

E 6790698

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **E6790698**
Order No. **25716**

46

Made in Illinois, U.S. Pat. & Inv. Off. Marca Registrada. Marque Déposée.

22BW

5716 E6790698

ORDER 25716

MODEL 700™ M24

UPC



ORDER 25716

MODEL 700™ M24

UPC



SERIAL NO.

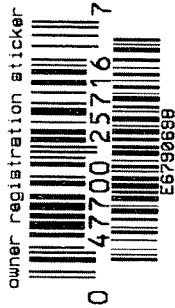


MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DOCUMENT ENVELOPE ASSEMBLY:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- SAFETY BOOKLET

46 FORM 1444

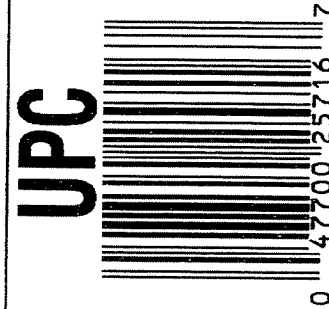


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

E6790698



CONTRACT #

GUN SERIAL # E679 0698

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11/9/01	RH
600	PROOF		11/9/01	RH
607	CHECK HEADSPACE		11/9/01	RH
610	DIS-ASSEMBLE GUN		11/9/01	RH
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT		11/15/01	RL
615	ROLLMARK CALIBER		11/15-01	WM
617	DRILL AND TAP SIGHT HOLES		11/15	BWT
620	APPLY COATINGS (BARREL ACTION)		11-27	TA
	(BOLT)		11-27	TA
625	FINAL ASSEMBLY		12/13/01	DK
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/13/01	DK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/13/01	DK
	D) OIL FIRING PIN ASSEMBLY		12/13/01	DK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-18-02	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.00</u> <u>5.50</u> <u>5.75</u>	<u>1/3/02</u>	<u>A.M.</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.00</u> <u>2.75</u> <u>2.50</u>	<u>1/3/02</u>	<u>D.M.</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	<u>1/3/02</u>	<u>D.M.</u>
	J) ASSEMBLE STOCK		<u>12-16-01</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>1/12/02</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1/12/02</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>1/12/02</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1/12/02</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	A) MALFUNCTIONS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
	B) PIERCED PRIMERS	PASS FAIL	<u>12-19-01</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>12-19-01</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>1/12/02</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.68</u> <u>2.52</u> <u>2.51</u> <u>2.43</u>	<u>1/4/02</u>	<u>D.M.</u>
	C) FUNCTION		<u>1/12/02</u>	<u>RW</u>
660	PACK		<u>1-18-02</u>	<u>SA</u>

BARBER - M24 0112508

 AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

 SERIAL NO. EL790698

 DATE 11/01/01

 TESTER B.K

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.24	2.42		2.26	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.45		2.22	
PULL #3	2.46	2.49		2.43	
PULL #4	2.42	2.37		2.36	
PULL #5	2.45	2.40		2.39	
TOTAL	1203	1213		1166	
AVG.	2.40	2.42		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.35		
PULL #2	3.31	3.38		
PULL #3	3.28	3.31		
PULL #4	3.26	3.22		
PULL #5	3.36	3.31		
TOTAL	1642	1657		
AVG.	3.28	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.19		4.31
PULL #2	4.36	4.22		4.15
PULL #3	4.25	4.17		4.20 4.10
PULL #4	4.25	4.33		4.15
PULL #5	4.13	4.33		4.35
TOTAL	2127	2124		2106
AVG.	4.25	4.24		4.21

