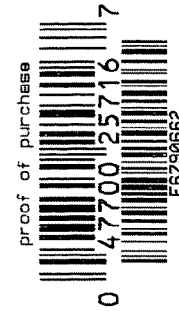


EC790662

MODEL 700[™] M24
 ACTION CENTERFIRE RIFLE
 CALIBER 7.62 NATO

- CONTENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - SAFETY BOOKLET

46 FORM 1444

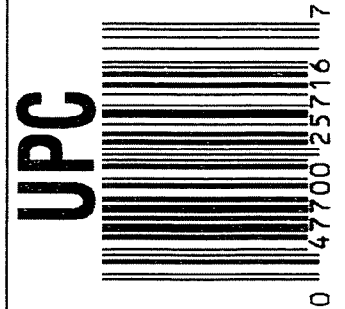


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790662



BARBER - M24 0112153

Remington
EST. 1816
REMINGTON-UMC
SPORTS & AMMUNITION
HARTFORD, CT 06108

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Tilton, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Trade Mark Deposited

SERIAL NO. J
E6790662

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UPC

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SERIAL NO.
E6790662

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 M2409312192

CONTRACT #

GUN SERIAL # E6790662

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-17-02	RAK
600	PROOF		1-17-02	AC
607	CHECK HEADSPACE		1-17-02	AC
610	DIS-ASSEMBLE GUN		1-17-02	RAK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		1-17-02	RAK
615	ROLLMARK CALIBER		1-21-02	AB
617	DRILL AND TAP SIGHT HOLES		1/21/02	BWT
620	APPLY COATINGS (BARREL ACTION)		1-23	TA
	(BOLT)		1-23	TA
625	FINAL ASSEMBLY		1/28/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/28/02	D.M.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/28/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/28/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/28/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/26/02	RAK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>6.00</u> <u>5.75</u>	2/7/02	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.50</u>	2/7/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	2/7/02	D.M.
	J) ASSEMBLE STOCK		1-28-02	RW
	K) ASSEMBLE SWIVEL STUDS		2/7/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2/20/02	RW
	M) IRON SIGHT ALIGNMENT		2/20/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2/20/02	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-4-02	A
	A) MALFUNCTIONS	PASS FAIL	2-4-02	A
	B) PIERCED PRIMERS	PASS FAIL	2-4-02	A
645	INSPECT FOR LIVE AMMO		2-4-02	A
655	FINAL INSPECTION A) HEADSPACE		2/7/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.69</u> <u>2.44</u> <u>2.56</u> <u>2.61</u>	2/7/02	D.M.
	C) FUNCTION		2/7/02	RW
660	PACK		2/24/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790662
DATE 1/28/02
TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.73		2.81	MIN. SETTING,
PULL #2	2.64	2.76		2.65	NO AVG. OF 5
PULL #3	2.46	2.02		2.28	READINGS ACCEPT-
PULL #4	2.73	2.37		2.71	ABLE LESS THAN 2#
PULL #5	2.66	3.09		2.68	
TOTAL	12.97	12.87		13.20	
AVG.	2.59	2.57		2.64	

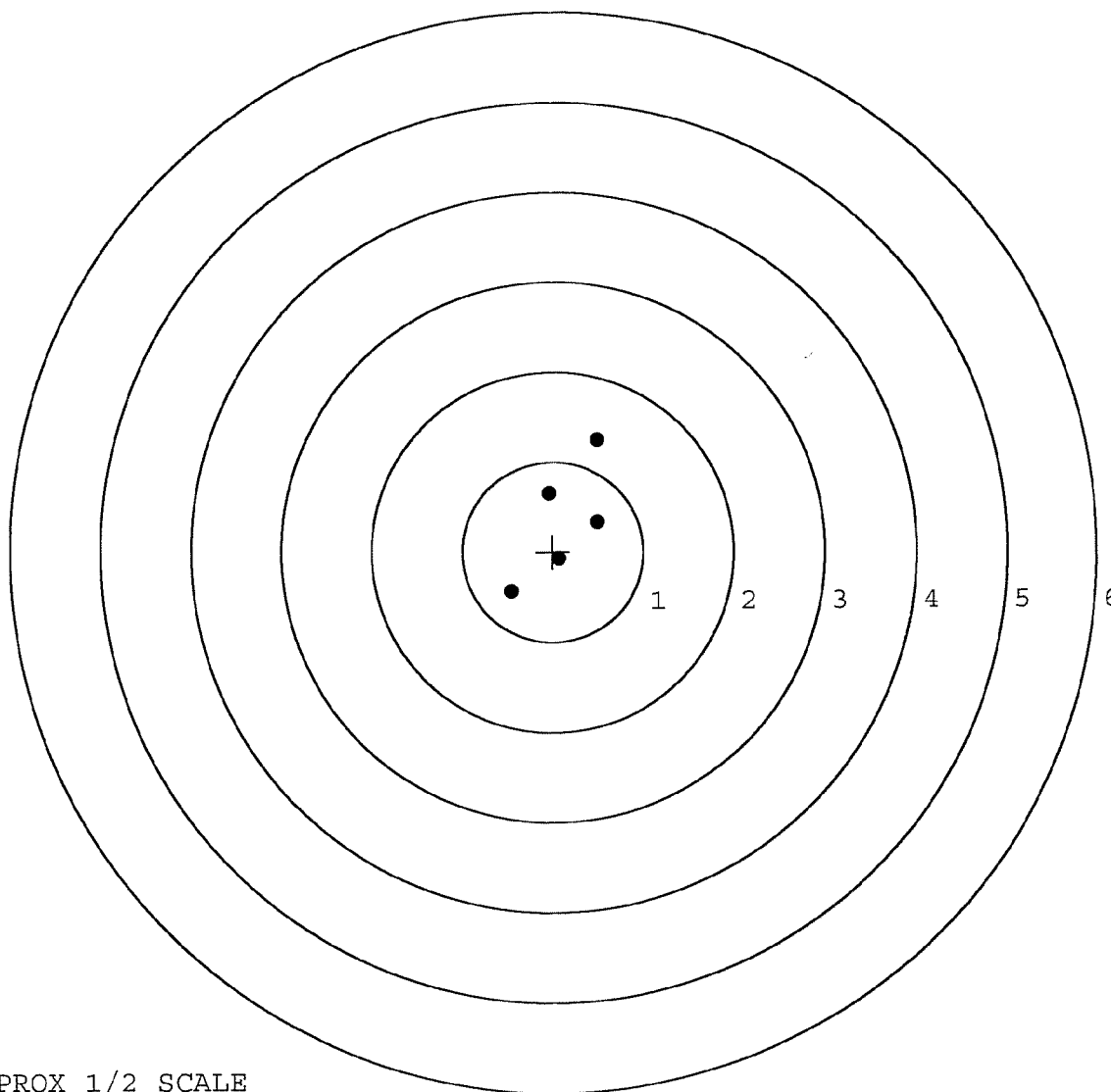
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	2.96		
PULL #2	3.60	3.88		
PULL #3	3.12	3.55		
PULL #4	3.53	3.92		
PULL #5	3.38	3.23		
TOTAL	16.94	17.54		
AVG.	3.39	3.51		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.46	4.84		4.72
PULL #2	4.52	4.29		4.39
PULL #3	4.86	4.70		4.28
PULL #4	4.46	4.26		4.20
PULL #5	4.93	4.12		4.09
TOTAL	23.23	22.21		21.68
AVG.	4.65	4.44		4.34

SERIAL NUMBER: E6790662. __0
 TARGET NUMBER: 1
 FILE DATE: 02/04/2002
 FILE TIME: 02:33

POINT#	X	Y
1:	0.498	1.241
2:	-0.040	0.649
3:	-0.460	-0.441
4:	0.499	0.328
5:	0.069	-0.083

X CENTROID: 0.113
 Y CENTROID: 0.339
 POA TO CENTROID: 0.357
 HORZ SPREAD: 0.959
 VERT SPREAD: 1.682
 GROUP SPREAD: 1.936
 MIN RADIUS: 0.346
 MAX RADIUS: 0.981
 MEAN RADIUS: 0.621
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

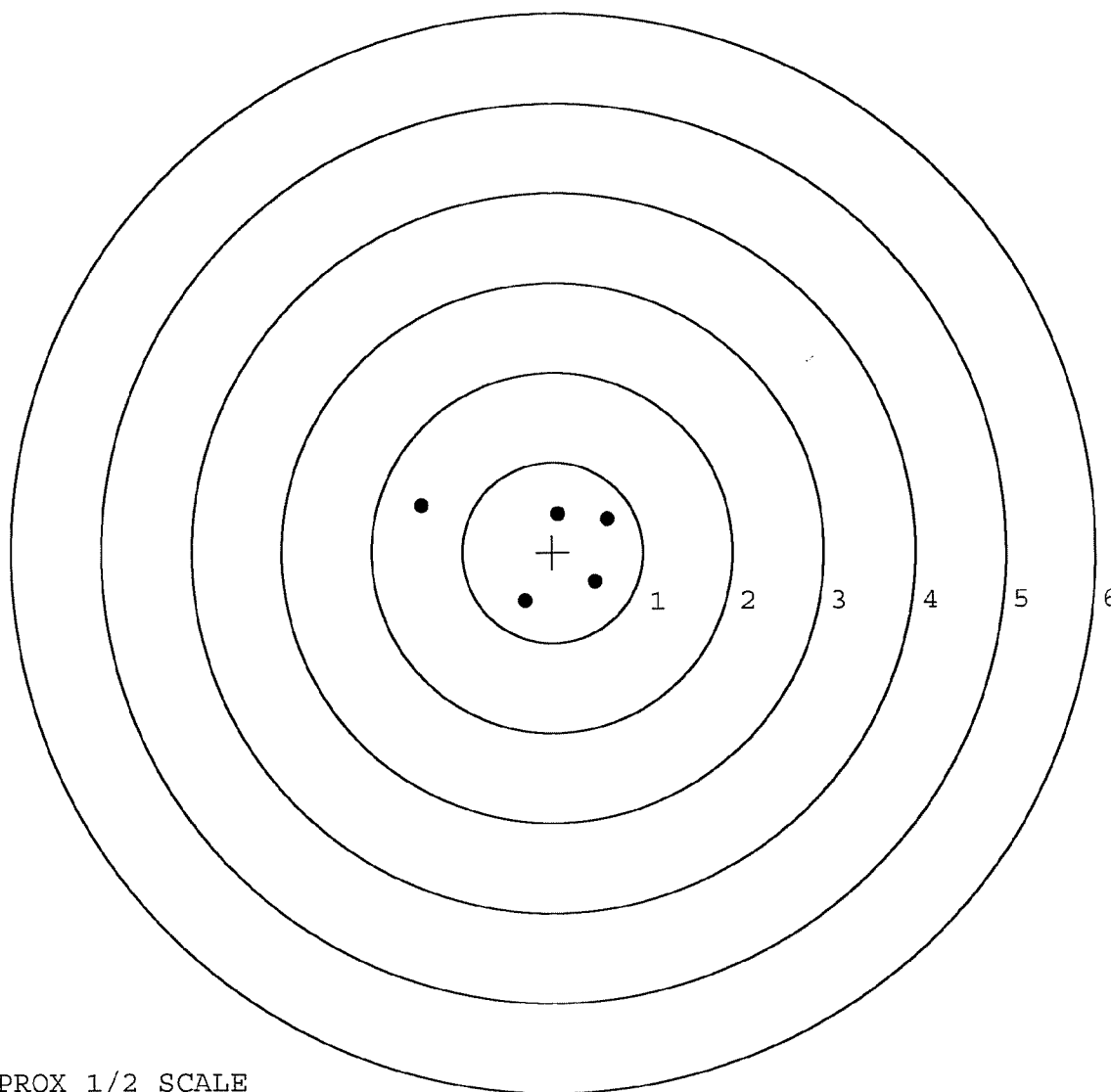


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790662. 0
 TARGET NUMBER: 2
 FILE DATE: 02/04/2002
 FILE TIME: 02:33

POINT#	X	Y
1:	0.066	0.426
2:	0.612	0.364
3:	0.471	-0.333
4:	-0.310	-0.543
5:	-1.448	0.518

X CENTROID: -0.122
 Y CENTROID: 0.086
 POA TO CENTROID: 0.149
 HORZ SPREAD: 2.060
 VERT SPREAD: 1.061
 GROUP SPREAD: 2.099
 MIN RADIUS: 0.388
 MAX RADIUS: 1.395
 MEAN RADIUS: 0.790
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE