

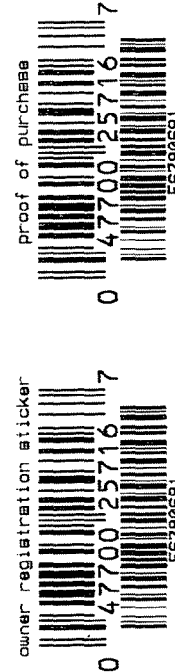
E 6790681

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

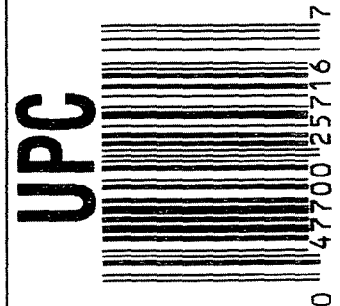


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790681



BARBER - M24 0112341

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **E6790681**

ORDER NO. **25716**

46

22BW

5716 E6790681

ORDER 25716
MODEL 700™ M24

UPC



ORDER 25716
MODEL 700™ M24

UPC



SERIAL NO.



BARBER - M24 ~~M24904~~ 12380

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

GUN SERIAL # E679 0681

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/12/01	RTH
600	PROOF		11/12/01	RTH
607	CHECK HEADSPACE	MAGNA - FLUX	11/12/01	RTH
610	DIS-ASSEMBLE GUN	INSPECTED	11/12/01	RTH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 15 2001 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		11/16-01	WRN
617	DRILL AND TAP SIGHT HOLES		11/26/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11-28	TA
	(BOLT)		11-28	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12-17	Doog
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-17	Doog
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-17	Doog
	D) OIL FIRING PIN ASSEMBLY		12-17	Doog
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-11-02	SA

OP # OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.5</u>	<u>6.5</u>	12/20/01	REP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	12/20/01	REP
	H) TRIGGER PULL TEST AND RETAINABILITY					
	I) FIRING PIN INDENT .020 MIN	<u>.024</u>	<u>.023</u>	<u>.024</u>	12/20/01	REP
	J) ASSEMBLE STOCK				12/18	BWT
	K) ASSEMBLE SWIVEL STUDS				1/9/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				1/9/02	RW
	M) IRON SIGHT ALIGNMENT				1/9/02	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				1/9/02	RW
640	GALLERY TEST AND TARGET	PASS	FAIL		12/18/01	CP
	A) MALFUNCTIONS	PASS	FAIL		12/18/01	CP
	B) PIERCED PRIMERS	PASS	FAIL		12/18/01	CP
645	INSPECT FOR LIVE AMMO				12/18/01	CP
655	FINAL INSPECTION A) HEADSPACE				1/9/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u>	<u>2.60</u>	<u>2.58</u> <u>2.95</u> <u>2.70</u>	12/19/01	BWT
	C) FUNCTION				1/9/02	RW
660	PACK				1-11-02	RA

SERIAL NUMBER: E6790681. 0

TARGET NUMBER: 1

FILE DATE: 12/18/2001

FILE TIME: 11:15

POINT#	X	Y
1:	-0.381	-1.203
2:	-0.623	-1.128
3:	0.066	-0.050
4:	0.356	1.277
5:	-1.284	0.708

X CENTROID: -0.373

Y CENTROID: -0.079

POA TO CENTROID: 0.382

HORZ SPREAD: 1.640

VERT SPREAD: 2.480

GROUP SPREAD: 2.597

MIN RADIUS: 0.440

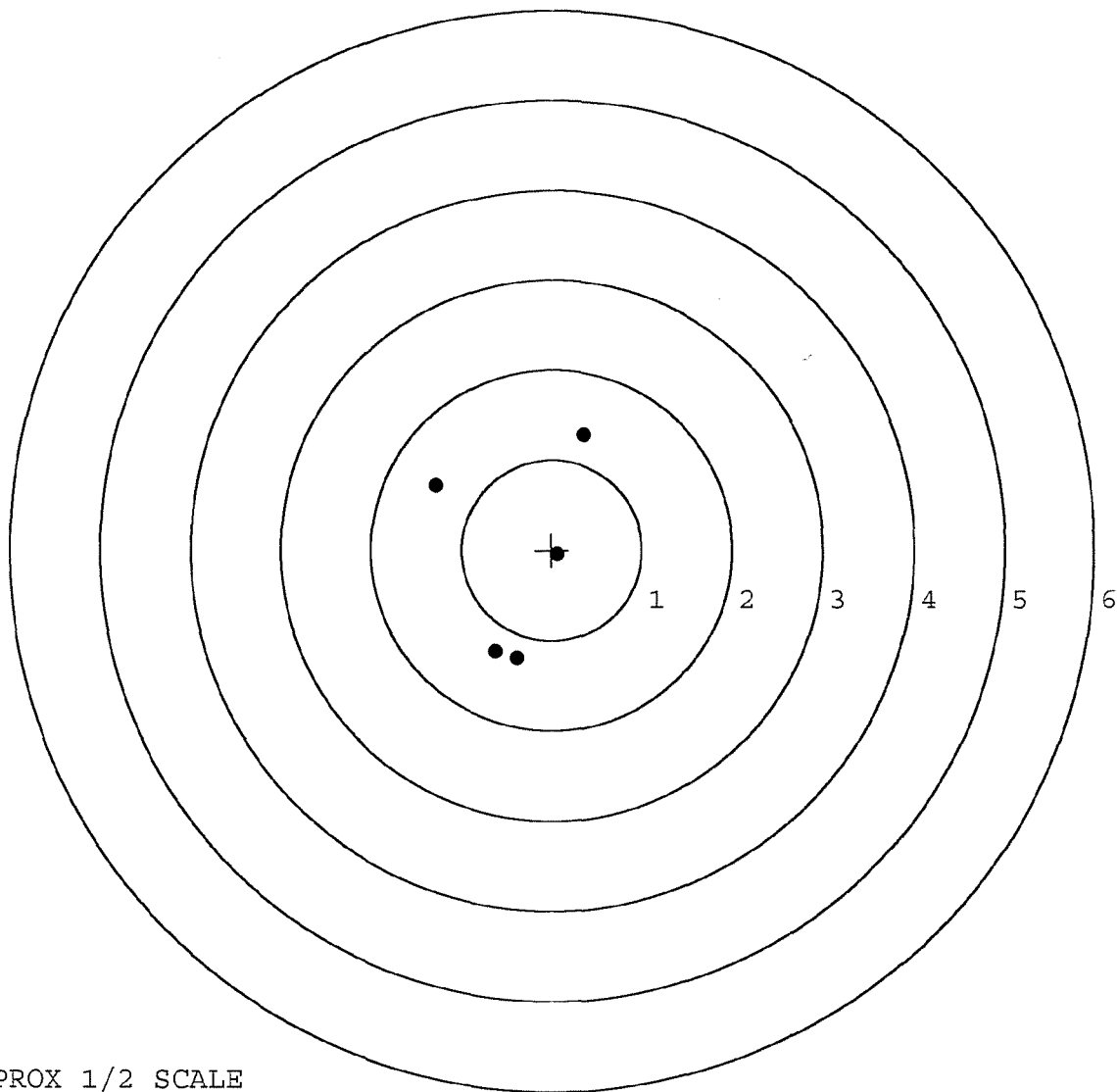
MAX RADIUS: 1.540

MEAN RADIUS: 1.077

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790681. 0

TARGET NUMBER: 2

FILE DATE: 12/18/2001

FILE TIME: 11:15

POINT#	X	Y
1:	0.283	-0.435
2:	0.311	-0.174
3:	0.260	0.501
4:	0.211	0.235
5:	-0.321	0.215

X CENTROID: 0.149

Y CENTROID: 0.068

POA TO CENTROID: 0.164

HORZ SPREAD: 0.632

VERT SPREAD: 0.936

GROUP SPREAD: 0.936

MIN RADIUS: 0.178

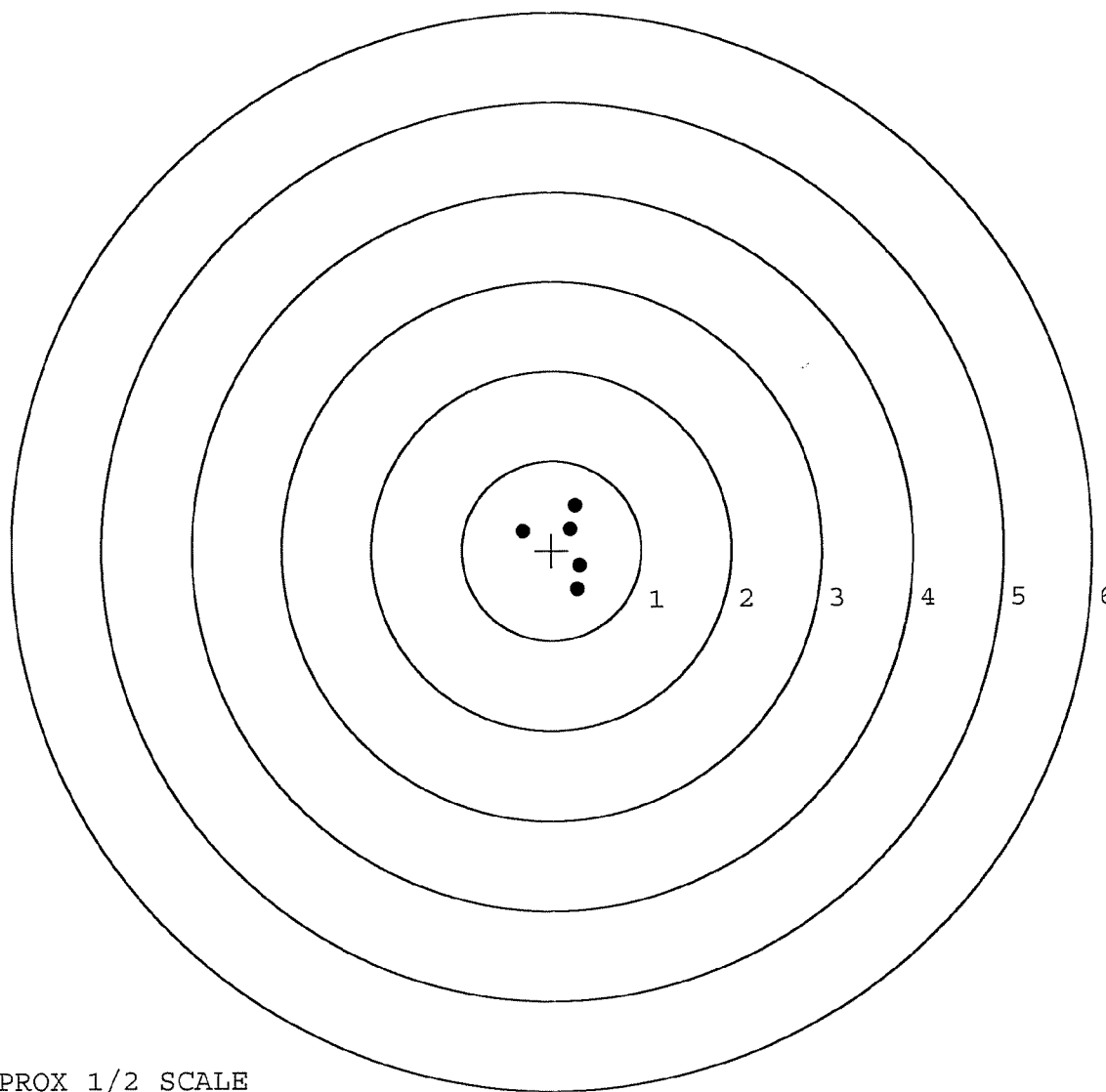
MAX RADIUS: 0.521

MEAN RADIUS: 0.386

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6790681DATE 11/6/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.77	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.43	2.63	2.18	
PULL #3	2.32	2.58	2.52	
PULL #4	2.43	2.59	2.54	
PULL #5	2.45	2.68	2.62	
TOTAL	12.16	13.25	12.46	
AVG.	2.43	2.65	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.28	3.42	
PULL #2	3.02	3.22	
PULL #3	3.39	3.32	
PULL #4	3.37	3.18	
PULL #5	3.17	3.23	
TOTAL	16.23	16.37	
AVG.	3.25	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.50		4.55
PULL #2	4.22	4.43		4.13
PULL #3	4.14	4.25		4.45
PULL #4	4.28	4.00		4.42
PULL #5	4.31	4.11		4.12
TOTAL	21.25	21.29		21.67
AVG.	4.25	4.26		4.33