

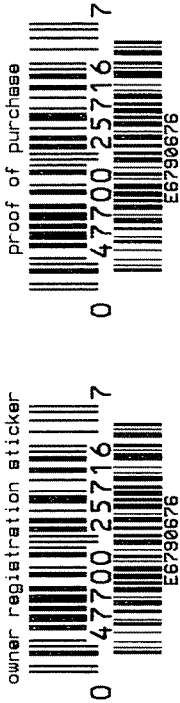
BARBER - M24 0112291

E 679067C

**MODEL 700™ M24**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

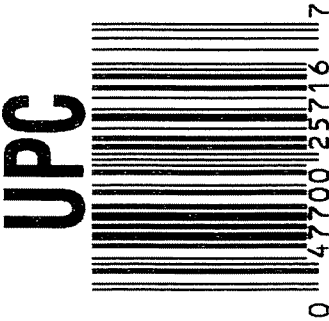
- DOCUMENT ENVELOPE ASSEMBLY:
- INSTRUCTION BOOK
  - PRODUCT OWNER'S CARD
  - SAFETY BOOKLET

46 FORM 1444



|               |       |
|---------------|-------|
| ORDER NO.     | 25716 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

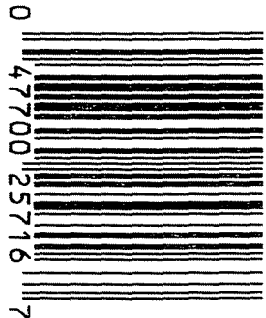
E6790676



SERIAL NO.

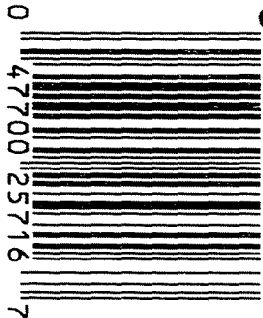


E6790676



0 47700 25716 7

ORDER 25716  
MODEL 700™ M24  
UPC



0 47700 25716 7

ORDER 25716  
MODEL 700™ M24  
UPC

**Remington®**

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

|              |          |
|--------------|----------|
| SERIAL NO. J | E6790676 |
| ORDER NO.    | 25716    |
| 46           | 22BW     |

5716 E6790676

GUN SERIAL # E6290676

| OP #         | OPERATION NAME                                                                                                                         | READINGS | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |          | 11-9-01 | REP     |
| 600          | PROOF                                                                                                                                  |          | 11-9-01 | REP     |
| 607          | CHECK HEADSPACE                                                                                                                        |          | 11-9-01 | REP     |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |          | 11-9-01 | REP     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 |          | 11-9-01 | AL      |
| 615          | ROLLMARK CALIBER                                                                                                                       |          | 11-9    | WM      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 11/12   | BWT     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 11-30   | TA      |
|              | (BOLT)                                                                                                                                 |          | 11-30   | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |          |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 12-18   | Doug    |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 12-18   | Doug    |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 12-18   | Doug    |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 12-18   | Doug    |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          | 1-18-02 | DA      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE           | INITIAL     |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------|-------------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.75</u> <u>4.75</u> <u>4.50</u>                         | <u>1/9/02</u>  | <u>D.M.</u> |
| CONT. |                                                                          |                                                             |                |             |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.75</u> <u>3.25</u> <u>3.25</u>                         | <u>1/9/02</u>  | <u>D.M.</u> |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                |             |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.025</u>                         | <u>1/9/02</u>  | <u>D.M.</u> |
|       | J) ASSEMBLE STOCK                                                        |                                                             | <u>1-7-02</u>  | <u>RK</u>   |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | <u>1/12/02</u> | <u>RW</u>   |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | <u>1/12/02</u> | <u>RW</u>   |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | <u>1/12/02</u> | <u>RW</u>   |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | <u>1/12/02</u> | <u>RW</u>   |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | <u>1-8-02</u>  | <u>A</u>    |
|       | A) MALFUNCTIONS                                                          | PASS FAIL                                                   | <u>1-8-02</u>  | <u>A</u>    |
|       | B) PIERCED PRIMERS                                                       | PASS FAIL                                                   | <u>1-8-02</u>  | <u>A</u>    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | <u>1-8-02</u>  | <u>A</u>    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | <u>1/12/02</u> | <u>RW</u>   |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.69</u> <u>2.68</u> <u>2.51</u> <u>2.53</u> <u>2.66</u> | <u>1/10/02</u> | <u>D.M.</u> |
|       | C) FUNCTION                                                              |                                                             | <u>1/12/02</u> | <u>RW</u>   |
| 660   | PACK                                                                     |                                                             | <u>1-18-02</u> | <u>DA</u>   |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6790676DATE 1/7/02TESTER D.N.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.61             | 2.79                     | 2.73                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.73             | 2.81                     | 2.71                           |                                                                        |
| PULL #3 | 2.74             | 2.80                     | 2.80                           |                                                                        |
| PULL #4 | 2.72             | 2.88                     | 2.68                           |                                                                        |
| PULL #5 | 2.85             | 2.87                     | 2.67                           |                                                                        |
| TOTAL   | 13.65            | 14.15                    | 13.59                          |                                                                        |
| AVG.    | 2.73             | 2.83                     | 2.72                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.39             | 3.36                     |          |
| PULL #2 | 3.36             | 3.43                     |          |
| PULL #3 | 3.11             | 3.36                     |          |
| PULL #4 | 3.42             | 3.37                     |          |
| PULL #5 | 3.22             | 3.40                     |          |
| TOTAL   | 16.50            | 16.92                    |          |
| AVG.    | 3.30             | 3.38                     |          |

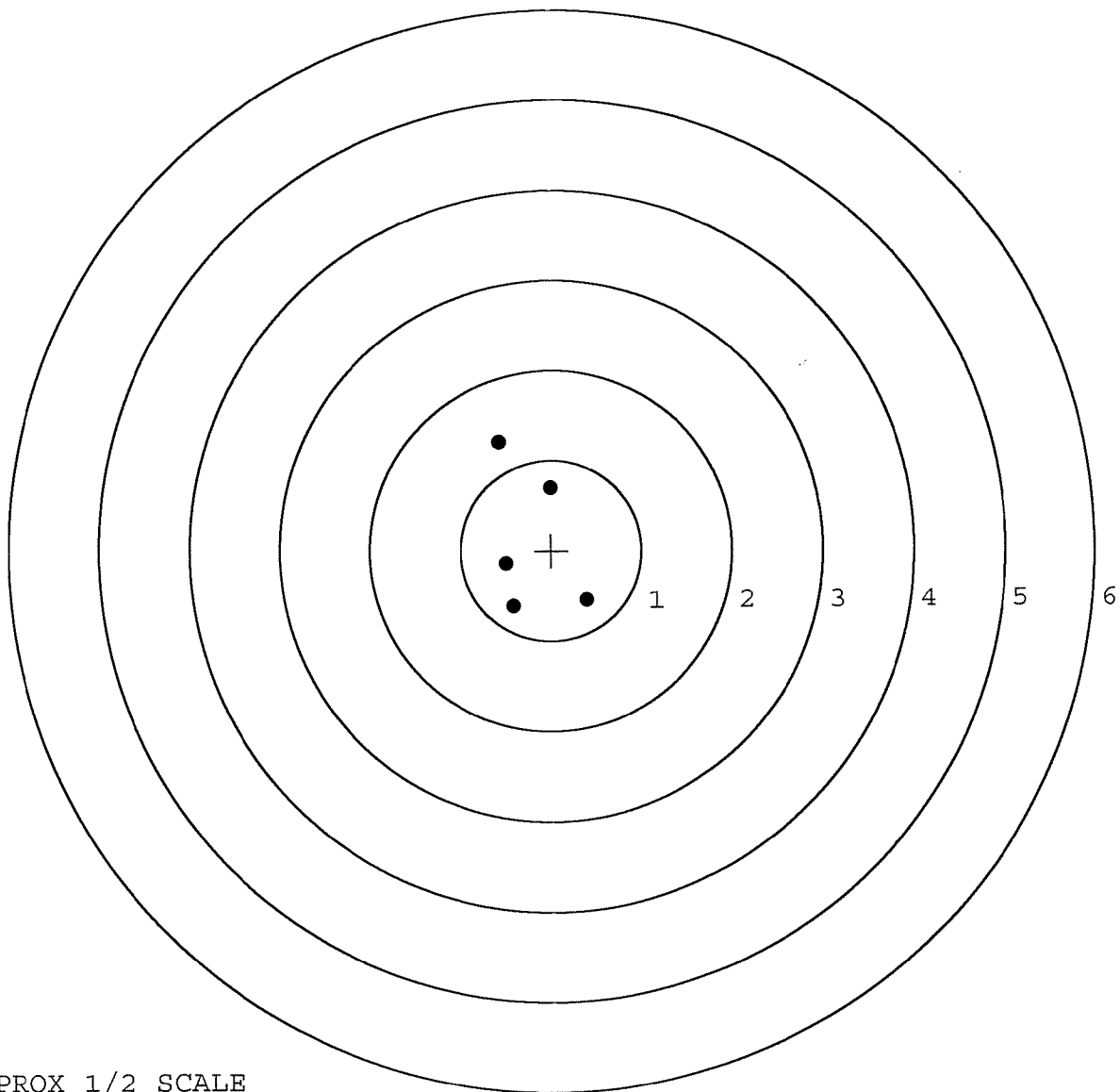
|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.29             | 4.41                     |                                | 4.25                                 |
| PULL #2 | 4.24             | 4.27                     |                                | 4.00                                 |
| PULL #3 | 4.21             | 4.17                     |                                | 4.23                                 |
| PULL #4 | 4.33             | 4.21                     |                                | 4.29                                 |
| PULL #5 | 4.41             | 4.31                     |                                | 4.38                                 |
| TOTAL   | 21.48            | 21.37                    |                                | 21.15                                |
| AVG.    | 4.30             | 4.27                     |                                | 4.23                                 |

**BARBER - M24 0112297**

SERIAL NUMBER: E6790676. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/08/2002  
FILE TIME: 02:36

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.574 | 1.206  |
| 2:     | -0.011 | 0.689  |
| 3:     | -0.502 | -0.144 |
| 4:     | -0.425 | -0.617 |
| 5:     | 0.397  | -0.552 |

X CENTROID: -0.223  
Y CENTROID: 0.116  
POA TO CENTROID: 0.252  
HORZ SPREAD: 0.971  
VERT SPREAD: 1.823  
GROUP SPREAD: 2.008  
MIN RADIUS: 0.382  
MAX RADIUS: 1.145  
MEAN RADIUS: 0.762  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



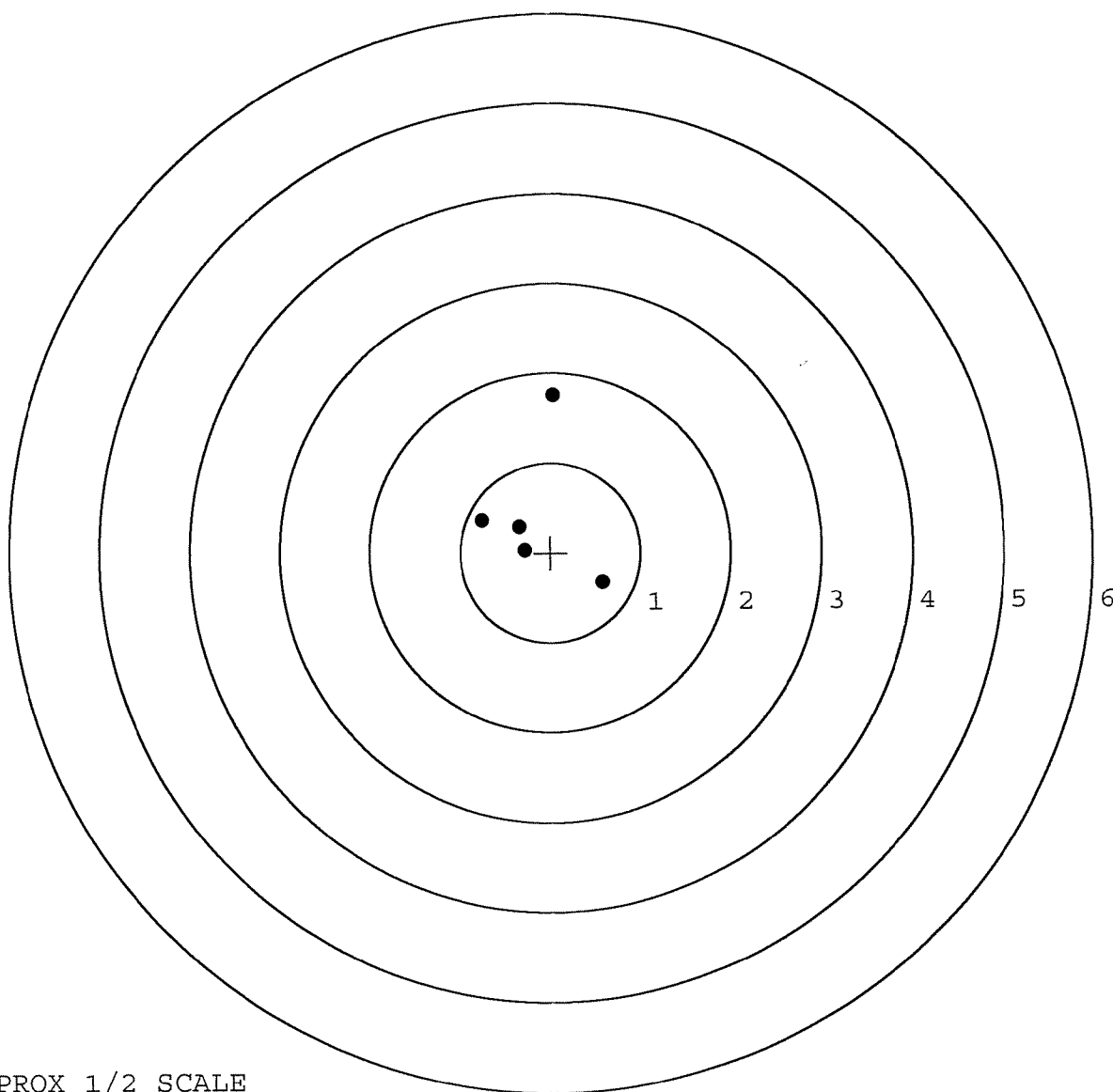
TARGET APPROX 1/2 SCALE

**BARBER - M24 0112298**

SERIAL NUMBER: E6790676. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/08/2002  
FILE TIME: 02:36

X CENTROID: -0.154  
Y CENTROID: 0.421  
POA TO CENTROID: 0.449  
HORZ SPREAD: 1.338  
VERT SPREAD: 2.080  
GROUP SPREAD: 2.151  
MIN RADIUS: 0.237  
MAX RADIUS: 1.344  
MEAN RADIUS: 0.730  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.035  | 1.752  |
| 2:     | -0.754 | 0.366  |
| 3:     | -0.349 | 0.287  |
| 4:     | -0.287 | 0.030  |
| 5:     | 0.584  | -0.328 |



TARGET APPROX 1/2 SCALE