SERIAL NUMBER: E6790698. 0

TARGET NUMBER: 1

FILE DATE: 12/19/2001

FILE TIME: 04:22

POINT#	X	Y
1:	-0.643	0.232
2:	-0.938	-1.037
3:	0.039	-0.173
4:	0.824	0.309
5:	1.019	0.488

X CENTROID: 0.060

Y CENTROID: -0.036

POA TO CENTROID: 0.070

HORZ SPREAD: 1.957

VERT SPREAD: 1.525

GROUP SPREAD: 2.481

MIN RADIUS: 0.138

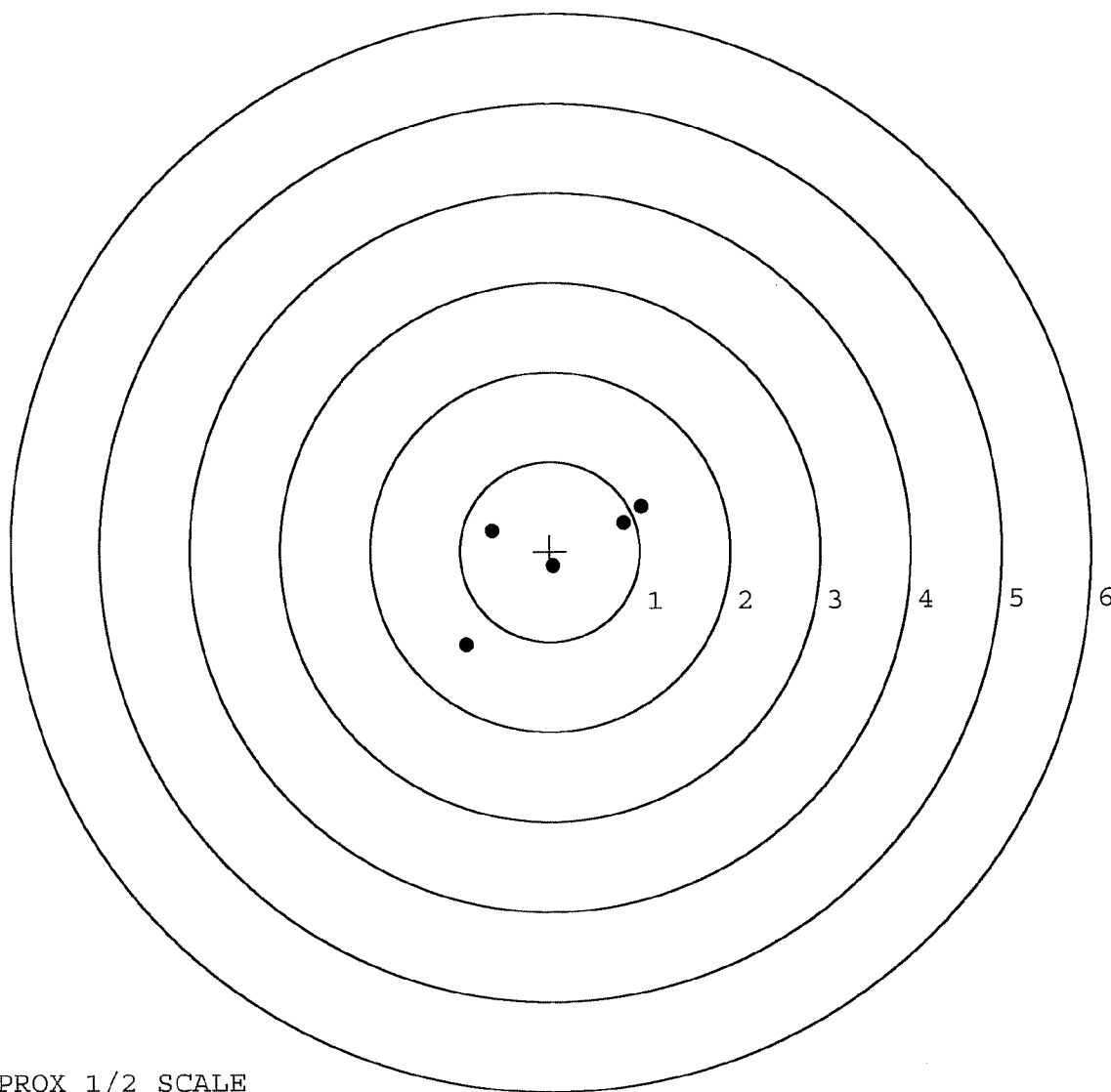
MAX RADIUS: 1.414

MEAN RADIUS: 0.847

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0112510

SERIAL NUMBER: E6790698. __0

TARGET NUMBER: 2

FILE DATE: 12/19/2001

FILE TIME: 04:22

POINT#	X	Y
1:	-0.021	-0.887
2:	0.547	-0.958
3:	0.543	-0.469
4:	0.585	-0.155
5:	-0.768	1.645

X CENTROID: 0.177

Y CENTROID: -0.165

POA TO CENTROID: 0.242

HORZ SPREAD: 1.353

VERT SPREAD: 2.603

GROUP SPREAD: 2.916

MIN RADIUS: 0.408

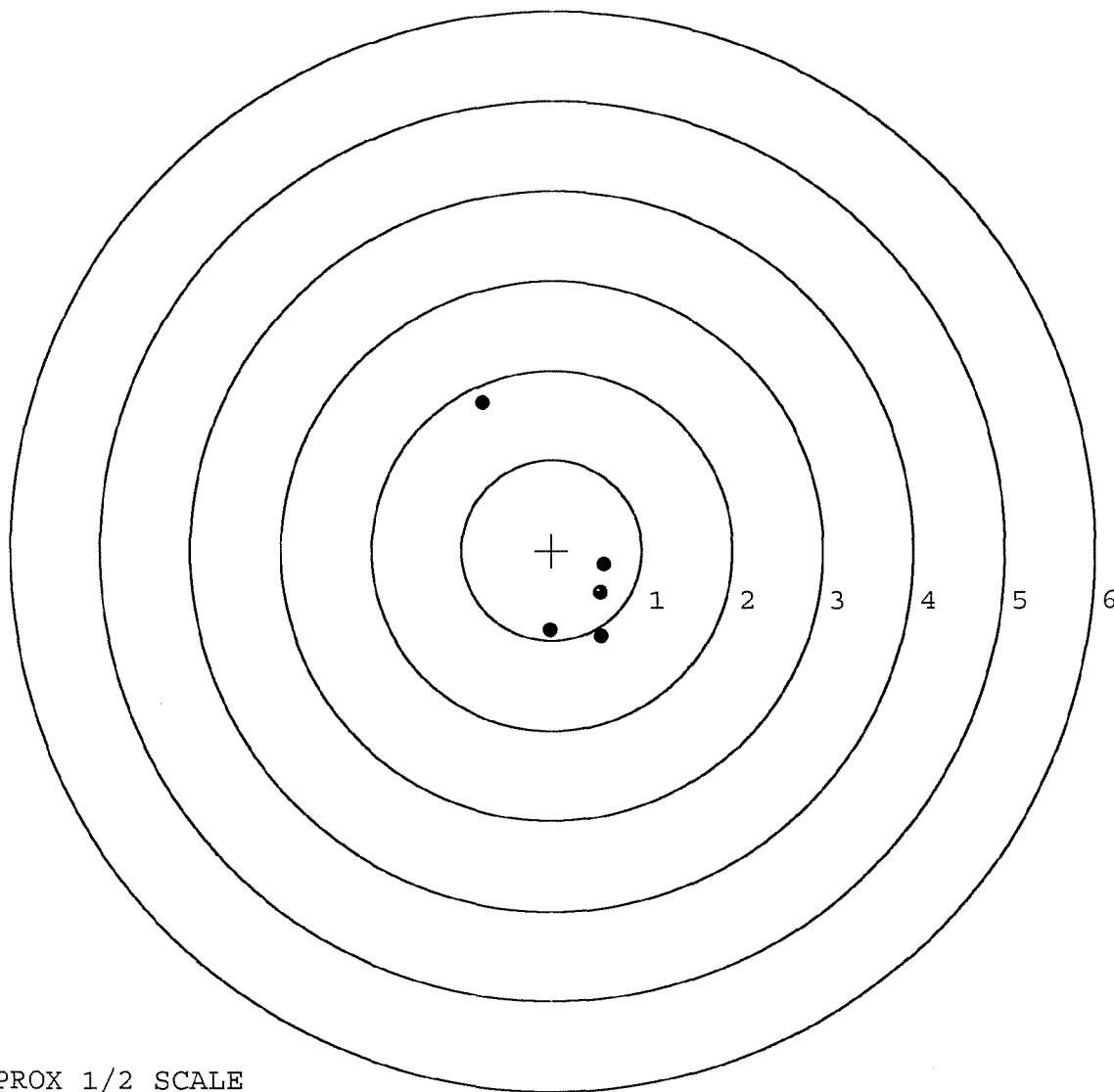
MAX RADIUS: 2.042

MEAN RADIUS: 0.910

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE