

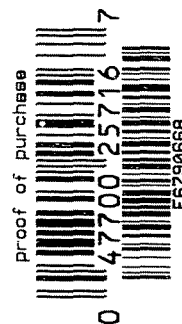
E 6790668

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



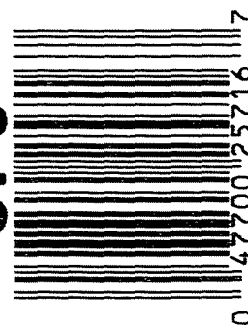
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790668

UPC



Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Depo



5716 E6790668

ORDER

25716

MODEL 700™ M24

UPC



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ORDER

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MODEL 700™ M24

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SERIAL NO.



E6790668

CONTRACT #

GUN SERIAL # FL679 0668

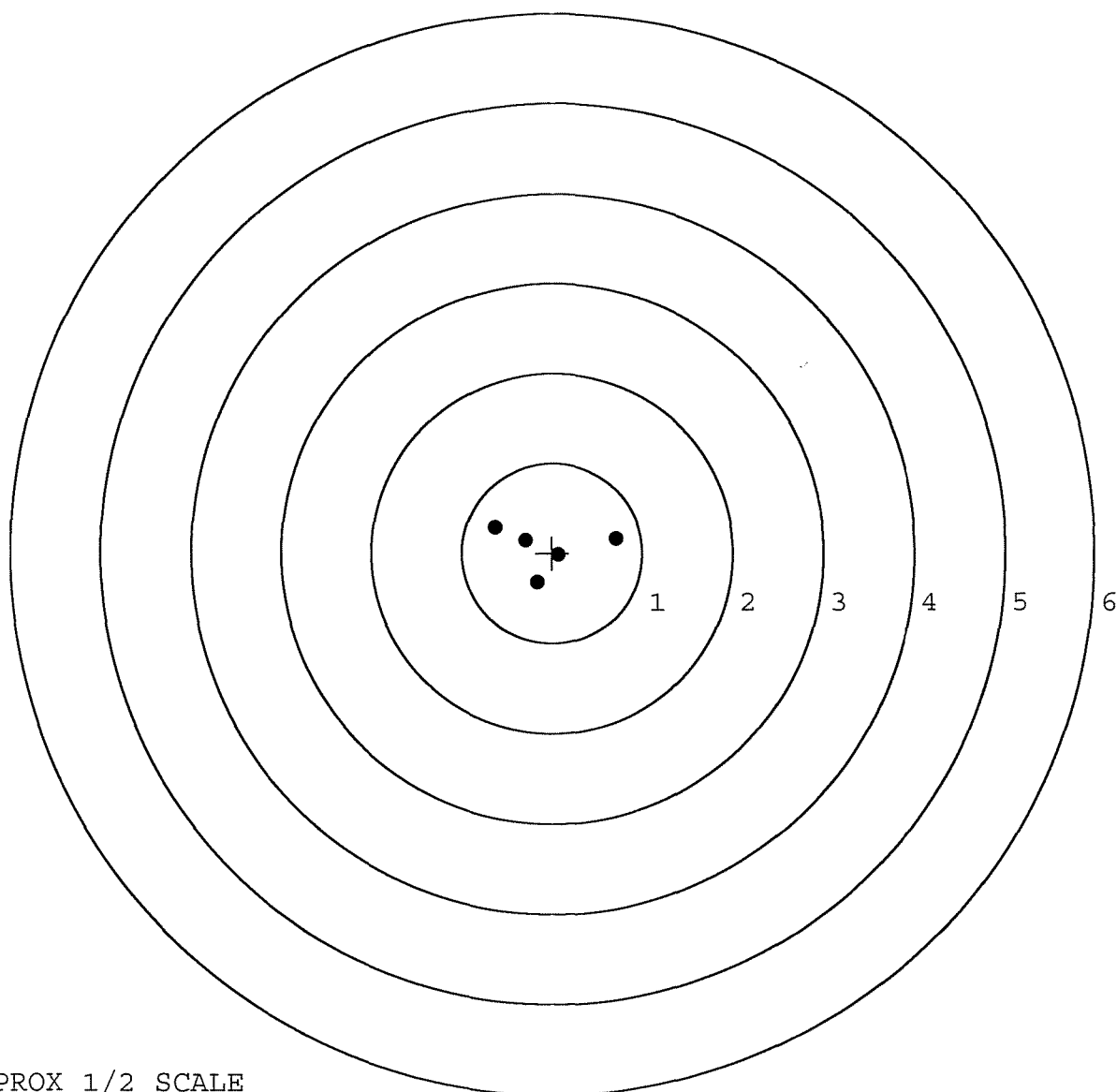
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	ETH
600	PROOF		11/27/01	ETH
607	CHECK HEADSPACE		11/27/01	ETH
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/27/01	ETH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>JS</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY		12/12/01	J.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	J.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	J.M.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	J.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.75</u>	12-18-01	
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.75</u>	12-18-01	
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0245</u> <u>.0235</u>	12-18-01	
	J) ASSEMBLE STOCK		12-15-01	Rev
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/20/01	OK
	A) MALFUNCTIONS	PASS FAIL	12/20/01	OK
	B) PIERCED PRIMERS	PASS FAIL	12/20/01	OK
645	INSPECT FOR LIVE AMMO		12/20/01	OK
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.43</u> <u>2.41</u> <u>2.42</u> <u>2.86</u>	12/19/01	BWT
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

SERIAL NUMBER: E6790668. __0
 TARGET NUMBER: 1
 FILE DATE: 12/17/2001
 FILE TIME: 11:57

POINT#	X	Y
1:	0.069	-0.024
2:	0.707	0.165
3:	-0.172	-0.333
4:	-0.295	0.142
5:	-0.627	0.287

X CENTROID: -0.064
 Y CENTROID: 0.047
 POA TO CENTROID: 0.079
 HORZ SPREAD: 1.334
 VERT SPREAD: 0.620
 GROUP SPREAD: 1.340
 MIN RADIUS: 0.151
 MAX RADIUS: 0.780
 MEAN RADIUS: 0.438
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5

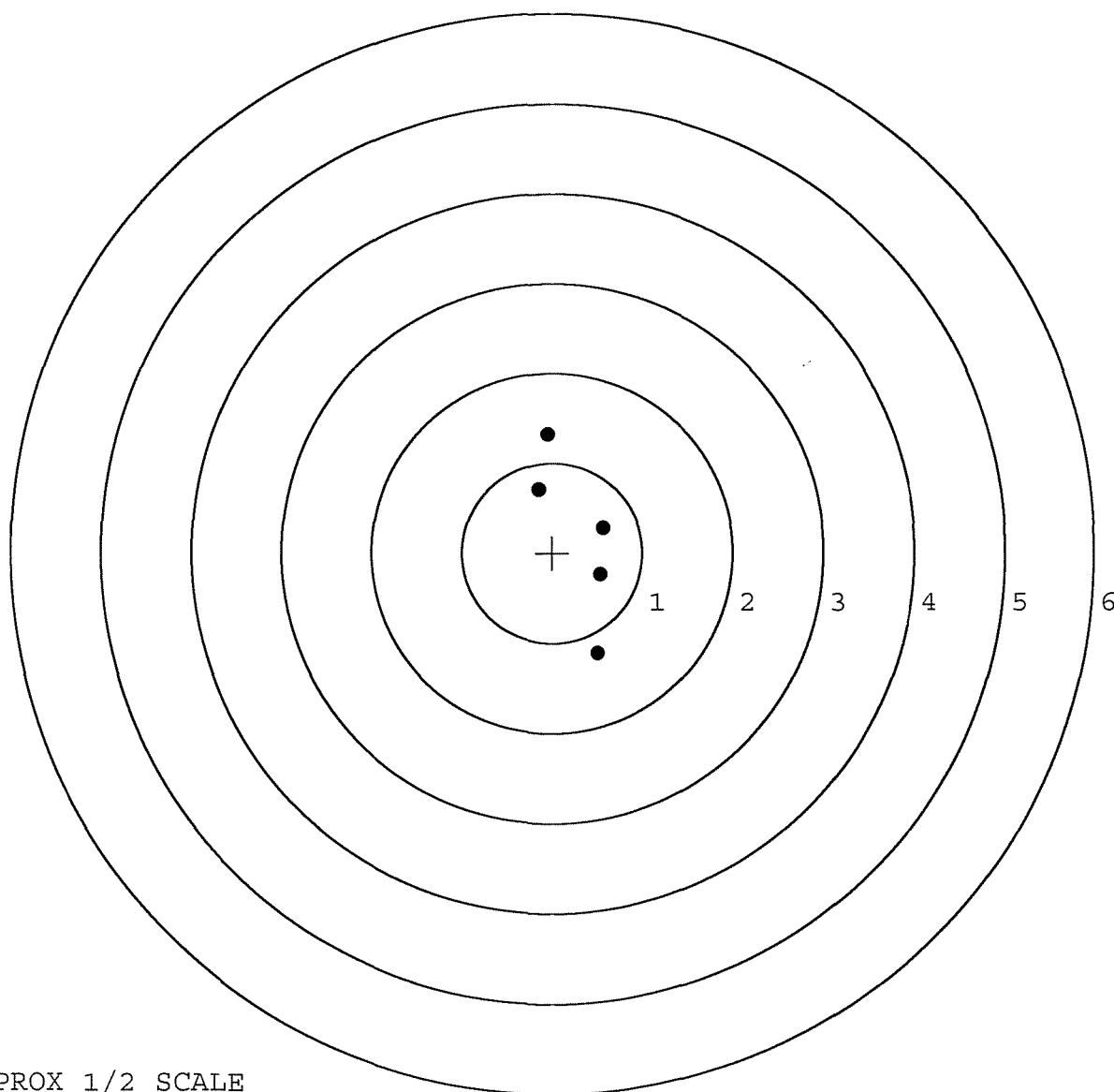


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790668. __0
 TARGET NUMBER: 2
 FILE DATE: 12/17/2001
 FILE TIME: 11:57

POINT#	X	Y
1:	-0.058	1.319
2:	-0.158	0.701
3:	0.570	0.276
4:	0.536	-0.241
5:	0.505	-1.119

X CENTROID: 0.279
 Y CENTROID: 0.187
 POA TO CENTROID: 0.336
 HORZ SPREAD: 0.728
 VERT SPREAD: 2.438
 GROUP SPREAD: 2.502
 MIN RADIUS: 0.304
 MAX RADIUS: 1.326
 MEAN RADIUS: 0.797
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790668DATE 2/19/01TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.76		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.91		2.88	
PULL #3	2.50	2.78		2.68	
PULL #4	2.67	2.76		2.66	
PULL #5	2.26	2.59		2.70	
TOTAL	12.71	13.80		13.40	
AVG.	2.54	2.76		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.04		
PULL #2	3.16	3.12		
PULL #3	3.18	3.22		
PULL #4	3.16	3.42		
PULL #5	3.18	3.02		
TOTAL	15.90	15.82		
AVG.	3.18	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	3.95		4.33
PULL #2	4.32	4.43		4.19
PULL #3	4.34	3.85		4.19
PULL #4	4.24	3.58		4.42
PULL #5	4.05	4.15		4.05
TOTAL	21.25	19.96		21.18
AVG.	4.25	3.99		4.24