

E 679 0689

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **E6790689**

ORDER NO. **25716**

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31XV

5716 E6790689

ORDER 25716

MODEL 700™ M24

UPC



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MODEL 700™ M24

UPC



SERIAL NO.

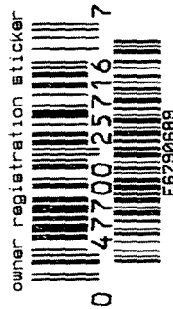


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

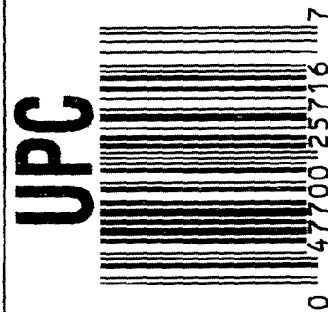


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790689



CONTRACT #

GUN SERIAL # E6790689

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/27/01	RH
600	PROOF		11/27/01	RH
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	11/27/01	RH
610	DIS-ASSEMBLE GUN		11/27/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 27 2001 OPERATOR <u>JRD</u>		
615	ROLLMARK CALIBER		11/28/01	SB
617	DRILL AND TAP SIGHT HOLES		11/29/01	BWT
620	APPLY COATINGS (BARREL ACTION)		11/30/01	HP
	(BOLT)		11/30/01	HP
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		12/12/01	D.N.
	B) INSPECT REAR FIRING : PIN HOLE FOR CHAMFER IN BOLT HEAD		12/12/01	D.N.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/12/01	D.N.
	D) OIL FIRING PIN ASSEMBLY		12/12/01	D.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/20/01	DOUS

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	12-18-01	EK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-18-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.0215</u> <u>.020</u>	12-18-01	EK
	J) ASSEMBLE STOCK		12-15-01	RW
	K) ASSEMBLE SWIVEL STUDS		12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/20/01	REP
	M) IRON SIGHT ALIGNMENT		12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/20/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12/17/01	EP
	A) MALFUNCTIONS	PASS FAIL	12/17/01	EP
	B) PIERCED PRIMERS	PASS FAIL	12/17/01	EP
645	INSPECT FOR LIVE AMMO		12/17/01	EP
655	FINAL INSPECTION A) HEADSPACE		12/20/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.67</u> <u>2.74</u> <u>2.82</u> <u>2.81</u>	12/18/01	D.M.
	C) FUNCTION		12/20/01	REP
660	PACK		12/20/01	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790689DATE 10/29/01TESTER BK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.71	2.58		2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.59		2.58	
PULL #3	2.75	2.61		2.67	
PULL #4	2.64	2.53		2.63	
PULL #5	2.66	2.51		2.65	
TOTAL	1345	1282		1318	
AVG.	2.69	2.56		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.10		
PULL #2	3.05	3.23		
PULL #3	3.24	3.28		
PULL #4	3.12	3.16		
PULL #5	3.23	3.13		
TOTAL	1590	1590		
AVG.	3.18	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.05		4.18
PULL #2	4.09	4.06		4.11
PULL #3	4.08	4.00		4.01
PULL #4	3.99	4.02		4.14
PULL #5	4.03	4.02		4.19
TOTAL	2022	2015		2063
AVG.	4.04	4.03		4.12

SERIAL NUMBER: E6790689. 0

TARGET NUMBER: 1

FILE DATE: 12/17/2001

FILE TIME: 11:22

POINT#	X	Y
1:	0.499	0.626
2:	0.364	0.602
3:	0.138	0.674
4:	-0.296	-0.926
5:	-0.901	-1.581

X CENTROID: -0.039

Y CENTROID: -0.121

POA TO CENTROID: 0.127

HORZ SPREAD: 1.400

VERT SPREAD: 2.255

GROUP SPREAD: 2.614

MIN RADIUS: 0.815

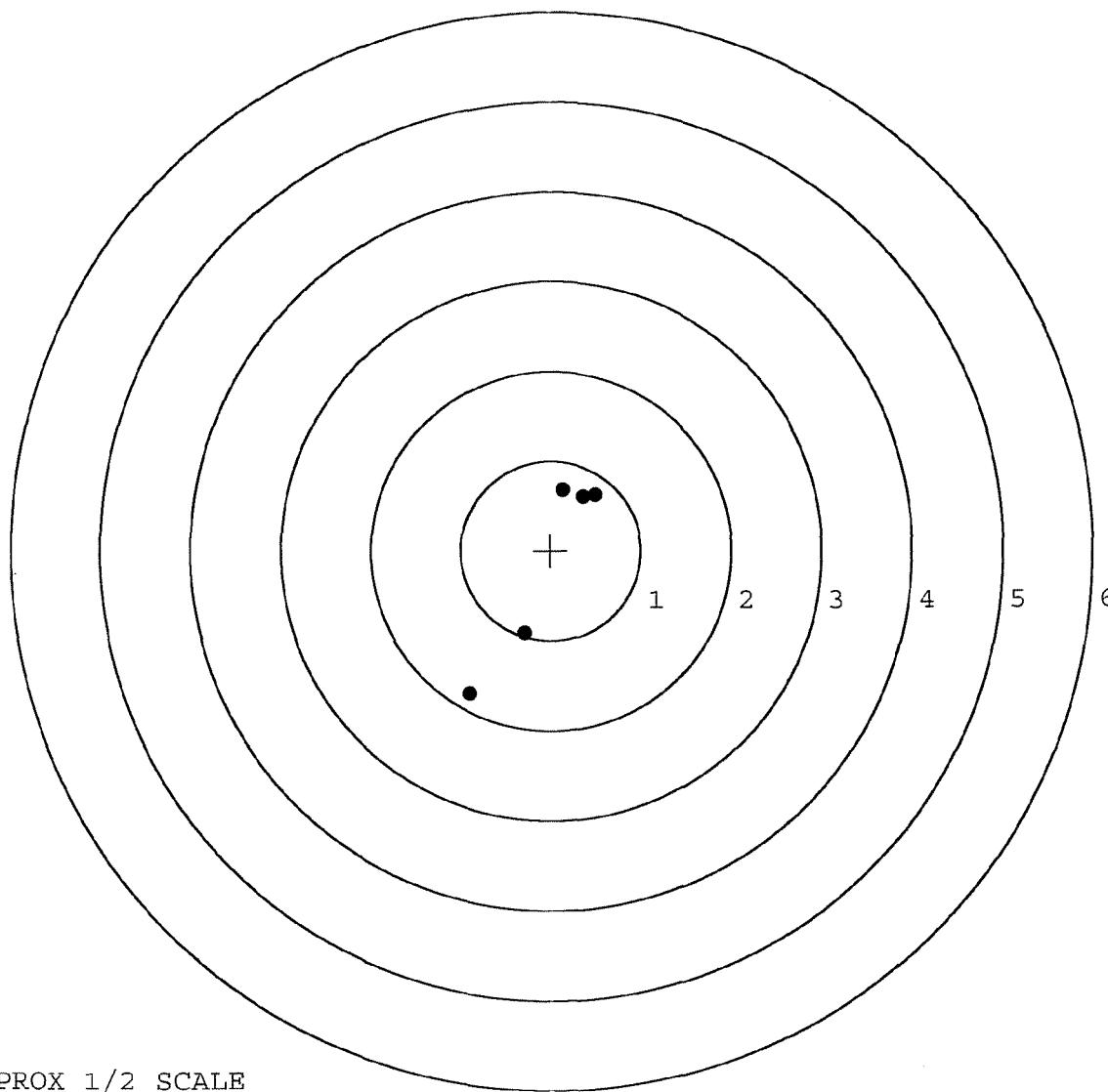
MAX RADIUS: 1.695

MEAN RADIUS: 1.021

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4

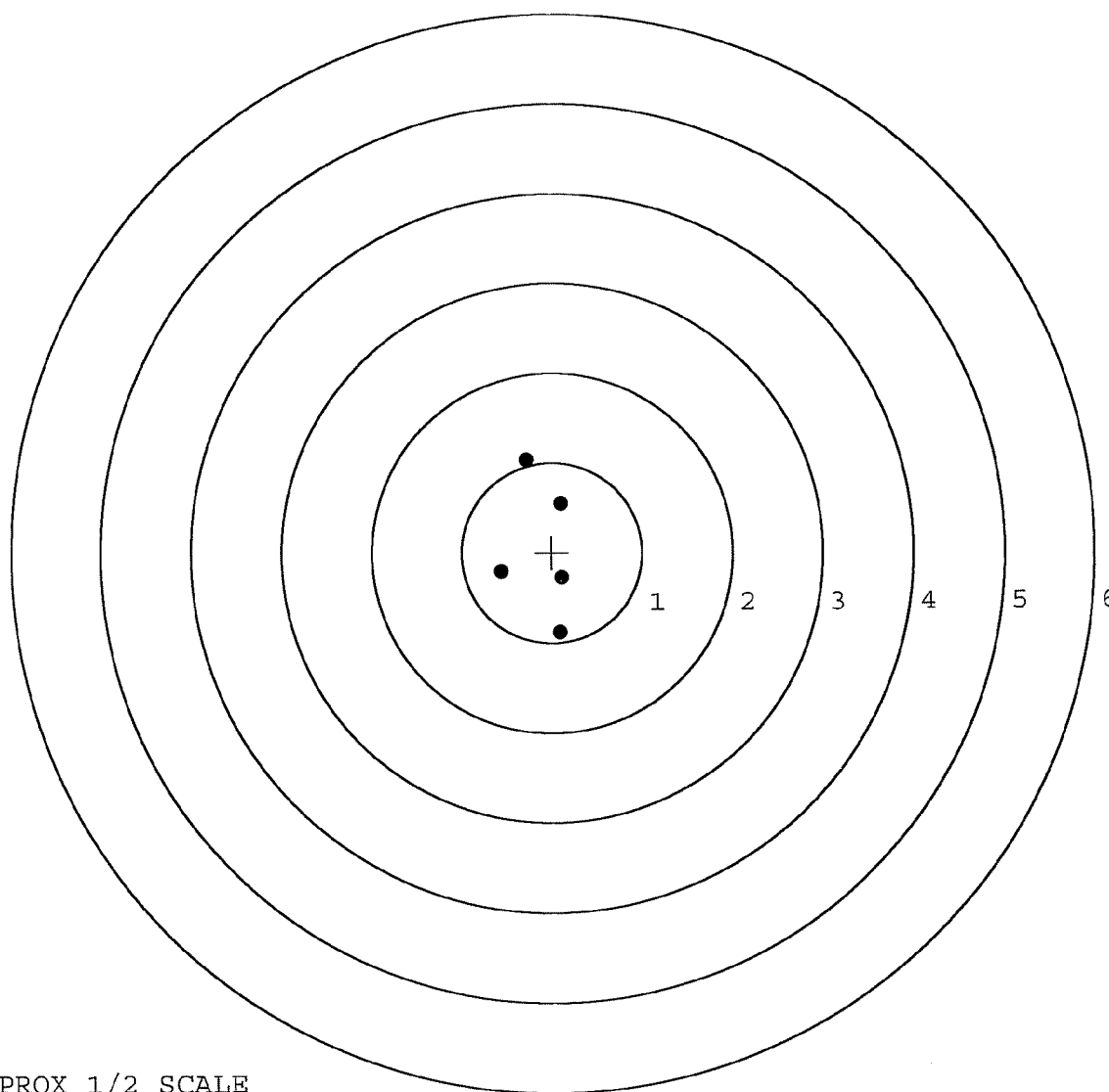
Av. Mean R. .852

TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790689. __0
 TARGET NUMBER: 2
 FILE DATE: 12/17/2001
 FILE TIME: 11:22

POINT#	X	Y
1:	0.093	-0.892
2:	0.113	-0.283
3:	0.104	0.545
4:	-0.284	1.029
5:	-0.560	-0.210

X CENTROID: -0.107
 Y CENTROID: 0.038
 POA TO CENTROID: 0.113
 HORZ SPREAD: 0.673
 VERT SPREAD: 1.921
 GROUP SPREAD: 1.958
 MIN RADIUS: 0.389
 MAX RADIUS: 1.007
 MEAN RADIUS: 0.683
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE