

16206673

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
E6790691

ORDER NO. 25716

46

31XV



5716 E6790691

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MODEL 700™ M24
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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

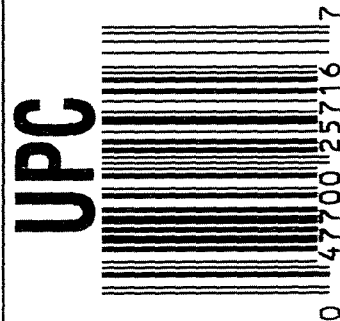


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790691



CONTRACT #

GUN SERIAL # F6790691

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	BK
600	PROOF		11/15/01	BK
607	CHECK HEADSPACE	MAGNA - FLUX	11/15/01	BK
610	DIS-ASSEMBLE GUN	INSPECTED	11/15/01	BK
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NOV 29 2001 OPERATOR <u>BRD</u>		
615	ROLLMARK CALIBER		11/30	JB
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12/14/01	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/14/01	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/14/01	D.M.
	D) OIL FIRING PIN ASSEMBLY		12/14/01	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/16/01	DA

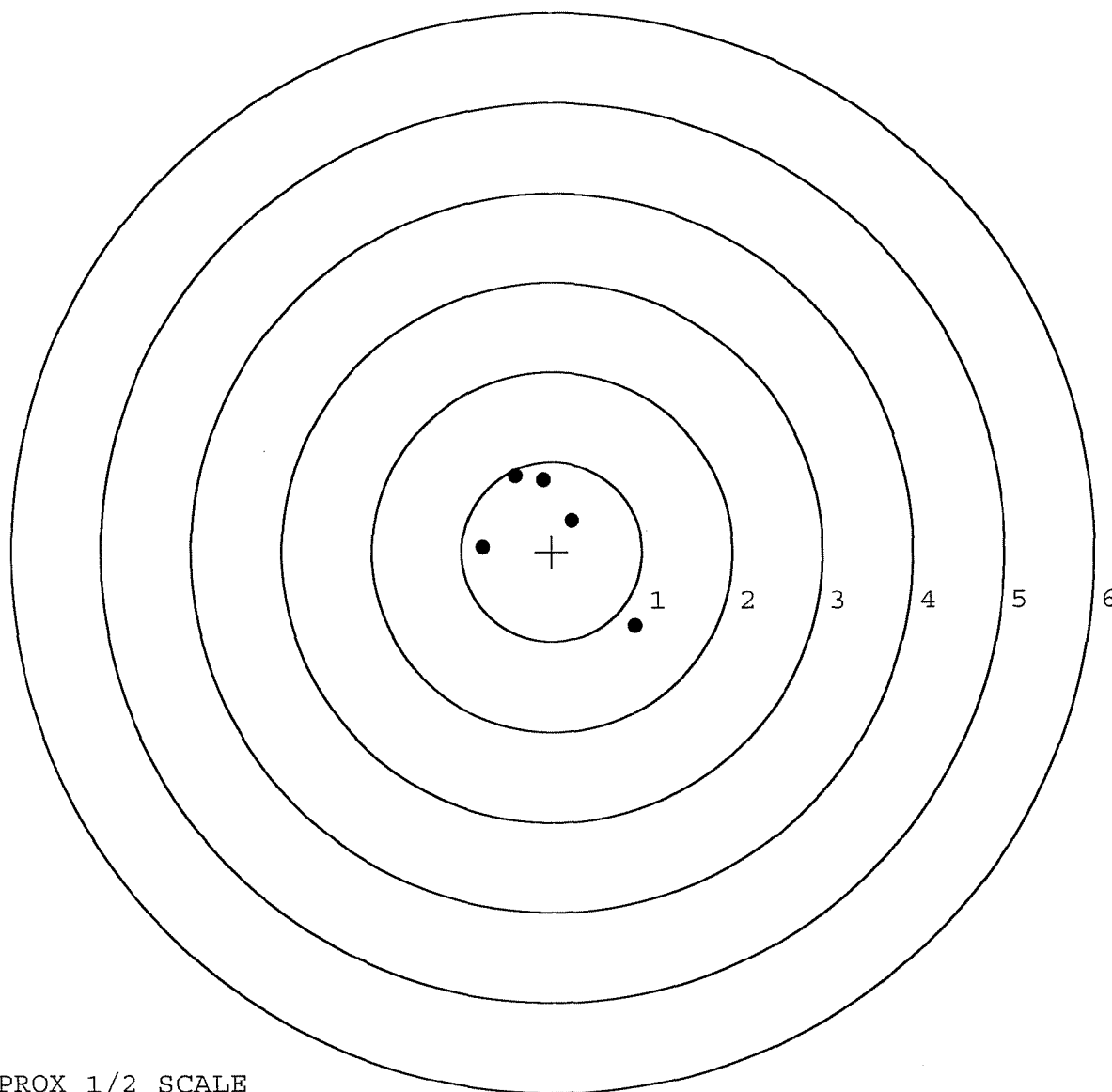
OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.25</u> <u>5.25</u> <u>5.0</u>	12/15/01	D.M.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	12/15/01	D.M.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/15/01	D.M.
	J) ASSEMBLE STOCK		12-13-01	OK
	K) ASSEMBLE SWIVEL STUDS		12/16/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/16/01	REP
	M) IRON SIGHT ALIGNMENT		12/16/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/16/01	REP
640	GALLERY TEST AND TARGET	PASS FAIL	12-13-01	AC
	A) MALFUNCTIONS	PASS FAIL	12-13-01	A
	B) PIERCED PRIMERS	PASS FAIL	12-13-01	A
645	INSPECT FOR LIVE AMMO		12-13-01	A
655	FINAL INSPECTION A) HEADSPACE		12/16/01	REP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.67</u> <u>2.70</u> <u>2.73</u> <u>2.71</u>	12/15/01	D.M.
	C) FUNCTION		12/16/01	REP
660	PACK		12/16/01	DA

BARBER - M24 0112446

SERIAL NUMBER: R6790691. __0
 TARGET NUMBER: 2
 FILE DATE: 12/13/2001
 FILE TIME: 11:36

POINT#	X	Y
1:	0.920	-0.836
2:	0.224	0.345
3:	-0.098	0.796
4:	-0.402	0.845
5:	-0.764	0.056

X CENTROID: -0.024
 Y CENTROID: 0.241
 POA TO CENTROID: 0.242
 HORZ SPREAD: 1.684
 VERT SPREAD: 1.681
 GROUP SPREAD: 2.139
 MIN RADIUS: 0.269
 MAX RADIUS: 1.432
 MEAN RADIUS: 0.747
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



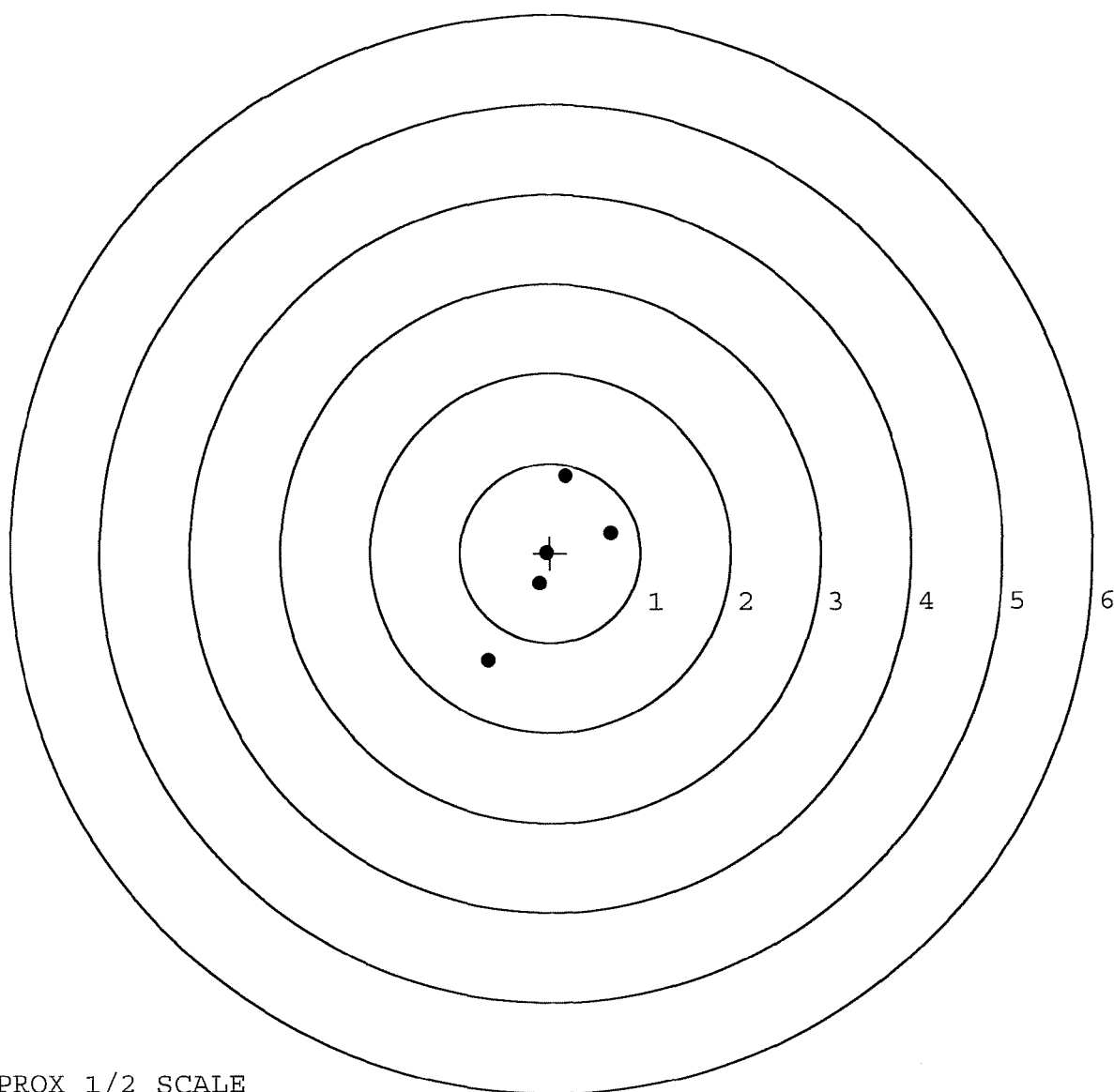
TARGET APPROX 1/2 SCALE

BARBER - M24 0112447

SERIAL NUMBER: R6790691. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 11:36

POINT#	X	Y
1:	-0.690	-1.195
2:	-0.126	-0.346
3:	-0.041	0.001
4:	0.668	0.222
5:	0.179	0.857

X CENTROID: -0.002
Y CENTROID: -0.092
POA TO CENTROID: 0.092
HORZ SPREAD: 1.358
VERT SPREAD: 2.052
GROUP SPREAD: 2.228
MIN RADIUS: 0.101
MAX RADIUS: 1.300
MEAN RADIUS: 0.678
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112448

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. E6790691

DATE 16/30/01

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.66	2.20	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.00	2.29	
PULL #3	2.22	1.70	2.17	
PULL #4	2.35	2.10	2.06	
PULL #5	2.39	1.96	1.76	
TOTAL	11.96	9.96	10.89	
AVG.	2.39	1.99	2.18	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.06	2.83	
PULL #2	3.33	3.15	
PULL #3	2.97	3.44	
PULL #4	2.83	2.69	
PULL #5	2.45	3.40	
TOTAL	14.64	15.51	
AVG.	2.93	3.10	

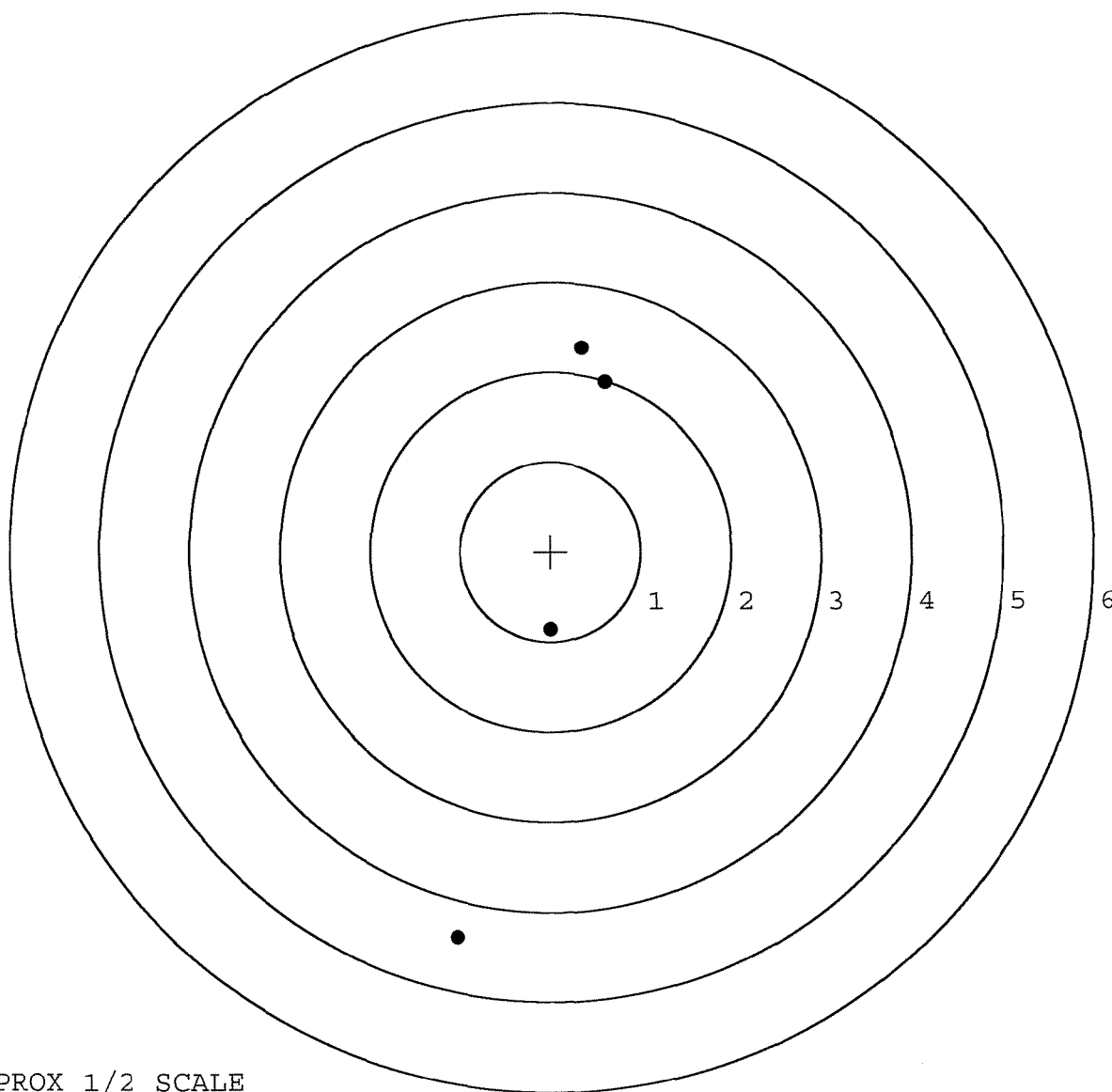
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	3.76		4.74
PULL #2	3.96	4.28		3.99
PULL #3	3.79	3.98		4.51
PULL #4	3.34	4.03		4.32
PULL #5	3.94	3.97		4.51
TOTAL	19.25	20.02		22.07
AVG.	3.85	4.00		4.41

BARBER - M24 0112449

SERIAL NUMBER: E6790691. __0
TARGET NUMBER: 1
FILE DATE: 12/13/2001
FILE TIME: 04:24

POINT#	X	Y
1:	-1.042	-4.284
2:	-0.011	-0.873
3:	0.610	1.893
4:	0.358	2.271

X CENTROID: -0.021
Y CENTROID: -0.248
POA TO CENTROID: 0.249
HORZ SPREAD: 1.652
VERT SPREAD: 6.555
GROUP SPREAD: 6.703
MIN RADIUS: 0.625
MAX RADIUS: 4.163
MEAN RADIUS: 2.392
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 1



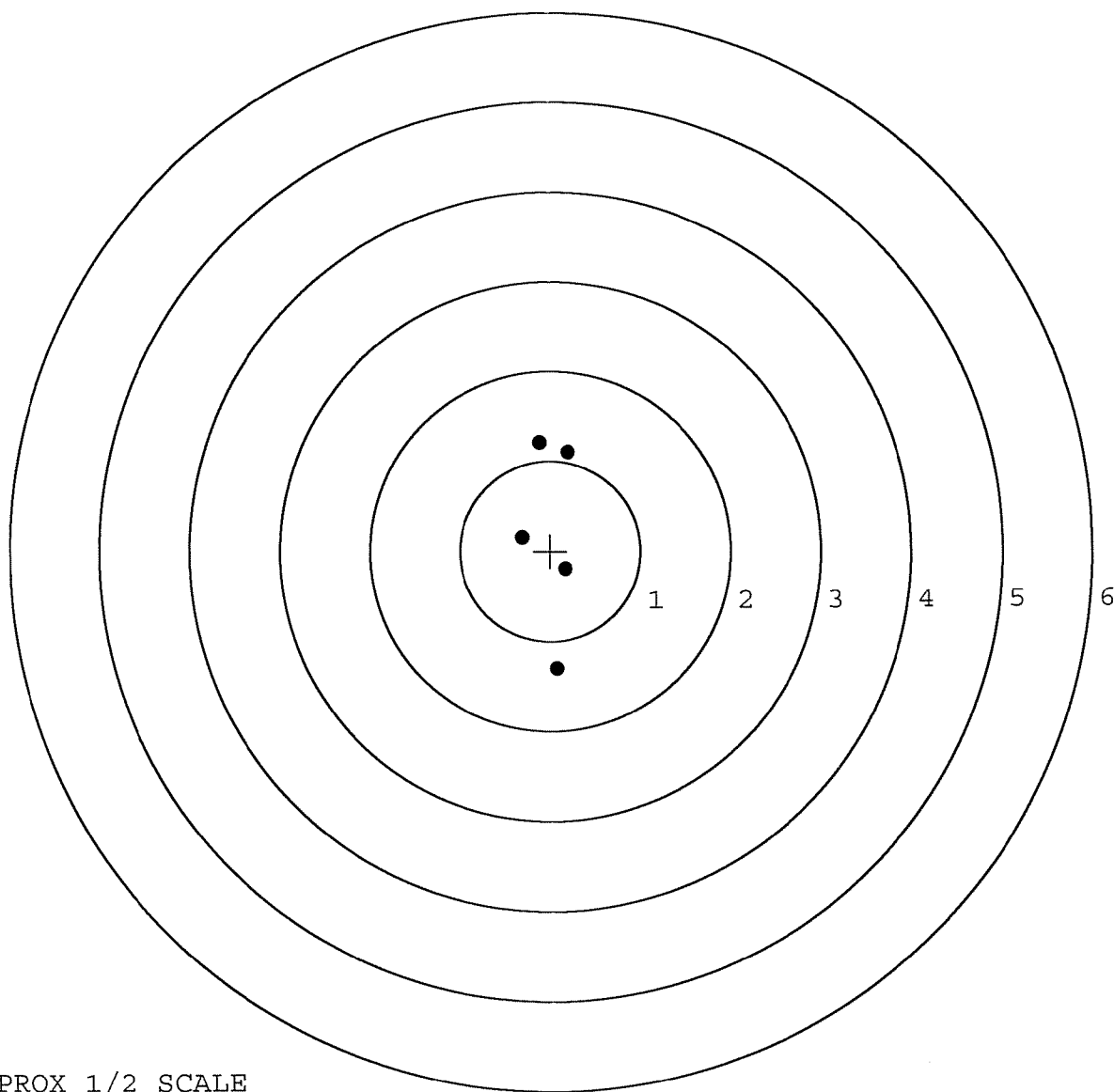
TARGET APPROX 1/2 SCALE

BARBER - M24 0112450

SERIAL NUMBER: E6790691. __0
TARGET NUMBER: 2
FILE DATE: 12/13/2001
FILE TIME: 04:24

POINT#	X	Y
1:	0.073	-1.311
2:	0.173	-0.203
3:	-0.312	0.151
4:	0.202	1.097
5:	-0.116	1.204

X CENTROID: 0.004
Y CENTROID: 0.188
POA TO CENTROID: 0.188
HORZ SPREAD: 0.514
VERT SPREAD: 2.515
GROUP SPREAD: 2.522
MIN RADIUS: 0.318
MAX RADIUS: 1.500
MEAN RADIUS: 0.840
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE