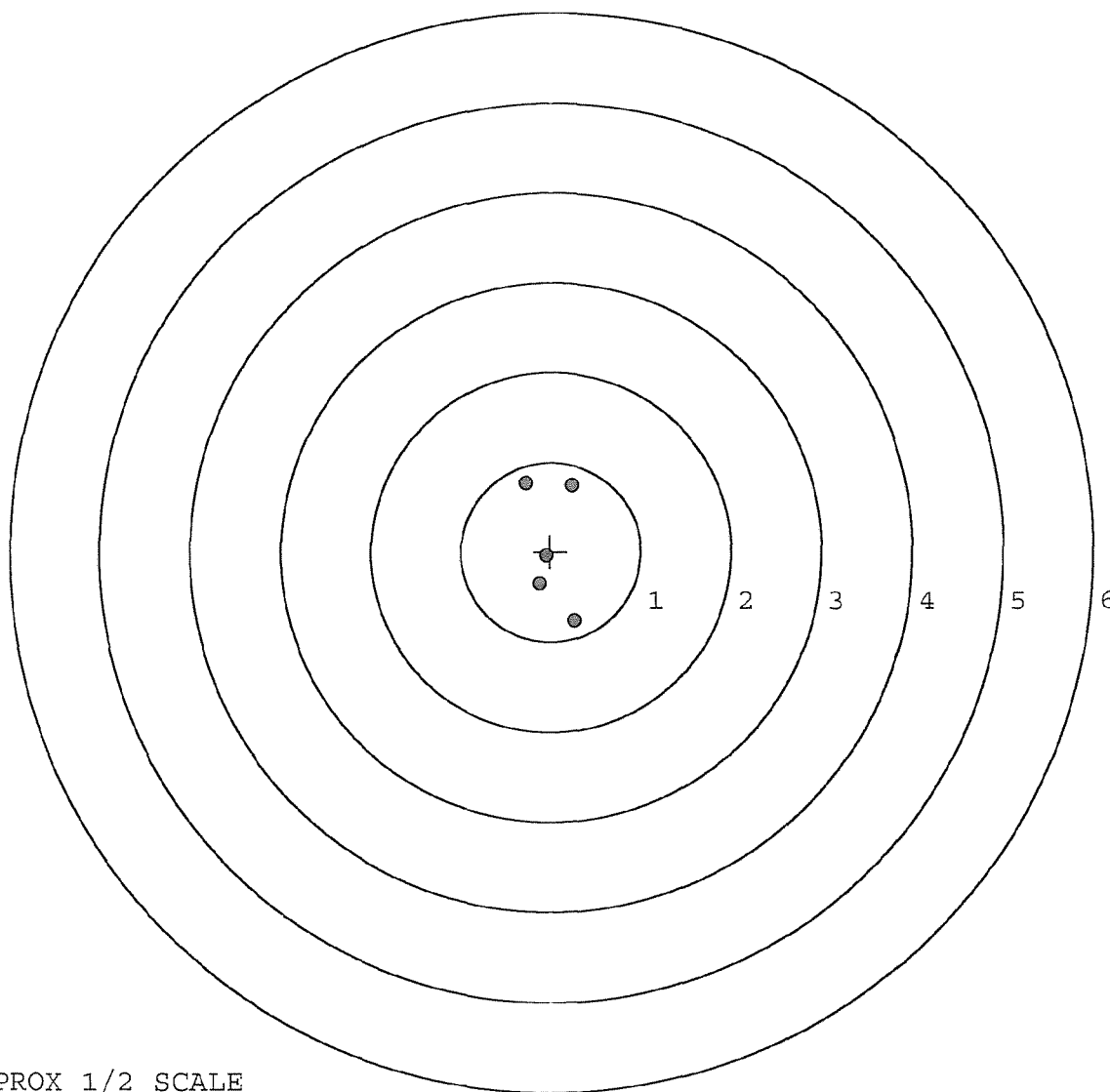
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.16		4.23
PULL #2	4.33	3.95		4.14
PULL #3	4.34	4.05		4.08
PULL #4	4.15	3.93		4.06
PULL #5	4.29	4.11		4.05
TOTAL	21.31	20.20		20.56
AVG.	4.26	4.04		4.11

BARBER - M24 0111823

SERIAL NUMBER: E6790629. __0
TARGET NUMBER: 1
FILE DATE: 01/08/2002
FILE TIME: 02:44

POINT#	X	Y
1:	-0.278	0.768
2:	0.238	0.744
3:	-0.049	-0.047
4:	0.263	-0.777
5:	-0.125	-0.362

X CENTROID: 0.010
Y CENTROID: 0.065
POA TO CENTROID: 0.066
HORZ SPREAD: 0.541
VERT SPREAD: 1.545
GROUP SPREAD: 1.637
MIN RADIUS: 0.127
MAX RADIUS: 0.879
MEAN RADIUS: 0.586
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



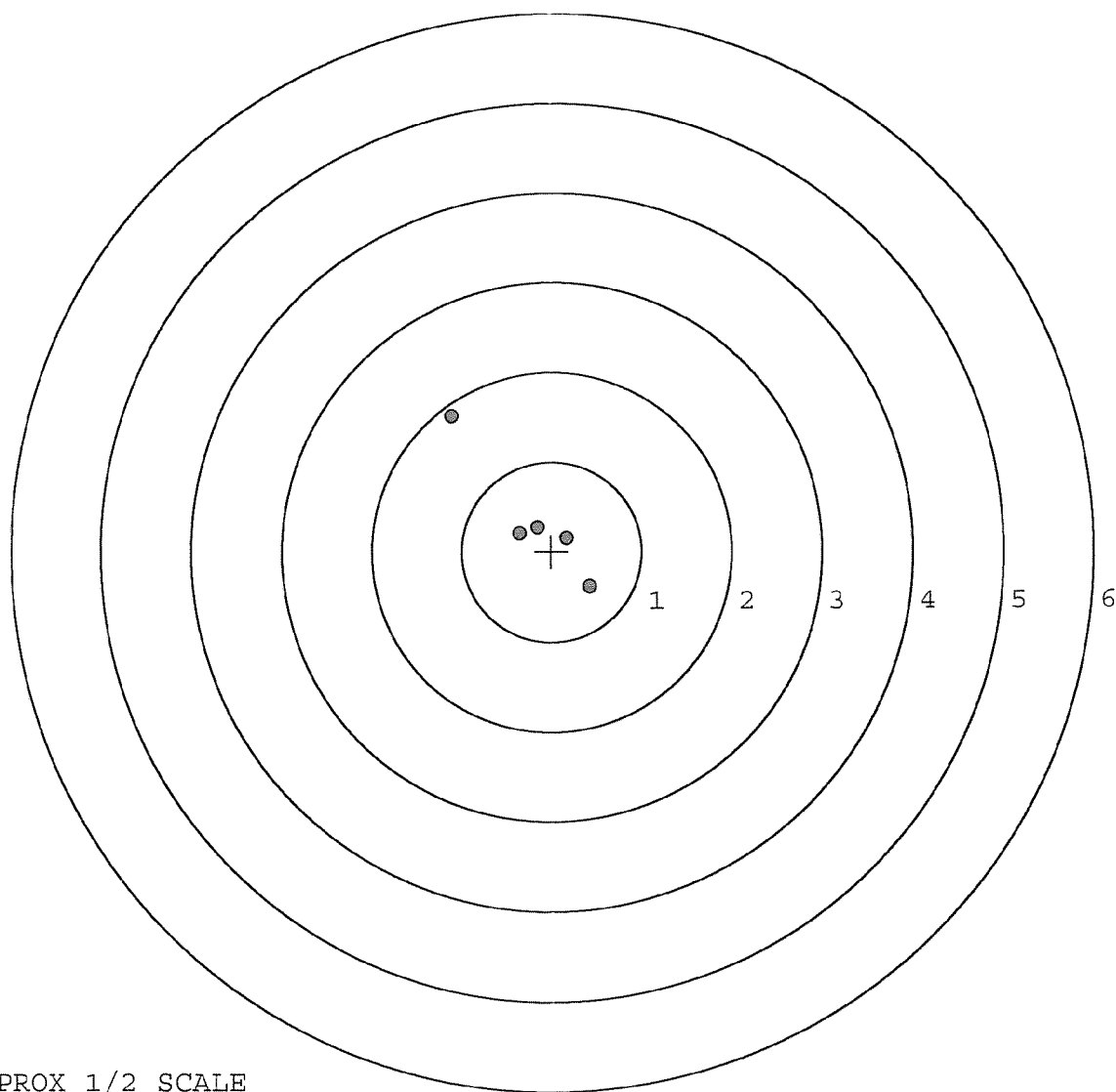
TARGET APPROX 1/2 SCALE

BARBER - M24 0111824

SERIAL NUMBER: E6790629. __0
 TARGET NUMBER: 2
 FILE DATE: 01/08/2002
 FILE TIME: 02:44

POINT#	X	Y
1:	-1.107	1.516
2:	0.170	0.150
3:	0.420	-0.397
4:	-0.159	0.269
5:	-0.360	0.206

X CENTROID: -0.207
 Y CENTROID: 0.349
 POA TO CENTROID: 0.406
 HORZ SPREAD: 1.527
 VERT SPREAD: 1.913
 GROUP SPREAD: 2.448
 MIN RADIUS: 0.093
 MAX RADIUS: 1.474
 MEAN RADIUS: 0.635
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE