

E 6790692

VERY IMPORTANT!
Instruction Book
enclosed to assist
safe use of the
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
E6790692

ORDER NO.
25716

31XV

46



5716 E6790692

ORDER

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MODEL 700™ M24

UPC



0 47700 25716 7

ORDER

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MODEL 700™ M24

UPC



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SERIAL NO.

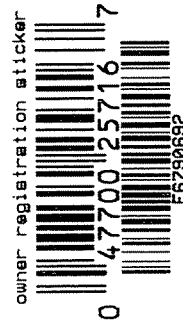


MODEL 700TH M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

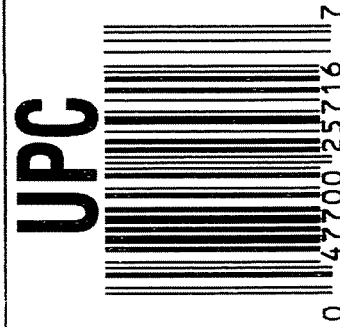


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790692



CONTRACT #

GUN SERIAL # E129 0692

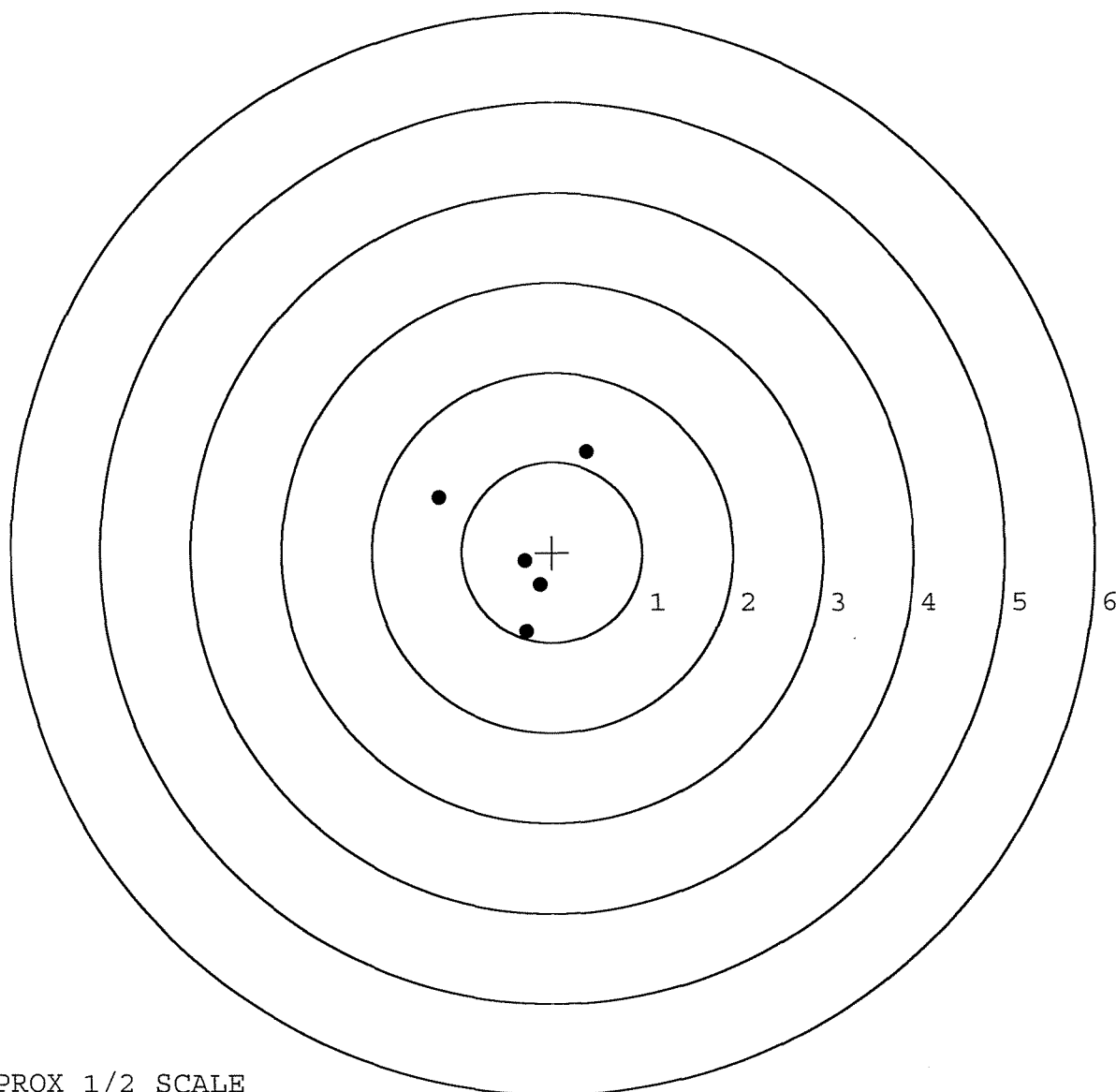
OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/15/01	lfh
600	PROOF		11/15/01	lfh
607	CHECK HEADSPACE		11/15/01	lfh
610	DIS-ASSEMBLE GUN		11/15/01	lfh
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/29/01	AL
615	ROLLMARK CALIBER		11/30	ls
617	DRILL AND TAP SIGHT HOLES		12/3	BWT
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY		12-10-01	DF
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12-10-01	DF
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12-10-01	DF
	D) OIL FIRING PIN ASSEMBLY		12-10-01	DF
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		12/10/01	DF

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-01	EK
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.25</u>	12-17-01	EK
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.0235</u> <u>.0225</u> <u>.024</u>	12-17-01	EK
	J) ASSEMBLE STOCK			12/13	BWT
	K) ASSEMBLE SWIVEL STUDS			12/20/01	REP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			12/20/01	REP
	M) IRON SIGHT ALIGNMENT			12/20/01	REP
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			12/20/01	REP
640	GALLERY TEST AND TARGET		PASS FAIL	12/14/01	EK
	A) MALFUNCTIONS		PASS FAIL	12/16/01	EF
	B) PIERCED PRIMERS		PASS FAIL	12/12/01	HP
645	INSPECT FOR LIVE AMMO			12/12/01	HP
655	FINAL INSPECTION A) HEADSPACE			12/20/01	REP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.64</u> <u>2.49</u> <u>2.65</u> <u>2.56</u>	12/18/01	B.M.
	C) FUNCTION			12/20/01	REP
660	PACK			12/21/01	DA

SERIAL NUMBER: E6790692. __0
 TARGET NUMBER: 1
 FILE DATE: 12/14/2001
 FILE TIME: 11:07

POINT#	X	Y
1:	-0.284	-0.882
2:	-0.303	-0.098
3:	-0.140	-0.364
4:	0.381	1.115
5:	-1.258	0.612

X CENTROID: -0.321
 Y CENTROID: 0.077
 POA TO CENTROID: 0.330
 HORZ SPREAD: 1.639
 VERT SPREAD: 1.997
 GROUP SPREAD: 2.105
 MIN RADIUS: 0.176
 MAX RADIUS: 1.253
 MEAN RADIUS: 0.789
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

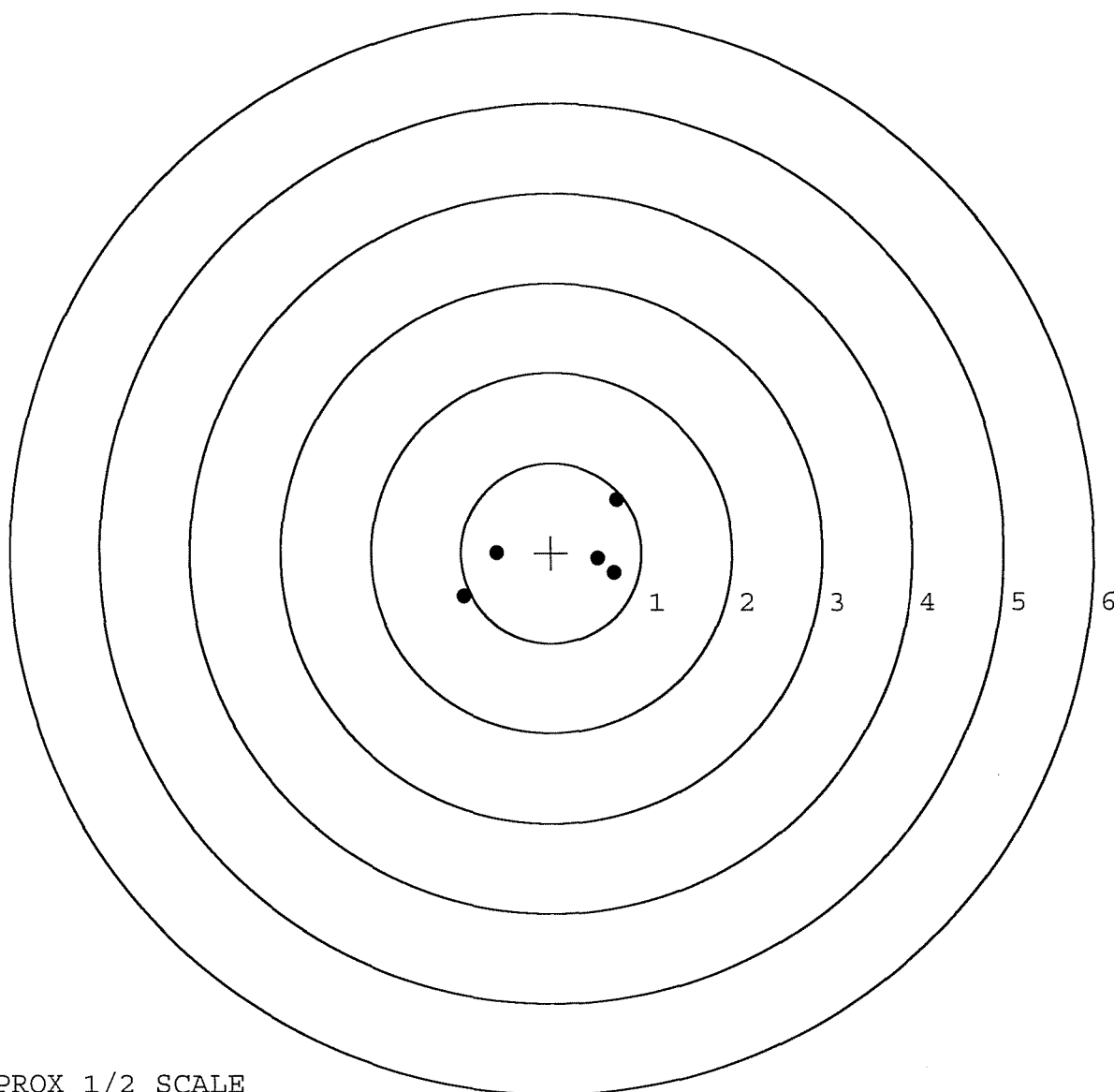


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790692. __0
 TARGET NUMBER: 2
 FILE DATE: 12/14/2001
 FILE TIME: 11:07

POINT#	X	Y
1:	0.721	0.592
2:	0.699	-0.221
3:	0.517	-0.064
4:	-0.605	-0.003
5:	-0.969	-0.481

X CENTROID: 0.073
 Y CENTROID: -0.035
 POA TO CENTROID: 0.081
 HORZ SPREAD: 1.690
 VERT SPREAD: 1.073
 GROUP SPREAD: 2.002
 MIN RADIUS: 0.445
 MAX RADIUS: 1.133
 MEAN RADIUS: 0.762
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6790692DATE 11/13/01TESTER B.K.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.52		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.46		2.34	
PULL #3	2.52	2.49		2.25	
PULL #4	2.43	2.50		2.23	
PULL #5	2.44	2.41		2.31	
TOTAL	1244	1238		1145	
AVG.	2.48	2.47		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.37		
PULL #2	3.27	3.34		
PULL #3	3.34	3.36		
PULL #4	3.20	3.48		
PULL #5	3.17	3.30		
TOTAL	1629	1685		
AVG.	3.25	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.32		4.31
PULL #2	4.33	4.36		4.27
PULL #3	4.27	4.33		4.26
PULL #4	4.34	4.27		4.31
PULL #5	4.26	4.23		4.39
TOTAL	2162	2151		2154
AVG.	4.32	4.30		4.30