

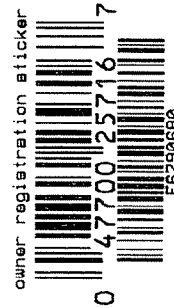
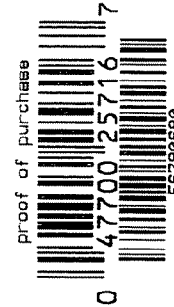
E 679 0680

MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

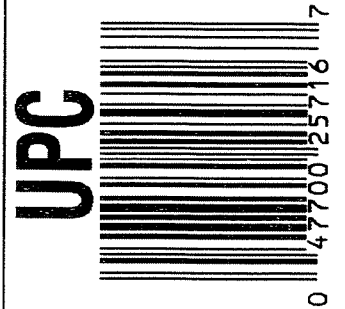


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790680



BARBER - M24 0112331

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. E6790680	J
ORDER NO. 25716	46
22BW	

5716 E6790680

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.



BARBER - M24 0112331

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

GUN SERIAL # F679 0680

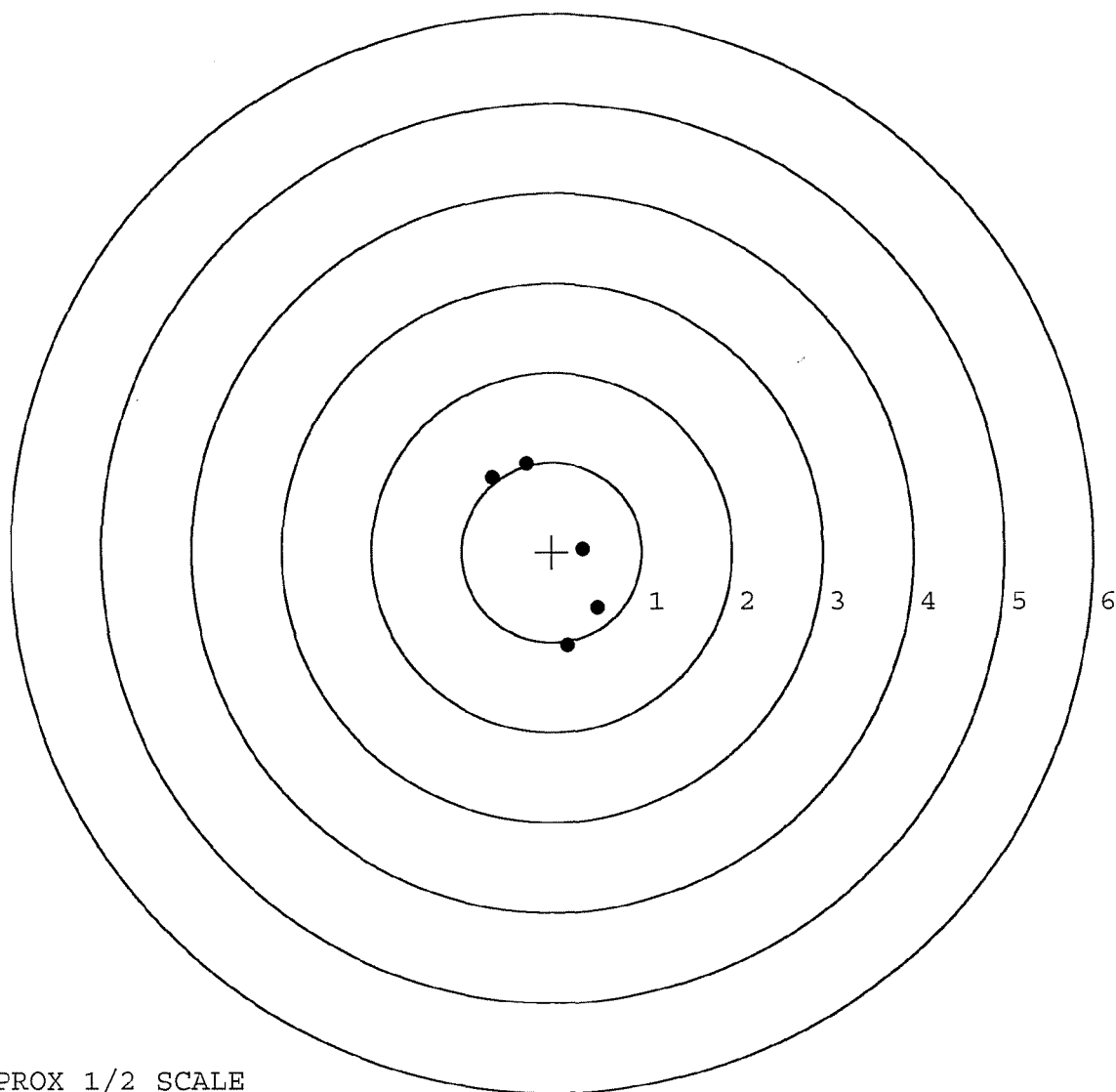
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RH
600	PROOF		11/12/01	RH
607	CHECK HEADSPACE		11/12/01	RH
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	11/12/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/16-01	WM
617	DRILL AND TAP SIGHT HOLES		11/26	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Boog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Boog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Boog
	D) OIL FIRING PIN ASSEMBLY		12-17	Boog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-14-01	RH

