

E6790697

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700th M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790697**
 Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Mark Deposited

19LW

5716 E6790697

ORDER 25716

MODEL 700th M24

UPC



ORDER 25716

MODEL 700th M24

UPC



SERIAL NO.

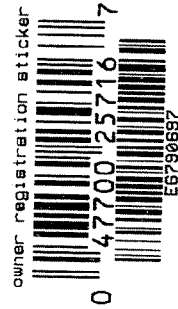
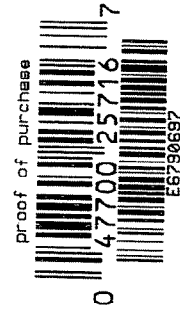


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444



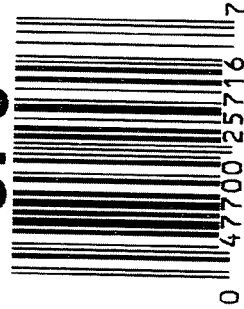
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

E6790697

UPC



CONTRACT #
_____GUN SERIAL # E679 0697

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-30-01	RJR
600	PROOF		11-30-01	RJR
607	CHECK HEADSPACE		11-30-01	RJR
610	DIS-ASSEMBLE GUN		11-30-01	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11-30-01	RJR
615	ROLLMARK CALIBER		12/5/01	SB
617	DRILL AND TAP SIGHT HOLES		12/6/01	BWT
620	APPLY COATINGS (BARREL ACTION)		12/7	HR
	(BOLT)			
625	FINAL ASSEMBLY		1/12/02	D.M.
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/12/02	D.M.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/12/02	D.M.
	D) OIL FIRING PIN ASSEMBLY		1/12/02	D.M.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/19/02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.25</u> <u>4.75</u>	<u>1/24/02</u>	<u>D.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>3.50</u> <u>3.75</u>	<u>1/24/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.021</u>	<u>1/24/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>1/24/02</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1-30-02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/18/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>2/18/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/18/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>1-22-02</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>1-22-02</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1-30-02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.89</u> <u>2.55</u> <u>2.56</u> <u>2.74</u>	<u>1/24/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1-30-02</u>	<u>RW</u>
660	PACK		<u>2/19/02</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E 6790697

DATE 1/17/02

TESTER D.N.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.24	2.75		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.21		2.49	
PULL #3	2.20	2.35		2.20	
PULL #4	2.28	2.49		2.34	
PULL #5	2.37	2.54		2.17	
TOTAL	11.40	12.34		11.61	
AVG.	2.28	2.47		2.32	

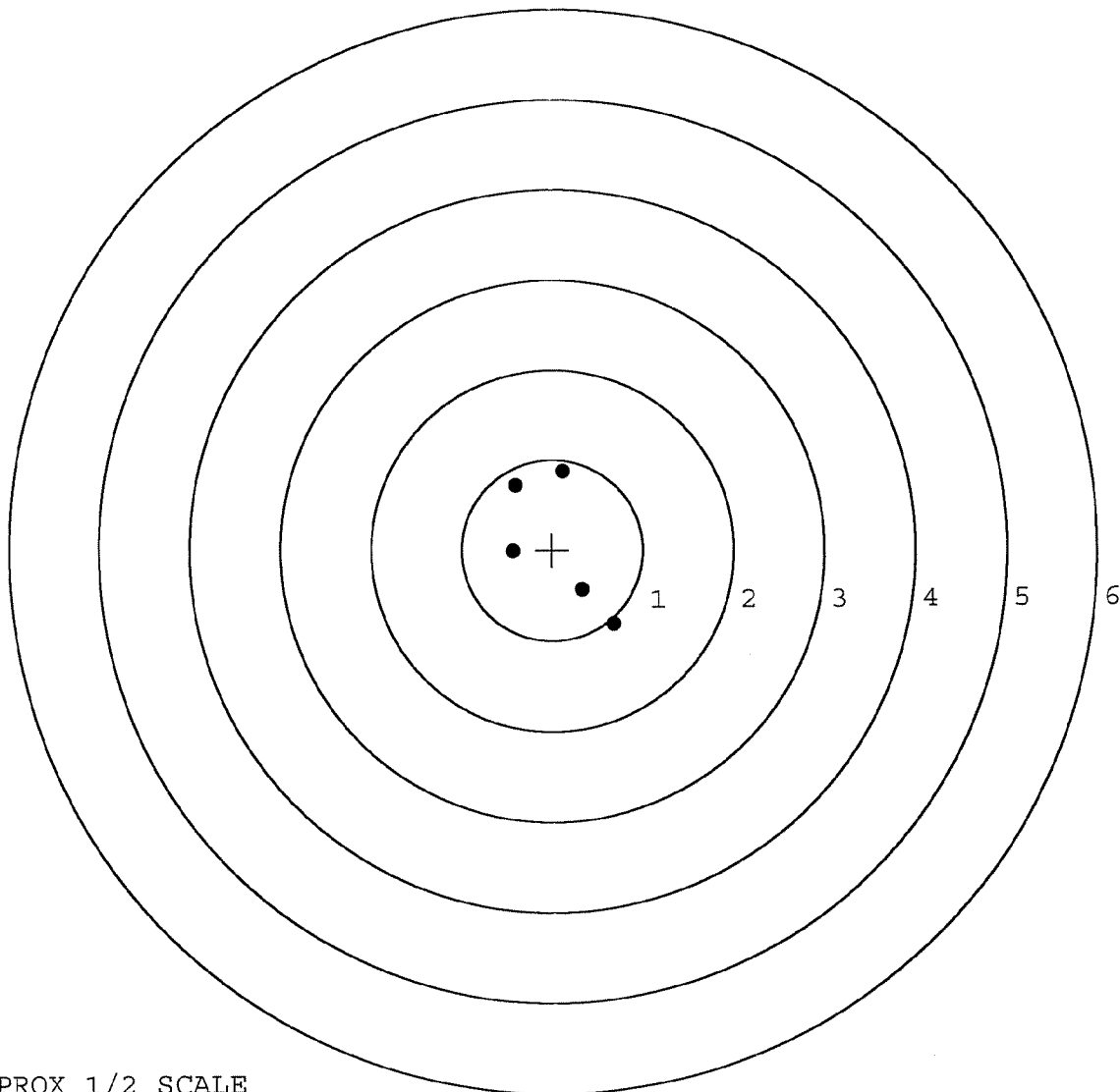
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.09		
PULL #2	3.01	3.05		
PULL #3	3.15	2.87		
PULL #4	3.09	3.13		
PULL #5	3.30	3.32		
TOTAL	15.65	15.46		
AVG.	3.13	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.24		4.50
PULL #2	4.02	4.21		4.07
PULL #3	4.04	4.07		3.95
PULL #4	4.01	4.23		4.16
PULL #5	3.98	3.75		4.24
TOTAL	20.13	20.50		20.92
AVG.	4.03	4.10		4.18

SERIAL NUMBER: E6790697. __0
 TARGET NUMBER: 1
 FILE DATE: 01/23/2002
 FILE TIME: 02:37

POINT#	X	Y
1:	0.126	0.871
2:	-0.405	0.719
3:	-0.438	-0.019
4:	0.329	-0.444
5:	0.677	-0.826

X CENTROID: 0.058
 Y CENTROID: 0.060
 POA TO CENTROID: 0.083
 HORZ SPREAD: 1.115
 VERT SPREAD: 1.697
 GROUP SPREAD: 1.886
 MIN RADIUS: 0.502
 MAX RADIUS: 1.081
 MEAN RADIUS: 0.755
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

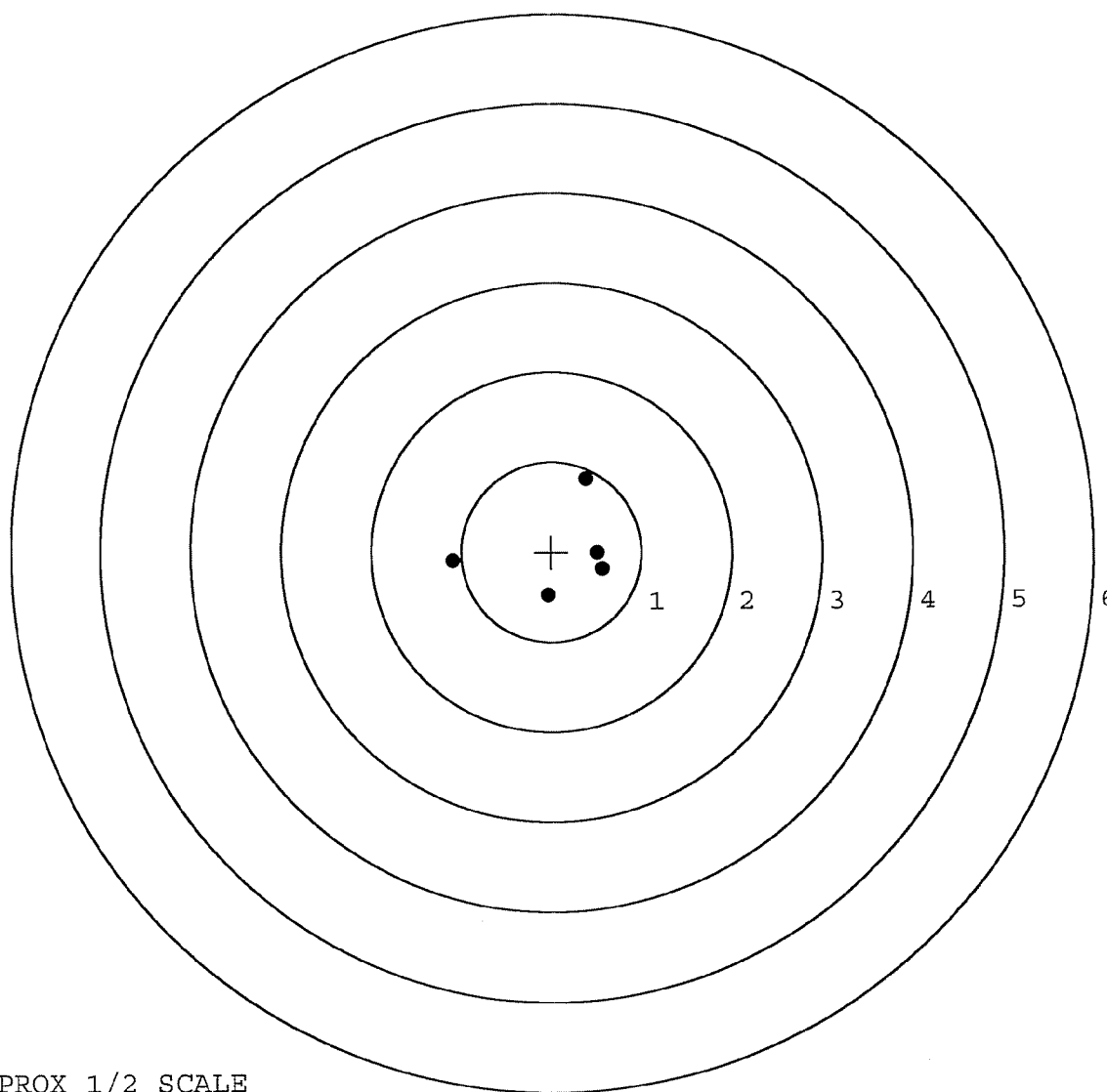


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6790697. 0
 TARGET NUMBER: 2
 FILE DATE: 01/23/2002
 FILE TIME: 02:37

POINT#	X	Y
1:	0.393	0.809
2:	0.510	-0.011
3:	0.564	-0.193
4:	-0.043	-0.482
5:	-1.094	-0.098

X CENTROID: 0.066
 Y CENTROID: 0.005
 POA TO CENTROID: 0.066
 HORZ SPREAD: 1.658
 VERT SPREAD: 1.291
 GROUP SPREAD: 1.742
 MIN RADIUS: 0.444
 MAX RADIUS: 1.165
 MEAN RADIUS: 0.702
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE