

BARBER - M24 0111959

E 6790 644

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0111998

BARBER - M24 0111960

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Mar-que Deposee.

SERIAL NO. E6790644	ORDER NO. 25716	46	 5716 E6790644
31XV			

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

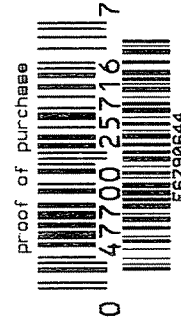


E6790644

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

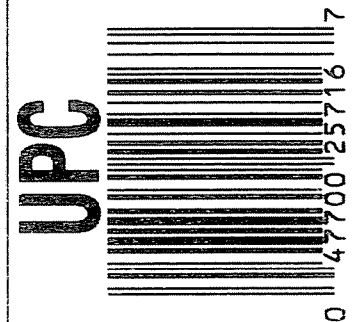


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790644



CONTRACT #

GUN SERIAL # E6790644

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RJR
600	PROOF		11/27/01	RJR
607	CHECK HEADSPACE	MAGNA - FLUX	11/27/01	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>NRB</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	D.N.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.N.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.N.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.N.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/12/01	DA

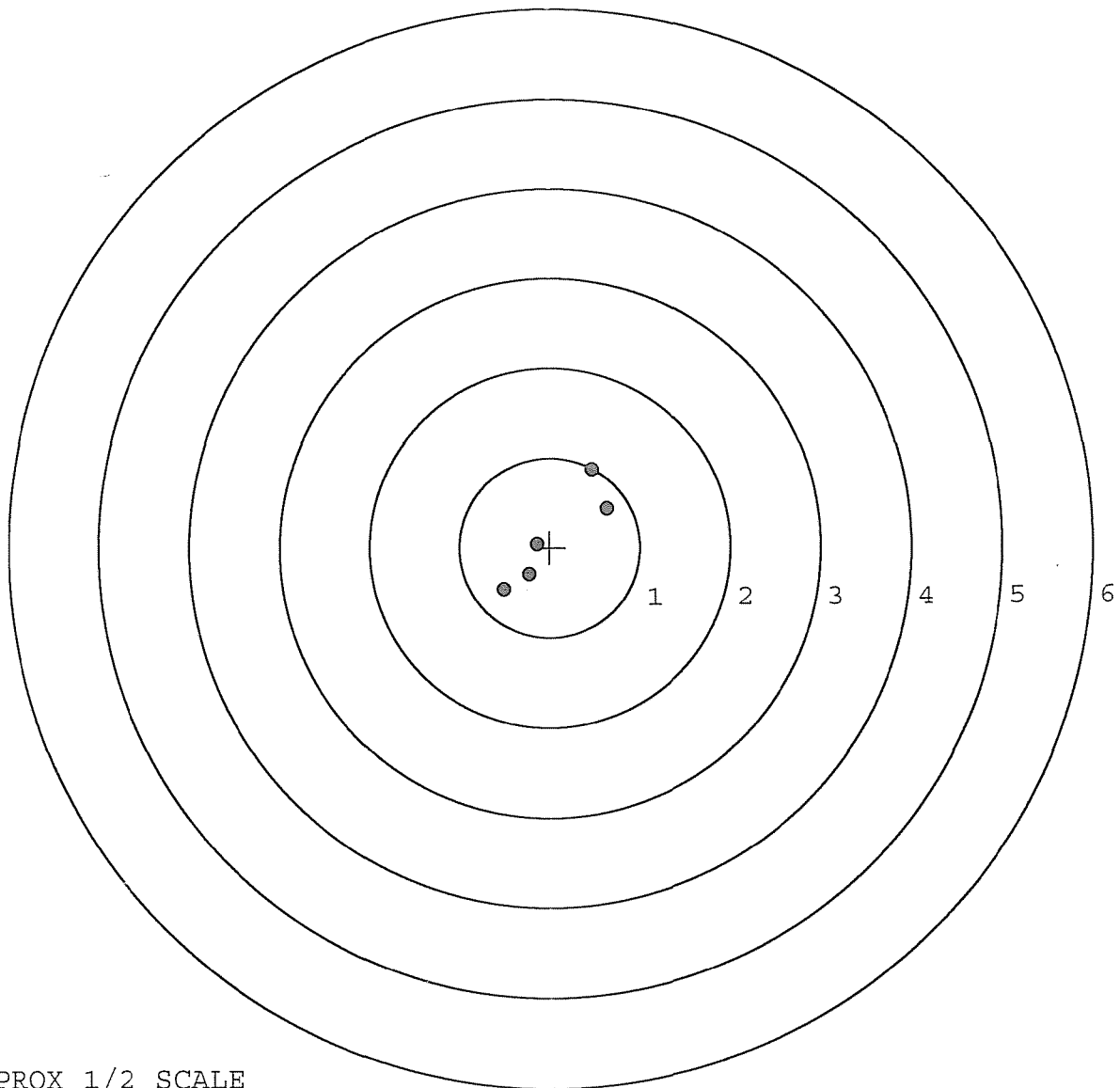
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>6.0</u> <u>6.0</u>	12/14/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-14-01	PH
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/14/01	PH
	A) MALFUNCTIONS	PASS FAIL	12/14/01	PH
	B) PIERCED PRIMERS	PASS FAIL	12/14/01	PH
645	INSPECT FOR LIVE AMMO		12/14/01	PH
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.28</u> <u>2.28</u> <u>2.33</u> <u>2.45</u>	12/14/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/18/01	OA

BARBER - M24 0111964

SERIAL NUMBER: ~~E~~6790644. __ 0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 05:09

POINT#	X	Y
1:	0.472	0.872
2:	0.635	0.432
3:	-0.146	0.040
4:	-0.230	-0.303
5:	-0.513	-0.467

X CENTROID: 0.044
Y CENTROID: 0.115
POA TO CENTROID: 0.123
HORZ SPREAD: 1.148
VERT SPREAD: 1.339
GROUP SPREAD: 1.662
MIN RADIUS: 0.204
MAX RADIUS: 0.870
MEAN RADIUS: 0.610
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



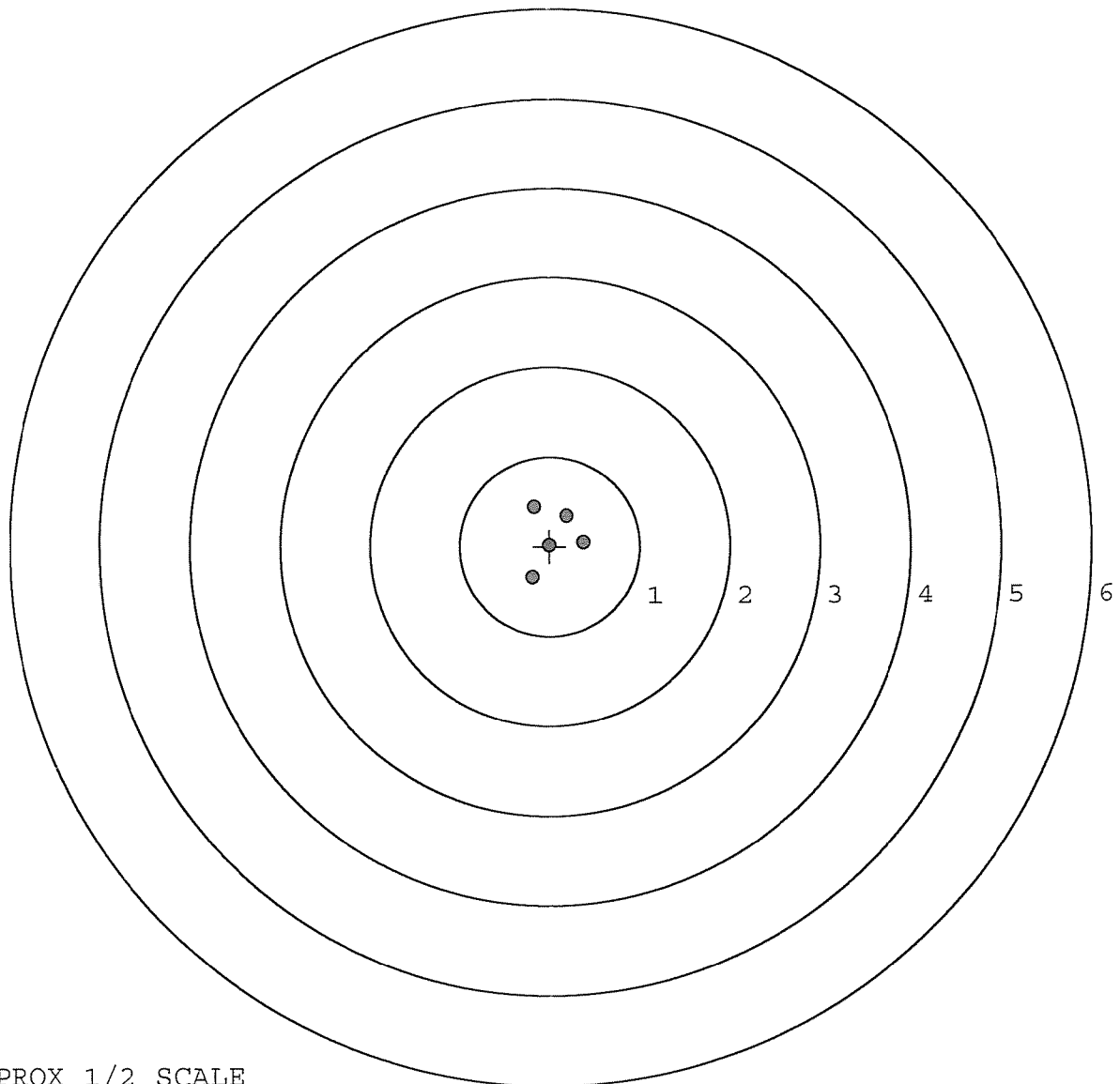
TARGET APPROX 1/2 SCALE

BARBER - M24 0111965

SERIAL NUMBER: ~~E~~6790644. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 05:09

POINT#	X	Y
1:	-0.174	0.438
2:	0.188	0.336
3:	0.376	0.042
4:	-0.011	0.012
5:	-0.196	-0.347

X CENTROID: 0.037
Y CENTROID: 0.096
POA TO CENTROID: 0.103
HORZ SPREAD: 0.572
VERT SPREAD: 0.785
GROUP SPREAD: 0.785
MIN RADIUS: 0.097
MAX RADIUS: 0.501
MEAN RADIUS: 0.325
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