OP # OPERATION NAME			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.75</u>	<u>6.00</u>	<u>5.75</u>	1/3/02	D.M.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.25</u>	<u>3.00</u>	<u>3.00</u>	1/3/02	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	1/3/02	D.M.
	J) ASSEMBLE STOCK					12/18	BWT
	K) ASSEMBLE SWIVEL STUDS					1/11/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1/11/02	Rw
	M) IRON SIGHT ALIGNMENT					1/11/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1/11/02	Rw
640	GALLERY TEST AND TARGET		PASS FAIL			12/20/01	EP
	A) MALFUNCTIONS		PASS FAIL			12/28/01	EP
	B) PIERCED PRIMERS		PASS FAIL			12/28/01	EP
645	INSPECT FOR LIVE AMMO					12/28/01	EP
655	FINAL INSPECTION A) HEADSPACE					1/11/02	Rw
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u>	<u>2.77</u>	<u>2.17</u> <u>2.60</u> <u>2.33</u>	1/4/02	D.M.
	C) FUNCTION					1/11/02	Rw
660	PACK					1/14/02	EP

SERIAL NUMBER ~~6~~ 790680. __0
 TARGET NUMBER: 1
 FILE DATE: 01/02/2002
 FILE TIME: 01:42

POINT#	X	Y
1:	-0.663	0.829
2:	-0.286	0.984
3:	0.342	0.036
4:	0.504	-0.614
5:	0.176	-1.045

X CENTROID: 0.015
 Y CENTROID: 0.038
 POA TO CENTROID: 0.041
 HORZ SPREAD: 1.167
 VERT SPREAD: 2.029
 GROUP SPREAD: 2.081
 MIN RADIUS: 0.327
 MAX RADIUS: 1.095
 MEAN RADIUS: 0.854
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112335

