

E6750652

BARBER - M24 0112044

VERY IMPORTANT
INSTRUCTION
BRACKET TO BE
SALE USE ONLY
Remington

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E67906544**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Inv. Off. - Marca Registrada. Marque Déposée.

31XV

5716 E6790652

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

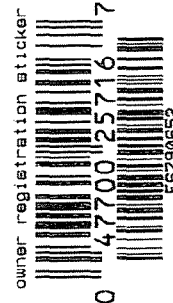
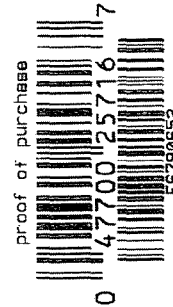


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

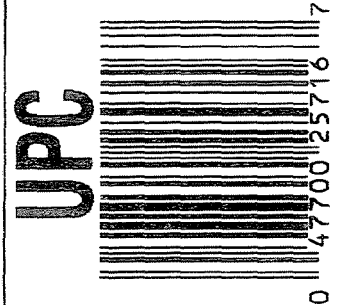


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790652



CONTRACT #

GUN SERIAL # E6790652

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	AK
600	PROOF		11/15/01	AK
607	CHECK HEADSPACE		11/15/01	AK
610	DIS-ASSEMBLE GUN		11/15/01	AK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			AL
615	ROLLMARK CALIBER		11/30	LB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/11/01	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/11/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/11/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/11/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		12/16/01	SA
	2.50 LBS +/- .5 LBS			

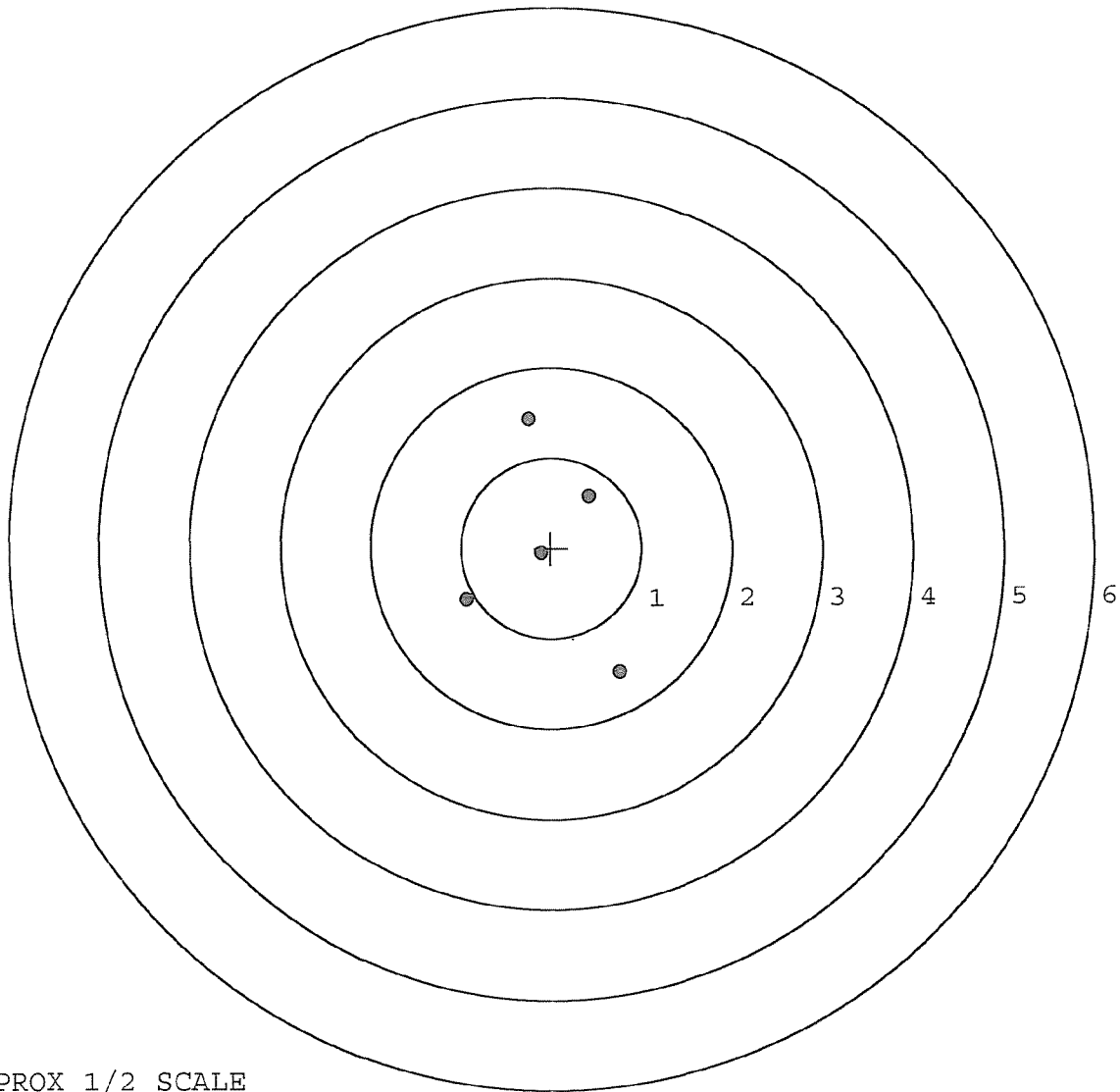
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.75</u> <u>4.75</u>		D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>		D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>		D.M.
	J) ASSEMBLE STOCK		12-13-01	RA
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/13/01	HP
	A) MALFUNCTIONS	PASS FAIL	12/13/01	HP
	B) PIERCED PRIMERS	PASS FAIL	12/13/01	HP
645	INSPECT FOR LIVE AMMO		12/13/01	HP
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.46</u> <u>2.53</u> <u>2.31</u> <u>2.50</u>	12/15/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/14/01	RA

BARBER - M24 0112048

SERIAL NUMBER: E6790652.____0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:09

POINT#	X	Y
1:	0.756	-1.376
2:	0.421	0.574
3:	-0.943	-0.567
4:	-0.110	-0.057
5:	-0.243	1.430

X CENTROID: -0.024
Y CENTROID: 0.001
POA TO CENTROID: 0.024
HORZ SPREAD: 1.699
VERT SPREAD: 2.806
GROUP SPREAD: 2.979
MIN RADIUS: 0.104
MAX RADIUS: 1.582
MEAN RADIUS: 0.988
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

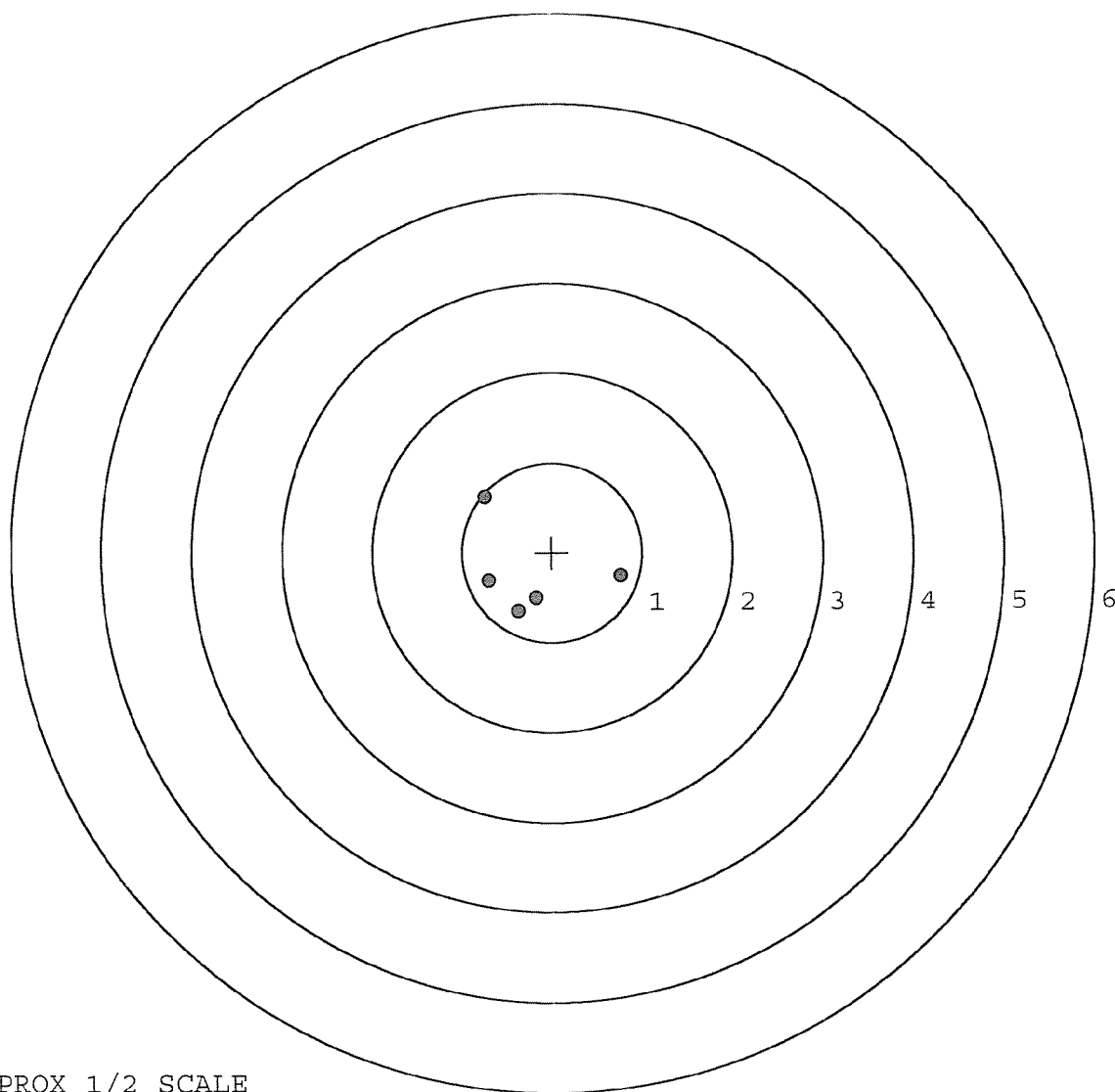


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790652.____0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 11:09

POINT#	X	Y
1:	0.762	-0.263
2:	-0.177	-0.507
3:	-0.375	-0.656
4:	-0.701	-0.318
5:	-0.741	0.622

X CENTROID: -0.246
 Y CENTROID: -0.224
 POA TO CENTROID: 0.333
 HORZ SPREAD: 1.503
 VERT SPREAD: 1.278
 GROUP SPREAD: 1.744
 MIN RADIUS: 0.291
 MAX RADIUS: 1.009
 MEAN RADIUS: 0.639
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112050

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

 SERIAL NO. E6790652

 DATE 10/30/01

 TESTER 2.7

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.54		2.26	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.15	2.23		2.15	
PULL #3	2.45	2.28		2.56	
PULL #4	2.37	2.26		2.17	
PULL #5	2.08	2.40		2.15	
TOTAL	11.47	11.71		11.29	
AVG.	2.29	2.34		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	2.94		
PULL #2	3.04	2.91		
PULL #3	3.04	2.94		
PULL #4	3.19	2.94		
PULL #5	3.09	2.91		
TOTAL	15.64	14.64		
AVG.	3.13	2.93		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.55		4.33
PULL #2	4.48	4.02		3.8 4.43
PULL #3	4.06	3.95		4.39
PULL #4	4.07	3.95		4.01
PULL #5	4.11	4.05		4.01
TOTAL	20.93	20.52		21.17
AVG.	4.17	4.10		4.23