

BARBER - M24 0112051

E 6790655

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0112091 **M2409112090**

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E67906555

ORDER NO.
25716

46

31XV



5716 E6790655

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC

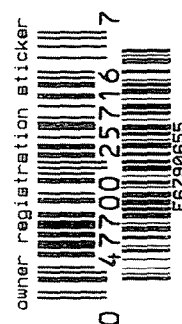
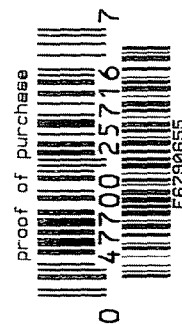


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

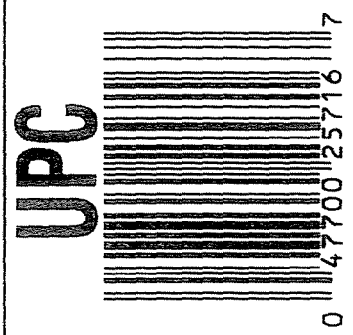
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

E6790655



CONTRACT #

GUN SERIAL # E6790655

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA-FLUX	11/27/01	RH
610	DIS-ASSEMBLE GUN	INSPECTED	11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>ABD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	DM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	DM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	DM
	D) OIL FIRING PIN ASSEMBLY		12/12/01	DM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	12/14/01	DA

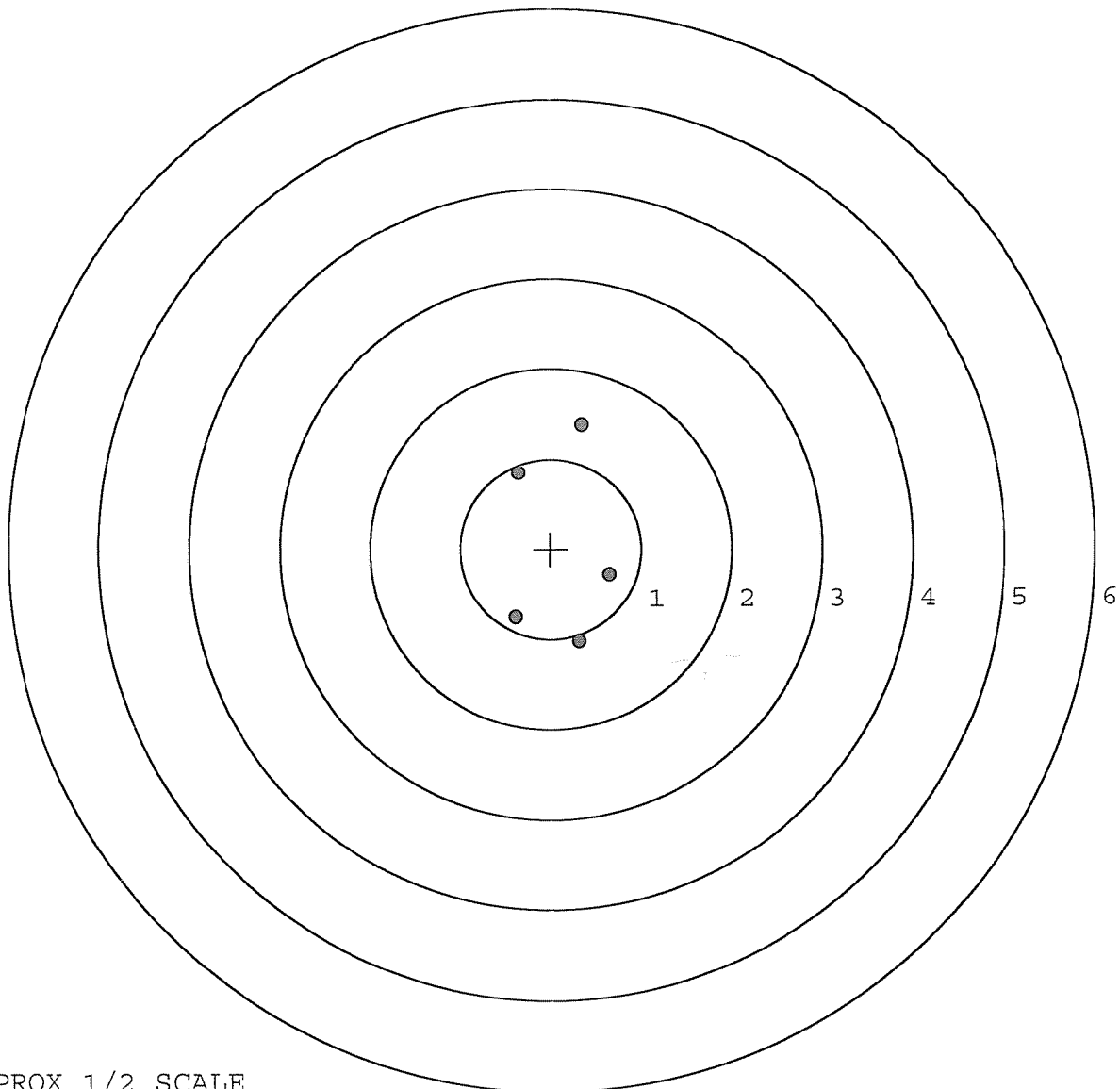
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.25</u> <u>5.25</u>	12/16/01	D.M.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.0</u>	12/16/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12/16/01	D.M.
	J) ASSEMBLE STOCK		12-15-01	RH
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/15/01	RH
	A) MALFUNCTIONS	PASS FAIL	12/15/01	RH
	B) PIERCED PRIMERS	PASS FAIL	12/15/01	RH
645	INSPECT FOR LIVE AMMO		12/15/01	RH
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.18</u> <u>2.18</u> <u>2.16</u> <u>2.12</u>	12/16/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/14/01	D.M.

BARBER - M24 0112056

SERIAL NUMBER: E6790655. __0
TARGET NUMBER: 1
FILE DATE: 12/15/2001
FILE TIME: 07:29

POINT#	X	Y
1:	-0.393	-0.764
2:	0.320	-1.028
3:	0.653	-0.290
4:	-0.358	0.852
5:	0.352	1.375

X CENTROID: 0.115
Y CENTROID: 0.029
POA TO CENTROID: 0.118
HORZ SPREAD: 1.046
VERT SPREAD: 2.403
GROUP SPREAD: 2.403
MIN RADIUS: 0.626
MAX RADIUS: 1.367
MEAN RADIUS: 0.992
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



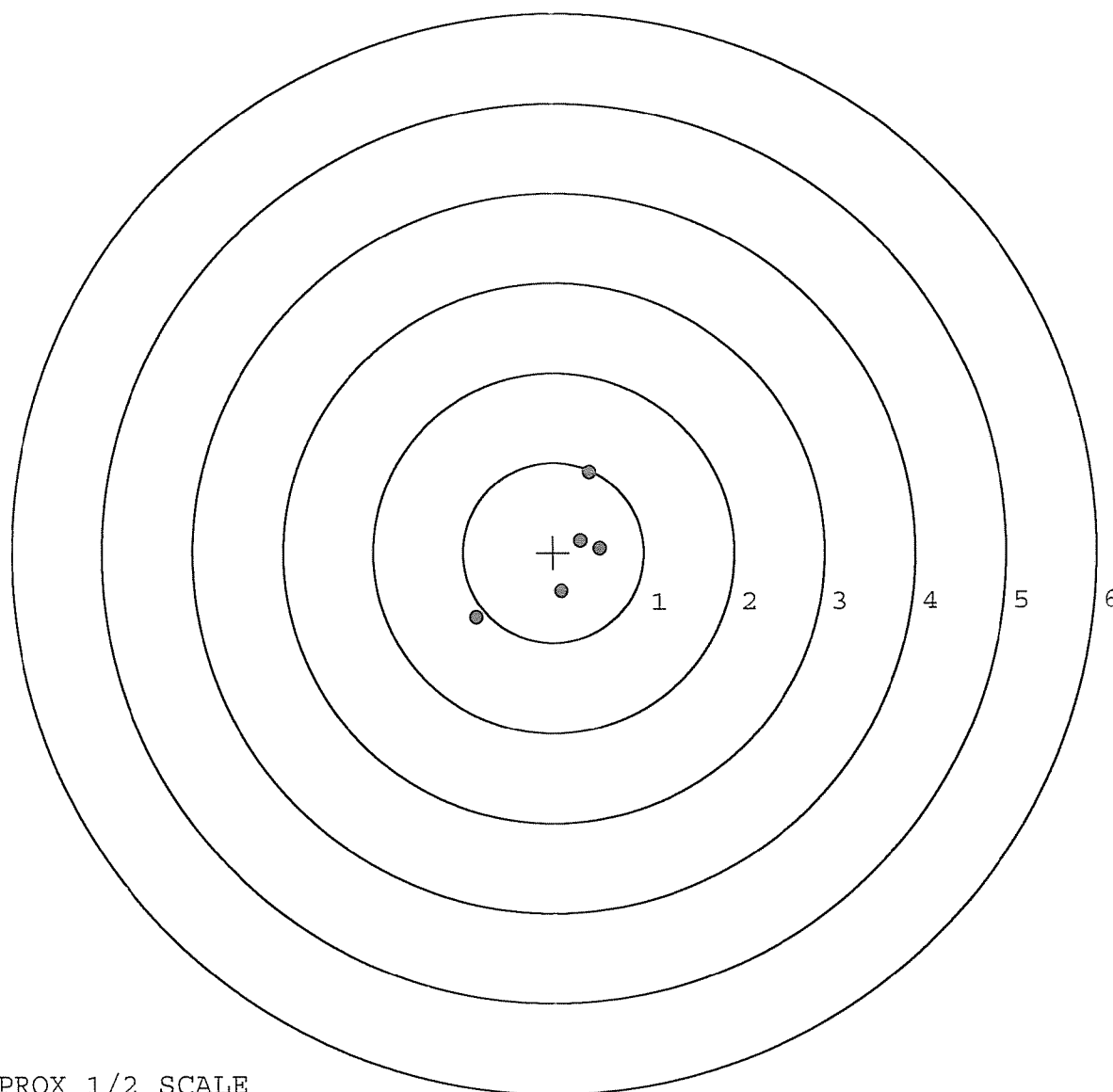
TARGET APPROX 1/2 SCALE

BARBER - M24 0112057

SERIAL NUMBER: E6790655. __0
TARGET NUMBER: 2
FILE DATE: 12/15/2001
FILE TIME: 07:29

POINT#	X	Y
1:	-0.856	-0.723
2:	0.089	-0.433
3:	0.305	0.131
4:	0.519	0.042
5:	0.403	0.888

X CENTROID: 0.092
Y CENTROID: -0.019
POA TO CENTROID: 0.094
HORZ SPREAD: 1.375
VERT SPREAD: 1.611
GROUP SPREAD: 2.045
MIN RADIUS: 0.261
MAX RADIUS: 1.181
MEAN RADIUS: 0.649
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6790655

DATE 11/12/01

TESTER J.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.20		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.16		2.22	
PULL #3	2.27	2.30		2.17	
PULL #4	2.68	2.20		2.13	
PULL #5	2.50	2.46		2.23	
TOTAL	12.59	11.32		10.97	
AVG.	2.52	2.26		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	2.97		
PULL #2	3.02	2.99		
PULL #3	3.08	3.10		
PULL #4	3.01	3.17		
PULL #5	3.15	3.00		
TOTAL	15.36	15.23		
AVG.	3.07	3.05		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.05	4.14		4.18
PULL #2	4.21	4.01		4.21
PULL #3	4.12	3.93		4.12
PULL #4	4.23	4.01		4.19
PULL #5	4.28	4.03		4.18
TOTAL	20.89	20.12		20.88
AVG.	4.18	4.02		4.18