

E 6796430

BARBER

M24 011185

VERY IMPORTANT
THIS GUN IS
ENCLOSURE
DO NOT USE
IT

SERIAL NO.
E6790630

ORDER NO.
25716

31XV

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.



5716 E6790630

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

25716

MODEL 700™ M24

UPC



0 47700 25716 7

SERIAL NO.



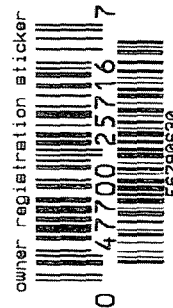
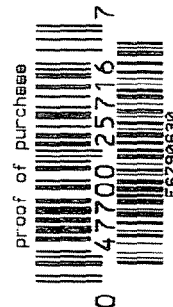
E6790630

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

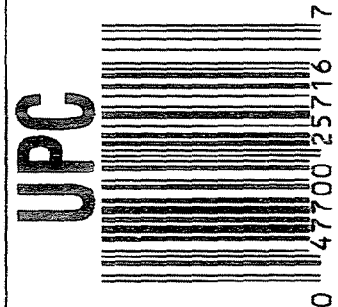


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790630



CONTRACT #

GUN SERIAL # E6790630

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/5/01	TEP
600	PROOF		11/5/01	REP
607	CHECK HEADSPACE	MAGNA - FLUX	11/5/01	REP
610	DIS-ASSEMBLE GUN	INSPECTED	11/5/01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 7 2001 OPERATOR <u>ARD</u>		
615	ROLLMARK CALIBER		11/6	(D)
617	DRILL AND TAP SIGHT HOLES		11/7	BWT
620	APPLY COATINGS (BARREL ACTION)		11/14	HP
	(BOLT)		11/14	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-7	✓
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-7	✓
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-7	✓
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/13/01	DA

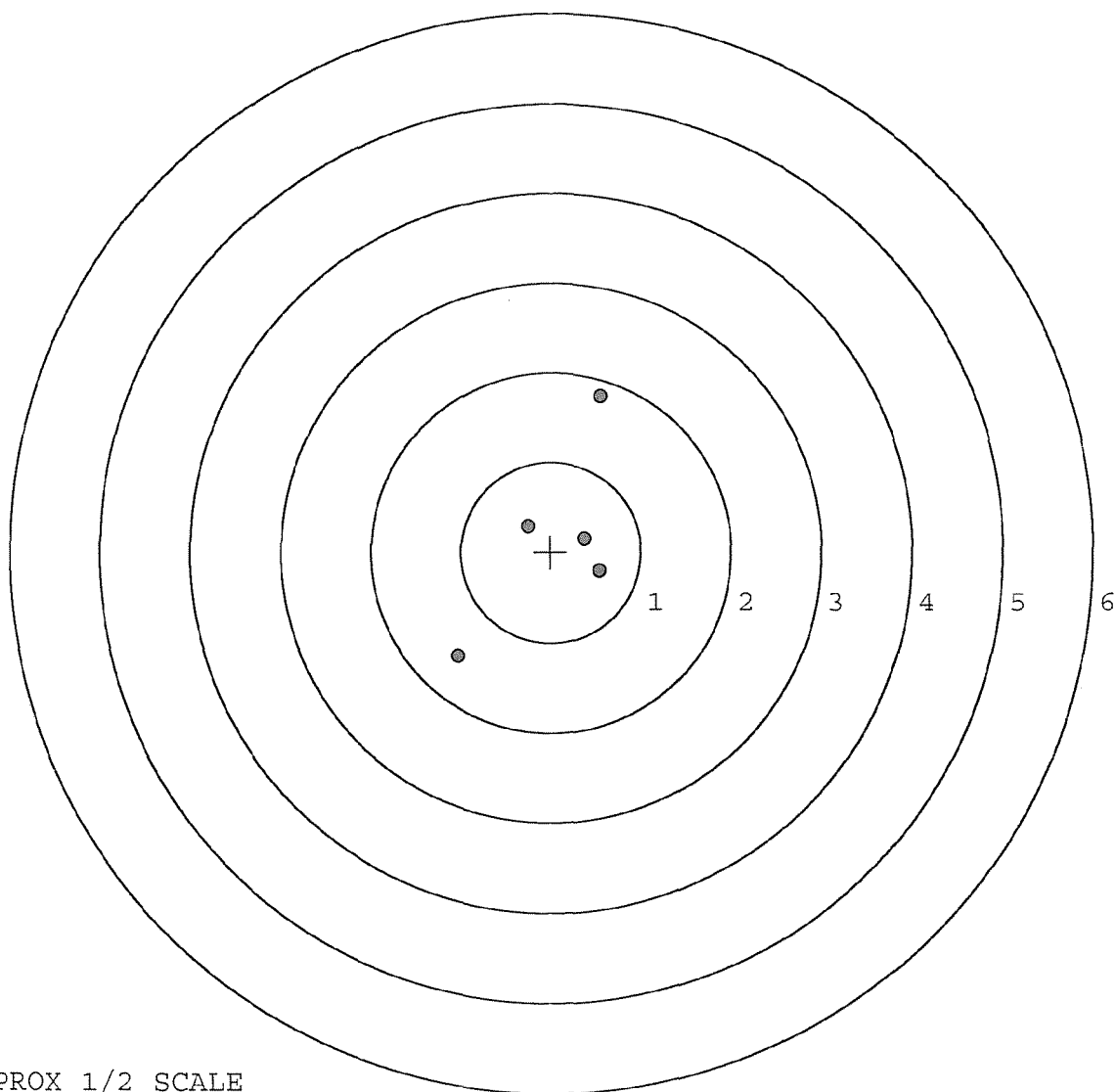
OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.0</u>	<u>6.0</u>	12-14-01	EK
CONT.						
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.25</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.023</u>	<u>.024</u>	<u>.0225</u>	12-14-01	EK
	J) ASSEMBLE STOCK				12-11-01	RW
	K) ASSEMBLE SWIVEL STUDS				12/18/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				12/18/01	REP
	M) IRON SIGHT ALIGNMENT				12/18/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				12/18/01	REP
640	GALLERY TEST AND TARGET	PASS	FAIL		12-11-01	HP
	A) MALFUNCTIONS	PASS	FAIL		12-11-01	HP
	B) PIERCED PRIMERS	PASS	FAIL		12-11-01	HP
645	INSPECT FOR LIVE AMMO				12-11-01	HP
655	FINAL INSPECTION A) HEADSPACE				12/18/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u>	<u>2.28</u>	<u>2.18</u> <u>2.20</u> <u>2.31</u>	12/17/01	227.
	C) FUNCTION				12/18/01	REP
660	PACK				12/18/01	ON

BARBER - M24 0111830

SERIAL NUMBER: E6790630. __0
 TARGET NUMBER: 1
 FILE DATE: 12/11/2001
 FILE TIME: 11:53

POINT#	X	Y
1:	0.544	-0.209
2:	0.373	0.148
3:	-0.254	0.283
4:	-1.032	-1.160
5:	0.548	1.739

X CENTROID: 0.036
 Y CENTROID: 0.160
 POA TO CENTROID: 0.164
 HORZ SPREAD: 1.580
 VERT SPREAD: 2.899
 GROUP SPREAD: 3.302
 MIN RADIUS: 0.315
 MAX RADIUS: 1.698
 MEAN RADIUS: 0.928
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3



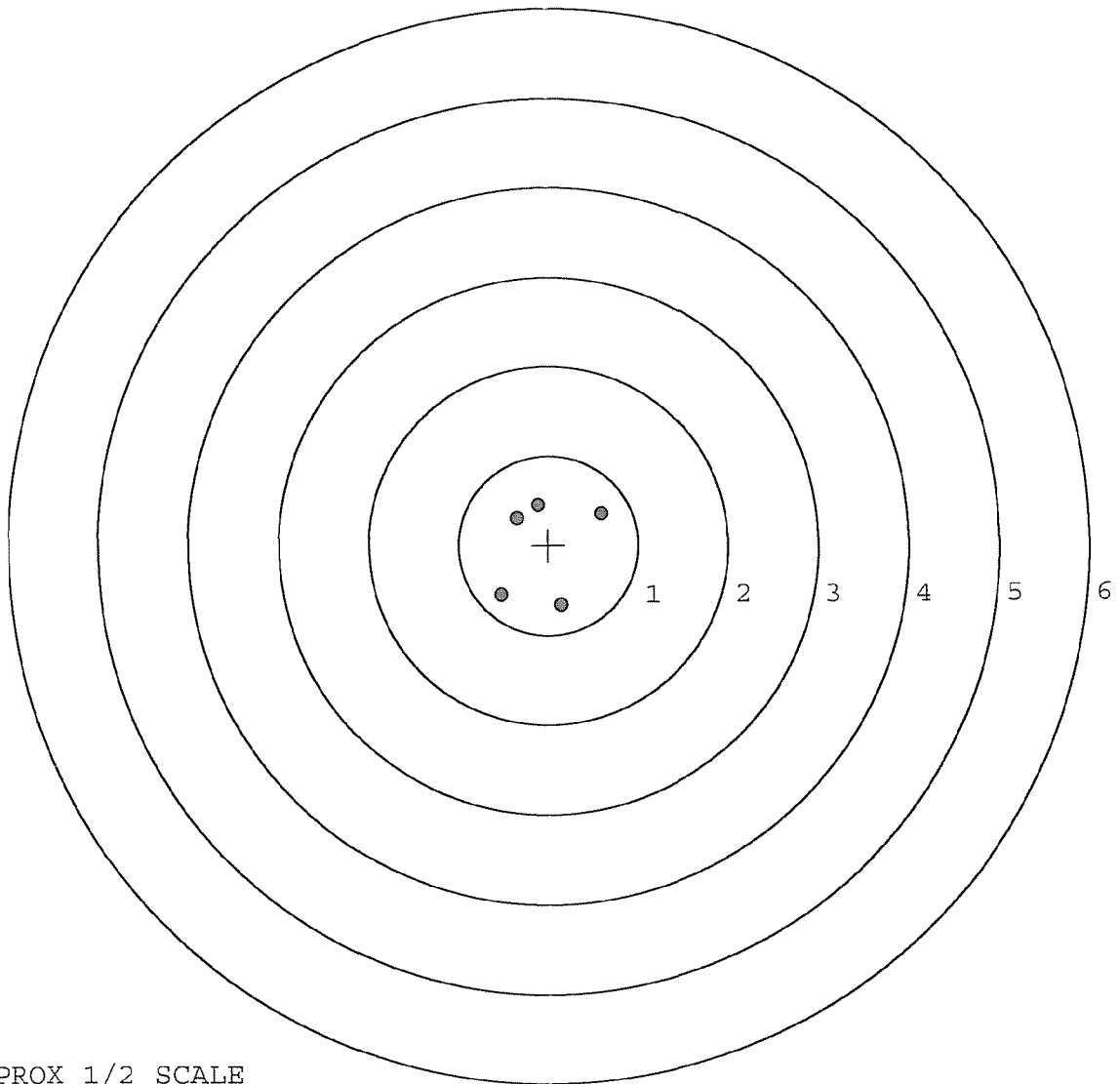
TARGET APPROX 1/2 SCALE

BARBER - M24 0111831

SERIAL NUMBER: E6790630. __0
TARGET NUMBER: 2
FILE DATE: 12/11/2001
FILE TIME: 11:53

POINT#	X	Y
1:	0.597	0.348
2:	-0.107	0.447
3:	-0.340	0.300
4:	-0.529	-0.555
5:	0.142	-0.673

X CENTROID: -0.047
Y CENTROID: -0.027
POA TO CENTROID: 0.054
HORZ SPREAD: 1.126
VERT SPREAD: 1.120
GROUP SPREAD: 1.443
MIN RADIUS: 0.439
MAX RADIUS: 0.745
MEAN RADIUS: 0.610
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL6790630DATE 12/15/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.37	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.49	2.74	2.45	
PULL #3	2.66	2.66	2.54	
PULL #4	2.59	2.61	2.52	
PULL #5	2.72	2.78	2.47	
TOTAL	12.87	13.16	12.49	
AVG.	2.57	2.63	2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.35	3.22	
PULL #2	3.25	3.27	
PULL #3	3.40	3.25	
PULL #4	3.30	3.21	
PULL #5	3.34	3.28	
TOTAL	16.64	16.23	
AVG.	3.33	3.25	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.99		4.29
PULL #2	4.32	4.02		4.37
PULL #3	4.09	3.95		4.35
PULL #4	4.00	3.99		4.37
PULL #5	3.95	3.93		4.35
TOTAL	20.45	19.88		21.73
AVG.	4.09	3.98		4.35