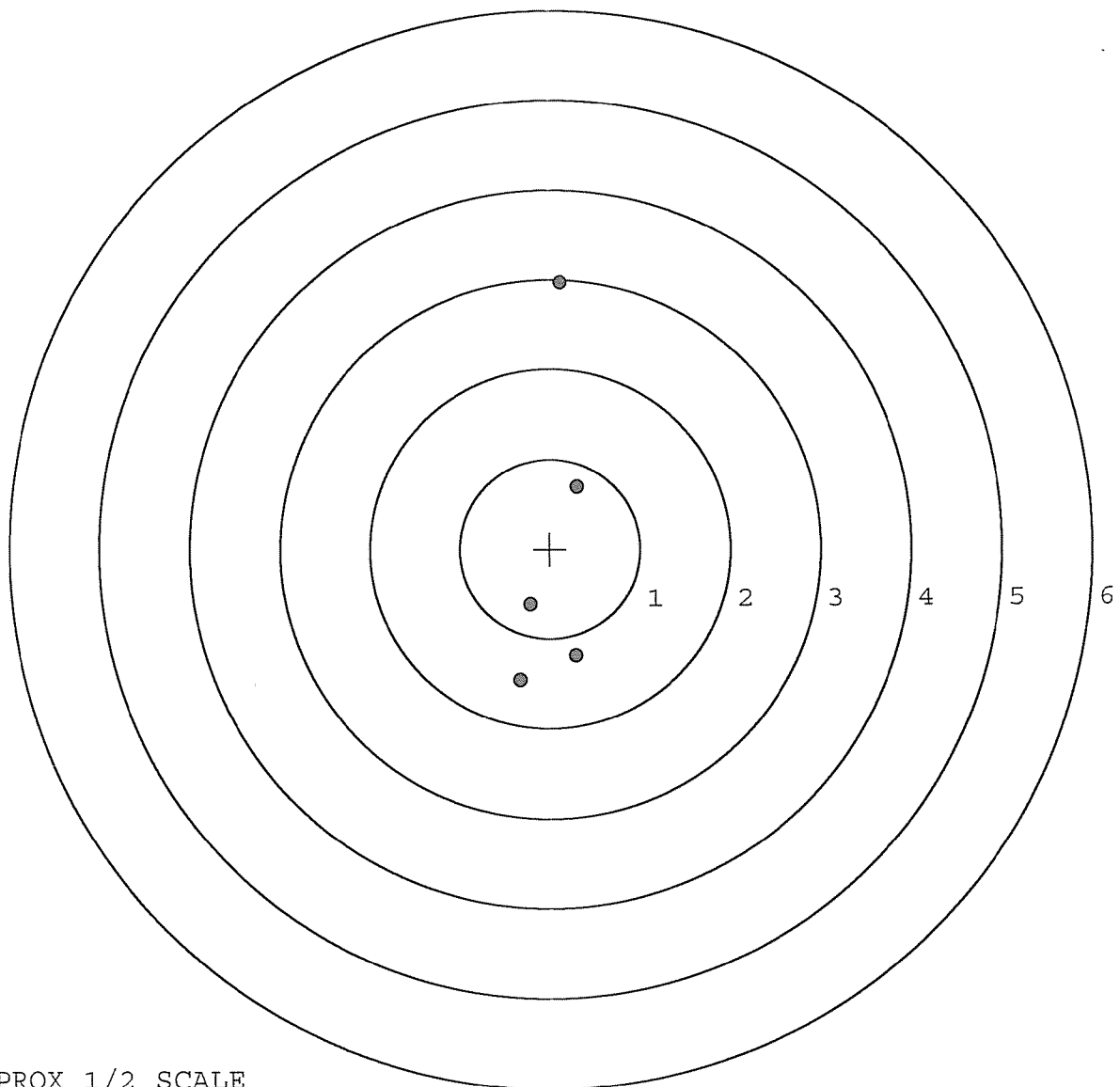
TARGET APPROX 1/2 SCALE

BARBER - M24 0111966

SERIAL NUMBER: E6790644. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 10:48

POINT#	X	Y
1:	0.292	-1.196
2:	-0.337	-1.472
3:	-0.224	-0.625
4:	0.301	0.688
5:	0.126	2.964

X CENTROID: 0.032
Y CENTROID: 0.072
POA TO CENTROID: 0.078
HORZ SPREAD: 0.638
VERT SPREAD: 4.436
GROUP SPREAD: 4.460
MIN RADIUS: 0.673
MAX RADIUS: 2.894
MEAN RADIUS: 1.438
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 3



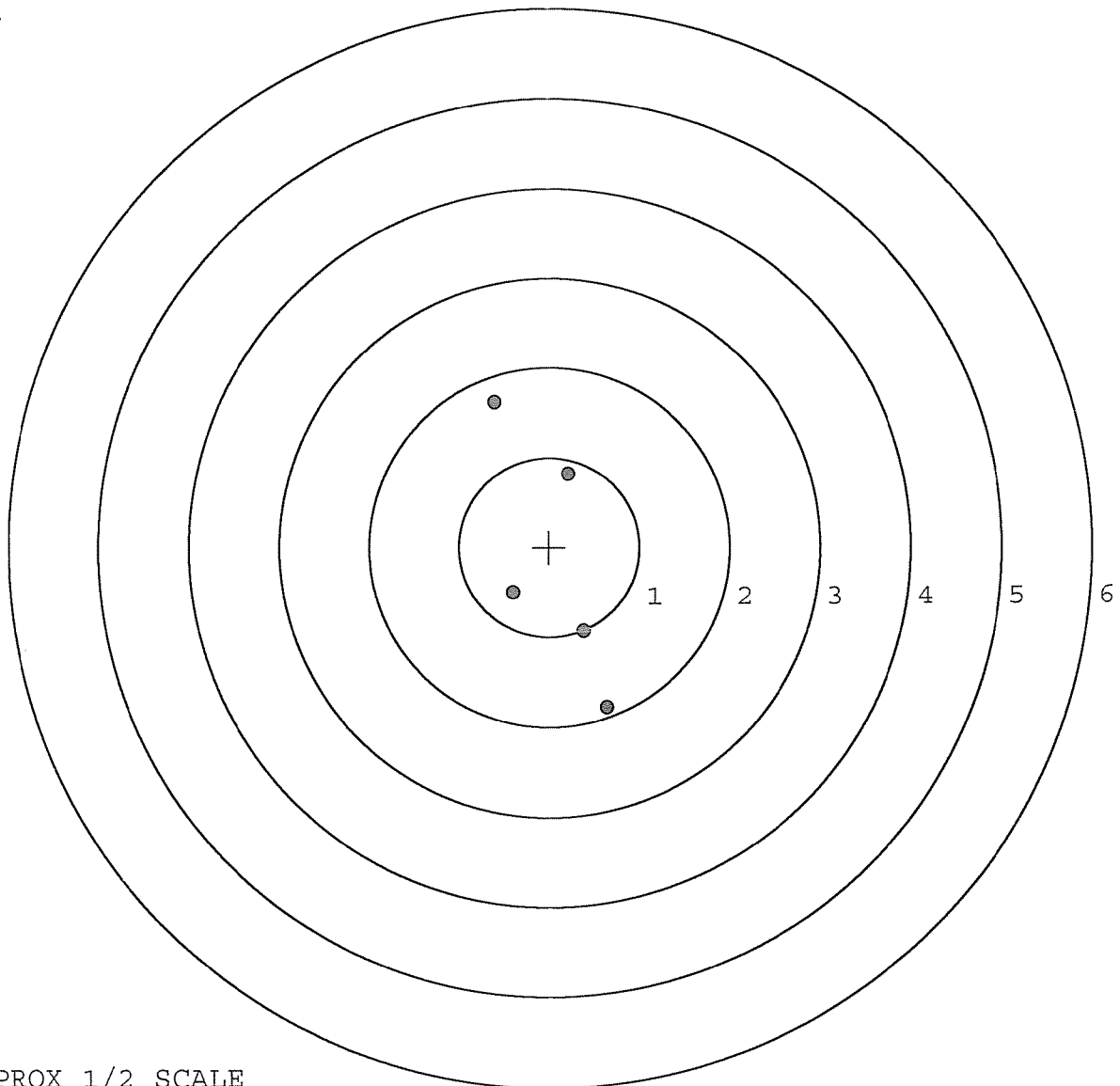
TARGET APPROX 1/2 SCALE

BARBER - M24 0111967

SERIAL NUMBER: E6790644. __0
TARGET NUMBER: 2
FILE DATE: 12/14/2001
FILE TIME: 10:48

POINT#	X	Y
1:	0.636	-1.788
2:	0.384	-0.943
3:	-0.405	-0.513
4:	0.220	0.815
5:	-0.601	1.610

X CENTROID: 0.047
Y CENTROID: -0.164
POA TO CENTROID: 0.170
HORZ SPREAD: 1.237
VERT SPREAD: 3.398
GROUP SPREAD: 3.616
MIN RADIUS: 0.571
MAX RADIUS: 1.888
MEAN RADIUS: 1.206
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790644DATE 11/12/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.28		2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.13		2.43	
PULL #3	2.41	2.23		2.35	
PULL #4	2.55	2.20		2.47	
PULL #5	2.43	2.21		2.35	
TOTAL	12.44	11.04		11.94	
AVG.	2.49	2.21		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.29		
PULL #2	3.22	3.36		
PULL #3	3.27	3.30		
PULL #4	3.24	3.29		
PULL #5	3.31	3.34		
TOTAL	16.35	16.58		
AVG.	3.27	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.18		4.35
PULL #2	4.14	4.28		4.46
PULL #3	4.05	4.17		4.43
PULL #4	4.11	4.10		4.24
PULL #5	4.14	3.96		4.31
TOTAL	20.54	20.69		21.79
AVG.	4.11	4.14		4.36