

BARBER - M24 0112359

E6790683

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

46

SERIAL NO. **E6790683**
ORDER NO. **25716**

22BW

5716 E6790683

ORDER 25716
MODEL 700™ M24
UPC



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MODEL 700™ M24
UPC

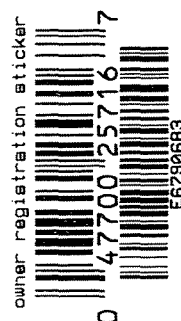


MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

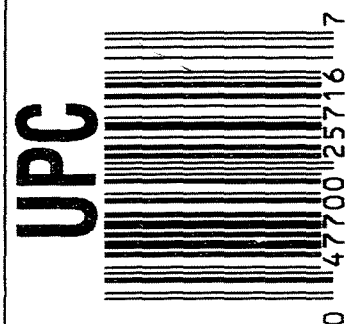


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790683



CONTRACT #

GUN SERIAL #

E679 0688³

BRS

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	DFH
600	PROOF		11/15/01	DFH
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	DFH
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	DFH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>ABD</u>		
615	ROLLMARK CALIBER		11/30	BS
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DF
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DF
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DF
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DF
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	1-19-02	DF

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.023</u> <u>.0235</u>	12-17-01	EK
	J) ASSEMBLE STOCK		12/13	BWT
	K) ASSEMBLE SWIVEL STUDS		1/10/02	Rw
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1/10/02	Rw
	M) IRON SIGHT ALIGNMENT		1/10/02	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1/10/02	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	12/4/01	9
	A) MALFUNCTIONS	PASS FAIL	12/4/01	9
	B) PIERCED PRIMERS	PASS FAIL	12/4/01	9
645	INSPECT FOR LIVE AMMO		12/4/01	12
655	FINAL INSPECTION A) HEADSPACE		1/10/02	Rw
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>243</u> <u>263</u> <u>285</u> <u>221</u> <u>237</u>	1/8/02	27.
	C) FUNCTION		1/10/02	Rw
660	PACK		1-18-02	DA

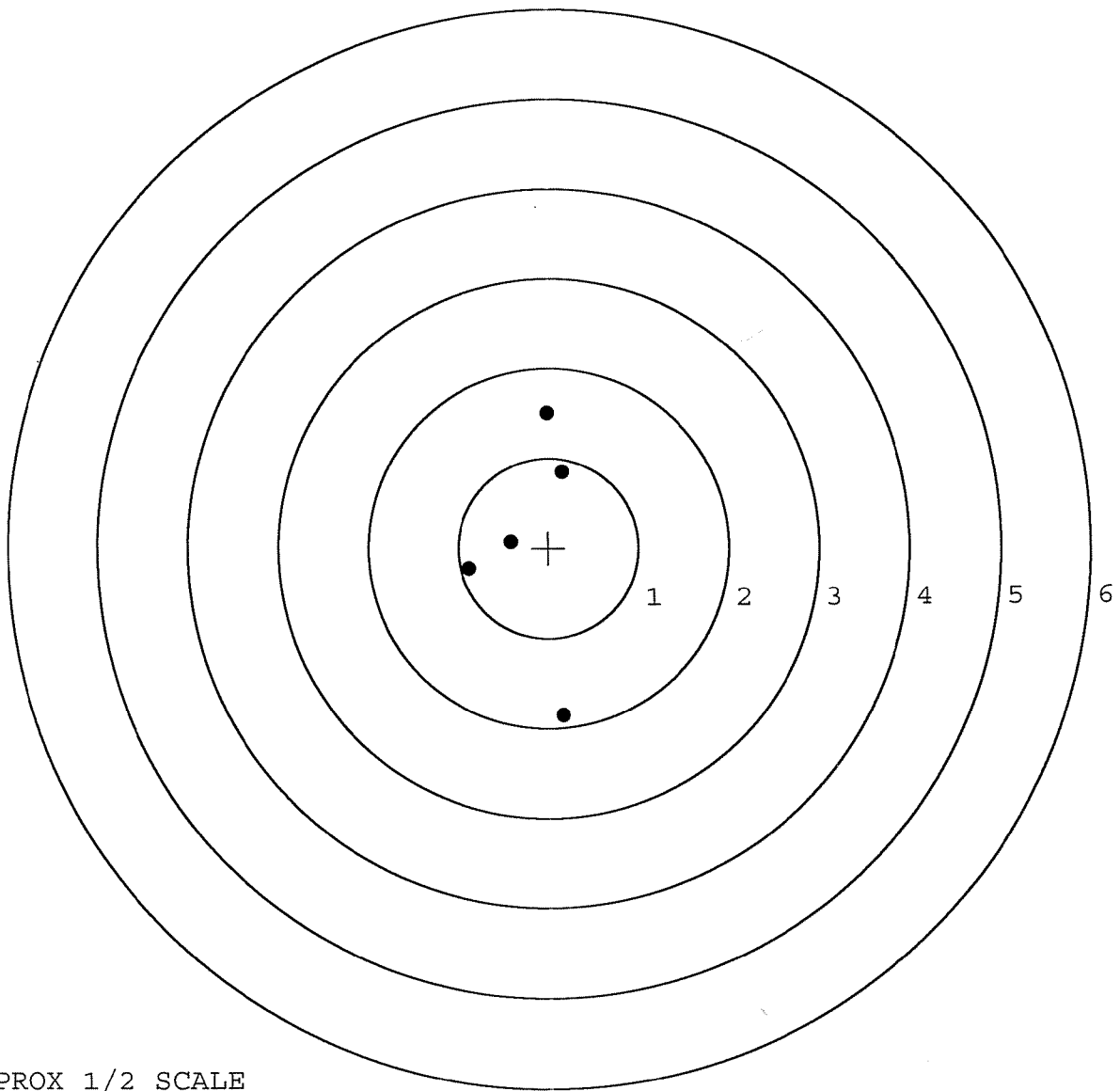
BARBER - M24 0112364

SERIAL NUMBER: E6790683. __0
TARGET NUMBER: 1
FILE DATE: 12/14/2001
FILE TIME: 10:50

POINT#	X	Y
1:	-0.016	1.497
2:	0.156	0.845
3:	-0.416	0.073
4:	-0.883	-0.231
5:	0.162	-1.866

X CENTROID: -0.199
Y CENTROID: 0.064
POA TO CENTROID: 0.209
HORZ SPREAD: 1.045
VERT SPREAD: 3.363
GROUP SPREAD: 3.368
MIN RADIUS: 0.217
MAX RADIUS: 1.963
MEAN RADIUS: 1.046
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

Au. Mean R. .867- ok



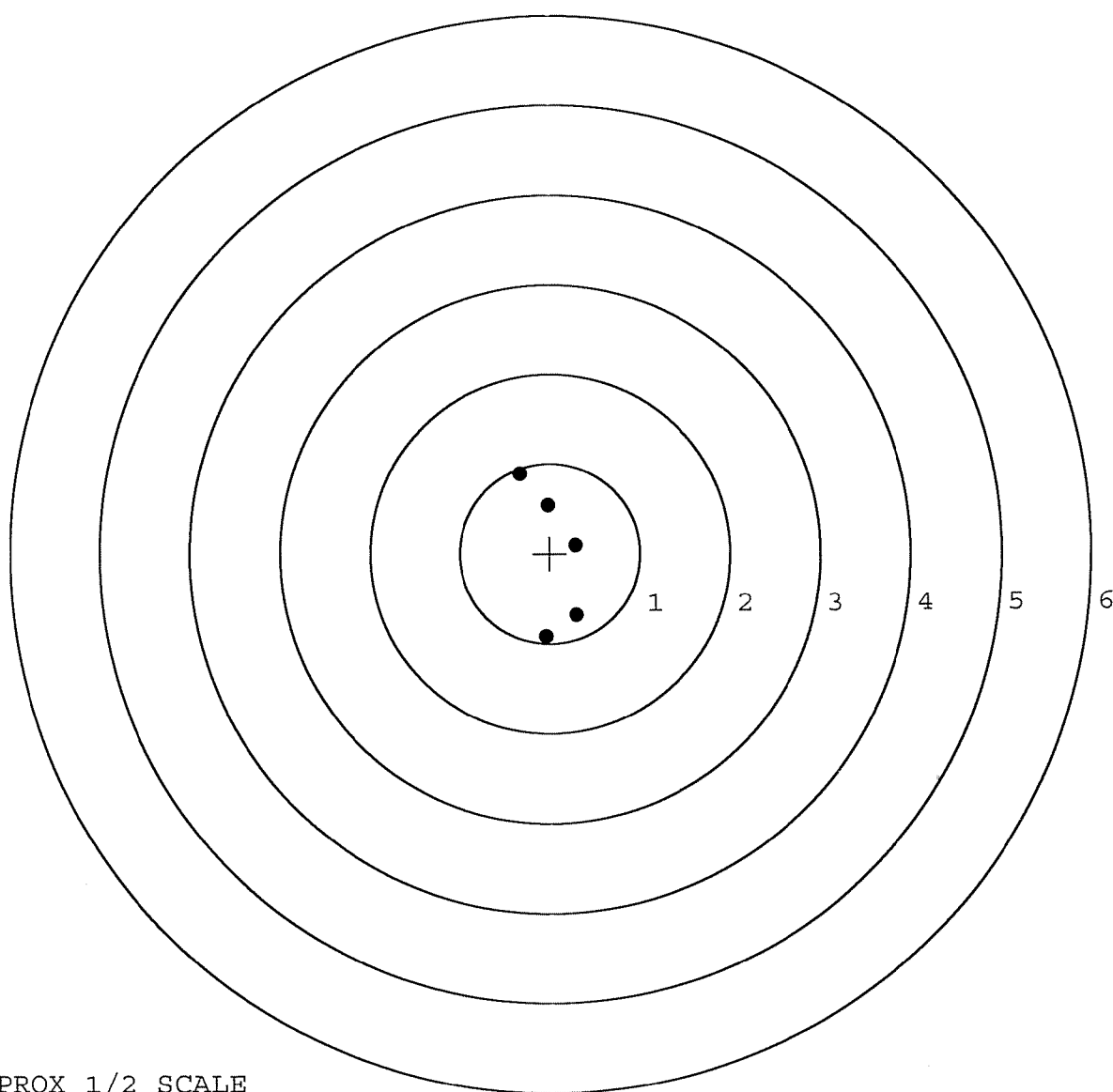
TARGET APPROX 1/2 SCALE

BARBER - M24 0112365

SERIAL NUMBER: E6790683. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 10:50

POINT#	X	Y
1:	0.296	-0.693
2:	-0.053	-0.929
3:	0.288	0.089
4:	-0.025	0.532
5:	-0.331	0.886

X CENTROID: 0.035
 Y CENTROID: -0.023
 POA TO CENTROID: 0.042
 HORZ SPREAD: 0.627
 VERT SPREAD: 1.815
 GROUP SPREAD: 1.836
 MIN RADIUS: 0.277
 MAX RADIUS: 0.980
 MEAN RADIUS: 0.689
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. EL790683DATE 11/14/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.63		2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.70	2.76		2.66	
PULL #3	2.71	2.55		2.52	
PULL #4	2.67	2.73		2.43	
PULL #5	2.78	2.45		2.57	
TOTAL	1338	1312		1269	
AVG.	2.67	2.62		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.24		
PULL #2	3.19	3.01		
PULL #3	3.34	3.34		
PULL #4	3.07	3.33		
PULL #5	3.95	3.06		
TOTAL	1575	1598		
AVG.	3.15	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.18		4.11
PULL #2	4.06	4.25		4.34
PULL #3	4.37	4.07		4.26
PULL #4	4.14	4.38		4.10
PULL #5	4.12	4.35		4.03
TOTAL	2089	2123		2084
AVG.	4.17	4.24		4.16