SERIAL NUMBER ~~66~~790680. __0

TARGET NUMBER: 2

FILE DATE: 01/02/2002

FILE TIME: 01:42

POINT#	X	Y
1:	-0.200	-0.442
2:	-0.739	0.056
3:	0.327	0.521
4:	0.079	1.707
5:	-0.100	-0.816

X CENTROID: -0.127

Y CENTROID: 0.205

POA TO CENTROID: 0.241

HORZ SPREAD: 1.066

VERT SPREAD: 2.523

GROUP SPREAD: 2.529

MIN RADIUS: 0.553

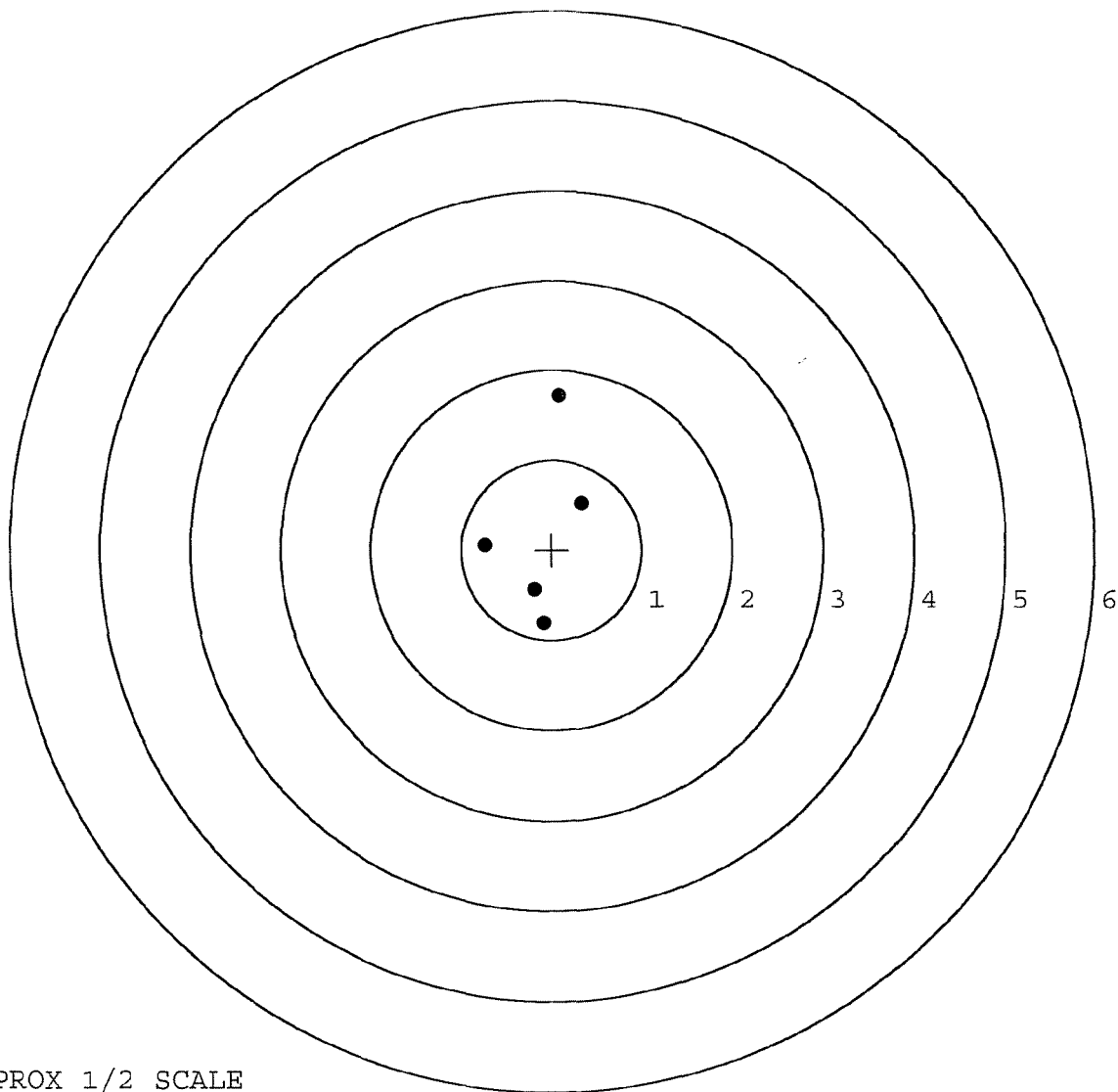
MAX RADIUS: 1.516

MEAN RADIUS: 0.874

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



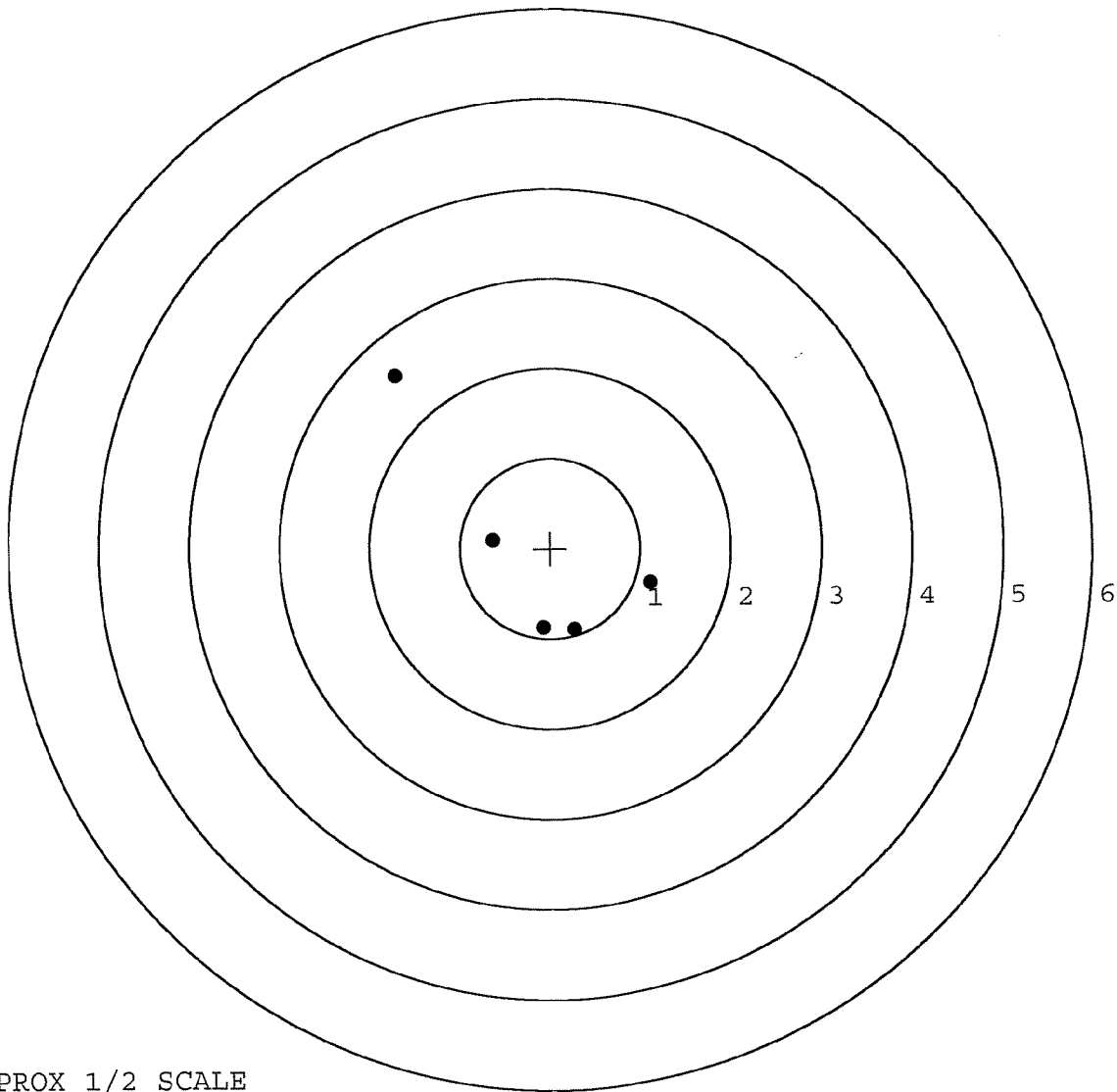
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790680. __0
 TARGET NUMBER: 1
 FILE DATE: 12/18/2001
 FILE TIME: 11:22

POINT#	X	Y
1:	1.110	-0.388
2:	0.272	-0.903
3:	-0.082	-0.882
4:	-0.638	0.096
5:	-1.703	1.922

X CENTROID: -0.208
 Y CENTROID: -0.031
 POA TO CENTROID: 0.210
 HORZ SPREAD: 2.813
 VERT SPREAD: 2.825
 GROUP SPREAD: 3.640
 MIN RADIUS: 0.448
 MAX RADIUS: 2.459
 MEAN RADIUS: 1.226
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

Foil Target
LAPPED



TARGET APPROX 1/2 SCALE

BARBER - M24 0112337

SERIAL NUMBER: E6790680. __0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:22

POINT#	X	Y
1:	0.560	-1.066
2:	0.061	-0.590
3:	-0.670	-0.686
4:	-1.268	0.709
5:	-1.460	3.505

X CENTROID: -0.555

Y CENTROID: 0.374

POA TO CENTROID: 0.670

HORZ SPREAD: 2.020

VERT SPREAD: 4.571

GROUP SPREAD: 4.997

MIN RADIUS: 0.787

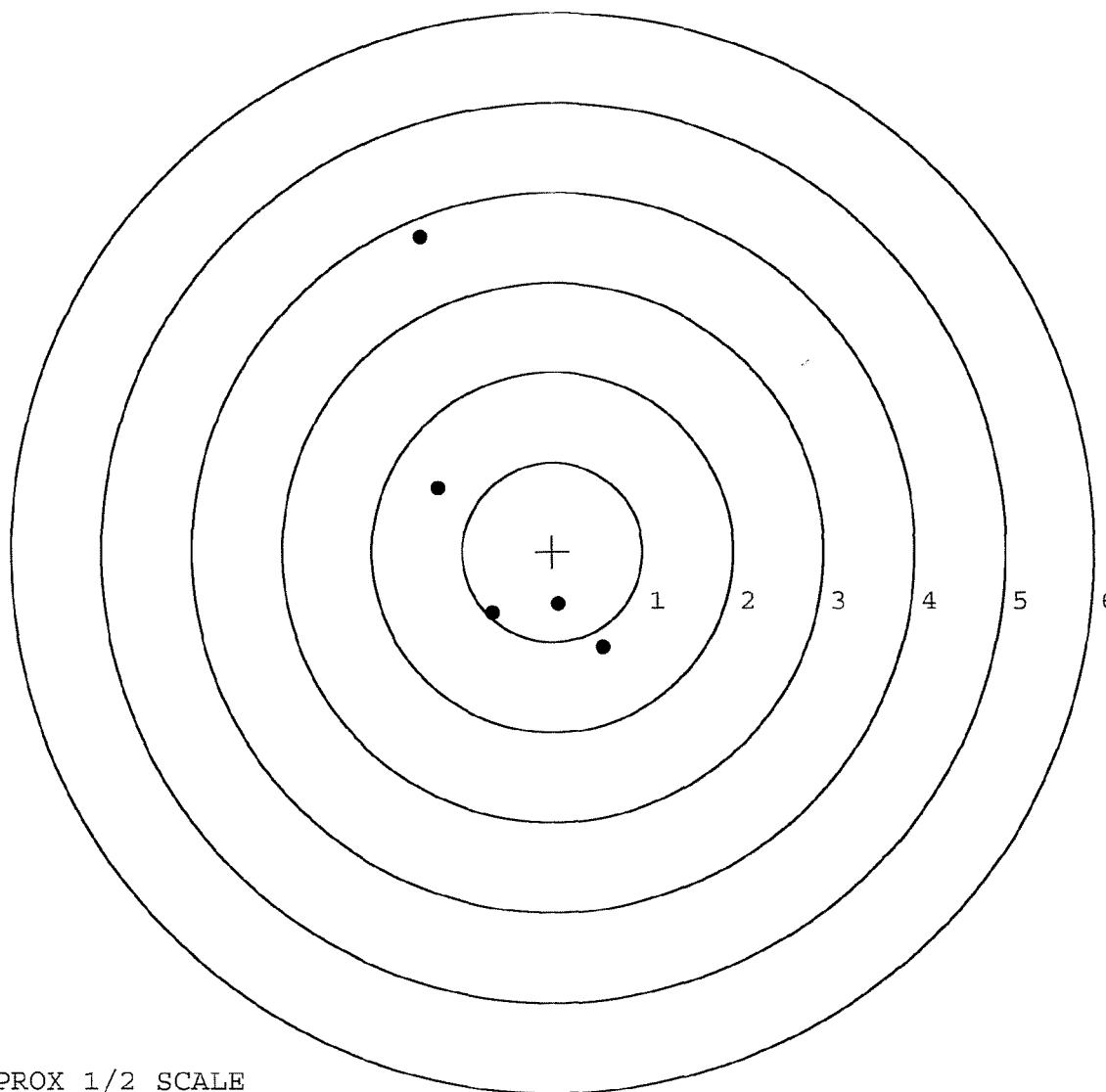
MAX RADIUS: 3.259

MEAN RADIUS: 1.616

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. FL679 0680DATE 11/6/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.66	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.45	2.43	
PULL #3	2.41	2.03	2.38	
PULL #4	2.45	2.45	2.04	
PULL #5	2.57	2.46	2.42	
TOTAL	12.24	12.05	11.69	
AVG.	2.45	2.41	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.17	
PULL #2	3.22	3.15	
PULL #3	3.08	2.77	
PULL #4	3.22	2.81	
PULL #5	3.12	3.16	
TOTAL	15.89	15.06	
AVG.	3.18	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.18		4.25
PULL #2	4.26	4.14		4.18
PULL #3	4.34	4.12		4.25
PULL #4	4.20	4.15		4.27
PULL #5	4.20	4.10		4.11
TOTAL	21.25	20.69		21.06
AVG.	4.25	4.14		4.21