

E 6790685

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. E6790685	J
ORDER NO. 25716	

46

31XV

5716 E6790685

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MODEL 700™ M24

UPC



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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

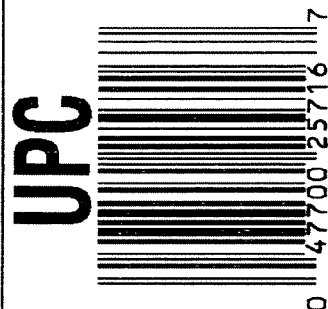


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790685



CONTRACT #

GUN SERIAL # E6790685

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-8-01	REP
600	PROOF		11-8-01	REP
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11-8-01	REP
610	DIS-ASSEMBLE GUN	NOV 10 2001	11-8-01	REP
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>NRD</u>		
615	ROLLMARK CALIBER		11/14	HP
617	DRILL AND TAP SIGHT HOLES		11/14	BS WT
620	APPLY COATINGS (BARREL ACTION)		11/15	HP
	(BOLT)		11/15	HP
625	FINAL ASSEMBLY		12/9/01	OK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/9/01	OK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/9/01	OK
	D) OIL FIRING PIN ASSEMBLY		12/9/01	OK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/18/01	OK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>6.25</u>	12-14-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-14-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.0245</u>	12-14-01	EK
	J) ASSEMBLE STOCK		12/12	BWT
	K) ASSEMBLE SWIVEL STUDS		12/18/01	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/18/01	TRP
	M) IRON SIGHT ALIGNMENT		12/18/01	TRP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/18/01	TRP
640	GALLERY TEST AND TARGET	PASS FAIL	12/12	OC
	A) MALFUNCTIONS	PASS ⁺ FAIL	12/12	OC
	B) PIERCED PRIMERS	PASS ⁺ FAIL	12/12	OC
645	INSPECT FOR LIVE AMMO		12/12	OC
655	FINAL INSPECTION A) HEADSPACE		12/18/01	TRP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.68</u> <u>2.42</u> <u>2.39</u> <u>2.29</u>	12/17/01	D.M.
	C) FUNCTION		12/18/01	TRP
660	PACK		12/13/01	DA

SERIAL NUMBER: E6790685. __0

TARGET NUMBER: 1

FILE DATE: 12/12/2001

FILE TIME: 11:01

POINT#	X	Y
1:	0.916	-0.657
2:	0.381	-0.466
3:	0.093	-0.187
4:	-0.255	0.674
5:	-0.914	1.524

X CENTROID: 0.044

Y CENTROID: 0.178

POA TO CENTROID: 0.183

HORZ SPREAD: 1.830

VERT SPREAD: 2.181

GROUP SPREAD: 2.847

MIN RADIUS: 0.368

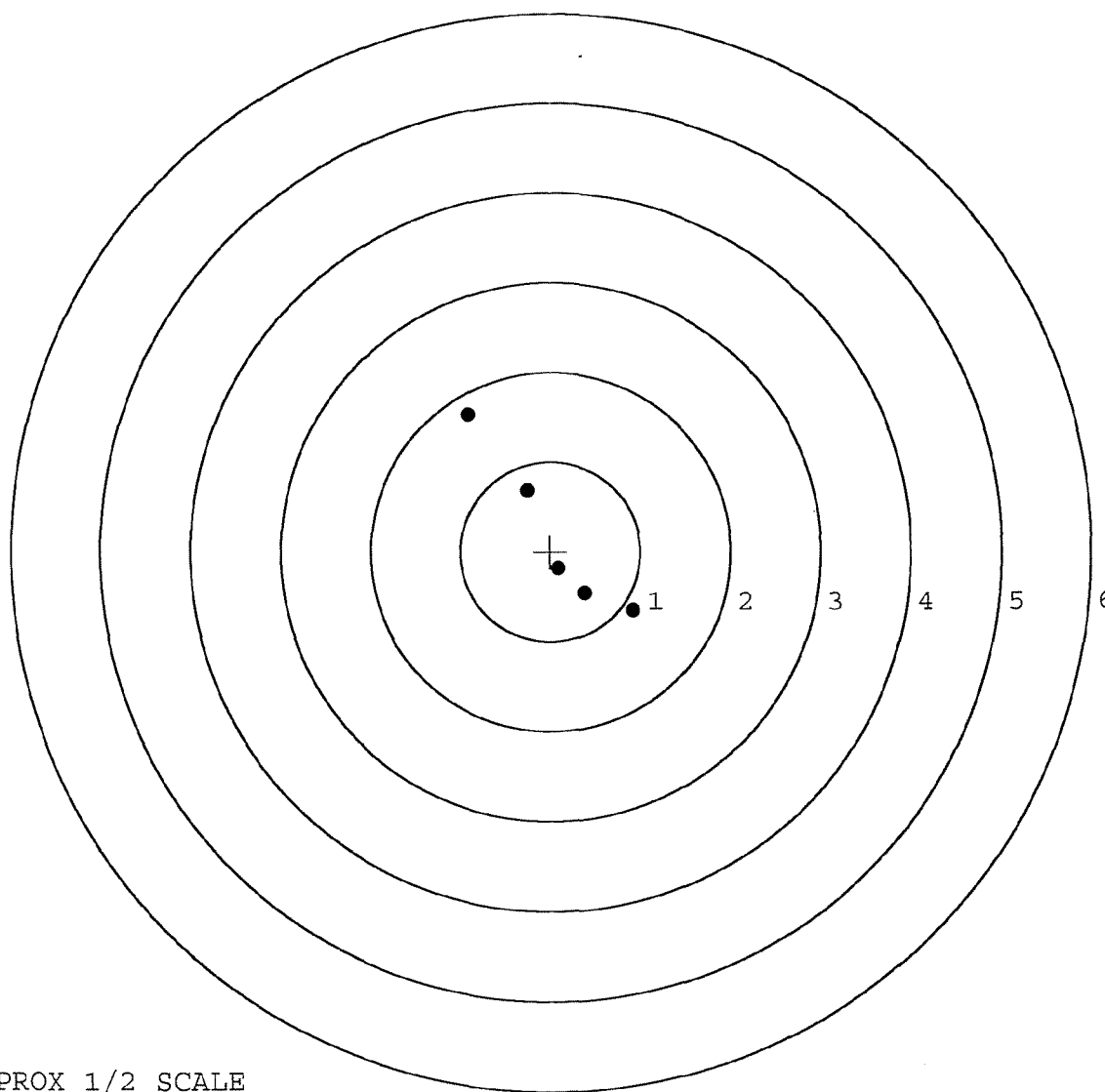
MAX RADIUS: 1.653

MEAN RADIUS: 0.907

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790685. 0

TARGET NUMBER: 2

FILE DATE: 12/12/2001

FILE TIME: 11:01

POINT#	X	Y
1:	-0.606	-1.327
2:	-0.089	-0.443
3:	-0.304	0.084
4:	-1.043	-0.147
5:	0.357	0.991

X CENTROID: -0.337

Y CENTROID: -0.168

POA TO CENTROID: 0.377

HORZ SPREAD: 1.400

VERT SPREAD: 2.318

GROUP SPREAD: 2.510

MIN RADIUS: 0.255

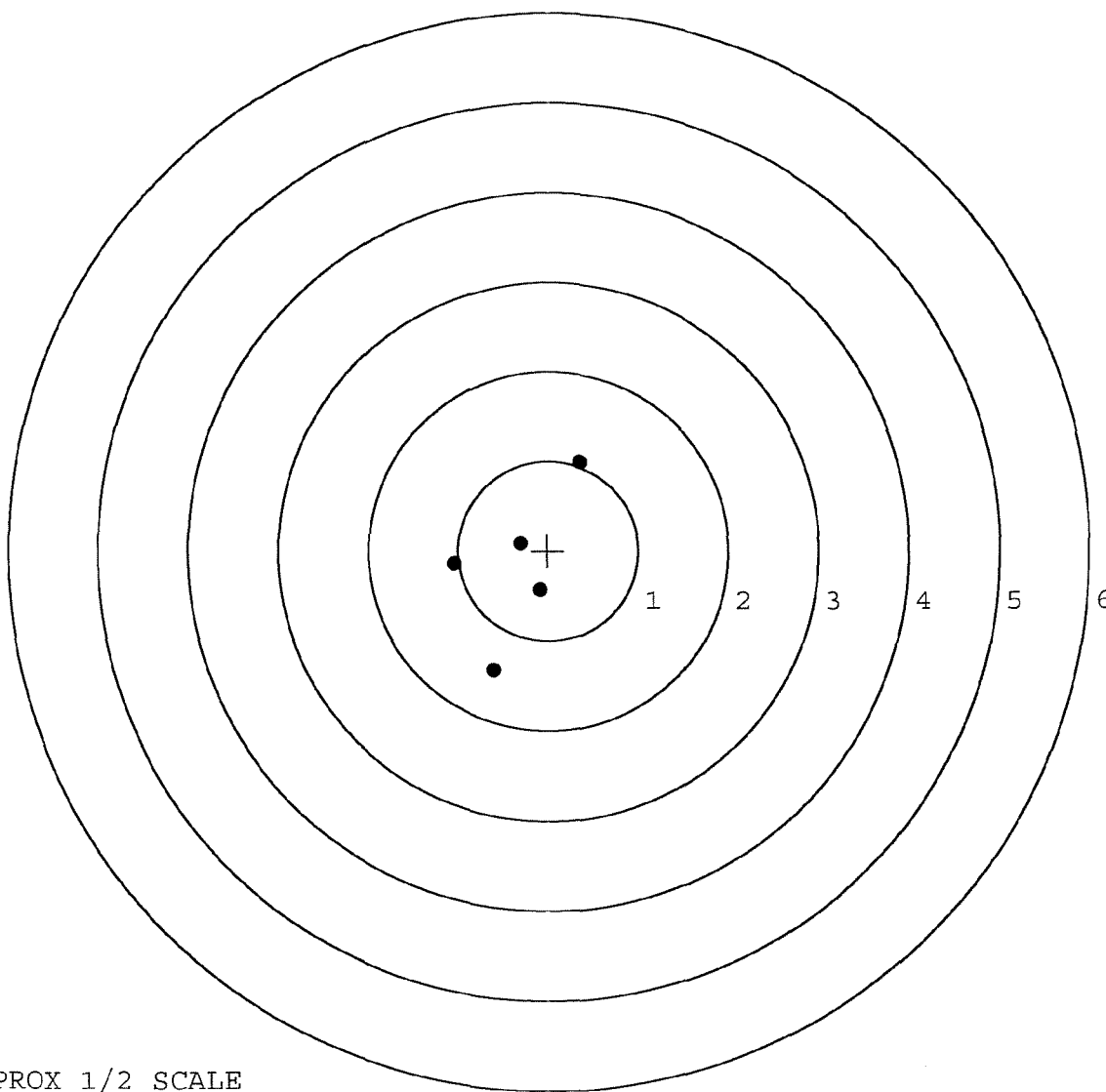
MAX RADIUS: 1.351

MEAN RADIUS: 0.774

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6990685DATE 11/2/01TESTER D.M.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.63		2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.51		2.14	
PULL #3	2.57	2.52		2.13	
PULL #4	2.51	2.39		1.94	
PULL #5	2.49	2.35		2.16	
TOTAL	12.82	12.40		10.66	
AVG.	2.56	2.48		2.13	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.47		
PULL #2	3.25 3.38	3.61		
PULL #3	3.30 3.38	3.58		
PULL #4	3.26	3.53		
PULL #5	3.26	3.36		
TOTAL	16.49	17.55		
AVG.	3.29	3.51		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.03		4.16
PULL #2	4.35	4.53		4.31
PULL #3	4.11	4.46		4.40
PULL #4	4.17	4.35		4.05
PULL #5	4.19	4.54		4.13
TOTAL	21.19	21.91		21.05
AVG.	4.24	4.38		4.21