

EC790648

1

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **E6790648**

ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

22BW

5716 E6790648

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

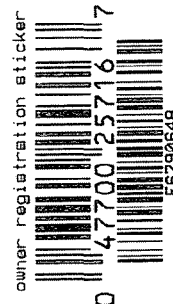
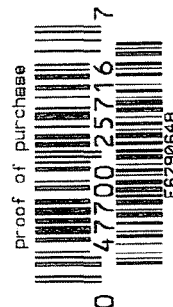


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

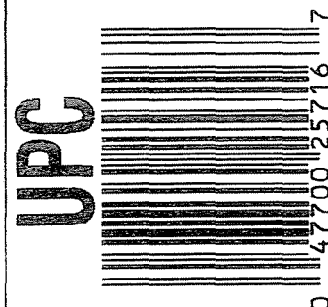


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790648



CONTRACT #

GUN SERIAL # F6290648

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-09-01	REP
600	PROOF		11-9-01	REP
607	CHECK HEADSPACE		11-9-01	REP
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11-9-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 9 2001 OPERATOR <u>DRB</u>		
615	ROLLMARK CALIBER		11/9	(15)
617	DRILL AND TAP SIGHT HOLES		11-12	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12-13-01	DR
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DR
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-10-02	STZ

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	<u>12/18/01</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>2.5</u> <u>2.5</u>	<u>12/18/01</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	<u>12/18/01</u>	<u>RW</u>
	J) ASSEMBLE STOCK		<u>12-17-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/9/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/9/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/9/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/9/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-18-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12/2-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/9/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.44</u> <u>2.57</u> <u>2.57</u> <u>2.28</u>	<u>12/19/01</u>	<u>BWT</u>
	C) FUNCTION		<u>1/9/02</u>	<u>RW</u>
660	PACK		<u>1-16-02</u>	<u>DR</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. _____

DATE 10/23/01TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.54		2.21	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.50		2.21	
PULL #3	2.44	2.30		2.45	
PULL #4	2.32	2.39		2.20	
PULL #5	2.45	2.54		2.28	
TOTAL	12.23	12.27		11.35	
AVG.	2.44	2.45		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.10		
PULL #2	3.28	3.05		
PULL #3	3.24	3.10		
PULL #4	3.27	3.09		
PULL #5	3.24	3.09		
TOTAL	16.08	15.43		
AVG.	3.21	3.08		

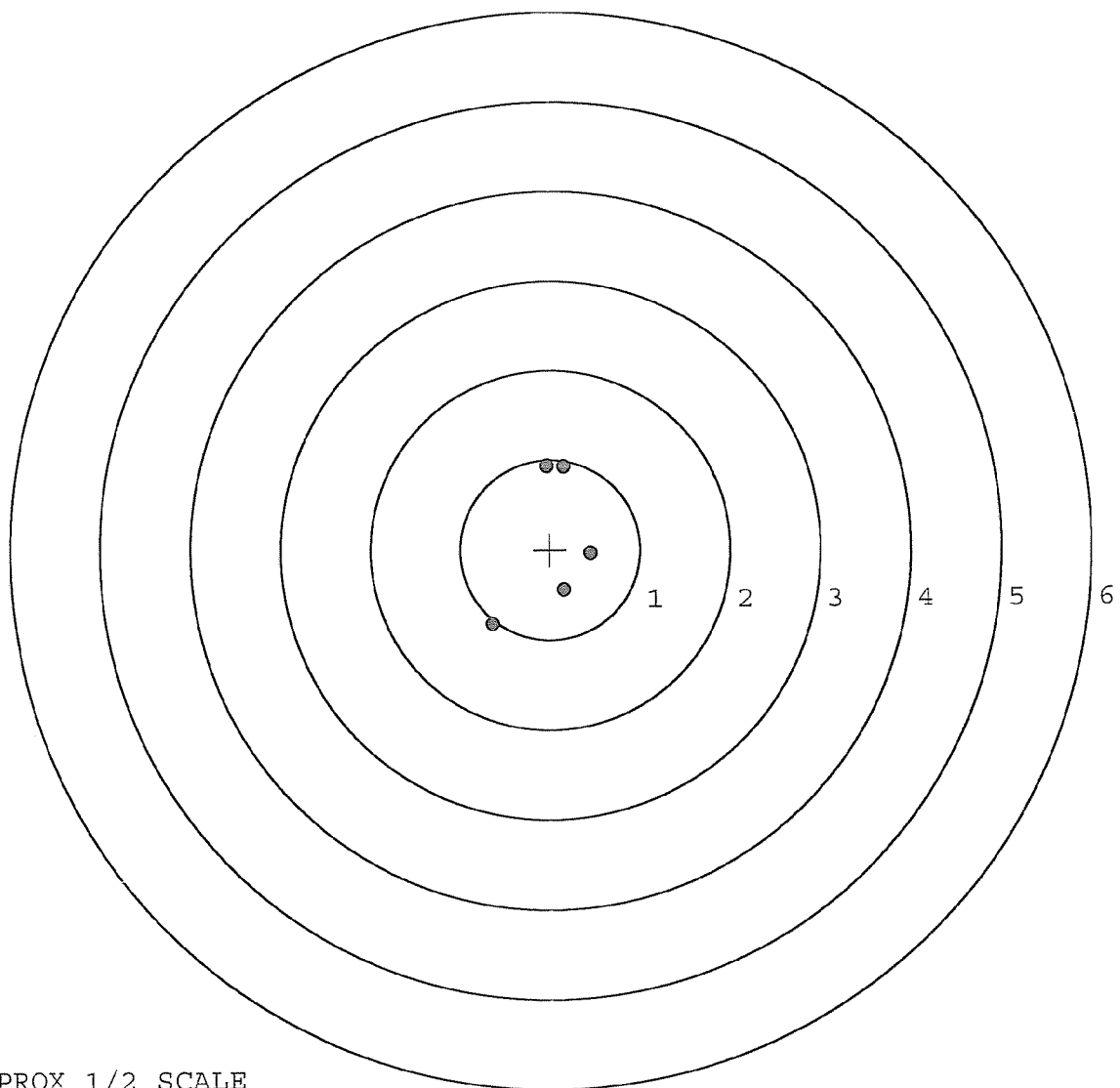
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.00		4.10
PULL #2	4.00	3.96		4.15
PULL #3	4.15	4.27		4.29
PULL #4	4.11	4.10		4.00
PULL #5	4.00	4.07		4.12
TOTAL	20.42	20.40		20.66
AVG.	4.08	4.08		4.13

BARBER - M24 0112009

SERIAL NUMBER: E6790648. 0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 04:01

POINT#	X	Y
1:	-0.642	-0.829
2:	0.155	-0.451
3:	0.452	-0.041
4:	0.156	0.922
5:	-0.035	0.928

X CENTROID: 0.017
 Y CENTROID: 0.106
 POA TO CENTROID: 0.107
 HORZ SPREAD: 1.094
 VERT SPREAD: 1.757
 GROUP SPREAD: 1.924
 MIN RADIUS: 0.459
 MAX RADIUS: 1.144
 MEAN RADIUS: 0.766
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



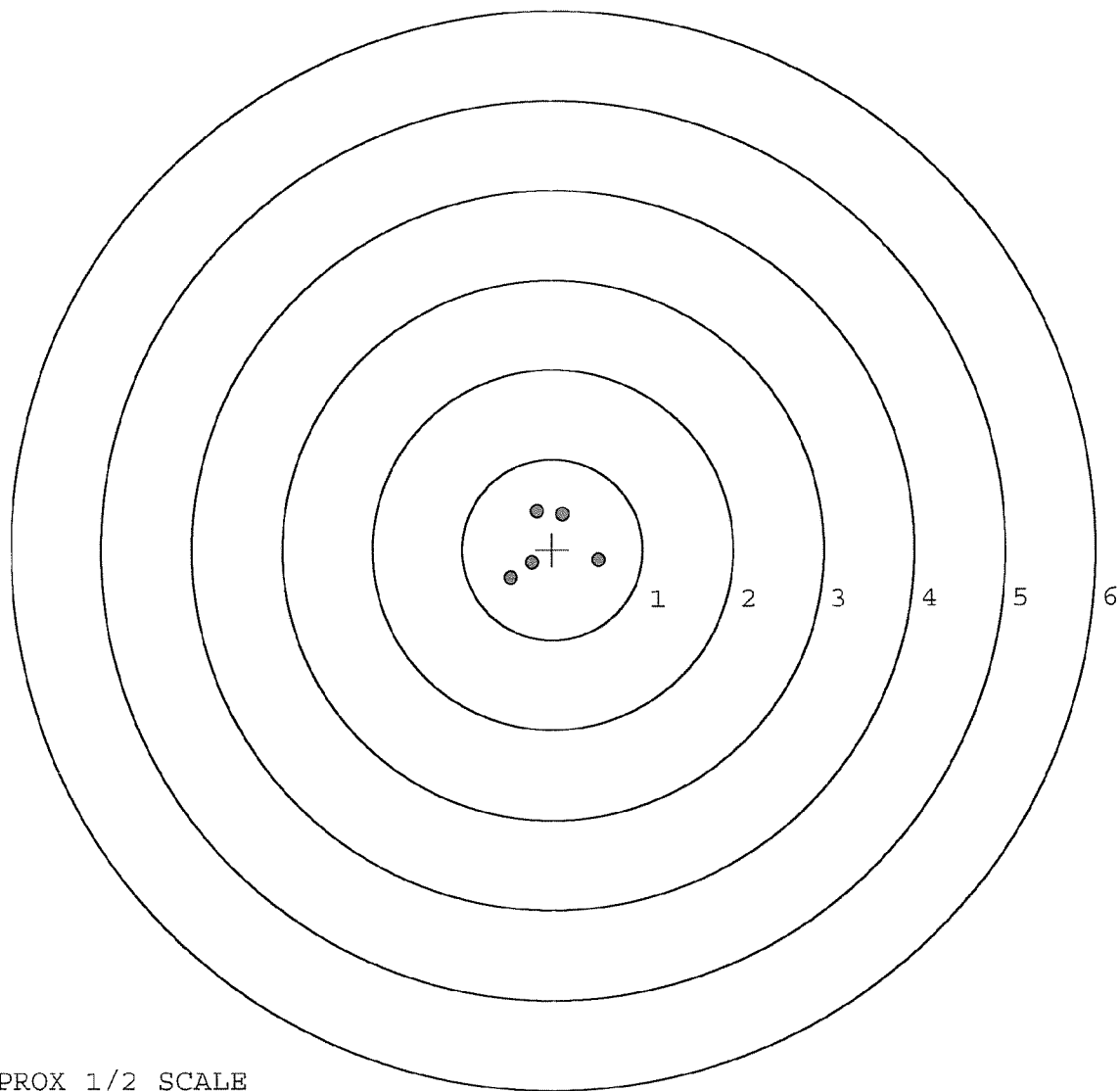
TARGET APPROX 1/2 SCALE

BARBER - M24 0112010

SERIAL NUMBER: E6790648. __0
 TARGET NUMBER: 2
 FILE DATE: 12/18/2001
 FILE TIME: 04:01

POINT#	X	Y
1:	-0.466	-0.319
2:	-0.229	-0.150
3:	0.510	-0.124
4:	0.115	0.388
5:	-0.169	0.425

X CENTROID: -0.048
 Y CENTROID: 0.044
 POA TO CENTROID: 0.065
 HORZ SPREAD: 0.976
 VERT SPREAD: 0.744
 GROUP SPREAD: 0.995
 MIN RADIUS: 0.265
 MAX RADIUS: 0.583
 MEAN RADIUS: 0.436
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE