

E6790636

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Office - Marca Registrada Marque Deposee.

SERIAL NO. E6790636	J
ORDER NO. 25716	46
22BW	



5716 E6790636

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



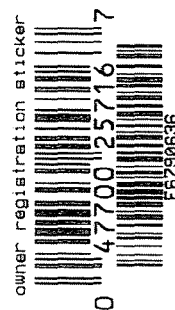
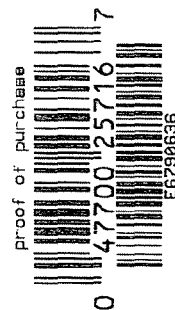
E6790636

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

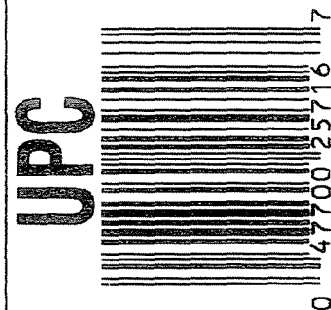


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790636



CONTRACT #

GUN SERIAL # E679 0636

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	ATH
600	PROOF		11/9/01	ATH
607	CHECK HEADSPACE		11/9/01	ATH
610	DIS-ASSEMBLE GUN		11/9/01	ATH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	AL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-14	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-14	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-14	Doog
	D) OIL FIRING PIN ASSEMBLY		12-14	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1/18/02	DA

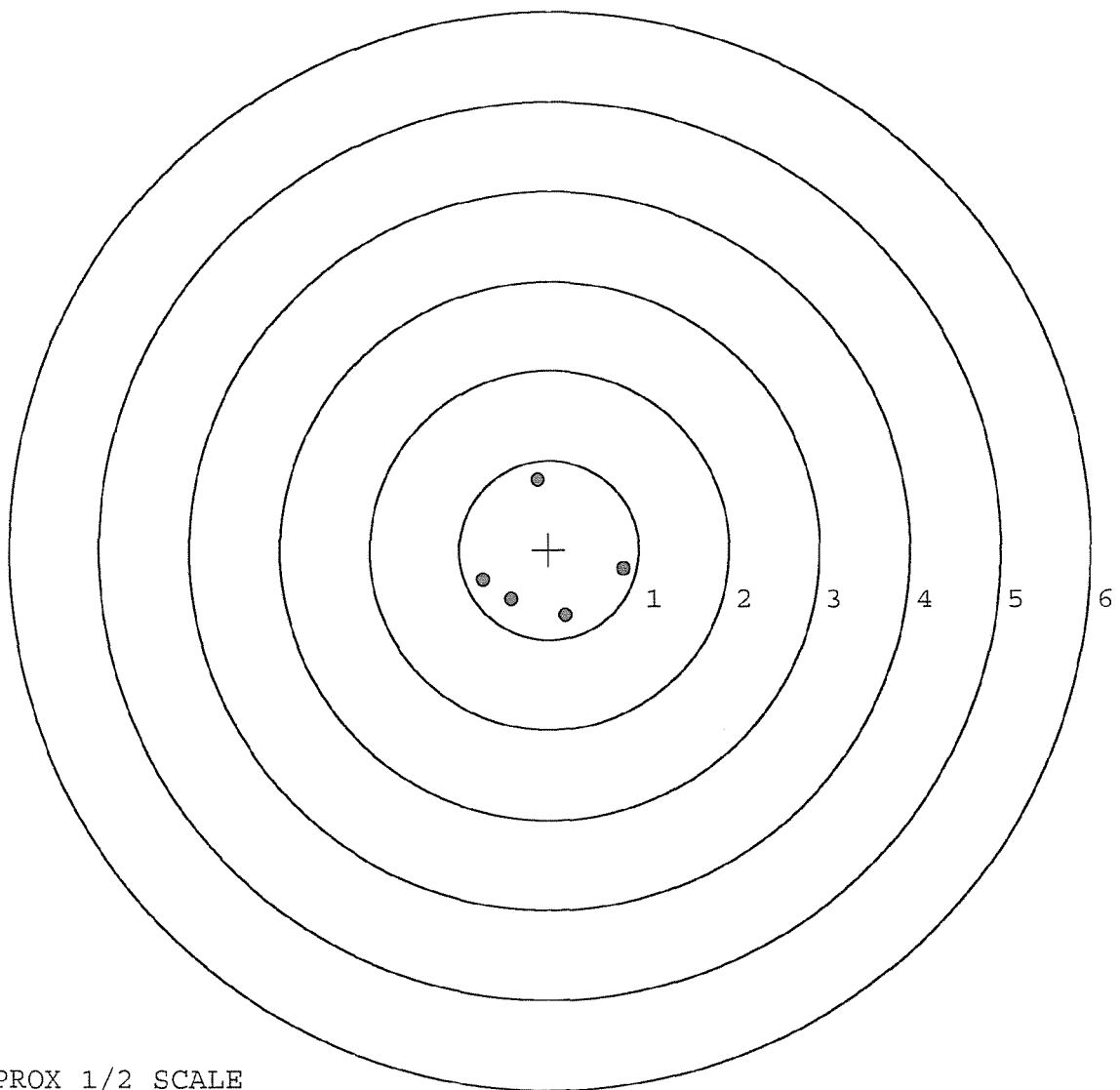
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>5.25</u>	1/3/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.50</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK		12/17	BWT
	K) ASSEMBLE SWIVEL STUDS		1/15/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/15/02	RW
	M) IRON SIGHT ALIGNMENT		1/15/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/15/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/5/01	CF
	A) MALFUNCTIONS	PASS FAIL	12/18/01	CF
	B) PIERCED PRIMERS	PASS FAIL	12/18/01	DF
645	INSPECT FOR LIVE AMMO		12/18/01	CF
655	FINAL INSPECTION A) HEADSPACE		1/15/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.58</u> <u>2.53</u> <u>2.66</u> <u>2.50</u>	1/4/02	D.M.
	C) FUNCTION		1/15/02	RW
660	PACK		1-18-02	BR

BARBER - M24 0111890

SERIAL NUMBER: E6790636. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 10:46

POINT#	X	Y
1:	0.831	-0.216
2:	0.183	-0.738
3:	-0.423	-0.557
4:	-0.737	-0.337
5:	-0.132	0.786

X CENTROID: -0.056
 Y CENTROID: -0.212
 POA TO CENTROID: 0.220
 HORZ SPREAD: 1.568
 VERT SPREAD: 1.524
 GROUP SPREAD: 1.556
 MIN RADIUS: 0.504
 MAX RADIUS: 1.001
 MEAN RADIUS: 0.732
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



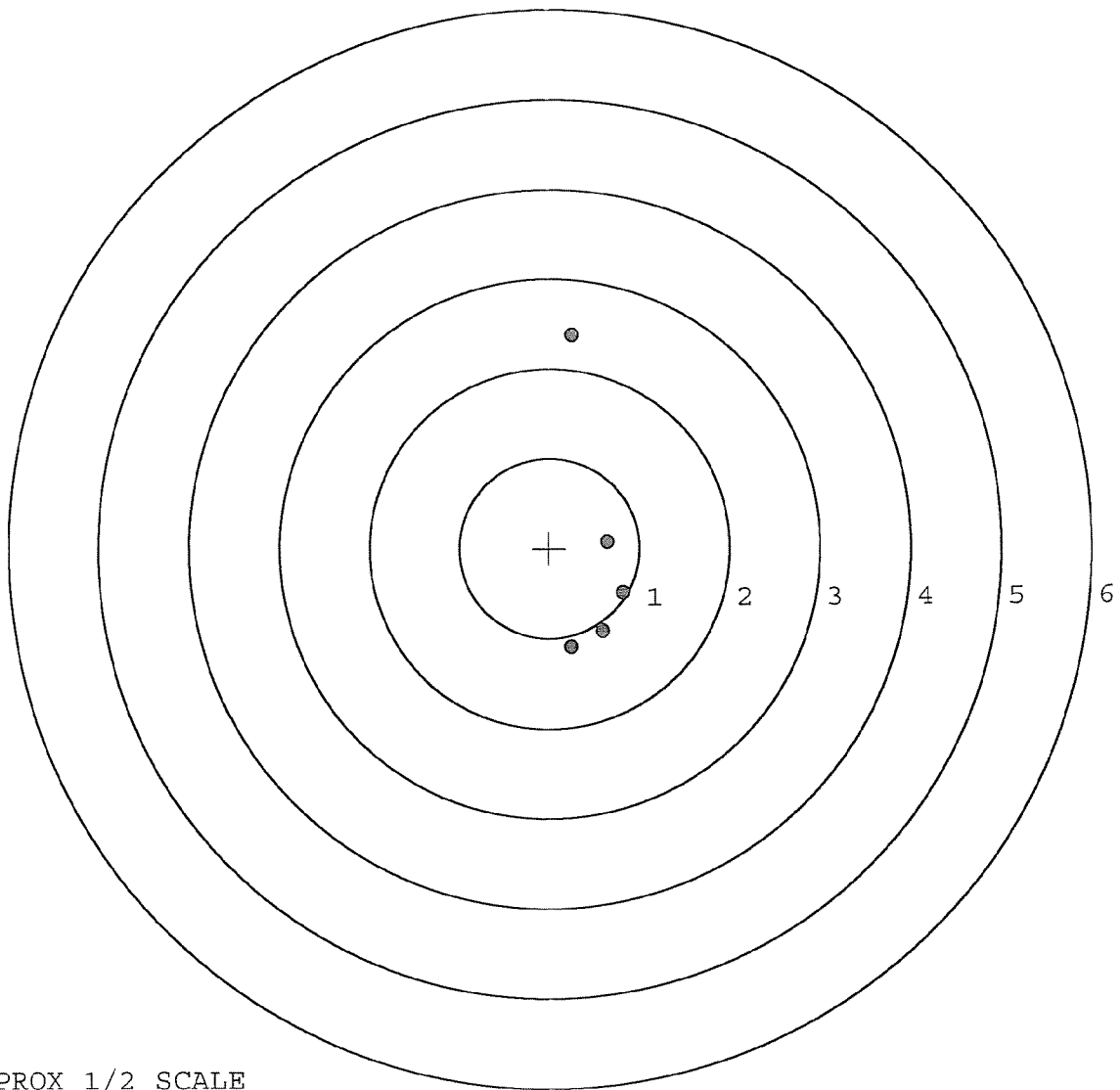
TARGET APPROX 1/2 SCALE

BARBER - M24 0111891

SERIAL NUMBER: E6790636.____0
TARGET NUMBER: 2
FILE DATE: 12/18/2001
FILE TIME: 10:46

POINT#	X	Y
1:	0.242	-1.101
2:	0.588	-0.929
3:	0.817	-0.501
4:	0.641	0.070
5:	0.263	2.373

X CENTROID: 0.510
Y CENTROID: -0.018
POA TO CENTROID: 0.511
HORZ SPREAD: 0.575
VERT SPREAD: 3.474
GROUP SPREAD: 3.474
MIN RADIUS: 0.157
MAX RADIUS: 2.403
MEAN RADIUS: 1.033
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

BARBER - M24 0111892

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790636

 DATE 10/31/01

 TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.48		2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.19	2.42		2.01	
PULL #3	2.21	2.18		2.20	
PULL #4	2.37	2.26		2.18	
PULL #5	1.88	2.46		2.26	
TOTAL	11.17	11.80		10.80	
AVG.	2.23	2.36		2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.28		
PULL #2	3.08	3.06		
PULL #3	2.78	3.20		
PULL #4	3.13	3.12		
PULL #5	3.02	2.97		
TOTAL	15.14	15.63		
AVG.	3.03	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.62		4.38
PULL #2	3.92	3.91		4.16
PULL #3	4.16	4.28		3.97
PULL #4	4.13	4.13		4.19
PULL #5	4.00	4.28		4.19
TOTAL	20.60	21.22		20.89
AVG.	4.12	4.24		4.18